



for a greener tomorrow



**mitsubishi
ELECTRIC**

Changes for the Better

FACTORY AUTOMATION

Mitsubishi Electric AC Servo System MELSERVO-J5

Innovate Together

MITSUBISHI ELECTRIC SERVO SYSTEM

MELSERVO-J5



GLOBAL IMPACT OF MITSUBISHI ELECTRIC



Through Mitsubishi Electric's vision, "Changes for the Better" are possible for a brighter future.

Changes for the Better

We bring together the best minds to create the best technologies. At Mitsubishi Electric, we understand that technology is the driving force of change in our lives. By bringing greater comfort to daily life, maximizing the efficiency of businesses and keeping things running across society, we integrate technology and innovation to bring changes for the better.

Mitsubishi Electric is involved in many areas including the following

Energy and Electric Systems

A wide range of power and electrical products from generators to large-scale displays.

Electronic Devices

A wide portfolio of cutting-edge semiconductor devices for systems and products.

Home Appliance

Dependable consumer products like air conditioners and home entertainment systems.

Information and Communication Systems

Commercial and consumer-centric equipment, products and systems.

Industrial Automation Systems

Maximizing productivity and efficiency with cutting-edge automation technology.

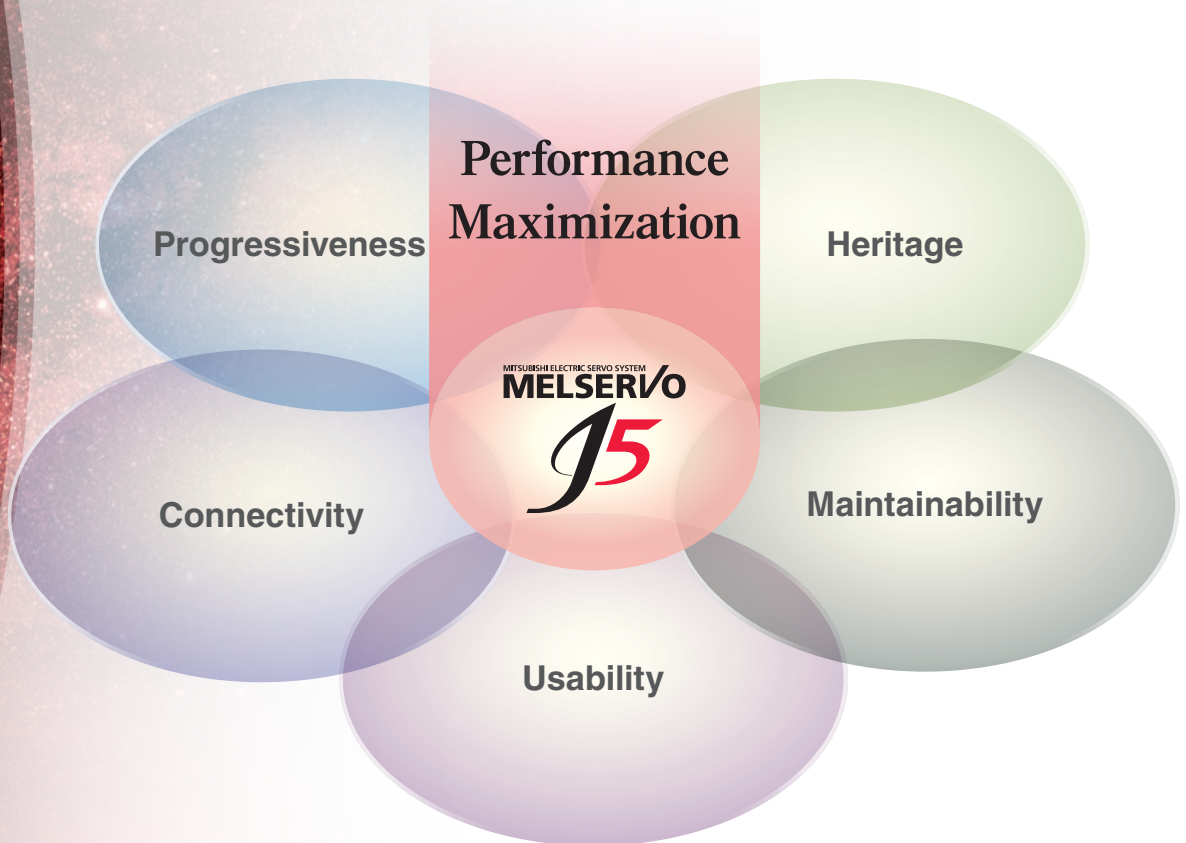
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Create new value with MELSERVO-J5. Unlock performance with a total drive solution.

Maximize system performance



Progressiveness



For evolution of machines

- Performance improvement
- Program standardization

Connectivity



For flexible system configurations

- Integration with connectable devices

Usability



For quick operation start

- Tool enhancement
- Improved drive system usability

Maintainability



For prompt detection and diagnosis of failures

- Predictive/preventative maintenance
- Corrective maintenance

Heritage



For utilization of existing devices

- Interchangeability with previous generation models

Create a cutting-edge servo system together with MELSERVO-J5

Maximize the performance of your system and equipment with MELSERVO-J5 total drive solutions

Progressiveness



For evolution of machines

The dramatically improved basic performance of MELSERVO-J5 and CC-Link IE TSN enable total drive solutions that help to increase production efficiency and keep your equipment on the cutting edge.

Performance improvement

- High-speed/high-accuracy/multi-axis
- Vibration suppression
- Compact and energy efficient

Program standardization

- Conforms to IEC 61131-3
- Function blocks for motion control
- Synchronous control /cam control

Connectivity



For flexible system configurations

CC-Link IE TSN enables a high degree of compatibility with IoT technology. Our servo system provides new opportunities for value creation with highly integrated connectable devices and a dramatically expanded range of compatible devices.

Integration with connectable devices

- CC-Link IE TSN
- Connection with TCP/IP devices

Usability



For quick operation start

Our intuitive and user-friendly products are designed to make program development as simple as possible. From system design to maintenance, efficiency is improved at each step of the development process through software and sizing tool enhancement.

Tool enhancement

- Simple programming
- Motor sizing/model selection software
- Collaboration with partners

Improved drive system usability

- Single connector/one-touch lock
- Single/dual cable types
- Servo adjustment



Maintainability



For prompt detection and diagnosis of failures

Thanks to years of technical know-how and experience designing state of the art drive technology, we have created predicative and planned maintenance functions that allow you to quickly discover, diagnose, and resolve errors when they occur.

Predictive/preventive maintenance

- Machine diagnosis

Zero-maintenance

- Batteryless absolute position encoder

Corrective maintenance

- Servo system recorder **NEW**
- Safety sub-functions **NEW**

Heritage



For utilization of existing devices

Incorporate existing manufacturing devices into your new system and benefit from reduced costs and faster construction speed.

Interchangeability with previous generation models

Created using a brand new approach, this next-generation servo system contributes to reducing the TCO through improved productivity

Focused on improving total performance.

The MELSERVO-J5 series servo system boasts industry-leading level basic performance.

The high-speed, high-precision capabilities of MELSERVO-J5 help to increase the productivity of your machines.



Motion module
RD78GH **NEW**

Motion module
RD78G

Minimum operation cycle *1
31.25
µs

Max. number of control axes *1
256
axes



*1. The values are applicable when RD78GH is used.



Motion Control Software
SWM78 **Available soon**

Minimum operation cycle *2
250
µs

Max. number of control axes
256
axes

*2. The number of controllable axes varies by the operation cycle.

CC-Link IE TSN

CC-Link IE TSN supports TCP/IP communications and applies it to industrial architectures through its support of TSN enabling real-time communications. With its flexible system architecture and extensive setup and troubleshooting features make CC-Link IE TSN ideal for building an IIoT infrastructure across the manufacturing enterprise.

The communications speed is 1 Gbps.

* TSN: Time Sensitive Networking
* IIoT: Industrial Internet of Things

Servo System Controllers

The servo system controller performs various types of motion control, including positioning, synchronous, cam, speed, and torque control. We offer two new types of servo system controllers: RD78GH/RD78G Motion modules and SWM78 Motion Control Software.

Motion Modules

RD78GH/RD78G Motion modules utilize a multi-core processor to achieve enhanced basic performance.

Motion Control Software

SWM78 Motion Control Software performs motion control by being installed on an industrial personal computer with a real-time operating system.

CC-Link IE TSN

CC-Link IE TSN
MELSERVO-J5 series
servo amplifiers
5 kW, 7 kW added

Speed frequency response	Command communication cycle ^{*3}
3.5 kHz	31.25 μs

*3. MR-J5-G/MR-J5-G-RJ support 31.25 μs.



MR-J5-G MR-J5W2-G MR-J5W3-G MR-J5-G-RJ



HK series rotary servo motors
5 kW, 7 kW added

Max. speed ^{*4}	Encoder	Encoder resolution	Functional safety ^{*5}
6700 r/min	Batteryless absolute position encoder	26 bit	Functional safety encoder

*4. The servo motor speed varies by the models.

*5. Supported by HK-KT_WS/HK-ST_WS.



Simple converters

Capacity ^{*6}	Connectable servo amplifiers
3 kW	6 units (max.)

*6. Power supply input: 200 V

Servo Amplifiers

The MELSERVO-J5 series high-performance, industry-leading servo amplifiers feature a unique control engine that is more powerful than ever before. These servo amplifiers can connect to CC-Link IE TSN to perform high-speed, high-precision control. Each multi-axis servo amplifier drives a maximum of either two or three servo motors (depending on the model of servo amplifier chosen), simplifying wiring and enabling a compact machine at a lower cost. 5 kW and 7 kW of MR-J5-G/MR-J5-A servo amplifiers are newly released.

A Wide Range of Safety Sub-Functions Enhanced functions

MR-J5-G-RJ supports a wide range of safety sub-functions and safety communication via CC-Link IE TSN. The safety level is improved when the servo amplifiers are combined with HK-KT_WS/HK-ST_WS servo motors with functional safety. The servo amplifiers support the safety sub-functions of STO/SS1/SS2/SOS/SBC/SLS/SSM/SDI/SLI/SLT at a safety level of SIL 2 or SIL 3.

Rotary Servo Motors

The HK series rotary servo motors are equipped with a 26-bit resolution batteryless absolute position encoder. HK-KT_WS/HK-ST_WS servo motors with functional safety are newly released.

Batteryless Absolute Position Encoders

Mitsubishi Electric's unique multi-revolution detection method allows the saving of absolute position data without a battery.

Single Connector/One-Touch Lock/Single Cable Type

The servo motor power supply, encoder, and electromagnetic brake can be connected using only a single cable. The one-touch lock lever allows for simple wiring.

* "Industry-leading level" refers to results from a Mitsubishi Electric July 2020 research study.

Innovate Together

CONTROLLER

Programmable Controllers



MELSEC iQ-R

CC-Link IE TSN-Compatible Motion Modules

NEW



RD78G



RD78GH

CC-Link IE TSN-Compatible Motion Control Software

Available soon



SWM78

INTERFACE

CC-Link IE TSN



SERVO AMPLIFIER

CC-Link IE TSN-Compatible Servo Amplifiers



MR-J5-G

CC-Link IE TSN-Compatible 2-Axis Servo Amplifiers



MR-J5W2-G

CC-Link IE TSN-Compatible 3-Axis Servo Amplifiers



MR-J5W3-G

*MR-J5-G-N1/MR-J5W2-G-N1/MR-J5W3-G-N1 servo amplifiers are compatible with EtherCAT®.

SERVO MOTOR

Rotary Servo Motors



Small capacity, low inertia
HK-KT Series
Capacity: 0.05 to 2 kW



Medium capacity, medium inertia
HK-ST Series
Capacity: 0.5 to 7 kW

SOLUTION



We take full advantage of Mitsubishi Electric's technological capability that achieved development of FA devices, along with our connectivity technology which makes it possible to connect FA with IT.

e-F@ctory optimizes manufacturing overall by connecting all devices and equipment, and then analyzing and utilizing the vast amount of data collected.

Create new value with MELSERVO-J5.
Unlock performance with a total drive solution

Programmable Controllers

MELSEC iQ-R MELSEC-Q MELSEC-L MELSEC iQ-F MELSEC-F

Graphic Operation Terminals

GOT2000

SOFTWARE

- MELSOFT GX Works3
- MELSOFT EM78 SDK Available soon
- MELSOFT MR Configurator2
- Drive System Sizing Software Motorizer

Positioning Modules

RD75P QD75PN LD75P FX5-20PG-P FX3U-1PG

RD75D QD75DN LD75D FX5-20PG-D

LOW-VOLTAGE SWITCHGEAR

Molded-Case Circuit Breakers

WS-V

Magnetic Contactors

MS-T

Pulse Train/ Analog Voltage

General Purpose Interface-Compatible Servo Amplifiers

MR-J5-A

OPTION

Simple Converters

MR-CM

Linear Servo Motors

Core type
LM-H3 Series
Rating: 70 to 960 N

Core type NEW
LM-AJ Series
Rating: 68.1 to 446.8 N

Core type (natural/liquid cooling)
LM-F Series
Rating: 300 to 1200 N (natural cooling)
Rating: 600 to 2400 N (liquid cooling)

Core type with magnetic attraction counter-force
LM-K2 Series
Rating: 120 to 2400 N

Coreless type
LM-U2 Series
Rating: 50 to 800 N

Direct Drive Motors

Low-profile flange type
TM-RG2M Series
Rating: 2.2 to 9 N-m

Low-profile table type
TM-RU2M Series
Rating: 2.2 to 9 N-m




High-rigidity
TM-RFM Series
Rating: 2 to 240 N-m



Through powerful alliances between Mitsubishi Electric, who boasts a broad-ranging product appeal in the FA domain, and partners that participate in the FA partnership program (e-F@ctory Alliance) promoted by Mitsubishi Electric, we will achieve new business creation and new monozukuri.

Product Lines





Servo System Controllers

Servo system controller		Number of control axes	Slots occupied	Features
Motion modules	 RD78G	1 to 4 1 to 8 1 to 16 1 to 32 1 to 64	1	MELSEC iQ-R series CC-Link IE TSN-compatible Motion module <ul style="list-style-type: none"> Performs motion control (positioning, synchronous, cam, speed, and torque control) Maximum number of connectable stations: 120 stations ^(Note 2) Minimum operation cycle: 62.5 [μs]
	 RD78GH	1 to 128 1 to 256	2	MELSEC iQ-R series CC-Link IE TSN-compatible Motion module <ul style="list-style-type: none"> Performs motion control (positioning, synchronous, cam, speed, and torque control) Maximum number of connectable stations: 120 stations ^(Note 2) Minimum operation cycle: 31.25 [μs]
Motion Control Software	 SWM78	1 to 16 1 to 32 1 to 64 1 to 128 1 to 256	–	CC-Link IE TSN-compatible Motion Control Software ^(Note 1) <ul style="list-style-type: none"> Performs motion control (positioning, synchronous, cam, speed, and torque control) Supports INtime (real-time operating system) for Windows® Programming in Visual C++® Maximum number of connectable stations: 120 stations ^(Note 2)

Notes: 1. An industrial personal computer, INtime, and Visual Studio® are not included and must be prepared by the user.
 2. Multi-axis servo amplifiers MR-J5W2-G/MR-J5W3-G occupy one station.


Servo Amplifiers

●: Supported ○: Future support planned –: Not supported

Servo amplifiers	Number of control axes	Power supply specifications ^(Note 2)	Rated output [kW] ^(Note 1)	Command interface			Control mode			Compatible servo motor series											
				CC-Link IE TSN	EtherCAT® ^(Note 3)	Pulse train	Analog voltage	Position	Velocity/Speed	Torque	Fully closed loop control	HK-KT	HK-ST	LM-H3	LM-AJ	LM-F	LM-K2	LM-U2	TM-RG2M	TM-RU2M	TM-FRM
 MR-J5-G	1 axis	200 V AC	0.1, 0.2, 0.4, 0.6, 0.75, 1, 2, 3.5, 5, 7	●	●	–	–	●	●	●	●	●	●	●	●	●	●	●	●	●	●
		400 V AC	0.6, 1, 2, 3.5, 5, 7	○	○	–	–	○	○	○	○	○	○	○	○	○	○	○	○	○	○
	 MR-J5W2-G	2 axes	200 V AC	0.2, 0.4, 0.75, 1	●	●	–	–	●	●	●	●	●	●	●	●	●	●	●	●	●
 MR-J5W3-G	3 axes	200 V AC	0.2, 0.4	●	●	–	–	●	●	●	–	●	●	●	●	●	●	●	●	●	●
 MR-J5-A	1 axis	200 V AC	0.1, 0.2, 0.4, 0.6, 0.75, 1, 2, 3.5, 5, 7	–	–	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
		400 V AC	0.6, 1, 2, 3.5, 5, 7	–	–	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○



Notes: 1. The value listed is the servo amplifier rated output. Refer to "Combinations of Servo Motors and Servo Amplifiers" for compatible servo motors.
 2. 200 V AC servo amplifiers are compatible with DC power supply input as standard.
 3. EtherCAT® is supported by MR-J5-G-N1/MR-J5W2-G-N1/MR-J5W3-G-N1 servo amplifiers.


Options

Converters	Connectable servo amplifiers	Power supply specifications	Capacity [kW]	Features
 MR-CM	1 to 6 units	200 V AC	3	MR-CM supports multi-axis systems and enables the following: <ul style="list-style-type: none"> boosting energy efficiency by using regenerative energy effectively reducing the number of molded-case circuit breakers and magnetic contactors to be used simplifying wiring reducing installation space



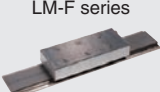


■ Rotary Servo Motors

●: Supported

Rotary servo motor series	Rated speed (maximum speed) [r/min] (Note 2)	Rated output [kW] (Note 1)	Servo motor type (Note 4)		IP rating (Note 3)	Replaceable series	Features	Application examples
			With an electro-magnetic brake (B)	With a gear reducer (G1, G5, G7)				
Small capacity 	3000 (6700)	0.05, 0.1, 0.15, 0.2, 0.4, 0.6, 0.75, 1.0, 1.5, 2.0 0.4, 0.6, 0.75, 1.0, 1.5, 2.0	●	●	IP67	HG-KR	Low inertia Batteryless absolute position encoder Product line includes flat type Connects using single connector	Belt drives Robots Mounters X-Y tables Semiconductor manufacturing systems Battery manufacturing systems
			●	●				
Medium capacity 	2000 (4000)	0.5, 1.0, 1.75, 2.0, 3.0, 3.5, 5.0, 7.0 0.5, 1.0, 1.75, 2.0, 3.0, 3.5, 5.0, 7.0	●	●	IP67	HG-SR	Medium inertia Batteryless absolute position encoder	Material handling systems Robots X-Y tables Battery manufacturing systems Printing systems

- Notes: 1. : For 400 V, 400 V servo amplifiers are planned for a future release. Refer to "Rotary Servo Motors Specifications" for when 200 V servo amplifiers drive rotary servo motors.
 2. The speed varies by the model type. Refer to "Rotary Servo Motors Specifications" for details.
 3. The shaft-through portion is excluded. For geared servo motors, IP rating of the reducer part is equivalent to IP44.
 4. G1 indicates a gear reducer for general industrial machines, and G5 and G7 indicate a gear reducer for high precision applications. Servo motors with a gear reducer are available only for 200 V, and the product lines are different. Refer to "Rotary Servo Motors Specifications" for details.

■ Linear Servo Motors

Linear servo motor series	Maximum speed [m/s]	Continuous thrust [N]	Maximum thrust [N]	Cooling method	Features	Application examples
LM-H3 series 	3.0	70, 120, 240, 360, 480, 720, 960	175, 300, 600, 900, 1200, 1800, 2400	Natural cooling	Suitable for space-saving. Compact size and high thrust. Maximum speed: 3 m/s.	Mounters Wafer cleaning systems FPD assembly machines Material handlings
LM-AJ series 	2.0 to 6.5	68.1, 117.0, 136.2, 174.5, 223.4, 234.0, 348.9, 446.8	214.7, 369.0, 429.4, 550.2, 704.5, 738.1, 1100.4, 1409.1	Natural cooling	Low installation height, and suitable for compact X-Y tables.	Semiconductor manufacturing systems FPD assembly machines
LM-F series 	2.0	300, 600, 900, 1200	1800, 3600, 5400, 7200	Natural cooling	Compact size. The integrated liquid-cooling system doubles the continuous thrust.	Press feeders NC machine tools Material handlings
		600, 1200, 1800, 2400		Liquid cooling		
LM-K2 series 	2.0	120, 240, 360, 720, 1200, 1440, 2400	300, 600, 900, 1800, 3000, 3600, 6000	Natural cooling	High thrust density. Magnetic attraction counter-force structure enables longer life of the linear guides and lower audible noise.	Mounters Wafer cleaning systems FPD assembly machines
LM-U2 series 	2.0	50, 75, 100, 150, 225, 400, 600, 800	150, 225, 300, 450, 675, 1600, 2400, 3200	Natural cooling	High thrust density. Magnetic attraction counter-force structure enables longer life of the linear guides and lower audible noise.	Screen printing systems Scanning exposure systems Inspection systems Material handlings

■ Direct Drive Motors

Direct drive motor series	Motor outer diameter [mm]	Hollow shaft diameter [mm]	Rated speed [r/min]	Maximum speed [r/min]	Rated torque [N·m]	Maximum torque [N·m]	IP rating (Note 1)	Features	Application examples	
Low-profile 	TM-RG2M/TM-RU2M series	ø130	ø20	300	600	2.2	8.8	IP40	Suitable for low-speed and high-torque operations. Smooth operation with less audible noise. The motor's low profile design contributes to compact construction and a low center of gravity for enhanced machine stability. Clean room compatible.	Semiconductor manufacturing devices Liquid crystal manufacturing devices Machine tools
		ø180	ø47	300	600	4.5	13.5	IP40		
		ø230	ø62	300	600	9	27	IP40		
High-rigidity 	TM-RFM series	ø130	ø20	200	500	2, 4, 6	6, 12, 18	IP42		
		ø180	ø47	200	500	6, 12, 18	18, 36, 54	IP42		
		ø230	ø62	200	500	12, 48, 72	36, 144, 216	IP42		
		ø330	ø104	100	200	40, 120, 240	120, 360, 720	IP42		

Notes: 1. Connectors and the gap along the rotor (output shaft) are excluded.

Construct a high-performance servo system using our extensive product line

We understand that each system is different and has unique drive control requirements.

To meet these demands, we have expanded the product line for our next-generation servo system to offer simple converters, engineering software, servo system controllers, servo amplifiers, servo motors, and a variety of other components.

Mitsubishi Electric is dedicated to satisfying all of our customers' needs.

Simple programming

Industrial Personal Computer (IPC)
compatible Motion Control Software
SWM78 Available soon

GOT

Motion modules
RD78G
RD78GH NEW

MELIPC

Servo amplifier
MR-J5W3-G

Servo amplifier
MR-J5W2-G

Servo amplifier
MR-J5-G

Simple converter
MR-CM

MITSUBISHI ELECTRIC SERVO SYSTEM
MELSERVO-J5

Servo motors



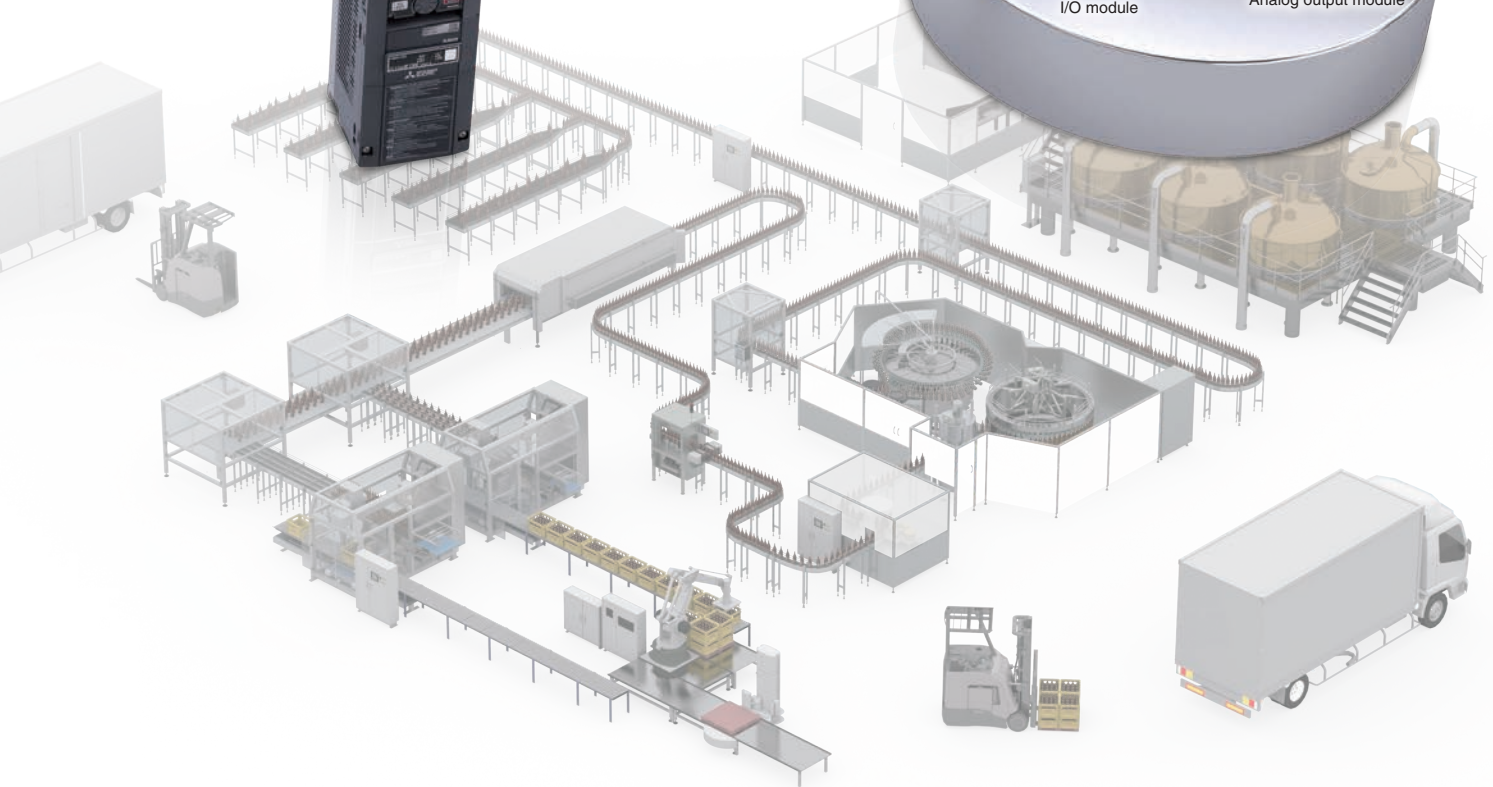
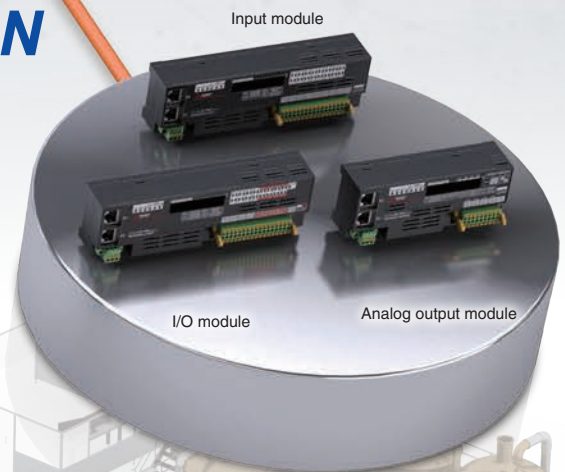
Collaborating with our extensive group of partners allows us to flexibly support your system needs

Servo systems are constructed using iQ Platform devices such as controllers, servo drivers, actuators, and sensors, and collaboration with our partner companies allows us to expand the number of possibilities available to customers. For example, partner products such as stepping motors, direct drive motors, vision systems, and various types of software are available to keep your equipment on the cutting edge.



Single network

CC-Link I E TSN



Servo System

Servo System Controllers

Servo Amplifiers

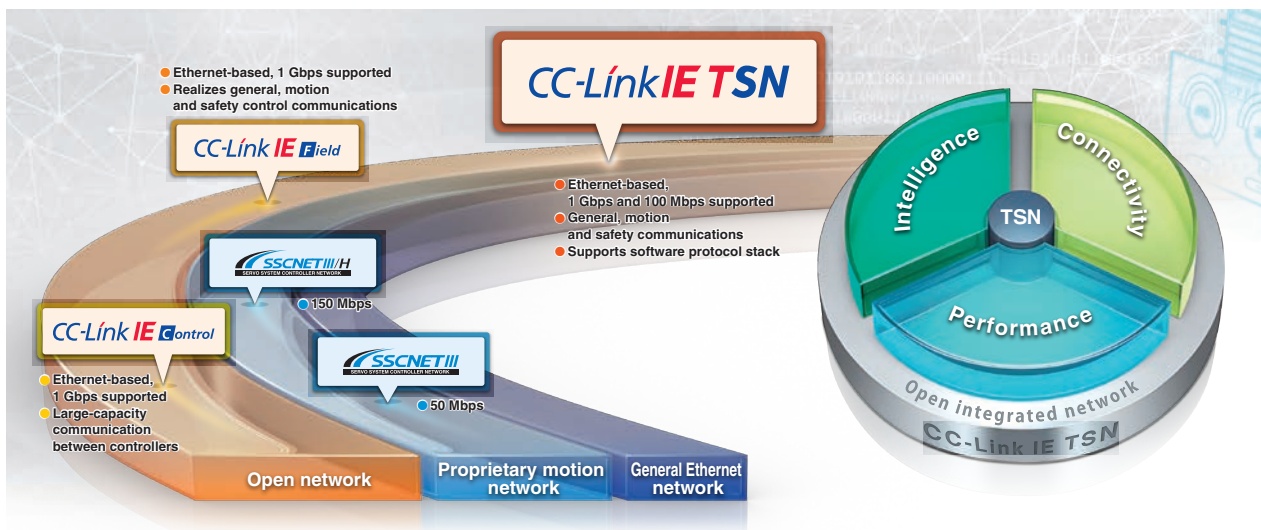
Servo Motors

Open integrated networking across the manufacturing enterprise

CC-Link IE TSN

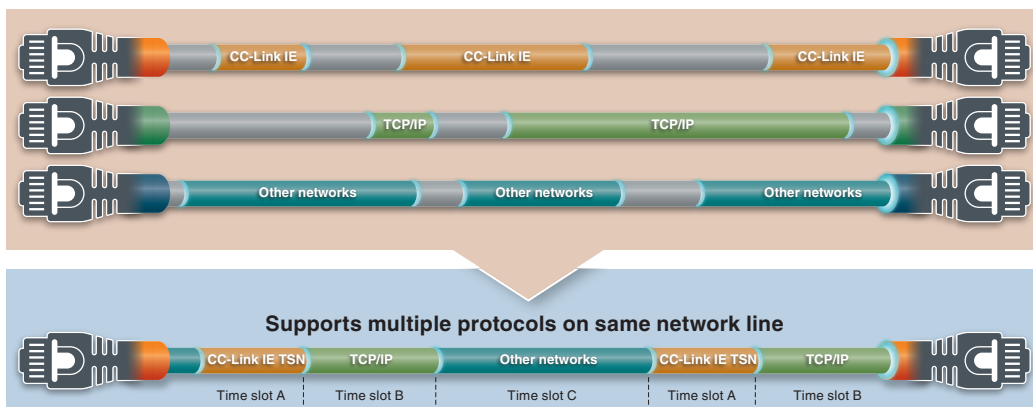
CC-Link IE TSN supports TCP/IP communications and applies it to industrial architectures through its support of TSN enabling real-time communications. With its flexible system architecture and extensive setup and troubleshooting features make CC-Link IE TSN ideal for building an IIoT infrastructure across the manufacturing enterprise.

* TSN: Time Sensitive Networking
 * IIoT: Industrial Internet of Things



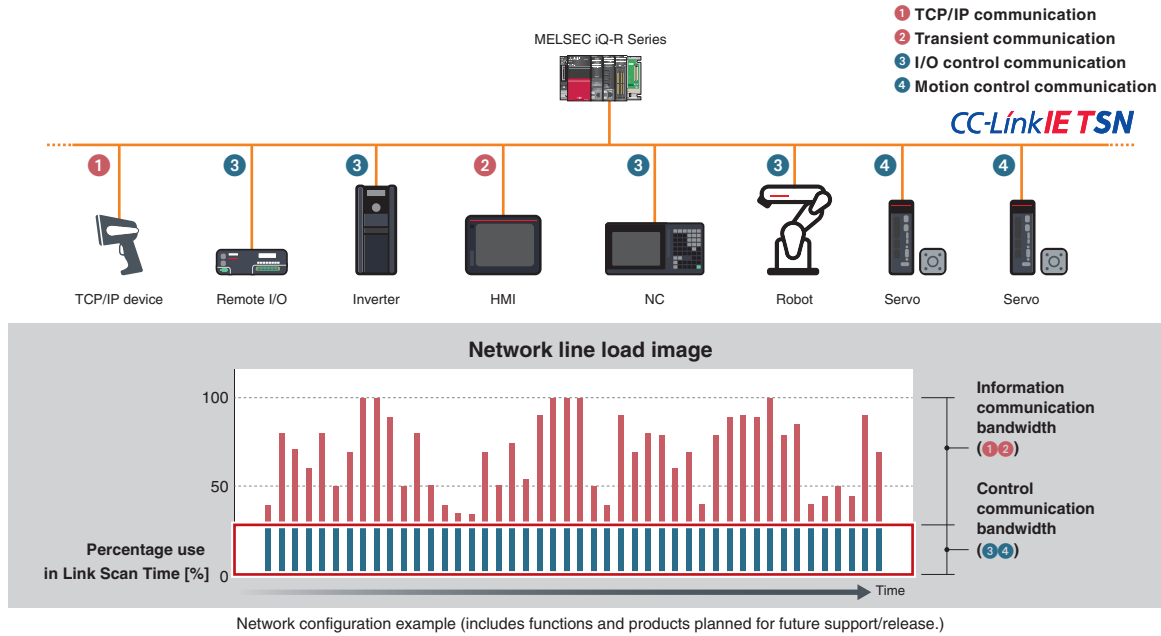
Real-Time Network Performance Even When Integrated with Information Data

TSN technology enables mixing of deterministic communications with IT system information data on the same network. Giving higher priority to CC-Link IE TSN cyclic communications and TCP/IP communications by allocating increased network bandwidth, devices using general Ethernet communications can be connected on the same network while maintaining real-time control communication performance.



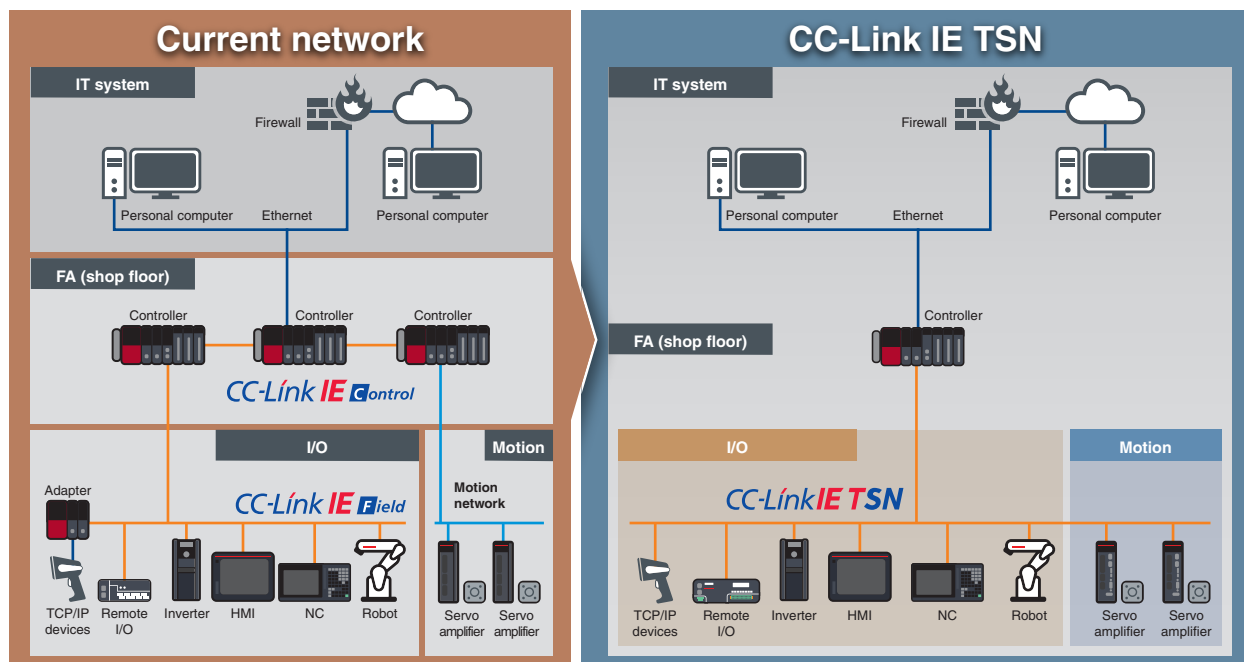
Deterministic Control Even When Mixed with TCP/IP Communication

Deterministic performance of cyclic communication is maintained even when mixed with information data (non real-time). This enables TCP/IP communication devices to be used without affecting overall control.



Integrated Network

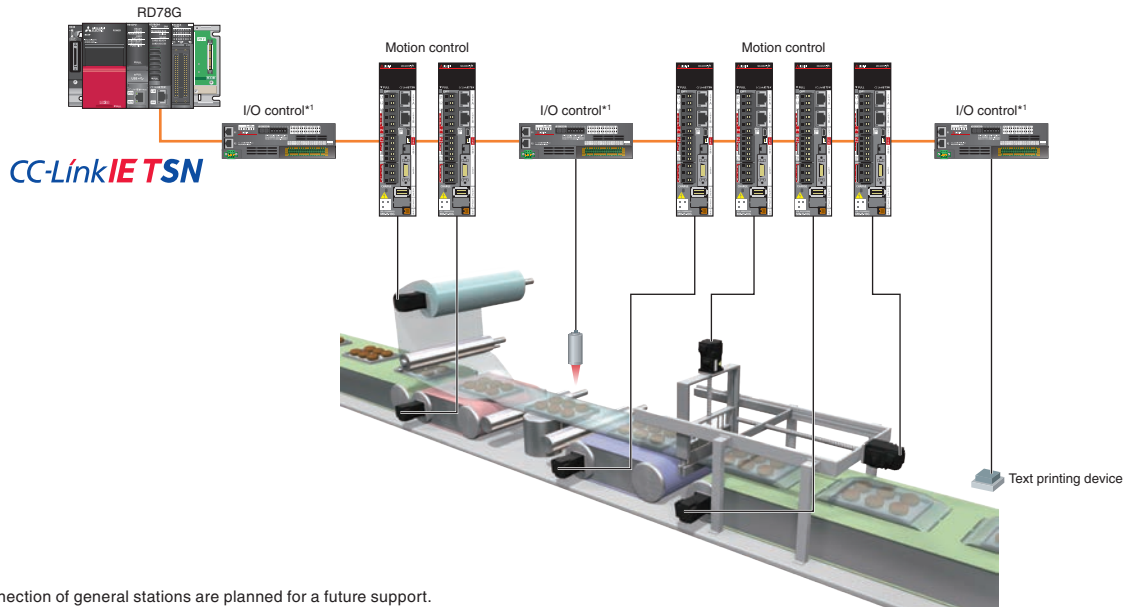
Current network systems use multiple networks to enable communication between IT and control systems on the shop floor. CC-Link IE TSN is a one-stop solution for integrating different networks, thereby realizing flexibility in topology and reducing wiring cost.



High-Speed, High-Accuracy Motion Control

CC-Link IE TSN controls I/O modules while also maintaining high-speed motion control. The single network boosts machine performance.

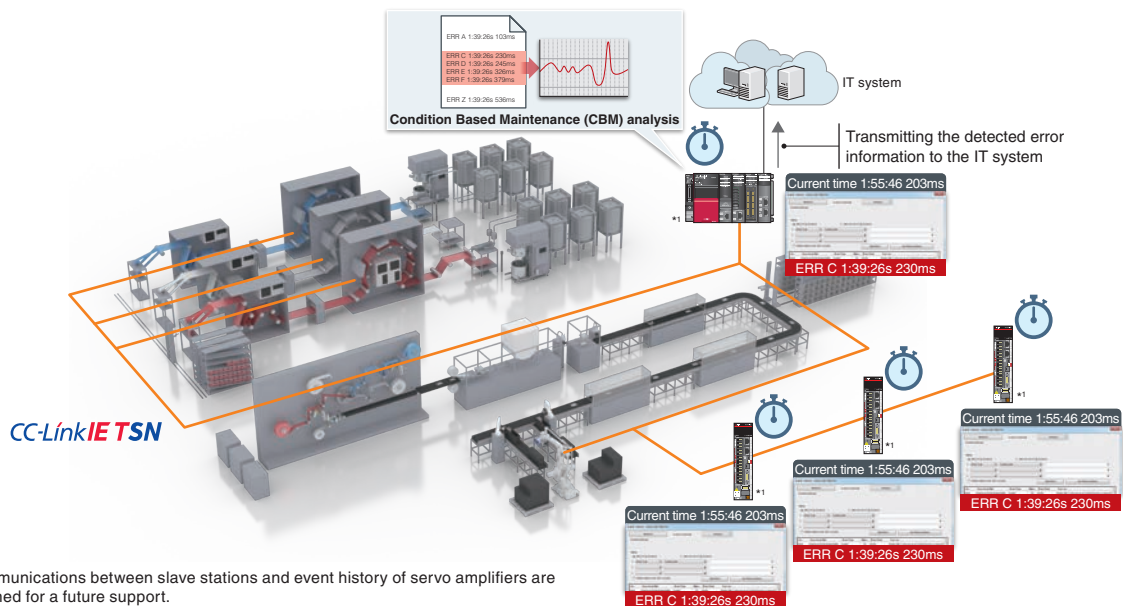
- Motion control (high-speed processing)
- I/O control (low-speed processing)



*1. The connection of general stations are planned for a future support.

Time Synchronization

Set time is completely synchronized among servo amplifiers, Motion modules, and PLC CPUs. This time synchronization enables accurate recording of the event history in chronological order, making it simple to identify the cause of errors.

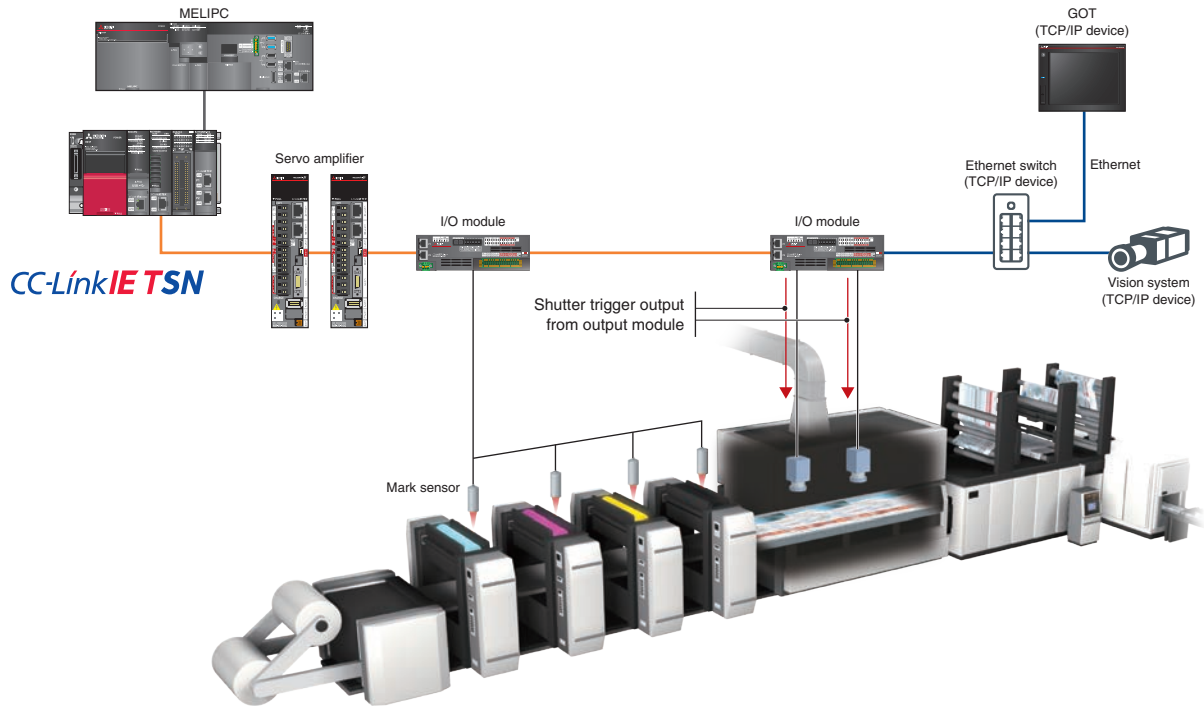


*1. Communications between slave stations and event history of servo amplifiers are planned for a future support.

Seamless Connectivity Between TCP/IP Devices and a Servo System

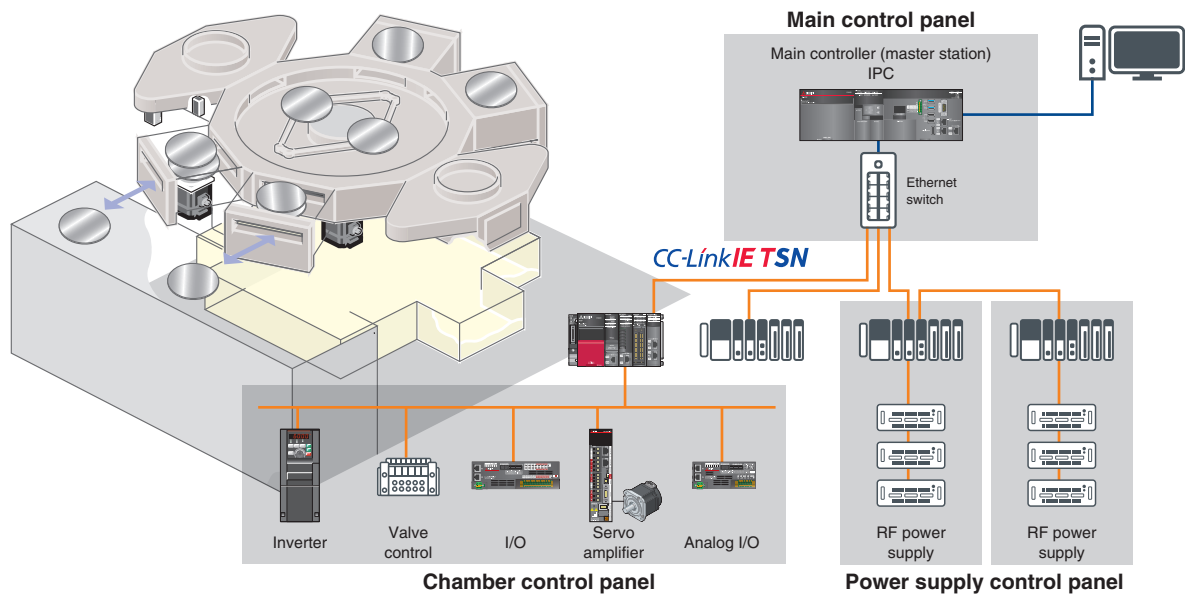
TCP/IP communication (information communication) can be mixed in the same line with the real-time control communications of CC-Link IE TSN.

CC-Link IE TSN slave devices and TCP/IP devices can be connected on the same network, achieving a flexible and integrated network system. Note that the TCP/IP devices must be connected after servo amplifiers and I/O modules.



Large-Capacity Data Communications

CC-Link IE TSN is a high-speed, large-capacity 1 Gbps communications network that is capable of sending and receiving large amounts of data, such as manufacturing, quality, and control data from the production process. The network can transmit large recipe data or traceability data at high speeds without degrading the performance of servo system communications. In addition, Ethernet supported devices can directly and seamlessly connect to controllers on the same network line.



Network configuration example (includes functions and products planned for future support/release.)

Simple maintenance

Comprehensive diagnostic functions contribute to improved maintenance

Increasing the capacity of your production line is an important factor in this fiercely cost-competitive market. The MELSERVO-J5 series servo system provides various kinds of maintenance functions that predict and prevent unforeseen problems and enable quick recovery when trouble arises. These functions contribute to reduced downtime and increased productivity while protecting the quality of your products.

MELSERVO-J5 series servo amplifiers and servo motors are equipped with various predictive and preventative maintenance functions.

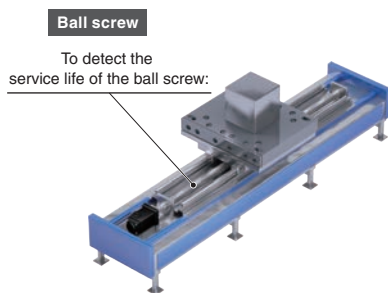
Predictive Maintenance (CBM)

Predictive maintenance, also known as Condition Based Maintenance (CBM), is the practice of detecting changes in machine vibration and friction so that parts can be replaced accordingly before they fail. Performing predictive maintenance leads to increased machine capacity and helps to avoid downtime, reduce maintenance time, and improve both productivity and product quality.

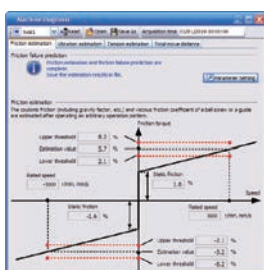
Detects Changes in Vibration and Friction to Predict the Service Life of Mechanical Drive Components

[Machine diagnosis function]

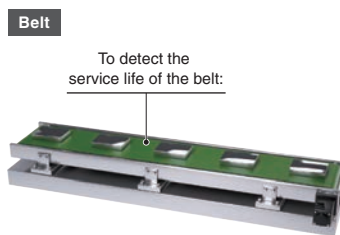
The machine diagnosis function detects age-related deterioration based on the frictions and vibrations of mechanical drive components such as ball screws, belts, and gears. This function automatically generates a failure warning limit, detects errors, and outputs a warning upon signs of failure. Results of the failure are transmitted via CC-Link IE TSN to the motion module and IT system and can be used for maintenance and overall machine diagnostics.



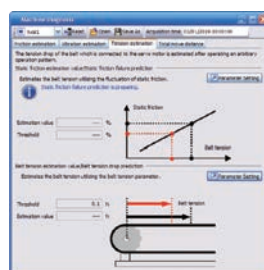
- Friction failure prediction with the friction estimation function
- Vibration failure prediction with the vibration estimation function



Estimated friction value is displayed.



- Static friction failure prediction
- Belt tension deterioration prediction



Estimated static friction and belt tension are displayed.



- Backlash estimation function
- Gear failure prediction



Estimated backlash value is displayed.

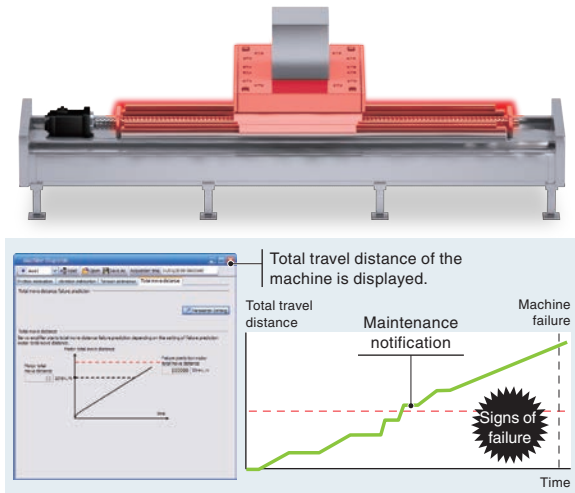
Preventative Maintenance (TBM) *1

*1. TBM stands for Time Based Maintenance.

Machine Diagnosis (Mechanical Drive Components)

This function estimates when a machine failure will occur based on the total travel distance of the servo motor, and notifies when it is time for replacement if the rated life of the mechanical drive components is set.

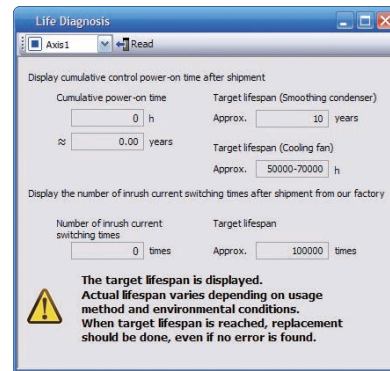
- Machine total travel distance failure prediction



Servo Amplifier Life Diagnosis

This function displays the cumulative energization time and the number of inrush relay on/off times. The data can be used to check life of the parts as a rough guide.

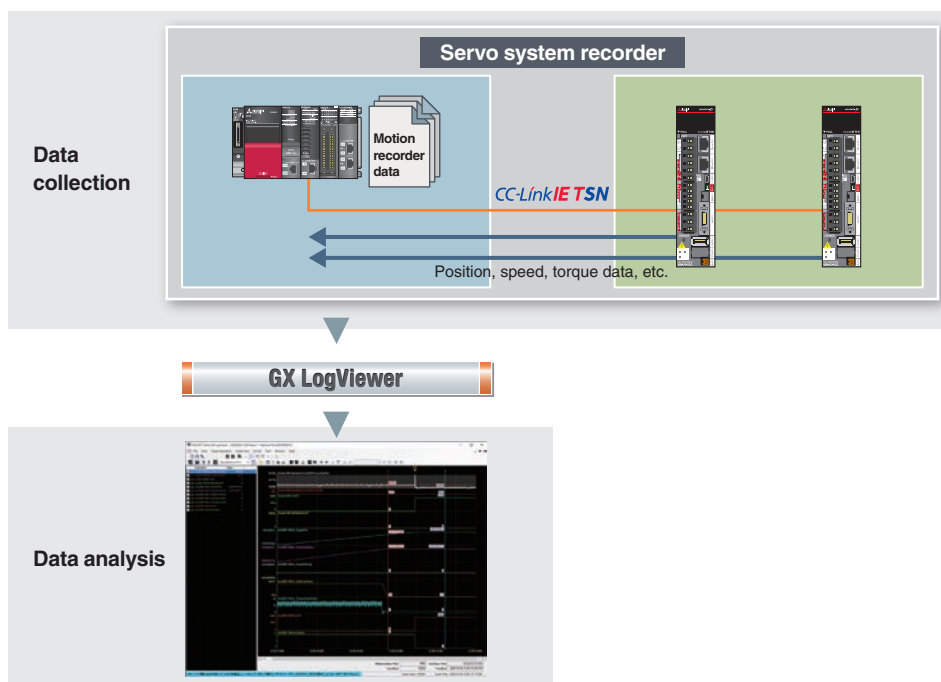
- Cumulative energization time (Smoothing condenser/cooling fan life span)
- The number of inrush relay on/off times (Inrush relay life)



Corrective Maintenance

Servo System Recorder NEW

The Motion module automatically collects data of all real drive axes when an error occurs. The collected data, such as the command and the feedback values, greatly helps you analyze the error cause.



An engineering environment that provides common, consistent usability throughout all product development phases

Programmable Controller Engineering Software

MELSOFT GX Works3

Program creation is largely dependent on the ability of the programmer; therefore, an enormous amount of time is often spent on creating a servo program where a high level of programming expertise is required.

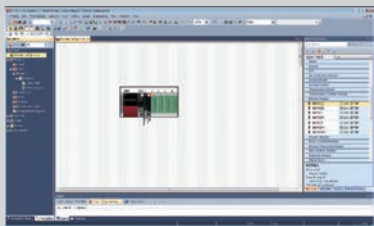
"MELSOFT GX Works3" introduces a more intuitive, efficient, and user-friendly programming environment that revolutionizes the programming process and minimizes hassles.

Engineering Environment for Maximizing Your Machine Performance

- Mitsubishi Electric offers a complete, consistent engineering environment which covers all aspects of the product development cycle - from sizing motors all the way to programming with function blocks, startup, and maintenance.

System Design

Programming



System configuration



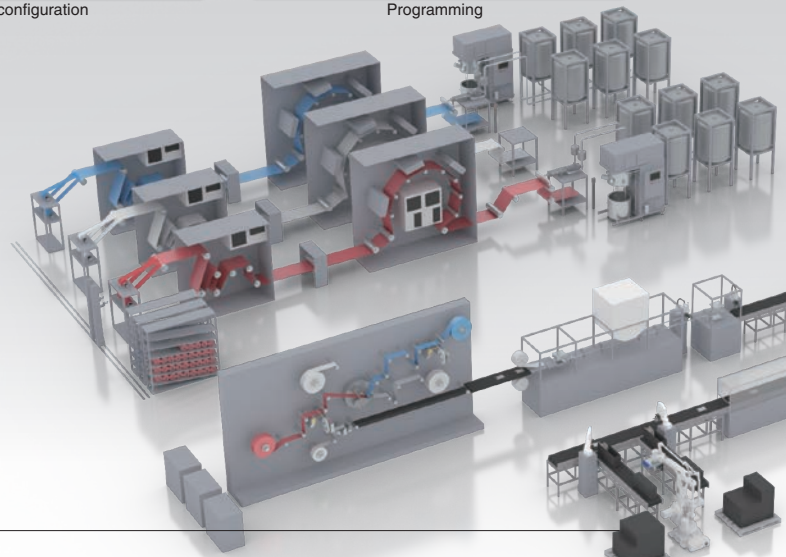
Network configuration



Programming



e-Manual



Useful Servo Software

[Drive system sizing software: "Motorizer"]

Our upgraded motor sizing software enables you to more flexibly select a suitable servo system for your machine. The upgraded features include expansion of selectable load mechanisms (13 types), multiple sizing results, and the ability to size a multi-axis system.



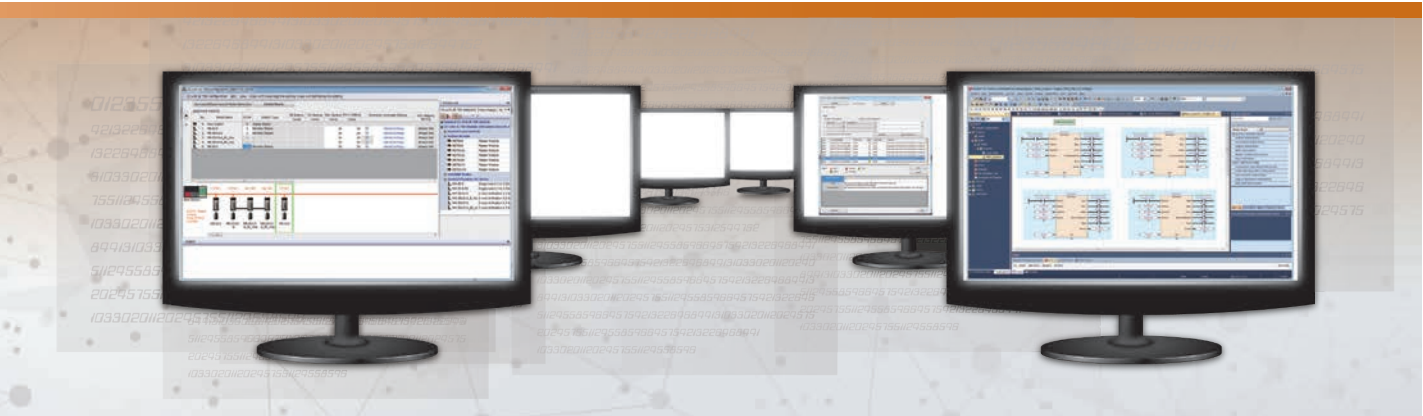
Motor sizing software



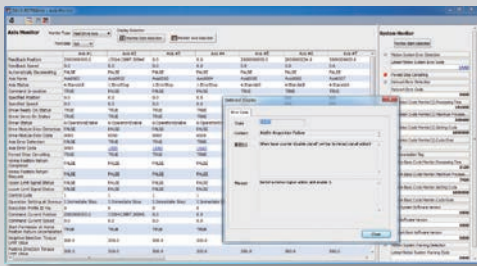
Model selection software

[Model selection software]

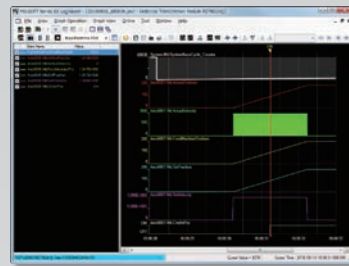
Servo amplifiers, servo motors, and indispensable options such as encoder cables can all be selected.



- All-in-one engineering platform MELSOFT GX Works3 allows you to set different modules in a single project, including the setting of a wide range of areas from servo amplifier parameters to PLC CPU data.



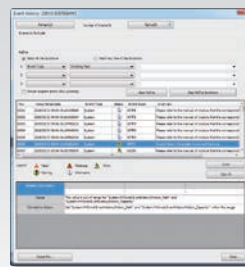
Monitor



Real-time monitor



Servo adjustment^{*1}



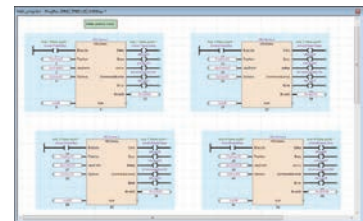
Event history

^{*1}. The servo adjustment is enabled via MR Configurator2.

Globalization

[PLCopen® Motion Control FB]

PLCopen® Motion Control FB is a standardized interface, and therefore people other than the program designer can understand the programming, leading to reduced design and maintenance time.



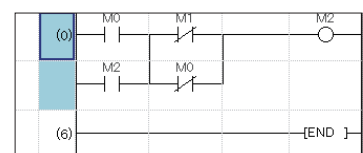
[Conforms to IEC 61131-3]

MELSOFT GX Works3 realizes structured programming such as ladder and ST, making project standardization across multiple users even easier.

[Multi-language support for global operations]

To adhere to today's global production needs, MELSOFT GX Works3 supports multi-language features at various levels, from the multiple language software menu system to device comment language switching features.

Supported languages: English, Japanese, and Chinese.



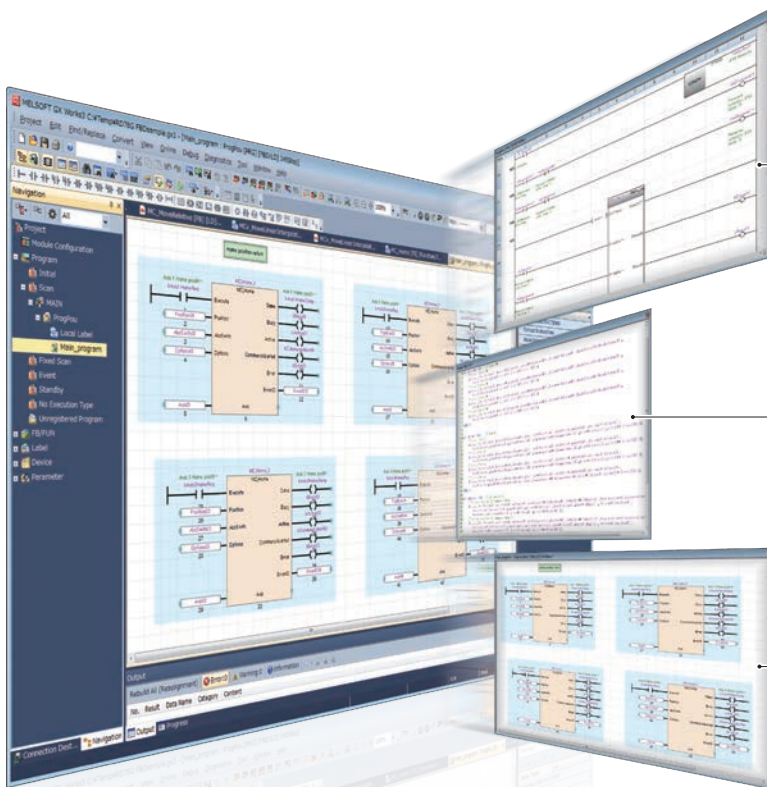
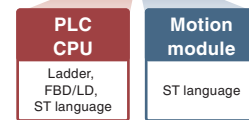
Easy programming

Faster, Simpler, Intuitive Programming with MELSOFT GX Works3

The software supports the internationally standardized PLCopen® Motion Control Function Blocks for motion control programming, and provides three selectable programming languages: ladder diagram (Ladder), function block diagram/ladder diagram (FBD/LD), and structured text language (ST). Select the programming method that suits your system scale, the application, and the required functions.

Programming

MELSOFT GX Works3 includes various user-friendly features - including intuitive operation with graphical setting screens, labels, and function blocks. These features greatly help users create a program faster and simpler.



● Ladder diagram

Ladder diagram is a programming language used to describe sequence control. Each ladder consists of contacts and coils and represents logical operations consisting of AND/OR in combinations of series and parallel.

● Structured text language

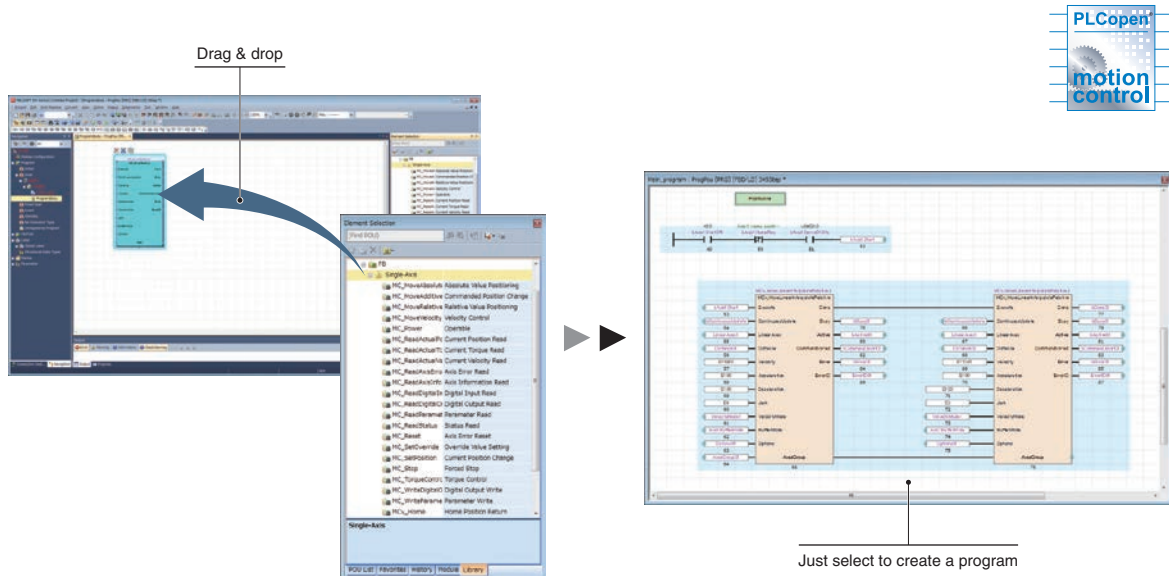
ST language is defined by International Standard IEC61131-3 that defines the logic description system.

● FBD/LD

In FBD/LD programs, data flows from the output point of a function block, function, variable (label or device), or constant to the input point of another function block or variable.

Programming Using Function Blocks

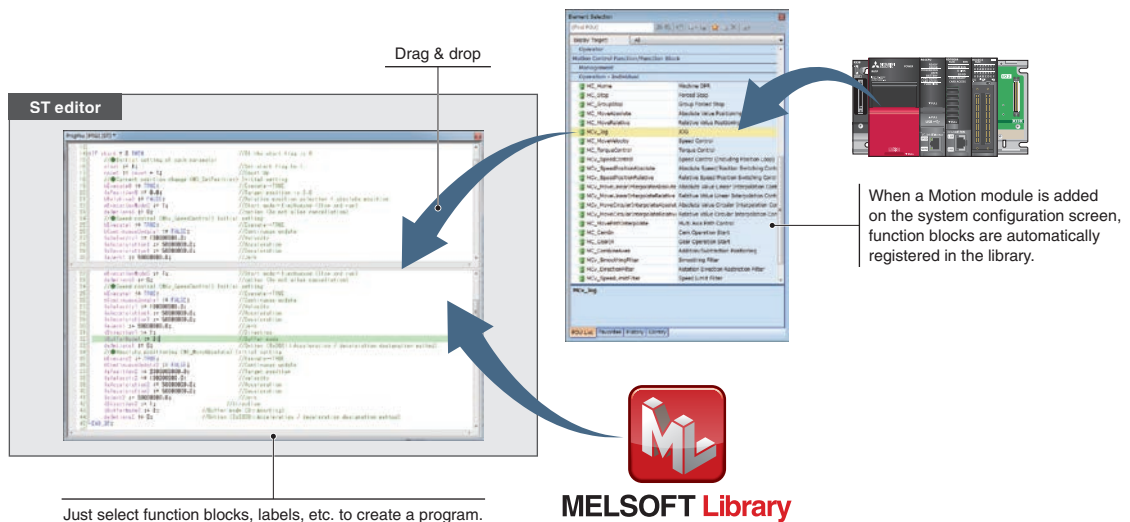
The software offers a wide selection of function blocks - PLCopen® Motion Control Function Blocks and Mitsubishi Electric's original function blocks. You can easily create a program just by choosing the function blocks that your system requires.



Easy Programming Through Structured Text Language

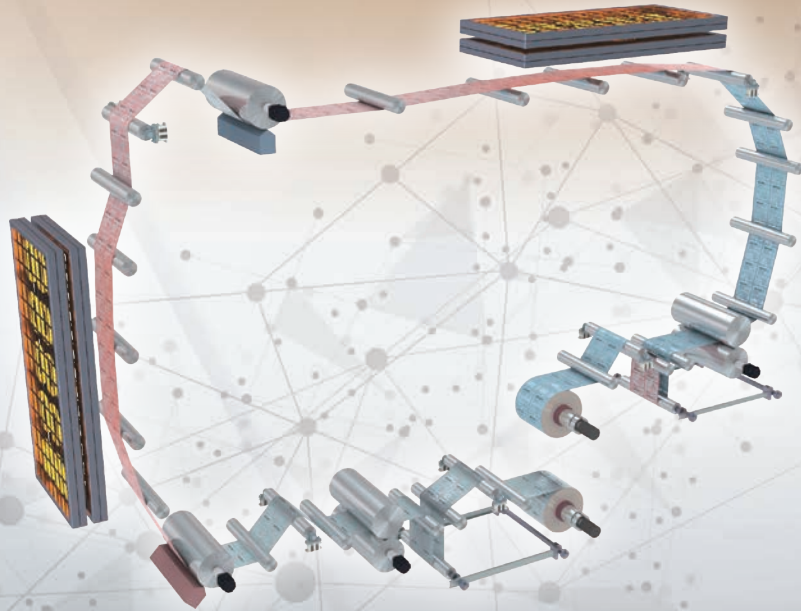
Create a structured text program just by dragging and dropping function blocks.

- Easy programming through drag & drop of programming elements
- Consistent usability for more intuitive operation
- A wide selection of programming elements in the library, helping to reduce programming time
- MELSOFT GX Works3 conforms to IEC 61131-3 and realizes structured programming such as ladder and ST, making project standardization across multiple users even easier.



Build the future together with total drive solutions

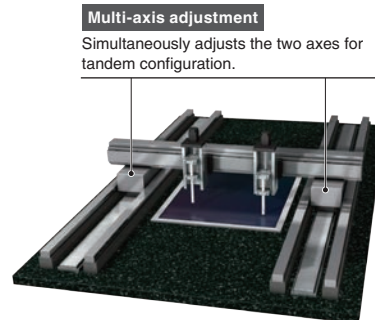
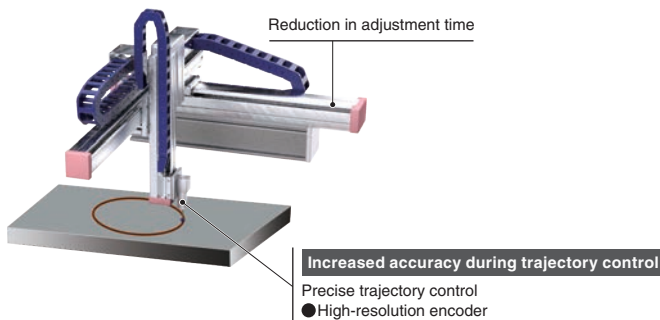
CC-Link I^E TSN MELSERVO-J5 Series Solution



Every industry and application requires different characteristics from a servo system. These systems must be flexible enough to meet more common requirements, like high speed and accuracy, while also fulfilling the specific operation requirements. Our extensive servo product line is able to meet a wide range of automation needs by combining with a variety of FA (Factory Automation) products.

High-Speed, High-Accuracy Trajectory Control

Enabled by our high-resolution servo motor encoder, a smooth profile can be easily drawn on a workpiece by using a combination of linear interpolation, 2-axis circular interpolation, and trajectory control. Servo adjustment time is also reduced through multi-axis adjustment, quick tuning, and one-touch tuning.



Applications

- Flat panel display (FPD) manufacturing equipment
- Wood processing equipment

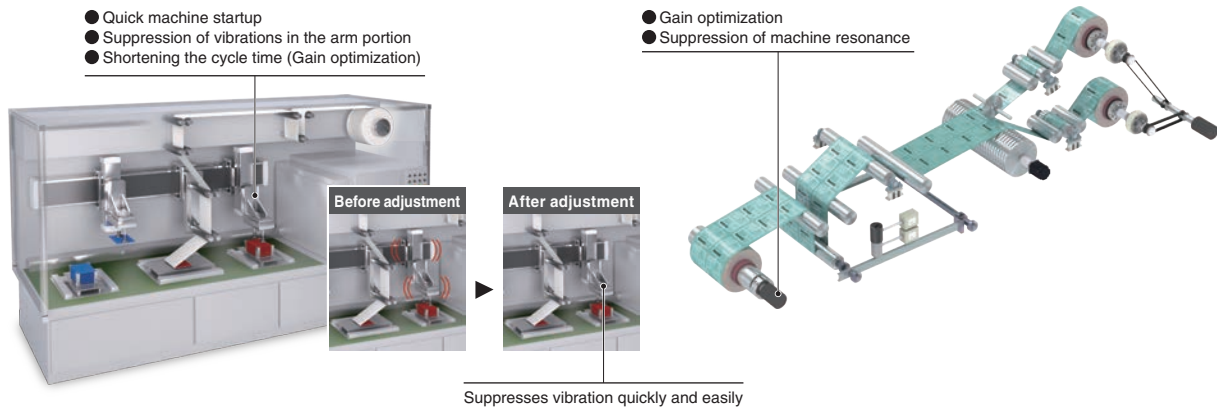
Main functions

- High-resolution encoder
- Multi-axis adjustment Future support planned

Servo Adjustment

At machine startup, noise sometimes occurs due to resonance. With the quick tuning function, tuning is performed at servo ON and such noise is minimized.

In addition, the servo amplifiers offer various other types of servo adjustment functions that allow you to select the function that best suits your equipment.



Applications

- Conveyor systems
- Converting machines
- Packing machines
- Robots

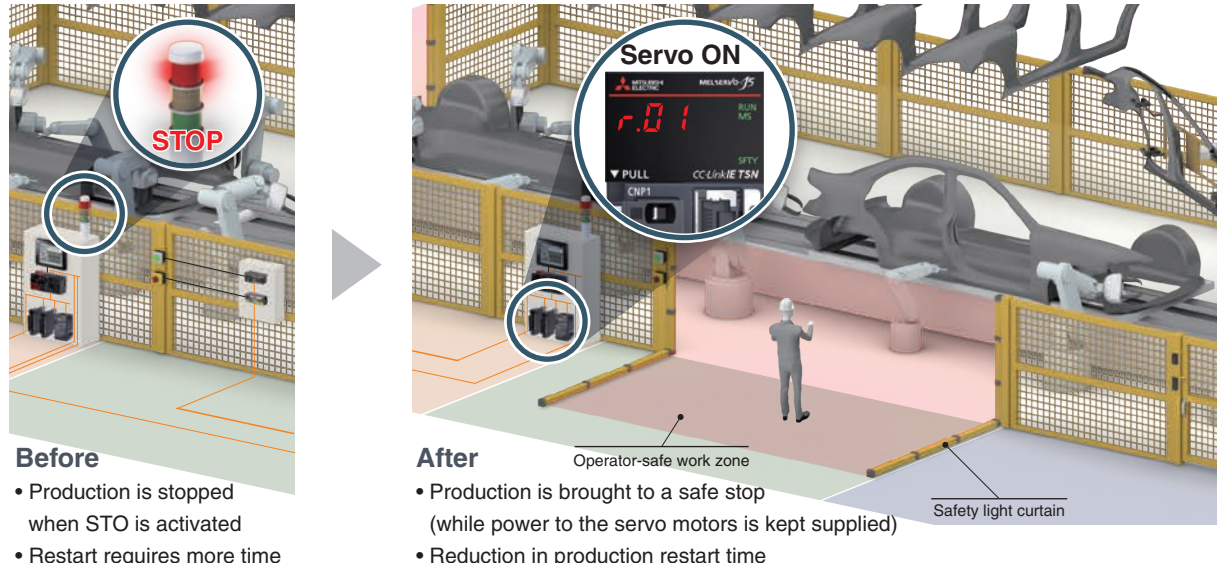
Main functions

- Quick tuning
- One-touch tuning
- Machine resonance suppression filter
- Advanced vibration suppression control II

Solutions by Functional Safety

Smooth Production Restart by Utilizing Safe Stop 2 (SS2) and Safe Operating Stop (SOS) Functions

An operator-safe work zone is ensured by providing an exclusion fence around the production robots or stopping the production line when activating the STO Safe Torque Off function (shuts off power to the servo motors responding to the input signal from a safety light curtain or switch). With MELSERVO-J5 series, the zone can be ensured by utilizing SS2 and SOS functions that enable the production line to stop while power to the servo motors is kept supplied, enabling a smooth production restart and ensuring improved productivity without compromising safety.



Applications

- Automotive manufacturing line
- Press machines
- Material processing systems, material handling systems, XY cranes, filling machines

Main features

- Enhanced functional safety by MR-J5-G-RJ
- Safety sub-functions: STO, SS1, SS2, SOS, and more others
- Servo motors with functional safety

Servo System
Servo System Controllers
Servo Amplifiers
Servo Motors

Unlock new system capabilities together with CC-Link IE TSN

CC-Link IE TSN

Motion Module

RD78GH NEW

RD78G



These Motion modules with multiple-core processors enable to configure a high-speed, large system by supporting the CC-Link IE TSN real-time open network.

- Performs positioning control such as linear interpolation using function blocks. The programming is easy: users just need to set positioning data to the function blocks.
- Connects to various modules such as servo amplifiers and I/O modules via CC-Link IE TSN. This connectivity allows you to configure a servo system more flexibly.
- Supports a consistent engineering environment that is capable of handling tasks ranging from system design to debugging and maintenance.

Product Lines

RD78GH

RD78G



CC-Link IE TSN
MELSEC iQ-R series

RD78GHV NEW
RD78GHW NEW

- Maximum number of control axes:
128 axes/module (RD78GHV)
256 axes/module (RD78GHW)
- Minimum operation cycle *1: 31.25 μ s
- ST language program capacity:
Built-in ROM max. 64 MB
+ SD memory card

RD78GHV/RD78GHW are designed with a quad-core processor that enables higher-speed control. These Motion modules can be directly programmed to distribute load control with PLC CPUs.

This ensures that performance will not be degraded even when the number of axes is increased.



CC-Link IE TSN
MELSEC iQ-R series

RD78G4/RD78G8
RD78G16/RD78G32
RD78G64

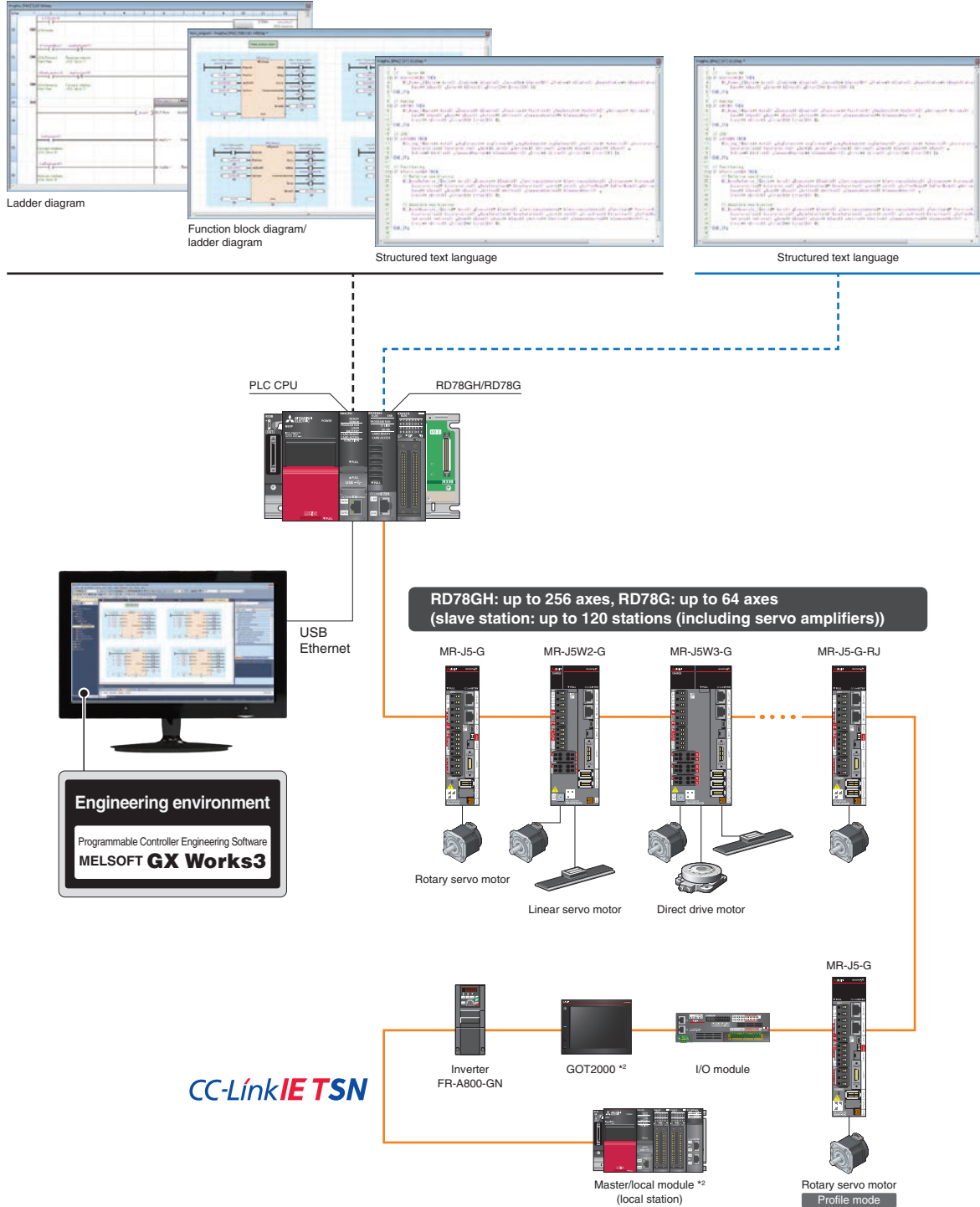
- Maximum number of control axes:
64 axes/module (RD78G64)
- Minimum operation cycle *1:
62.5 μ s Upgraded
- ST language program capacity:
Built-in ROM max. 16 MB + SD memory card

RD78G4/RD78G8/RD78G16/RD78G32/RD78G64 are designed with a dual-core processor, and can be programmed to enable various types of control, such as positioning, synchronous, cam, speed, and torque control.

*1. The operation cycle varies by the number of control axes and the models.

System Configuration

The Motion Module provides functionality equivalent to a CC-Link IE TSN master/local module *1 and executes motion control while functioning as a master station. This dual functionality results in reduced system costs without sacrificing performance.



*1. Compared to the master/local module, the Motion modules are not provided with the following functions: sub-master station, local station, multi-master configuration, backup/restore function, and data communication function between general stations.

*2. Future support planned

Create new machines together by taking advantage of our innovative IPC environment



SWM78 Motion Control Software performs motion and network control through Visual C++®. To perform control, install the software on an industrial personal computer with a real-time operating system.

Product Lines SWM78

- Creates a CC-Link IE TSN servo system by being installed on an industrial personal computer with a real-time operating system.
- Performs various types of motion control, such as positioning, synchronous, cam, speed, and torque control.
- Meets various application needs by utilizing the API library which has the same interface with PLCopen® Motion Control Function Blocks.



MELSOFT EM78 SDK

- SWM78 Motion Control Software
- API library
- EM Configurator2

CC-Link IE TSN Motion Control Software

SWM78 Available soon

- Maximum number of control axes: 256 axes
- Minimum operation cycle*1: 250 μs
- Programming language: Visual C++®

*1. The number of controllable axes varies by the operation cycle.

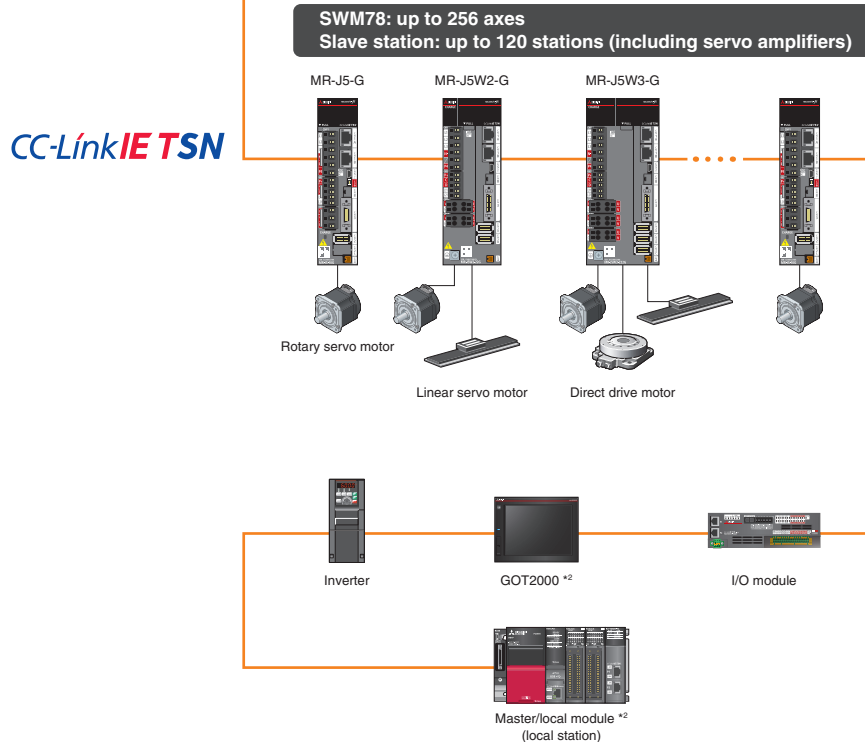
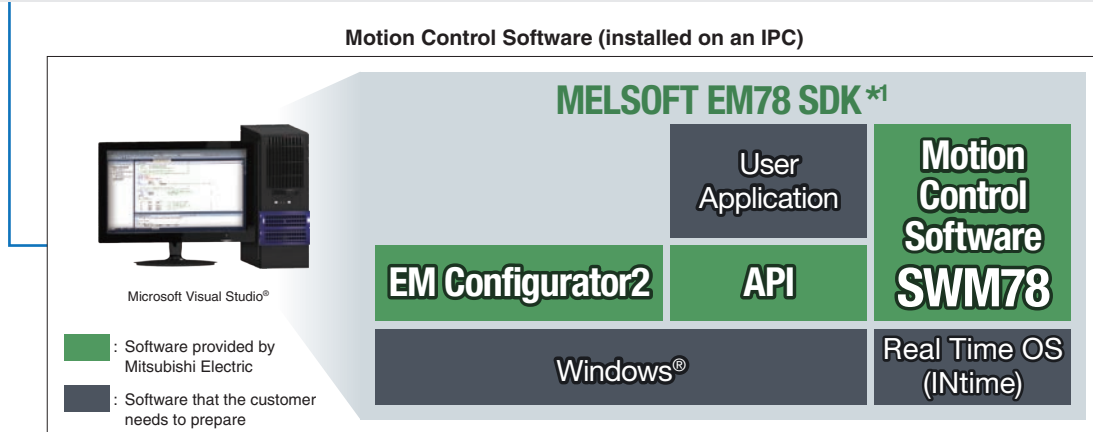
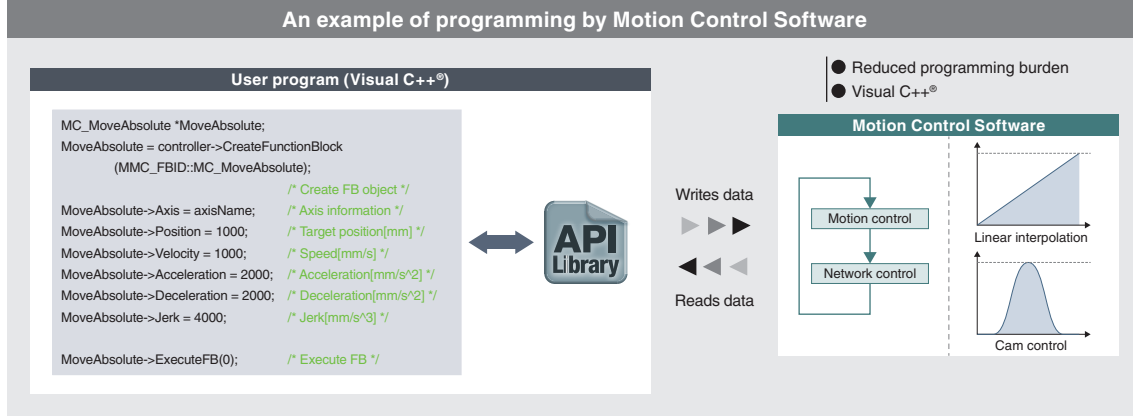
Operating Environment

- Supports INtime (real-time operating system).
- Operates on an industrial personal computer with the Intel I210 Ethernet Controller.

System Configuration

MELSOFT EM78 SDK API library adopts the same interface as the internationally standardized PLCopen® Motion Control Function Blocks. By calling the API library, a user program executes motion control.

The API library also boasts increased program readability by utilizing the class library format.



*1. To use Motion Control Software, prepare MELSOFT EM78 SDK and the USB key with license information.

*2. Future support planned

Function List RD78GH SWM78
RD78G

	Motion module		Motion Control Software
	MELSEC iQ-R series		SWM78 Available soon
	RD78GH NEW	RD78G	
Maximum number of control axes	RD78GHV:128 axes RD78GHW:256 axes	RD78G4: 4 axes RD78G8: 8 axes RD78G16: 16 axes RD78G32: 32 axes RD78G64: 64 axes	16 axes/ 32 axes/ 64 axes/ 128 axes/ 256 axes
Minimum operation cycle *1	31.25 [μs]	62.5 [μs]	250 [μs]
Communications speed	1 Gbps		
Command interface	CC-LinkIE TSN		
Engineering environment	MELSOFT GX Works3		MELSOFT EM Configurator2
Programming method	PLC CPU: Ladder, FBD/LD, ST language Motion module: ST language		Visual C++®
Control mode	Positioning control Torque control	Speed control	Synchronous control Cam control
Positioning control	Linear interpolation	Circular interpolation	
Acceleration/ deceleration process	Trapezoidal acceleration/ deceleration	Jerk acceleration/ deceleration	Acceleration/ deceleration time fixed method
Manual control	JOG operation		
Functions that change the control details	Current value change Target position change	Torque limit value change Override	Speed change Acceleration/ deceleration time change
Homing method	Driver homing method	Data set method	
Auxiliary function	Forced stop Event history Touch probe	Servo ON/OFF Absolute position control Monitoring of servo data	Hardware stroke limit Data logging Servo system recorder Software stroke limit Slave emulate

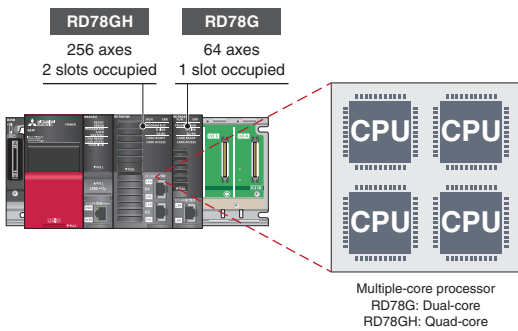
*1. The minimum operation cycle varies depending on the number of control axes and the model.

Flexibly Configure a Servo System According to Your Needs RD78GH RD78G SWM78

RD78GH/RD78G Motion modules and SWM78 Motion Control Software perform various types of control, such as single-axis or multi-axis positioning, synchronous, cam, speed, and torque control.

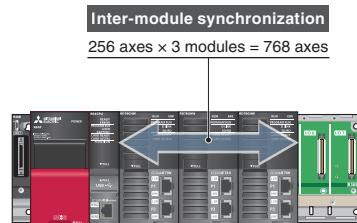
Motion modules

- Two types of Motion modules are available: RD78G for positioning and synchronous control and RD78GH for high-accuracy control.
- Control load distribution among PLC CPUs and Motion modules is possible: the PLC CPUs execute machine control and the Motion modules execute motion control.



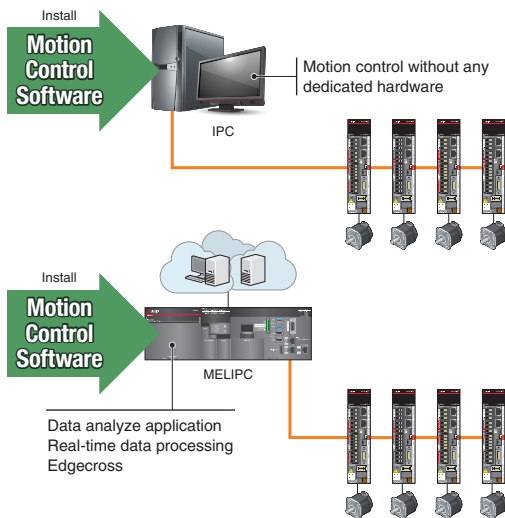
Inter-module synchronization Future support planned

- System expansion is possible by using inter-module synchronization.
- Control load distribution among PLC CPUs and Motion modules is possible, and therefore the number of axes can be increased without sacrificing performance.



Motion Control Software Available soon

- Motion Control Software performs motion control by being installed on a personal computer with a real-time operating system.
- Both motion control and data analysis can be performed when Motion Control Software is installed on a MELIPC Series industrial-use computer. *1



*1. Contact your local sales office when installing Motion Control Software on a MELIPC.

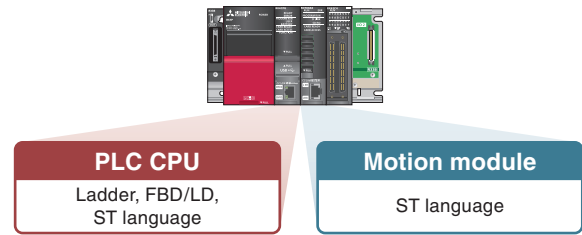
Control Load Distribution Realized by Flexible Programming

RD78GH
RD78G

Programming using the internationally standardized PLCopen® Motion Control FBs is possible.

Selectable programming languages vary depending on the controllers:

- Motion module: structured text language (ST)
 - PLC CPU: ladder diagram (Ladder), function block diagram/ ladder diagram (FBD/LD), and structured text language (ST).
- Select the controller and programming language according to the necessity of high-speed operation and the complexity of the operation.



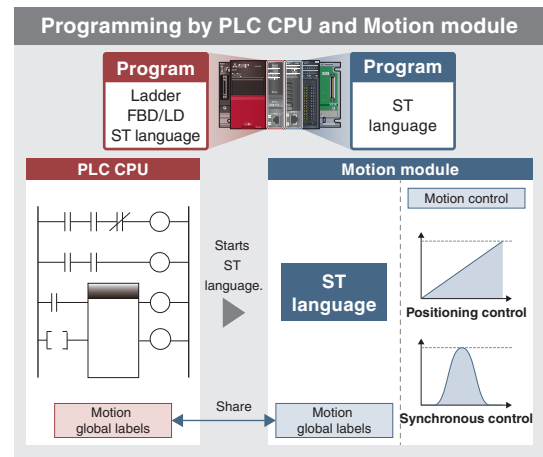
Programming by PLC CPU and Motion Modules

This programming method is perfect for demanding applications which require high-speed, complicated motion operation.

[Processing details]

- The PLC CPU starts Motion module programs.
- The Motion module performs operation of double precision floating-point numbers and polynomials.
- The Motion module performs motion control.

Motion modules can execute operations in place of the PLC CPUs. This reduces the operation burden on PLC CPUs and results in a shorter cycle time.



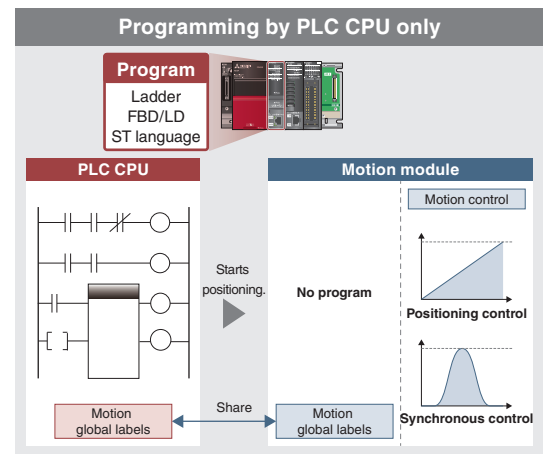
- Control load distribution
- Reduced cycle time

Programming by PLC CPU only

This programming method is perfect for users who prefer to use only PLC CPU programs.

A PLC CPU program starts operation of the Motion module, eliminating the need for users to create another program for the Motion module, reducing programming burden.

The PLC CPU program supports the internationally standardized PLCopen® Motion Control Function Blocks, and therefore people other than the program designer can understand the programming, leading to reduced design and maintenance time.



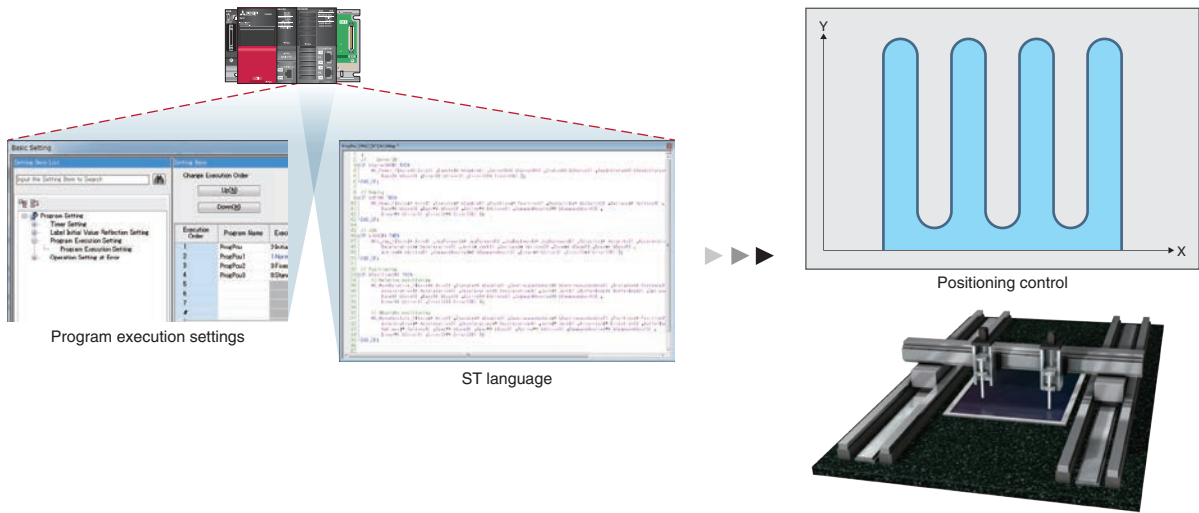
- Reduced programming burden

Starting a Program RD78GH
RD78G

An Example of Starting a Program by PLC Ready Signal

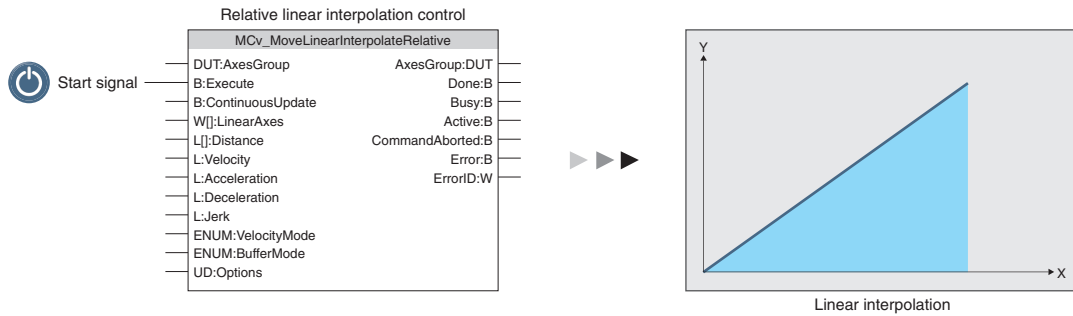
The Motion module program automatically starts based on the starting condition, such as when PLC ready signal turns ON.

- A variety of program execution methods are available: initial, normal, fixed scan, and standby. This provides more flexibility in programming.
- Programming language: structured text language.
- High-speed processing is possible because the Motion module independently executes operation.



An Example of Starting a Program from PLC CPUs

Positioning operation is easily executed just by creating an interpolation axes group and starting the linear interpolation control FB. The selectable programming languages are as follows: ladder diagram (Ladder), function block diagram/ladder diagram (FBD/LD) and structured text (ST).



Servo System
Servo System Controllers
Servo Amplifiers
Servo Motors

Positioning Control RD78GH SWM78
RD78G

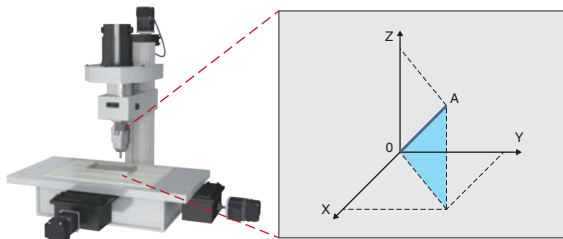
Two types of positioning control are available: single-axis and multi-axis positioning control. This variety allows you to meet various control needs.

Item	Control types	
Single-axis control	Positioning	Absolute positioning
		Relative positioning
	Speed-position switching	Absolute speed-position switching* ¹
		Relative speed-position switching* ¹
	Homing	
JOG operation		

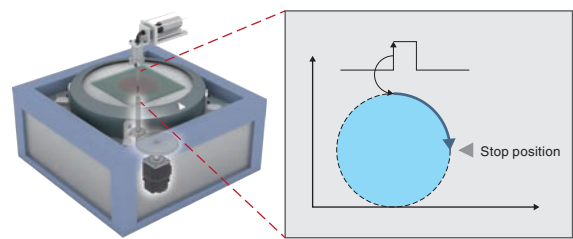
Item	Control types	
Multi-axis control	Linear interpolation	Absolute linear interpolation
		Relative linear interpolation
	Circular interpolation	Absolute circular interpolation
		Relative circular interpolation
	Helical interpolation	Absolute helical interpolation* ¹
Relative helical interpolation* ¹		
Multi-axis path control* ¹		

Main Control

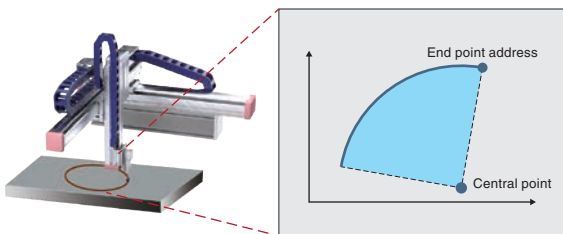
Linear interpolation



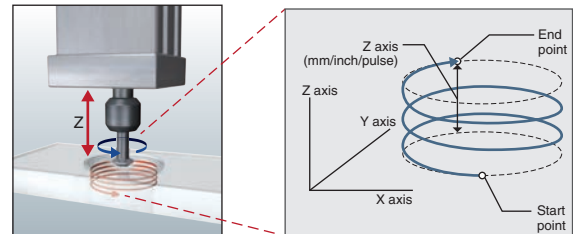
Speed-position switching*¹



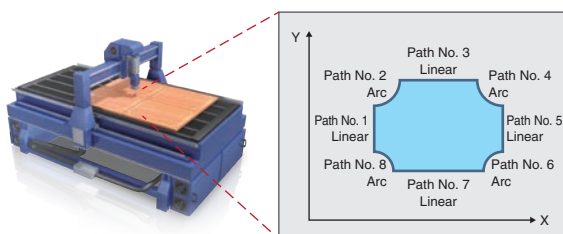
Circular interpolation



Helical interpolation*¹



Multi-axis path control*¹



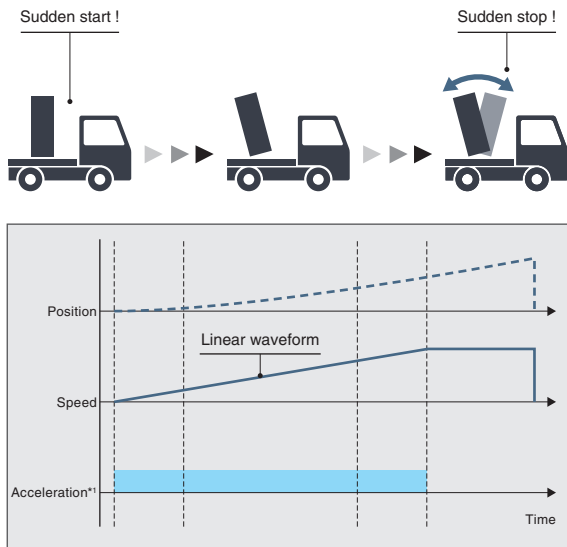
*1. Future support is planned for these control types.

Acceleration/Deceleration Methods RD78GH SWM78
RD78G

Three types of acceleration/deceleration methods are available: trapezoidal acceleration/deceleration, jerk acceleration/deceleration, and acceleration/deceleration time fixed.

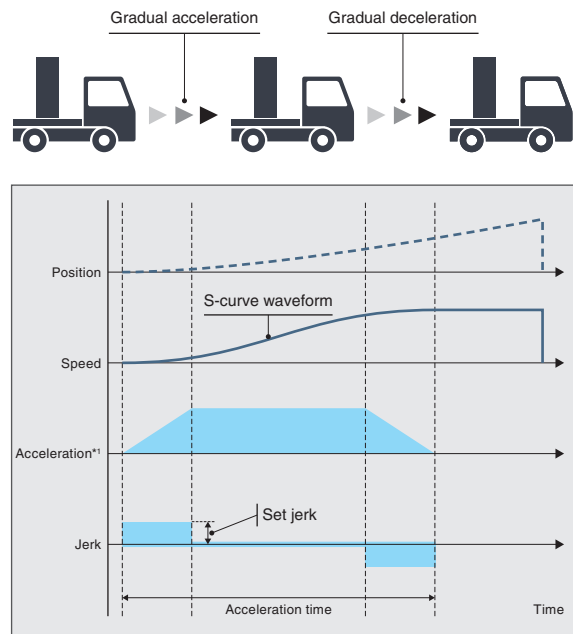
Trapezoidal acceleration/deceleration

After starting, maximum acceleration is maintained until the target speed is reached.
 For example, when a vehicle loaded with a workpiece accelerates suddenly, the workpiece will swing back and forth due to the impact of the sudden acceleration.
 To reduce impacts and vibrations in a case such as this, the vehicle must accelerate at a slower rate.
 The speed creates a trapezoidal shape.



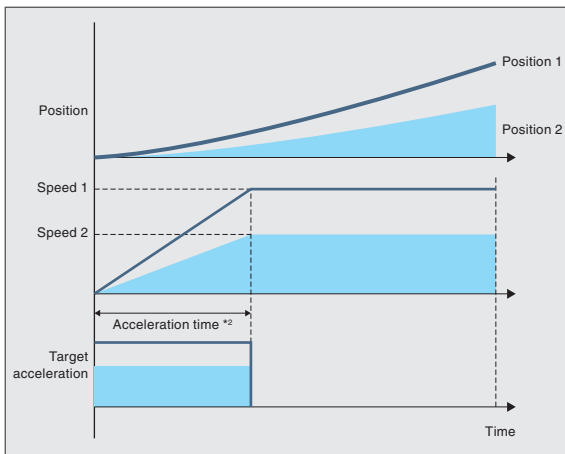
Jerk acceleration/deceleration

The acceleration changes gradually.
 For example, when a vehicle loaded with a workpiece accelerates gradually, the load will not swing back and forth after acceleration.
 The jerk is maintained during acceleration. When the vehicle has almost reached the target speed, the jerk is decelerated. Adjusting jerk in this way achieves smooth acceleration/deceleration while also shortening the time it takes to reach the target speed.
 The speed creates a S-curve shape.



Acceleration/deceleration time fixed method

This method executes acceleration/deceleration based on the time specified, regardless of the commanded speed.



*1. Input acceleration.
 *2. Specify acceleration time.

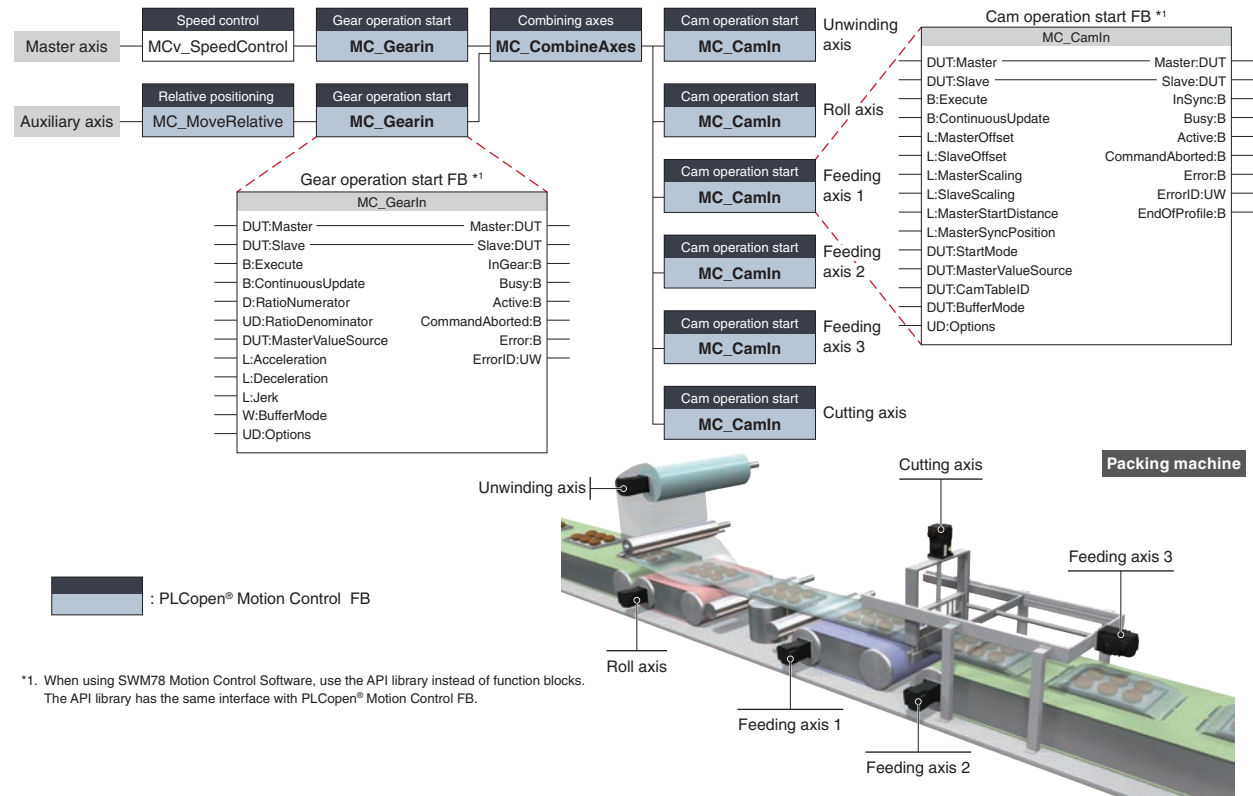
High Flexibility in Synchronous Control

RD78GH SWM78
RD78G

Synchronous control is performed using function blocks that operate as software-based mechanical modules such as gear, shaft, speed change gear, and cam.

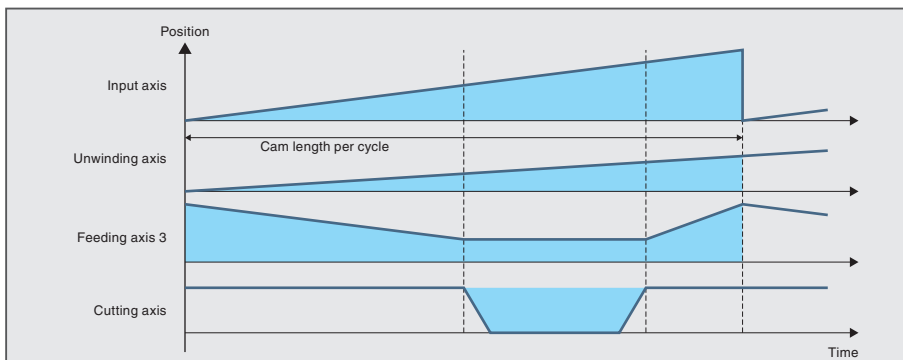
- The number and the combination of the synchronous modules are flexibly selected, achieving optimized operation.
- The following two types of cam data are available: cam data and cam data for a rotary knife
- Complex cam control is possible by flexibly switching cams.
- Positioning and synchronous control can be performed together in the same program.
- Cam for a rotary knife can be easily created in MELSOFT GX Works3 or by using function blocks.
- Synchronous control using a synchronous encoder is possible. Enhanced functions

[An example of packing machine program]



[Time chart]

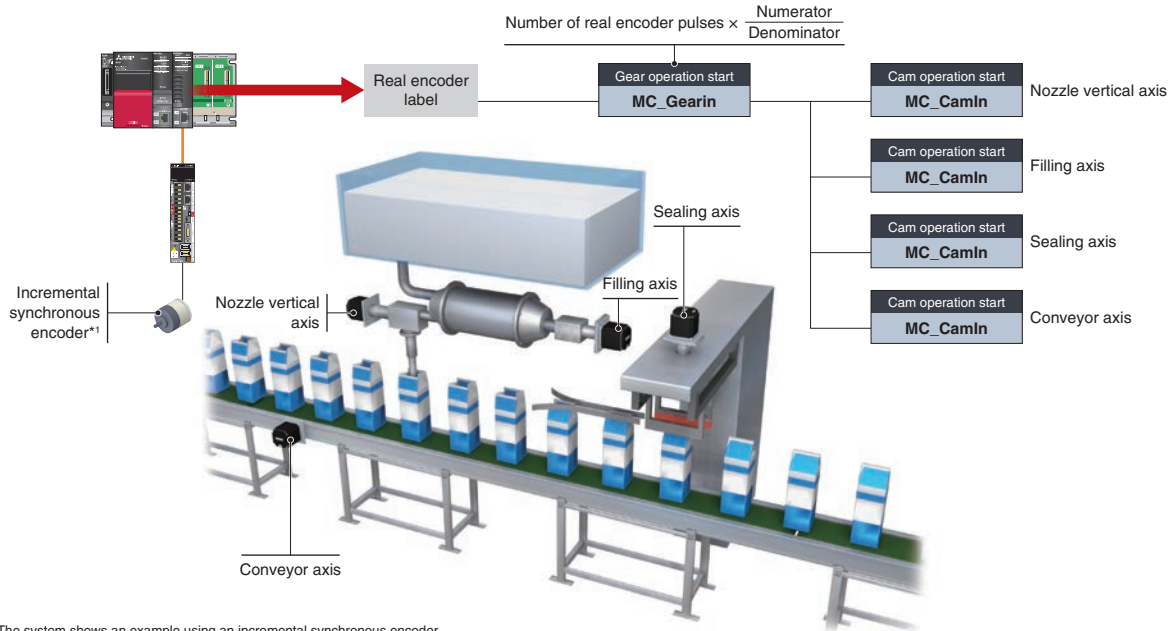
This program synchronizes all the axes, from the cutting axis through the unwinding axis, with the master axis. The following shows the time chart of the film cutting operation.



Synchronous Encoder

The Motion module easily performs synchronous control by setting a synchronous encoder to "Real encoder axis" and creating a program with function blocks.

The number of command pulses can be adjusted using the function block (MC_GearIn) or a parameter.



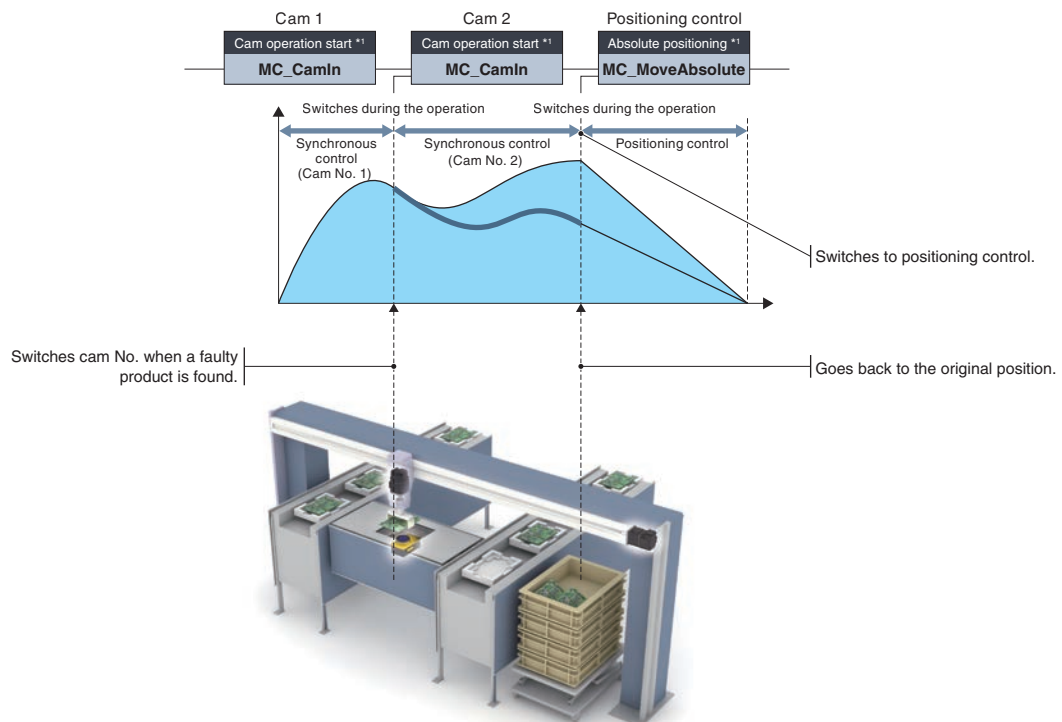
*1. The system shows an example using an incremental synchronous encoder. When configuring an absolute position system, use an encoder of HK series servo motors.

Cam Control

RD78GH SWM78
RD78G

Changing Cam No.

The cam being executed can be flexibly switched to another cam, and cam control can smoothly switch to positioning control without stopping the servo motor.



*1. When using SWM78 Motion Control Software, use the API library instead of function blocks. The API library has the same interface with PLCopen® Motion Control FB.

Cam Data RD78GH SWM78
RD78G

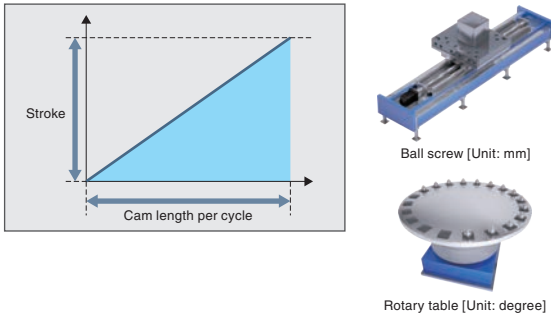
Create operation profile data*1 (cam data) according to your application. The created cam data is used to control output axis. The following three cam operations are available: linear operation, two-way operation, and feed operation. Choose one according to your application.

*1. "Operation profile data" is a general name for waveform data, which is used for various applications.

Operation Profile Data (Cam Data)

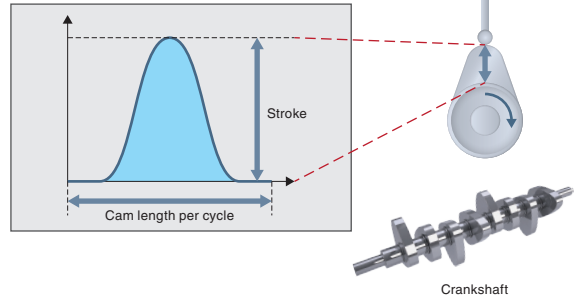
Linear operation

The cam pattern is a linear line. This pattern is used for a ball screw and a rotary table.



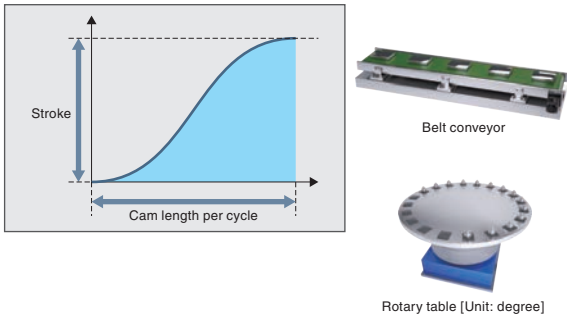
Two-way operation

The beginning and the end of the cam pattern are the same. Mechanical cams fall into this category.



Feed operation

The beginning and the end of the cam pattern differ. This pattern is used for fixed-amount feed operations and intermittent operations. Set the end point for the feed operation to a position of your choice.



Application examples

[Machine with all axes synchronized]

All the axes of the machine are in synchronization.

[Machine with only certain of the axes synchronized]

Only two axes synchronized

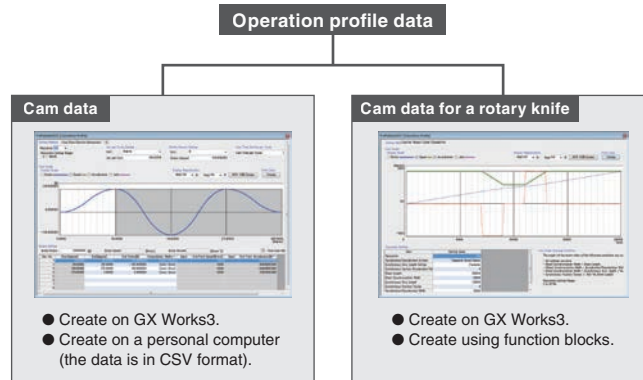
Only two axes are synchronized. The other axes perform positioning operation while the two axes execute synchronous control.

Two arms synchronized

The two arms can avoid interference by synchronizing with each other, shortening the cycle time.

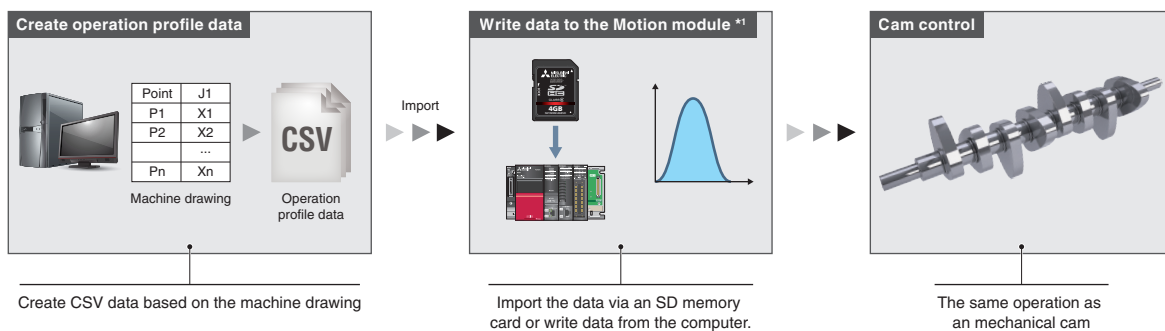
Operation Profile Data RD78GH SWM78
RD78G

The operation profile data is divided into the following two types of cam data.



Importing Operation Profile Data in CSV Format

The operation profile data in a CSV format on a personal computer can be imported directly to a Motion module.

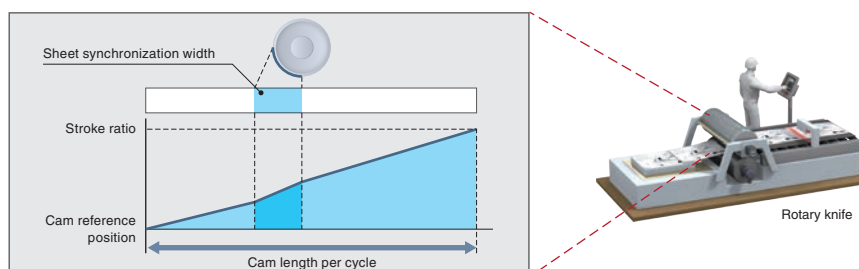


*1. When using SWM78 Motion Control Software, write data to an industrial computer.

Easy Cam Creation for a Rotary Knife

Cam data for a rotary knife is automatically generated with MELSOFT GX Works3 or by using a function block.

- (Using function block) The operation profile data (cam data) is created just by setting the sheet length and sheet synchronization width, etc., to the function block and starting it.
- (Using MELSOFT GX Works3) Set the sheet length and sheet synchronization width, etc., which automatically generates cam data for a rotary knife.



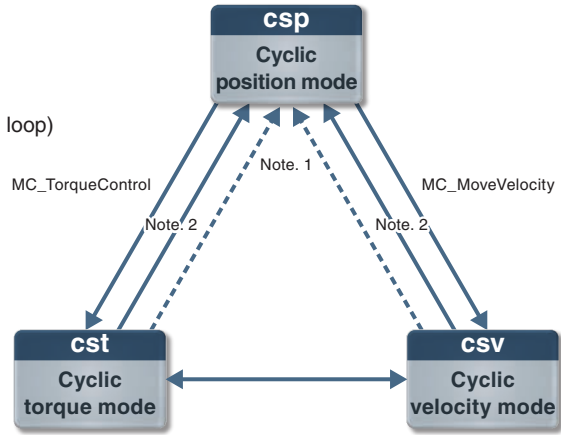
Servo System
Servo System Controllers
Servo Amplifiers
Servo Motors

Servo Amplifier Control Mode RD78GH
RD78G

The servo amplifier has three control modes: position, velocity, and torque control modes.

[Control mode]

- Position control mode: Accurately move to the target position
(Speed control that includes position loop)
- Velocity control mode: Drive at the specified speed
(Speed control that does not include position loop)
- Torque control mode: Drive at the specified torque



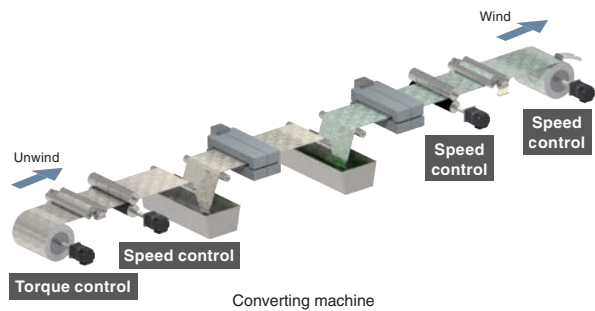
Note 1: Transits at stop completion or error occurrence.
 Note 2: Transits when Aborting or Buffered is executed to an instruction other than MC_MoveVelocity/MC_TorqueControl.

Selectable Speed Control to Best Fit Your System Needs RD78GH
RD78G

Two types of speed control are available: speed control that includes position loop and speed control that does not include position loop.

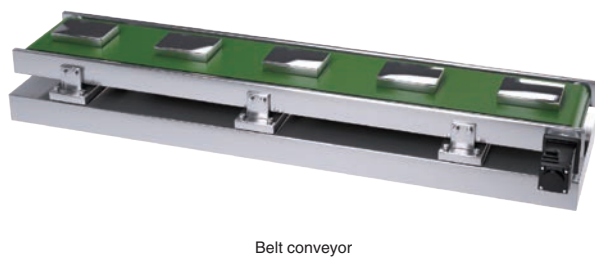
Speed Control That Does Not Include Position Loop

- Control mode setting: velocity control mode
- Minimizes speed deviation by flexibly responding to speed changes, such as those that occur when the load changes.
- Suitable for machines which keep driving the motors at constant speed, such as a wind/unwind machine.
- Uses the function block "MC_MoveVelocity".



Speed Control That Includes Position Loop

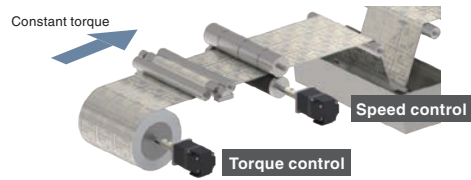
- Control mode setting: position control mode
- Suitable for operations that repeatedly switch between speed and position control.
- Uses the function block "MCv_SpeedControl".



Torque Control RD78GH
RD78G

Torque Control Mode

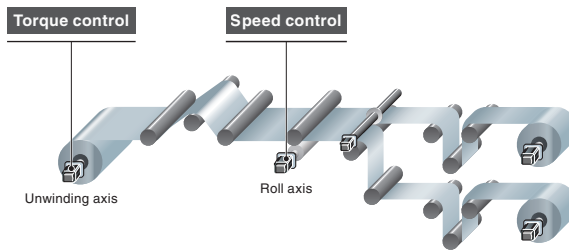
The motor drives following the commanded torque and keeps the torque constant and stable.
When the load is light and the speed increases to the set limit, the torque control switches to speed control.



Application example

[Unwinding axis of converting machines]

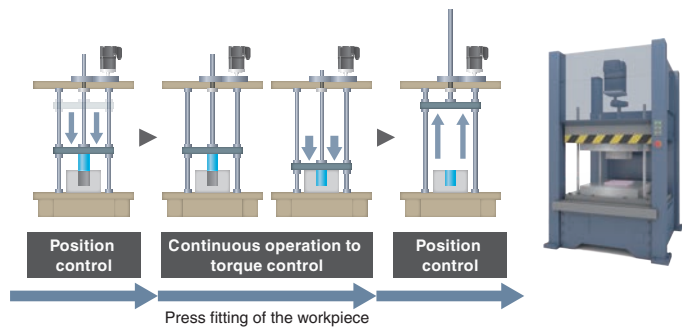
Torque control unwinds film at constant tension to prevent wrinkling in the film. The tension can be kept constant by sequentially controlling the torque commands. This type of control is perfect for unwinding machines that need to keep the tension of unwound materials constant.



Continuous Operation to Torque Control Mode Enhanced functions

When using this mode, you can switch from position control to torque control continuously without stopping the servo motor.

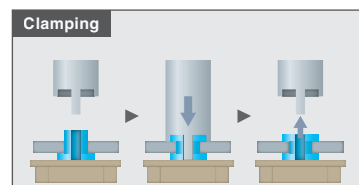
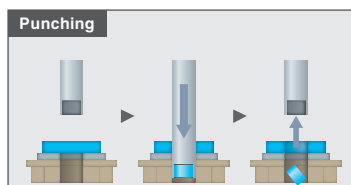
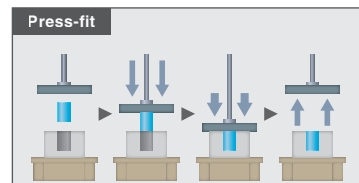
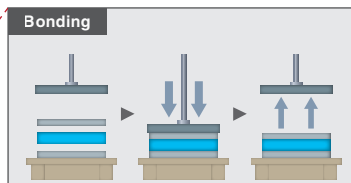
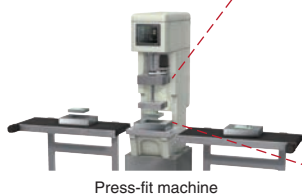
- The absolute position is always kept, and therefore positioning after torque control is smoothly executed.
- Position control is smoothly switched to torque control without stopping the servo motor.



Application example

[An example of continuous operation to torque control]

This control mode applies to a variety of machines, such as bonding, press-fit, punching, and clamping machines.



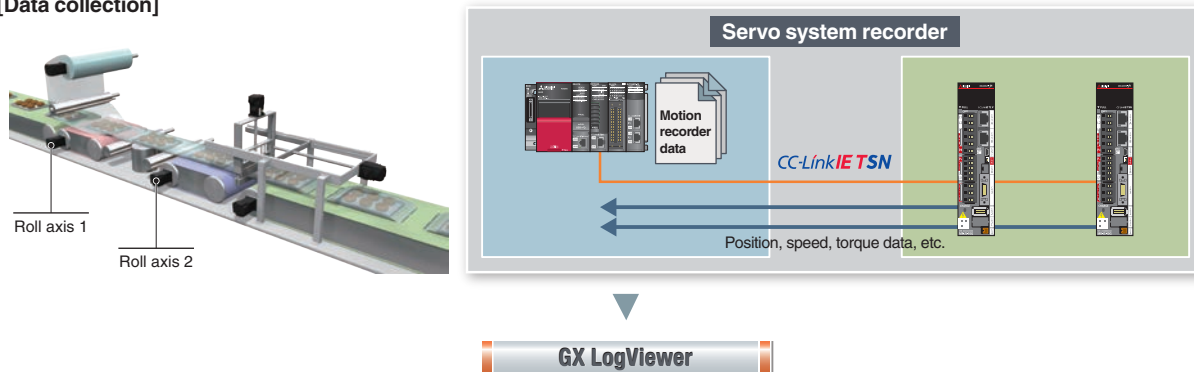
Servo System
Servo System Controllers
Servo Amplifiers
Servo Motors

Servo System Recorder NEW RD78GH
RD78G

The Motion module automatically collects data of all real drive axes when an error occurs. The collected data, such as the command and the feedback values, greatly helps you analyze the error cause.

- Automatic collection of data, such as the command and feedback values, without programming
- Data collection of all axes, which helps you locate the error cause even when the error is caused by the other axes without an error

[Data collection]



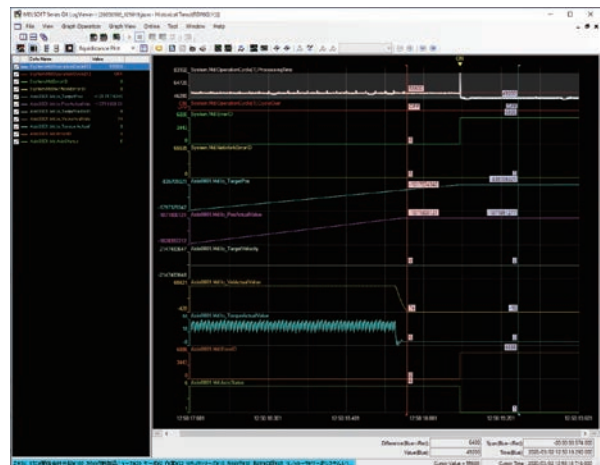
GX LogViewer

The collected data of the Motion module is displayed on GX LogViewer.

The operation status of the Motion module and the servo amplifiers before and after an error is displayed in waveform, which allows you to analyze more operation details and helps you locate the error cause.

[Features]

- Displays the collected data and events graphically.
- Enables users to adjust a graph easily by automatic adjustment function and drag operation.



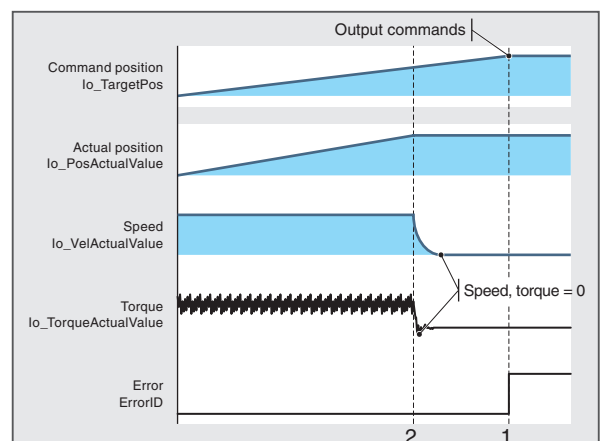
Analyzing Data

Analyzing operation transition of the Motion modules and the servo amplifiers before and after an error helps you locate the error cause.

[Example]

1. An error has occurred.
2. The speed and torque dropped to 0 even though the Motion module outputted commands.

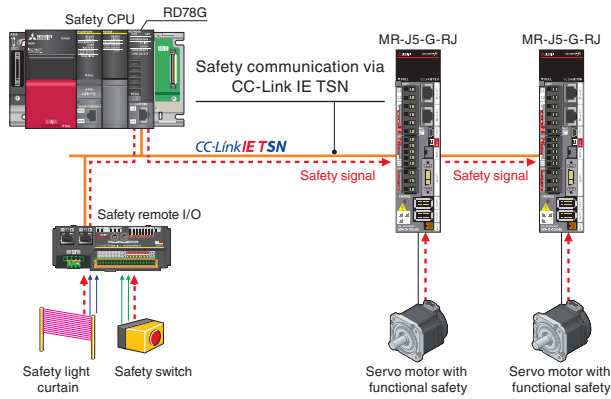
By analyzing the data in the recorder (1 and 2 above), users can find out a possible cause of the error, such as a disconnection of a power cable during operation.



Safety Communication Through CC-Link IE TSN RD78GH
RD78G

CC-Link IE TSN enables control of safety and non-safety communications realizing a flexible system whereby safety communications can be easily incorporated into the main control network.

In the following system which integrates safety and non-safety communications, the safety CPU checks the safety signals received via the safety remote I/O module and outputs the safety signals (STO, etc.) to the servo amplifiers. Outputting safety signals via the network eliminates the need for wiring of safety signals to a safety controller and a servo amplifier.



Servo System

Servo System Controllers

Servo Amplifiers

Servo Motors

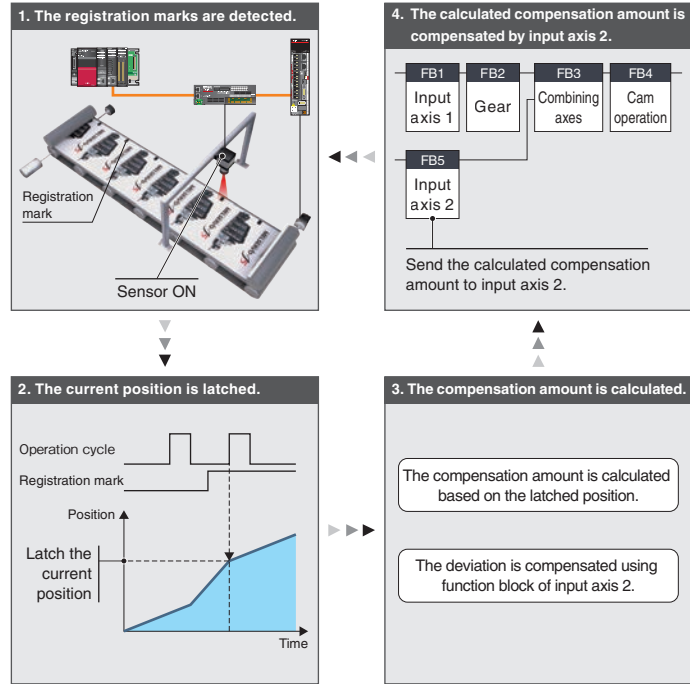
Touch Probe Function (Mark Detection Function) RD78GH SWM78
RD78G

This function latches data responding to a trigger signal input.
The trigger signal can be inputted to the controller using a remote I/O.

Compensation Based on Registration Marks

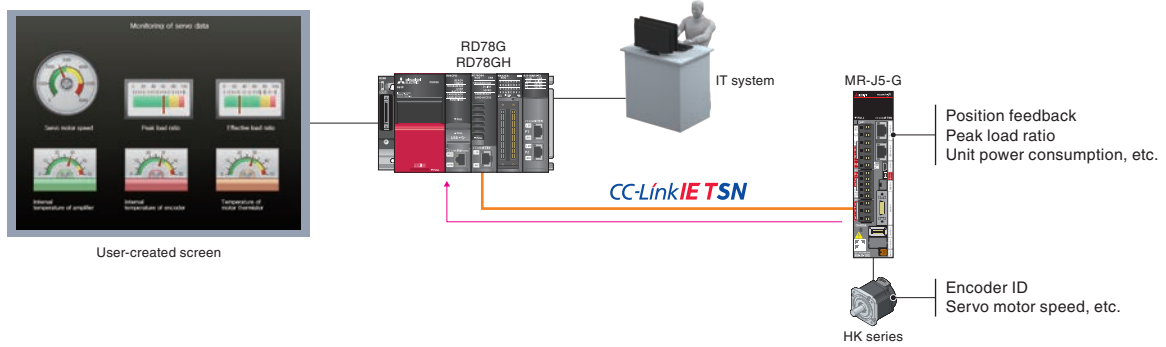
1. The registration marks are detected with the sensor.
2. The current position is latched.
3. The compensation amount is calculated from the latched data.
4. The deviation is compensated by the calculated amount using input axis 2.

*1. When using SWM78 Motion Control Software, use the API library instead of function blocks. The API library has the same interface with PLCopen® Motion Control FB.



Monitoring of Servo Data RD78GH SWM78
RD78G

Servo operation is monitored with extensive servo data acquired via CC-Link IE TSN. The acquired data can be transferred to IT system or transferred and displayed on any user-created GOT screen in the network. The target data for monitoring can be flexibly changed during operation.



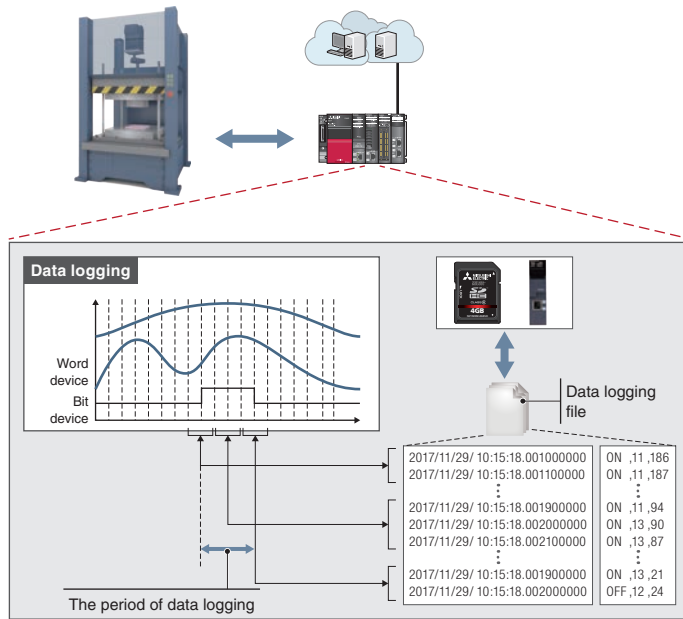
GX LogViewer Enhances Waveform Display RD78GH SWM78
RD78G

The graph data of both PLC CPU modules and Motion modules can be viewed on a single tool, GX LogViewer. This tool helps you efficiently analyze data from two different modules. The following two functions are provided for logging: data logging function (offline) and real-time monitor.

Data Logging Function (Offline)

The function performs data logging by a specified time interval based on the logging setting (trigger condition, data collection) written to the motion system from the engineering tool. The results are saved as a data logging file.

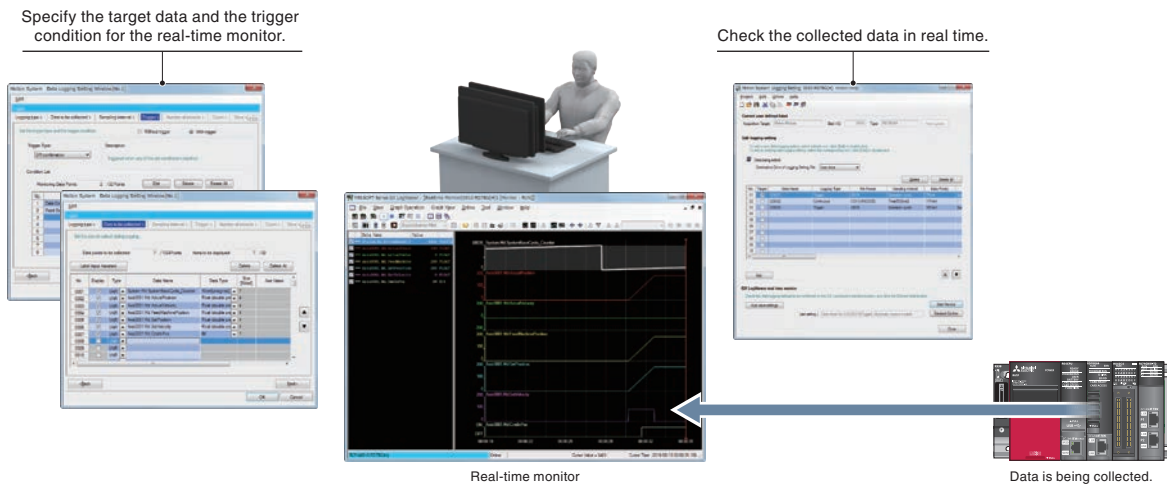
Up to 10 data settings can be simultaneously logged for the motion system.



* When using SWM78 Motion Control Software, use any given disk drive of an industrial computer instead of an SD memory card.

Real-Time Monitor NEW

Up to 32 collected motion system data can be displayed in real time.

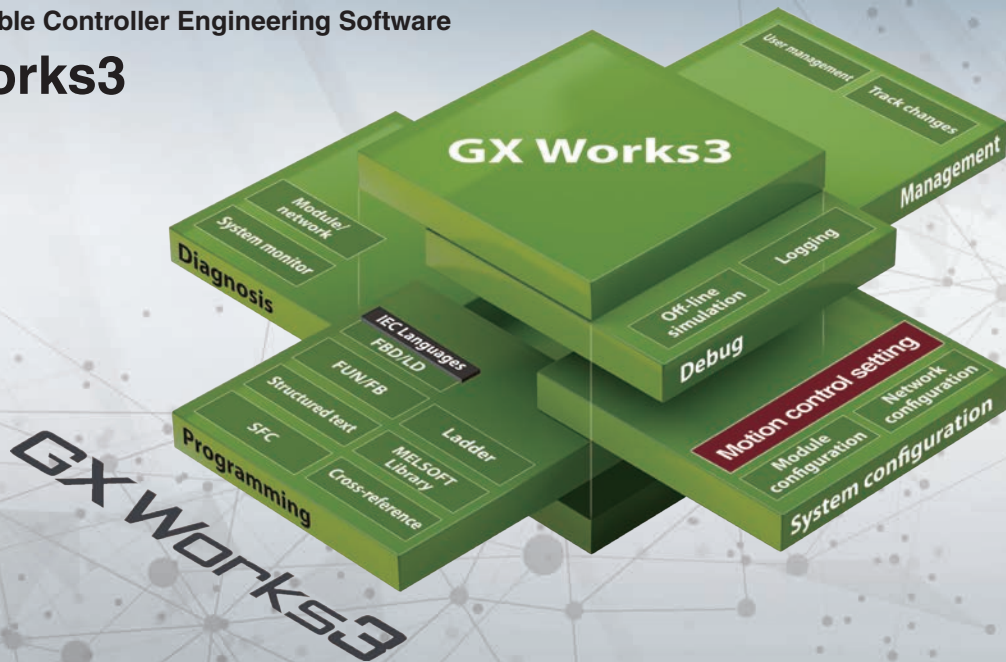


Servo System
Servo System Controllers
Servo Amplifiers
Servo Motors

One software, many possibilities

Programmable Controller Engineering Software

GX Works3



MELSOFT GX Works3 has a variety of features which help users create programs and conduct maintenance more flexibly and easily. This software includes motion control setting to support all Motion module development stages - from setting parameters to programming, debugging, and maintenance.

Development Environment Designed for Ease of Use

This all-in-one software covers all aspects of the product development cycle, resulting in boosted efficiency in programming while also improving user-operability by providing a common interface across all the phases.



System Design

- Network configuration settings
- Automatic detection of network configuration

Programming

- Easy programming in ST language
- More intuitive programming, which eliminates the need to remember devices or buffer memory addresses
- Easy access to axis information
- Operation profile data

Debug

- Various monitor functions, such as axis monitor, and ST language program monitor
- A simulator that debugs a program without an actual machine

NEW

- Real-time monitor of GX LogViewer **NEW**

Maintenance

- Various monitor functions, such as axis monitor, and event history

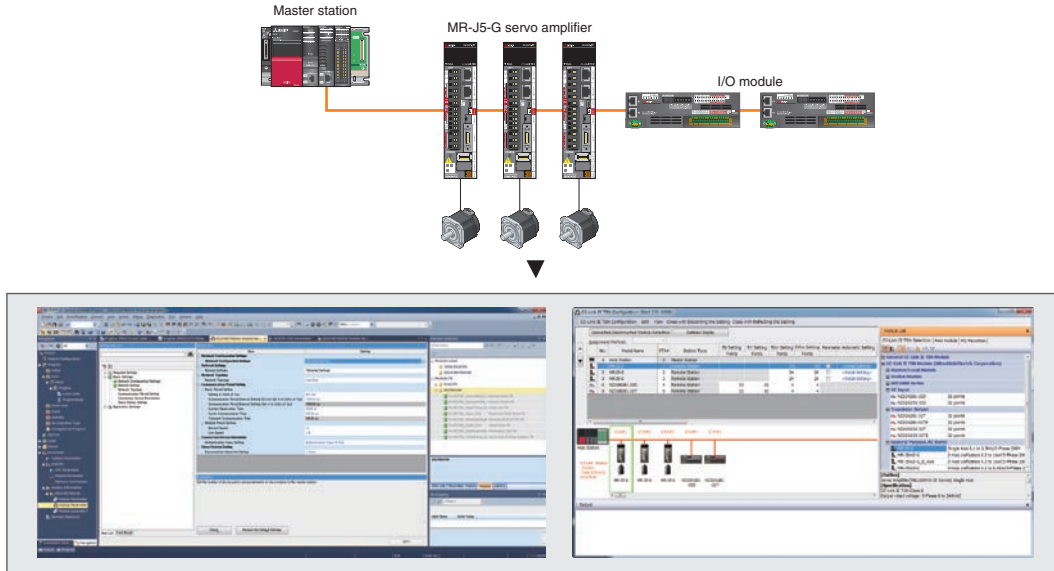
Network Configuration Settings

[Network configuration settings]

- Intuitive network settings with drag-and-drop operations and a graphical screen view

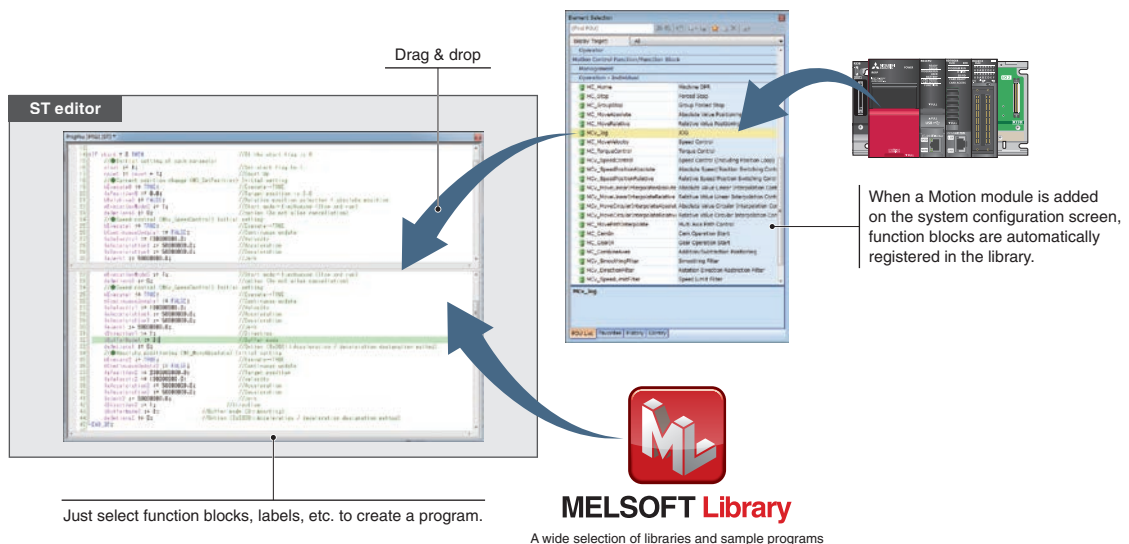
[Automatic detection]

- By clicking the [Connected/Disconnected Module Detection] button, the connection status of slave devices is automatically detected and the CC-Link IE TSN configuration screen is generated.



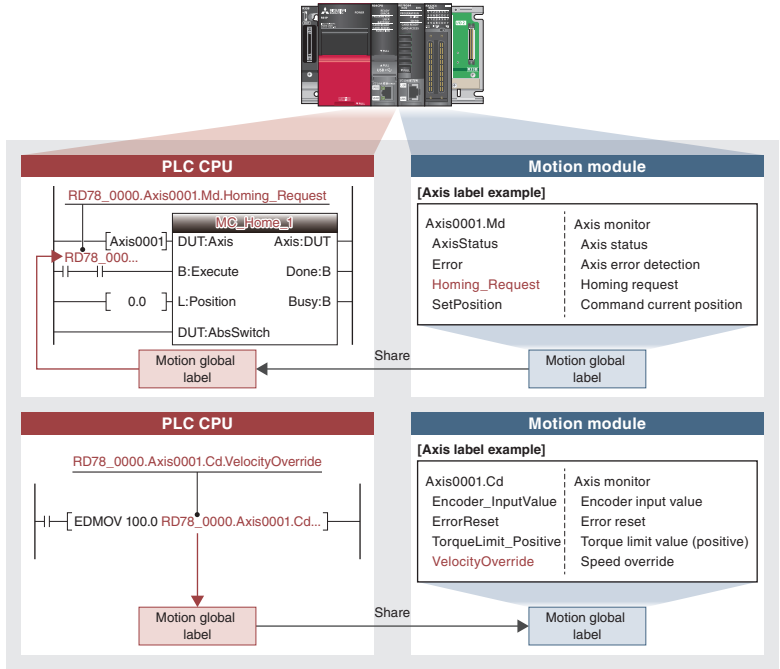
Easy Programming Through Structured Text Language

- Structured text programs are composed of function blocks, increasing program readability.
- Modularization of the programs increases their reusability.
- The consistent, common operability on a single engineering tool improves usability further.
- A wide selection of programming elements in the MELSOFT Library contributes to reducing programming time.
- The program is created by dragging & dropping programming elements, which simplifies the programming process.
- A startup time is reduced using the simulator of MELSOFT GX Works3 that can debug a program without an actual machine. **NEW**



Programming Using Labels

- The control axes of the Motion modules and I/O signals are defined as label variables, which enables easy reuse of programs and helps to improve programming efficiency.
- The global labels created in the Motion module project can be used in PLC CPUs. Enhanced functions



[Reading label data in Motion module]
The axis label data created in the Motion module can be read by the PLC CPU.

[Writing data to labels in Motion module]
Data in the PLC CPU program can be written to the axis labels in the Motion module.

Axis Information is Easily Accessible

- Axis label variables can be used as an argument to refer axes in positioning function blocks.
- IntelliSense® function reduces programming mistakes.
- Access by variable names increases readability.

[Structured text editor]

```

18: // Current position change (MC_SetPosition) Initial setting
19: bExecute0 := TRUE; //Execute→TRUE
20: lPosition0 := 0.0; //Target position is 0.0
21: bRelative0 := FALSE; //Relative position selection = absolute position
22: wExecutionMode0 := 1; //Start mode=1:mcQueued (Stop and run)
23: dwOptions0 := 0; //option (Do not allow cancellation)
24:
25: // Read...
26: bExecute1 := AccelerationLimit LREAL Acceleration Limit Value
27: bContinuous0 := AccelerationOverride LREAL Acceleration Override Coefficient
28: lVelocity1 := AccelerationZeroBehavior INT Operation Selection at Start Accelera...
29: lAcceleration1 := Analyzing BOOL Analyzing
30: lDeceleration1 := AutoDeceleration BOOL Automatically Decelerating
31: lJerk1 := 5 AxisName WSTRING(127) Axis Name
32: iDirection1 := AxisStatus INT Axis Status
33: iBufferMode1 := BufferingFBs INT Number of Buffering FBs
34: dwOptions1 := CmdInPos BOOL Command In-position
35: CmdInPos_Width LREAL Command In-position Width
36:
37:
38:
39:

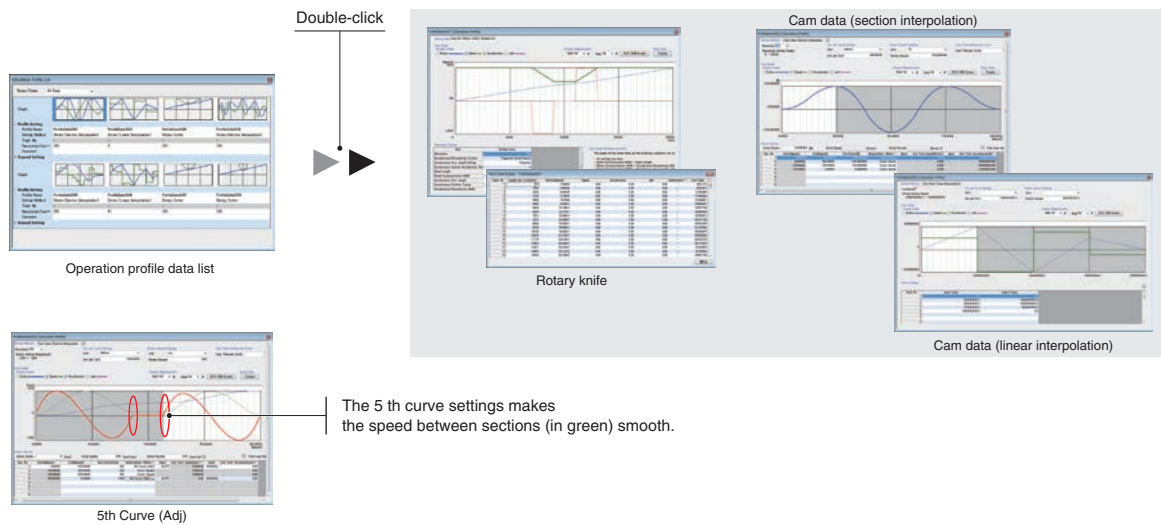
```

Acceleration / deceleration design

Operation Profile Data with Simple Settings

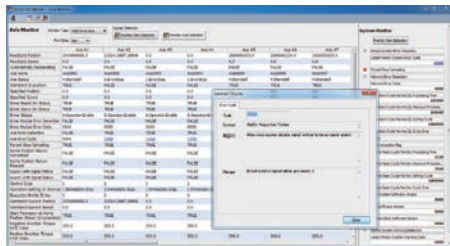
Operation profile data, such as cam data and cam data for a rotary knife, is easily created.

- The cam graph can be flexibly and easily created through drag & drop. The waveform is changed according to the pointer's movement.
- Stroke, speed, acceleration, and jerk can be set while monitoring the changes on the graph.
- By setting "5th Curve (Adj)" for the cam curve types, the speed on a section border becomes smooth.
- Operation profile data for a rotary knife can be automatically generated by settings sheet length, synchronization width, cam resolution, etc.
- The created operation profile data can be checked on the list.



A Variety of Monitor Functions Make Troubleshooting Easy

Improve debug efficiency by customizing monitor items according to your machine.



Axis monitor

Debugging can be executed through both the program monitor and the watch window by using the common interface.

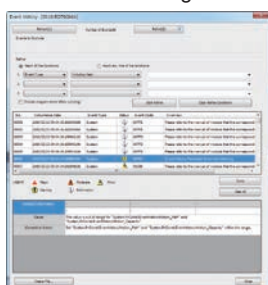


ST language program monitor

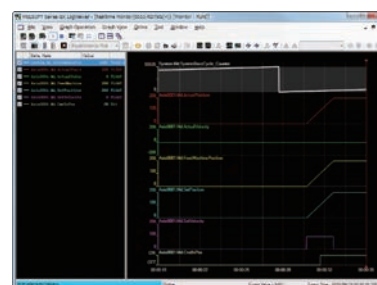


Watch window

Event history lists information about executed operations and errors that have occurred on each module in chronological order, which helps to conduct troubleshooting.



Debug efficiency is increased with the real-time monitor of GX LogViewer that displays up to 32 collected motion system data in real time.



Real-time monitor of GX LogViewer

Driving a wider range of motors with more flexible options

Servo amplifiers

MITSUBISHI ELECTRIC SERVO SYSTEM

MELSERVO-J5



CC-Link IE TSN MR-J5-G

Supports Ethernet-based CC-Link IE TSN, featuring high-speed, large-capacity communication (1 Gbps). Command communication cycle of $\geq 31.25 \mu\text{s}$ and speed frequency response of 3.5 kHz enable advanced motion control.



CC-Link IE TSN MR-J5W2-G

Drives a maximum of two servo motors. This simplifies wiring, saves energy, and enables a compact machine at a lower cost.

Product Lines

Servo amplifier

●: Supported ○: Future support planned -: Not supported

Model	Power supply specifications (Note 1)	Command interface	Fully closed loop control (Note 2)	Compatible servo motors		
				Rotary	Linear (Note 3)	Direct drive
MR-J5-G	200 V AC	CC-Link IE TSN EtherCAT® (Note 4)	●	●	●	●
	400 V AC		○	○	-	
MR-J5W2-G	200 V AC		●	●	●	●
MR-J5W3-G	200 V AC		-	●	●	●
MR-J5-A	200 V AC	Pulse train/Analog voltage	●	●	●	●
	400 V AC		○	○	○	-

Notes: 1. 200 V AC servo amplifiers are compatible with DC power supply input as standard.

2. The indicated servo amplifiers are compatible only with a two-wire type serial encoder. For four-wire type serial encoders and pulse train interface (A/B/Z-phase differential output type) encoders, use MR-J5-G-RJ/MR-J5-A-RJ servo amplifiers.

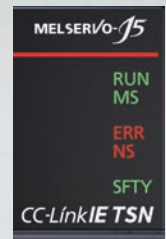
3. The indicated servo amplifiers are compatible only with two-wire type and four-wire type serial linear encoders. For a pulse train interface (A/B/Z-phase differential output type) linear encoder, use MR-J5-G-RJ/MR-J5-A-RJ servo amplifiers.

4. EtherCAT® is supported by MR-J5-G-N1/MR-J5W2-G-N1/MR-J5W3-G-N1 servo amplifiers.

Designed for an ambient temperature of up to 60 °C.

Replaceable cooling fan

Enhanced visibility



Input and output are distinguished by color.



CC-LinkIE TSN
MR-J5W3-G

Drives a maximum of three servo motors. This simplifies wiring, saves energy, and enables a compact machine at a lower cost.



General purpose interface-compatible

MR-J5-A

Enables position control by pulse train command and speed/torque control by analog voltage command. The maximum command pulse frequency is 4 Mpulses/s.

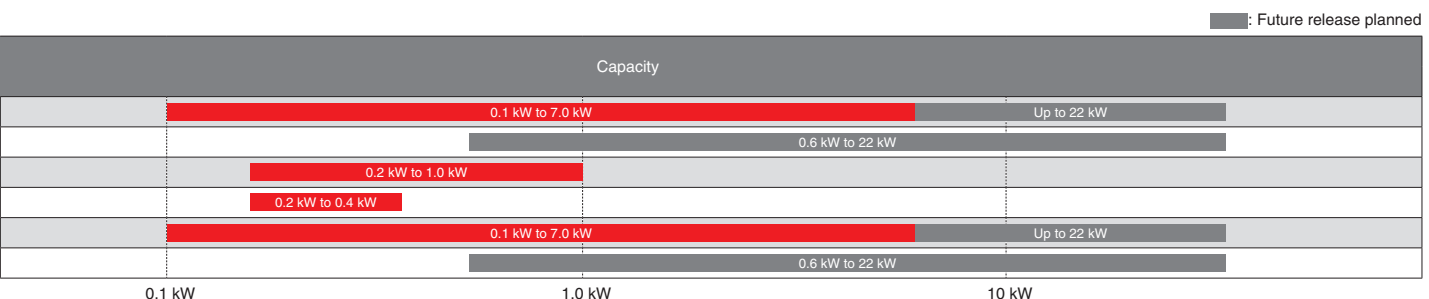


Simple converters

MR-CM

Utilizing a common bus connection conserves energy through the efficient use of regenerative power. Wiring can be simplified, and installation space can be saved by reducing the number of molded-case circuit breakers and magnetic contactors.

5 kW, 7 kW added

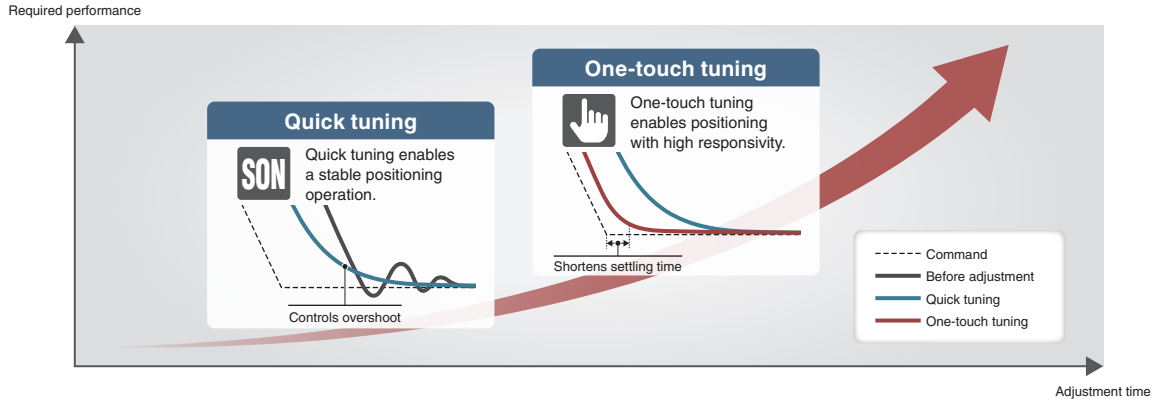


Simple converter (option)

Model	Power supply specifications	Capacity [kW]	Connectable servo amplifiers	Note
MR-CM3K	200 V AC	3	1 to 6 units	Compatible with MR-J5-G/MR-J5W2-G/MR-J5W3-G/MR-J5-A.

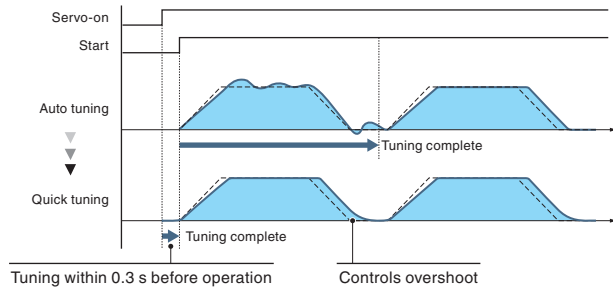
Tuning Functions

Use the tuning methods that are optimal for your machines.



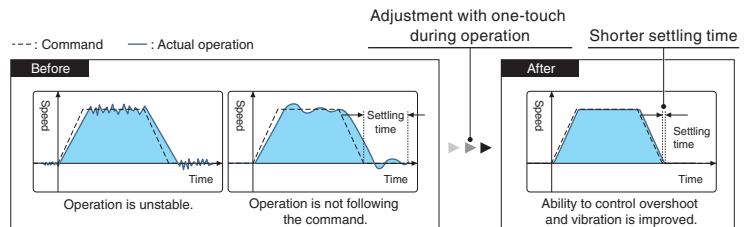
Quick Tuning

This function automatically performs easy-to-use auto tuning that controls vibration and overshoot just by turning on the servo-on command. Before normal operation, the servo amplifier sets control gain and machine resonance suppression filters in 0.3 seconds by inputting torque to the servo motor automatically. After completing the setting, the servo amplifier starts operation normally.



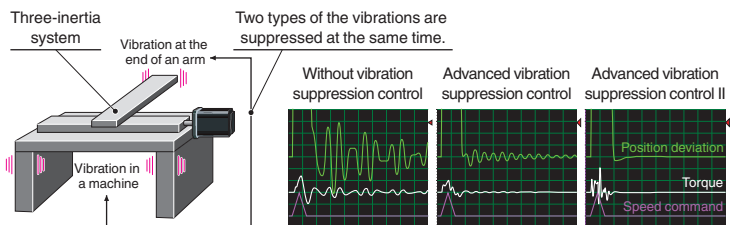
One-Touch Tuning

This function automatically completes servo gain adjustment according to the mechanical characteristics and reduces the settling time just by turning on the one-touch tuning. The servo gain adjustment includes the machine resonance suppression filter, advanced vibration suppression control II, and the robust filter. Controlling overshoot and vibration is improved, maximizing your machine performance.



Advanced Vibration Suppression Control II

This function suppresses two types of low frequency vibrations, owing to vibration suppression algorithm which supports three-inertia system. This function is effective in suppressing residual vibration with relatively low frequency of approximately 100 Hz or less generated at the end of an arm and in a machine, enabling a shorter settling time. Adjustment is easily performed on MR Configurator2.



Command Notch Filter

The frequency can be set close to the machine vibration frequency because the command notch filter has an applicable frequency range between approximately 1 Hz and 2000 Hz.

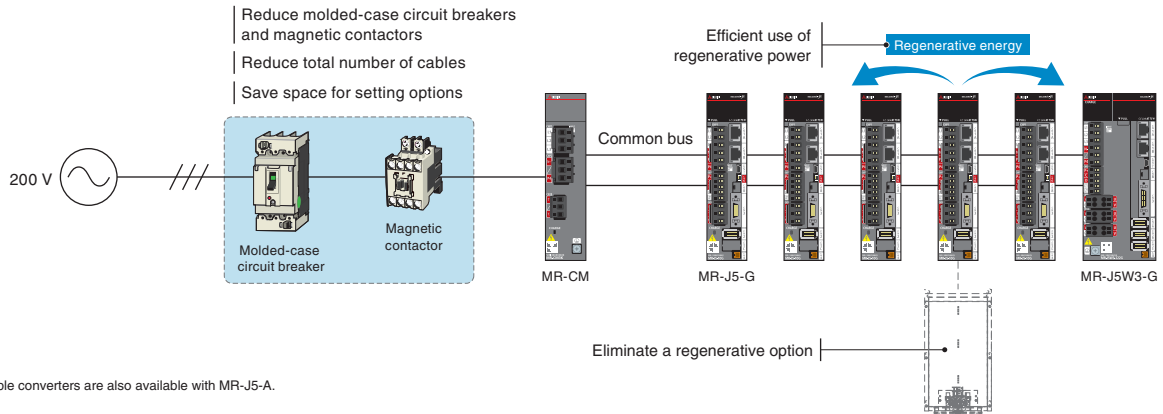
Machine Resonance Suppression Filter

The expanded applicable frequency range is between 10 Hz and 8000 Hz. Five filters are simultaneously applicable, improving vibration suppression performance of a machine. The machine resonance frequency is detected by the machine analyzer function in MR Configurator2.

Reduced Energy and Maximized Space with Simplified Wiring

Simple Converter MR-CM

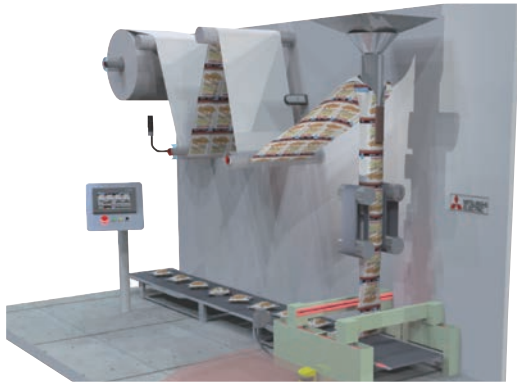
Utilizing a common bus connection conserves energy through the efficient use of regenerative power. Wiring can be simplified and installation space can be saved by reducing the number of molded-case circuit breakers and magnetic contactors. The MR-CM simple converter can connect to up to six compatible servo amplifiers having a total capacity of 3 kW or lower. Wiring for the bus and the control power supply can be simplified by using daisy chain power connectors for passing wiring.



Application Examples

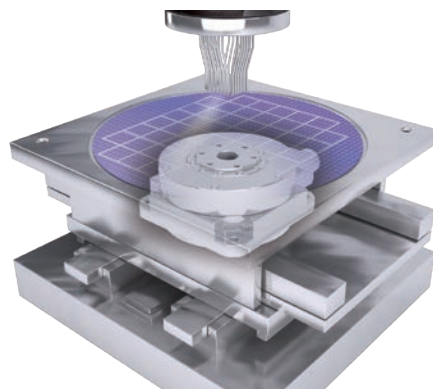
[Vertical form, fill & seal]

The simple converter uses regenerative energy of the packing film unwinding axis for other axes such as conveying rollers.



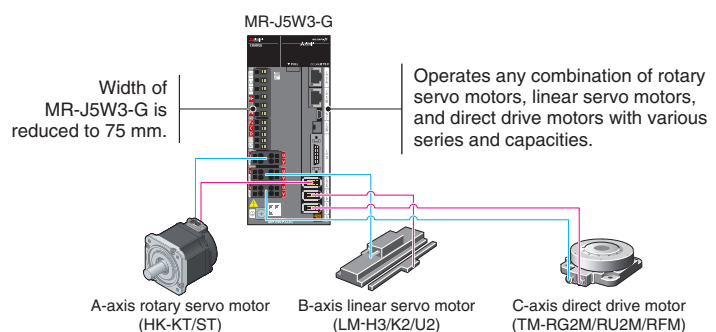
[Wafer prober]

The simple converter saves installation space for semiconductor manufacturing equipment in a clean room.



Multi-Axis Servo Amplifiers **J5W2-G** **J5W3-G**

The 2-axis and 3-axis servo amplifiers are available for operating two and three servo motors, respectively. These servo amplifiers enable an energy-saving and compact machine at lower cost. Different types of servo motors including rotary servo motors, linear servo motors, and direct drive motors are freely combined as long as the servo motors are compatible with the servo amplifier.



Predictive Maintenance



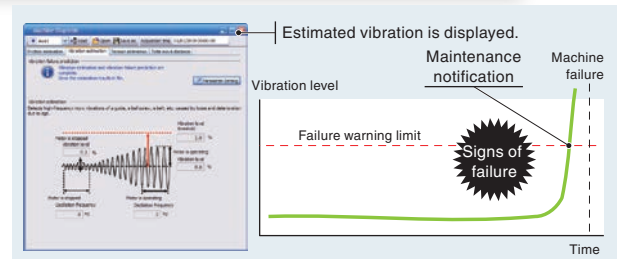
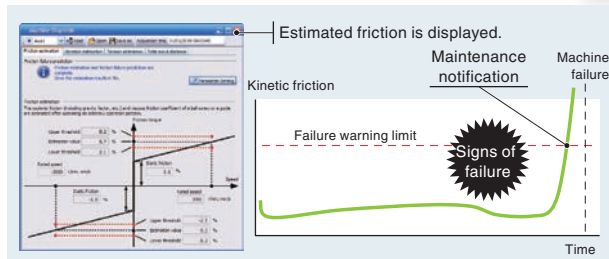
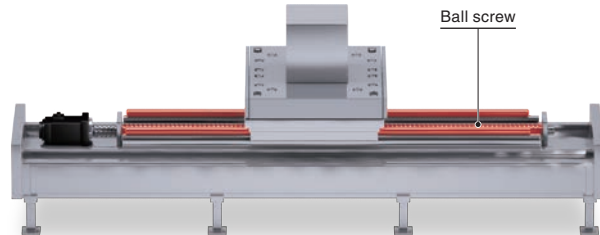
The servo amplifiers detect signs of machine failure by monitoring the operation status.

Maisart is an abbreviation for “Mitsubishi Electric’s AI creates the State-of-the-ART in technology.” Mitsubishi Electric is leveraging original AI technology to make devices smarter.

Machine Diagnosis (Ball Screws/Linear Guides)

This function supports predictive maintenance by estimating frictions and vibrations of mechanical drive components such as ball screws and linear guides.

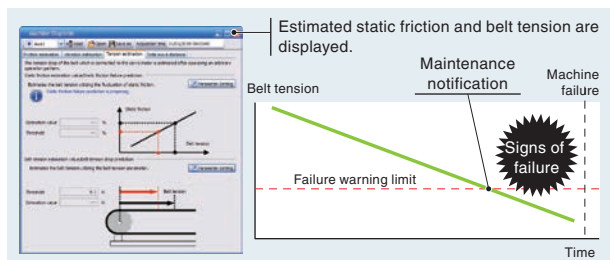
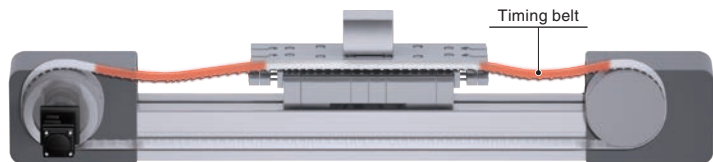
- Friction failure prediction with the friction estimation function
- Vibration failure prediction with the vibration estimation function



Machine Diagnosis (Belts)

This function detects aging deterioration of belts in advance by the static friction failure prediction and the tension deterioration prediction with the belt tension estimation.

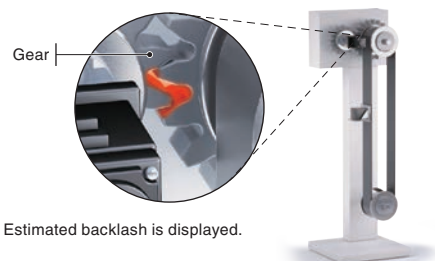
- Static friction failure prediction
- Belt tension deterioration prediction



Machine Diagnosis (Gears) *1

With this function, the servo amplifier generates commands automatically, and executes to-and-fro positioning operation to estimate the amount of gear backlash. Gear failure is predicted based on the set nominal values for backlash.

- Backlash estimation function
- Gear failure prediction



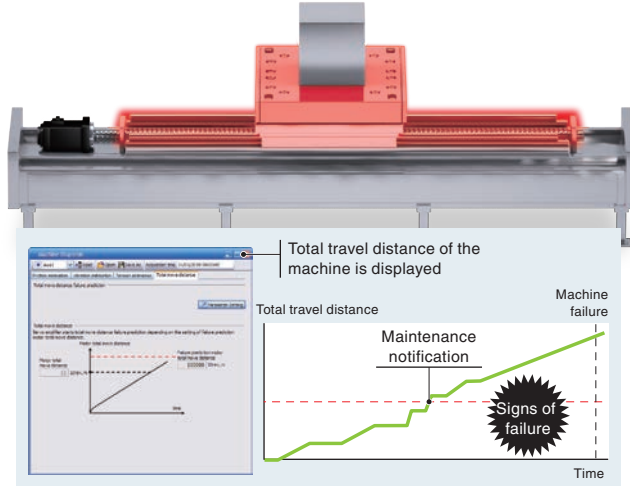
*1. The machine diagnosis (gears) does not work during normal operation.

Preventive Maintenance

Machine Diagnosis (Mechanical Drive Components)

This function estimates when a machine failure will occur based on the total travel distance of the servo motor, and notifies when it is time for replacement if the rated life of the mechanical drive components is set.

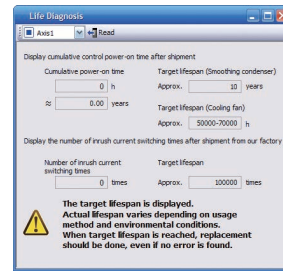
- Machine total travel distance failure prediction



Servo Amplifier Life Diagnosis

This function displays the cumulative energization time and the number of inrush relay on/off times. The data can be used to check life of the parts as a rough guide.

- Cumulative energization time (Smoothing condenser/cooling fan life span)
- The number of inrush relay on/off times (Inrush relay life)



Corrective Maintenance

Drive Recorder

Enhanced functions

This function continuously monitors the servo status and records the status transition such as a trigger condition before and after an alarm for a fixed period of time. Reading the servo data on MR Configurator2 helps you analyze the cause of the alarm. In addition to the monitor values and the waveform of the past 16-time alarms in the alarm history, the system configuration and the servo parameters are displayed. Alarm occurrence time is also displayed when the servo amplifier and the controller are normally in communication on CC-Link IE TSN. The data can be outputted to a GX LogViewer format file.

The screenshots illustrate the Drive Recorder features:

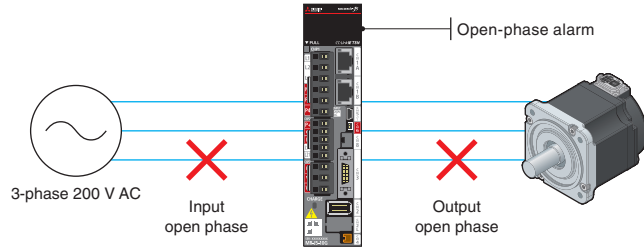
- Stores data in non-volatile memory at an alarm occurrence:** A waveform graph with a red box highlighting a specific event.
- Stores data in the memory continuously over certain period of time:** A similar waveform graph showing continuous data capture.
- Displays an occurrence time for MR-J5-G:** A table listing alarm events with columns for 'Time', 'Power on time [s]', and 'Trigger summary'.
- Records past 16-time alarms:** A detailed view of the alarm history table.
- Displays a system configuration:** A window showing 'Service amplifier identification information' such as 'Service amplifier serial number', 'IP address', and 'Motor model'.
- Displays waveforms:** A window showing multiple waveforms for different axes.
- Displays monitor values:** A window showing a list of servo parameters and their current values.

Servo System
Servo System Controllers
Servo Amplifiers
Servo Motors

Connection/Communication Diagnosis

Disconnection Detection

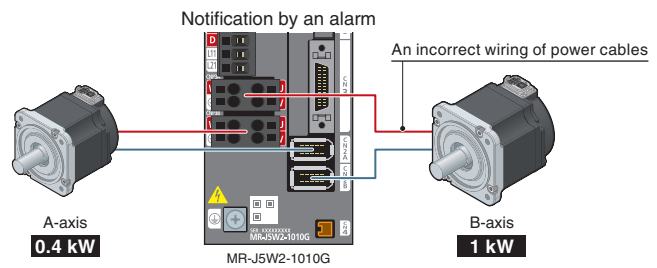
The servo amplifiers are equipped with both input open-phase detection and output open-phase detection. Input open-phase detection detects an open phase of the main circuit power supply of the servo amplifier, and output open-phase detection detects an open phase of the servo motor power supply. The alarm can be distinguished from other alarms such as the overload alarm, reducing the time required to restore the system.



Servo Motor Incorrect Wiring Detection

J5W2-G J5W3-G

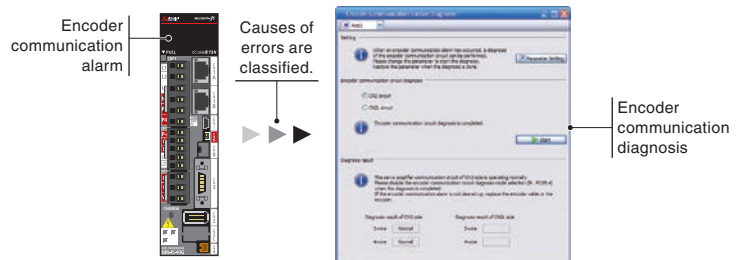
Multi-axis servo amplifiers MR-J5W2-G/MR-J5W3-G detect servo motors with a different capacity that are incorrectly connected to the A-axis/B-axis/C-axis, contributing to servo motor protection. The servo amplifiers obtain servo motor capacity information of the connected servo motors from the encoders and check whether the servo motors which are connected to the power connectors match the capacity information. If the information is not matched, an alarm occurs. *1



*1. The incorrect wiring detection does not work for servo motors with the same capacity.

Encoder Communication Diagnosis

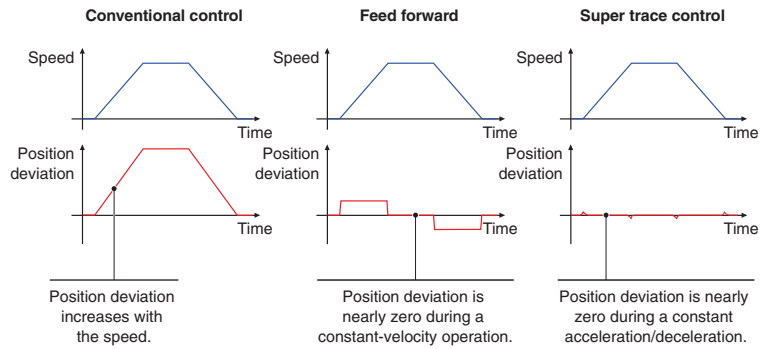
The encoder communication diagnosis checks the encoder communication circuit in the servo amplifier. This function is useful for classifying the cause of errors (such as disconnected encoder cables) when the encoder communication alarm occurs.



Path Control

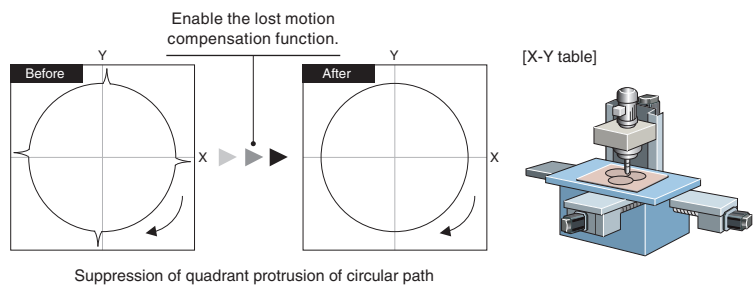
Super Trace Control

This function reduces a position deviation to nearly zero not only during constant-velocity operation, but also during constant acceleration/deceleration. The path accuracy will be improved in high-rigidity machines.



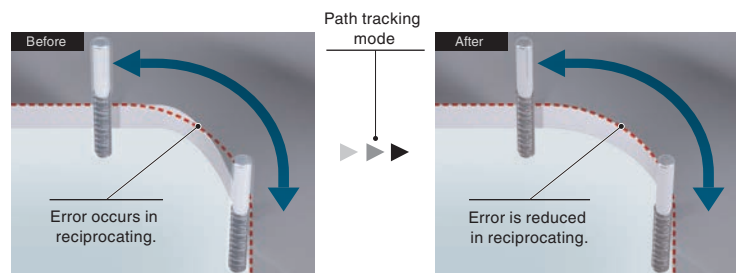
Lost Motion Compensation

This function suppresses quadrant protrusion caused by friction and torsion generated when the servo motor rotates in a reverse direction. Therefore, the accuracy of circular path will be improved in path control used in XY table, etc.



Path Tracking Model Adaptive Control

This function reduces path errors which occur when the servo motor reciprocates. Normally, when positioning control is executed, the model adaptive control adjusts the control to shorten a settling time. Instead, this function reduces overshooting to improve path accuracy, which is suitable for machines that require high-accuracy path control such as processing machines.

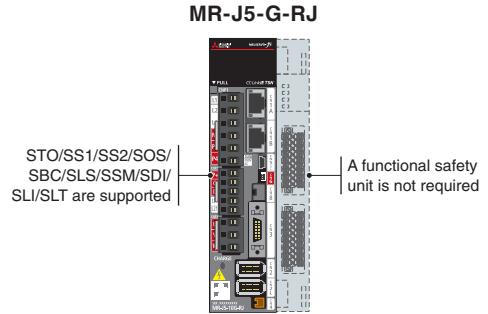


Safety Sub-Functions Enhanced functions

Built-In Safety Functions and a Wide Range of Safety Sub-Functions J5-G-RJ

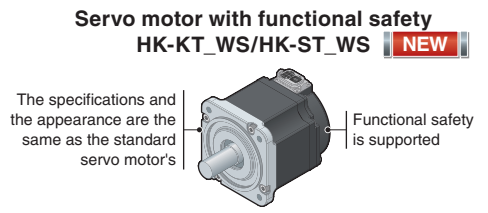
MR-J5-G-RJ has a built-in safety control part, supporting safety sub-functions without a dedicated unit. When the servo amplifier is combined with HK-KT_WS/HK-ST_WS servo motors with functional safety, the safety level is enhanced.

The servo amplifiers support the safety sub-functions of STO/SS1/SS2/SOS/SBC/SLS/SSM/SDI/SLI/SLT at a safety level of SIL 2 or SIL 3.



Servo motors with functional safety support the safety sub-functions at a higher safety level. The functional safety encoders provide the servo motor positions and speeds necessary for the safety sub-functions at a safety level of Category 4 PL e, SIL 3.

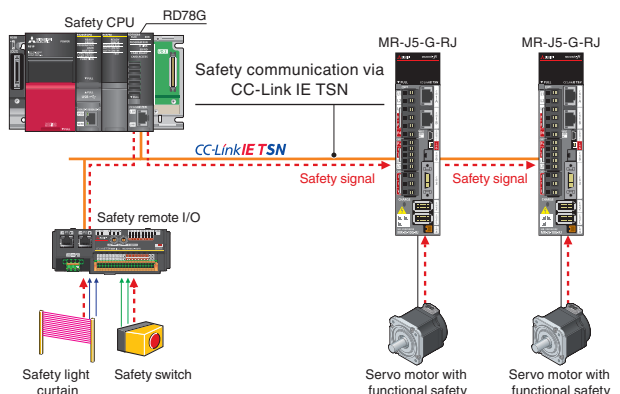
Encoder cables for the servo motors with functional safety are the same as for the standard servo motors.



Safety Communication via CC-Link IE TSN J5-G-RJ

CC-Link IE TSN enables control of safety and non-safety communications realizing a flexible system whereby safety communications can be easily incorporated into the main control network.

When combined with R_SFCPU-SET safety CPU and RD78G Motion module, MR-J5-G-RJ can receive safety signal data of the safety CPU through CC-Link IE TSN. Wiring the safety signals to the servo amplifiers is not necessary.



STO Function Compliant with IEC/EN 61800-5-2

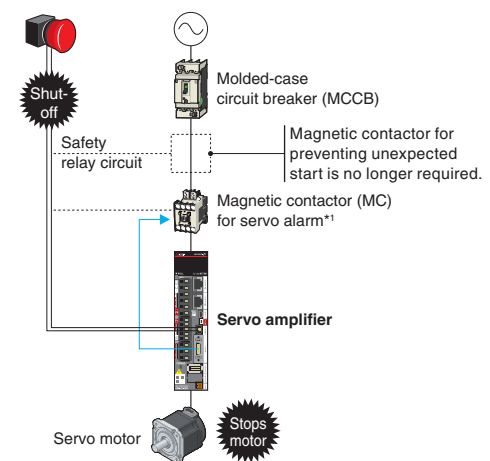
STO (Safe torque off) is integrated as standard, enabling easy configuration of a safety system which shuts off power to a servo motor in the machine. The STO function can be set for each axis with MR-J5W2-G/MR-J5W3-G.

- By using STO, it is not necessary to turn off the control power of the servo amplifier, resulting in a shorter restart time and eliminating the necessity of homing.
- A magnetic contactor for preventing unexpected motor start is not needed.*1

Servo amplifier model	Safety level
MR-J5-G/MR-J5-A/MR-J5-A-RJ	Category 3 PL e, SIL 3
MR-J5-G-RJ/MR-J5W2-G/MR-J5W3-G	Category 4 PL e, SIL 3 *2

*1. Magnetic contactors are not required to meet the STO requirements. However, this illustration recommends the use of a magnetic contactor which shuts off the main circuit power supply of the servo amplifier at an alarm occurrence.
 *2. The safety level requires STO wiring to a servo amplifier using safety equipment including a safety programmable controller that is compatible with Category 4. When a switch is connected directly to a servo amplifier as shown in the illustration, the safety level is Category 3. For details of safety sub-functions, refer to "MR-J5 User's Manual".

[Shut-off by STO]

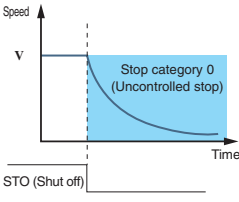
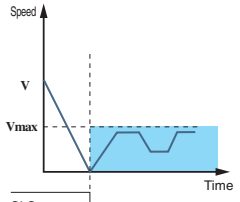
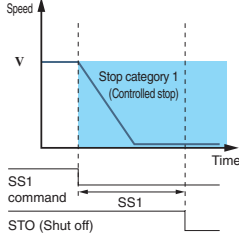
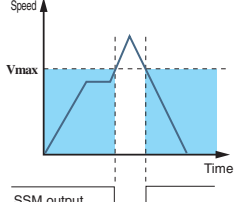
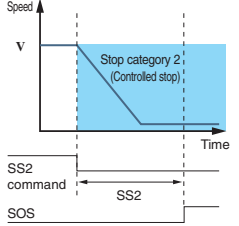
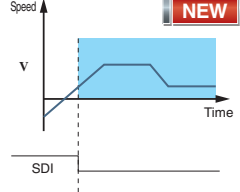
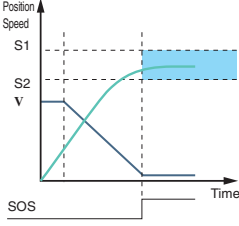
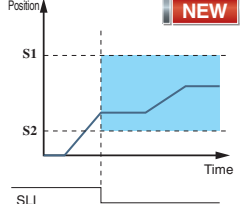
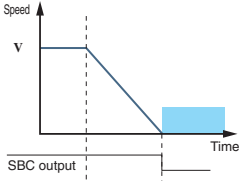
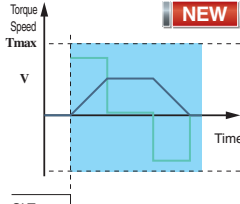


Safety Sub-Functions Compliant with IEC/EN 61800-5-2

Enhanced functions

MR-J5-G-RJ supports safety sub-functions, STO/SS1/SS2/SOS/SBC/SLS/SSM/SDI/SLI/SLT.

Refer to "Safety Sub-Functions" in section 1 of this catalog for the safety sub-functions and the safety levels, which vary depending on the combinations of the servo amplifiers and the rotary servo motors (including servo motors with functional safety)/linear servo motors/direct drive motors.

<p>Safe torque off (STO)</p> <p>Responding to the input signal from external equipment, the STO function shuts off power to the servo motor electronically using the internal circuit (shuts off through secondary-side output). This function corresponds to the Stop category 0 of IEC/EN 60204-1.</p>  <p>Execute the STO function in servo off state or when the servo motor is stopped.</p>	<p>Safely-limited speed (SLS)</p> <p>This function monitors the speed of the servo motor not to exceed the specified speed limit. If the speed exceeds the limit, the motor power is shut off by the STO.</p> 
<p>Safe stop 1 (SS1)</p> <p>Responding to the input signal from external equipment, the servo motor starts to decelerate. After the set delay time for motor stop is passed, the STO function starts. Monitoring the servo motor deceleration based on the motor deceleration rate is also supported. This function corresponds to the Stop category 1 of IEC/EN 60204-1.</p> 	<p>Safe speed monitor (SSM)</p> <p>The SSM signals are outputted when the speed of the servo motor is below the specified speed limit.</p> 
<p>Safe stop 2 (SS2)</p> <p>Responding to the input signal from external equipment, the servo motor starts to decelerate. After the set delay time for motor stop is passed, the SOS function starts. Monitoring the servo motor deceleration based on the motor deceleration rate is also supported. This function corresponds to the Stop category 2 of IEC/EN 60204-1.</p> 	<p>Safe direction (SDI)</p> <p>This function monitors whether the servo motor moves in the command direction. If the servo motor moves in a different direction from the command direction, the STO function is executed.</p> 
<p>Safe operating stop (SOS)</p> <p>This function monitors the position of the servo motor not to deviate from the specified range. Power is still supplied to the servo motor during the SOS function.</p> 	<p>Safely-limited increment (SLI)</p> <p>This function monitors the travel distance of the servo motor not to deviate from the specified range. If the travel distance exceeds the range, the STO function is executed.</p> 
<p>Safe brake control (SBC)</p> <p>The SBC signals are outputted for external brake control.</p> 	<p>Safely-limited torque (SLT)</p> <p>This function monitors the torque (or the thrust) of the servo motor not to deviate from the specified range. If the torque (or the thrust) exceeds the range, the STO function is executed.</p> 

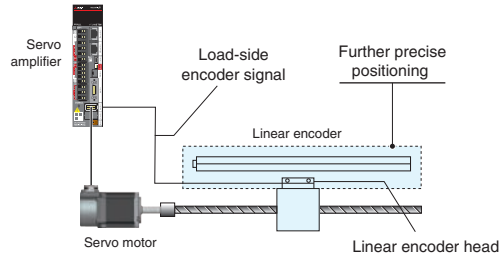
Function activation area

Supporting Flexible Driving System

Supporting Fully Closed Loop Control as Standard J5-G J5W2-G J5-A

Supporting a fully closed loop control system*¹ as standard, MR-J5-G/MR-J5W2-G/MR-J5-A servo amplifiers enable further precise positioning.

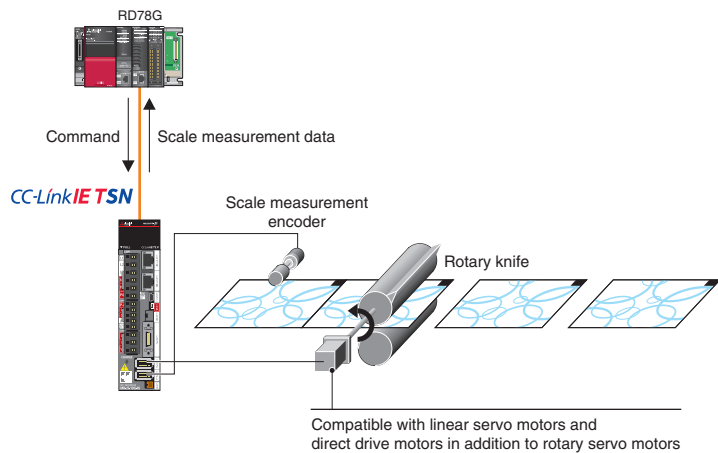
*1. MR-J5-G/MR-J5W2-G/MR-J5-A servo amplifiers are compatible only with two-wire type serial encoders. For four-wire type serial and pulse train interface (A/B/Z-phase differential output type) encoders, use MR-J5-G-RJ/MR-J5-A-RJ.



Scale Measurement Function J5-G J5W2-G

The scale measurement function of MR-J5-G/MR-J5W2-G servo amplifiers*¹ enables to transmit position information of a scale measurement encoder to the controller when the scale measurement encoder is connected in semi closed loop control. The data of linear or scale measurement encoders are transmitted to the servo system controller via the servo amplifier, resulting in less wiring.

*1. Use the servo amplifiers (MR-J5-G/MR-J5-G-RJ/MR-J5W2-G) compatible with the scale measurement encoder.



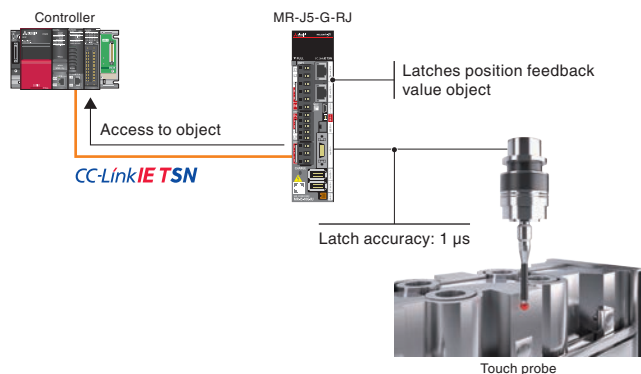
Compliance with SEMI-F47

MELSERVO-J5 series servo amplifiers comply with SEMI-F47 standard*¹ for semiconductors and FPD manufacturing systems. (SEMI-F47 is not applicable to 1-phase 200 V AC and DC input.)

*1. The control power supply of the servo amplifiers complies with SEMI-F47. Note that the backup capacitor may be required depending on the power impedance and operating situation for the instantaneous power failure of the main circuit power supply. Be sure to perform a test on your machine to meet the SEMI-F47 Voltage Sag Immunity Standard. Please use the 3-phase power supply for the servo amplifier input.

Touch Probe Function J5-G-RJ J5W2-G J5W3-G

MR-J5-G-RJ/MR-J5W2-G/MR-J5W3-G servo amplifiers can latch a position feedback value when the probe detects a target. The latched position feedback value read by the controller can be used for measurements and alignment. The touch probe supports the latch accuracy of 1 μ s.

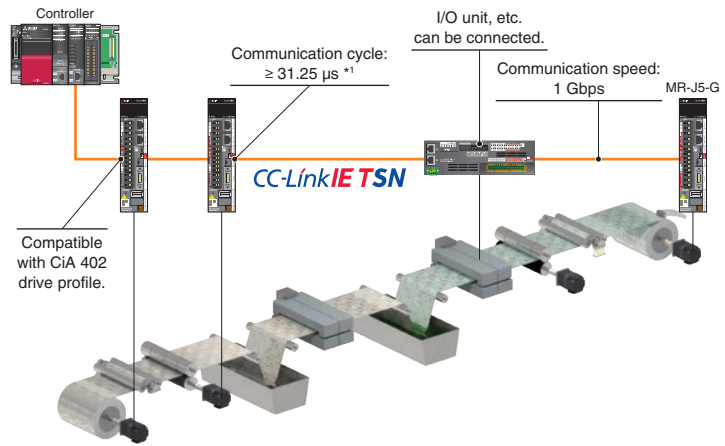


Command Interface

CC-Link IE TSN J5-G J5W2-G J5W3-G

The servo amplifiers drive the servo motors by receiving commands (position/velocity/torque) at regular intervals in synchronous communication with the CC-Link IE TSN-compatible controller. When combined with a Motion module or Motion Control Software, the servo amplifiers enable exact synchronous operation of axes and machines through high-speed, high-precision time synchronization.

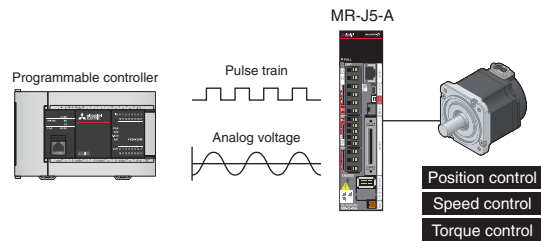
The servo amplifiers support CiA 402 drive profile and enable the profile mode (position/velocity*2/torque*2) in addition to the cyclic synchronous mode (position/velocity/torque). When combined with the controllers supporting the profile mode, the servo amplifiers generate a positioning command to a target position, reducing loads of the controllers.



*1. The communication cycle of $\geq 31.25 \mu s$ is applicable when MR-J5-G is combined with RD78GH.
 *2. The profile modes (velocity/torque) are not supported by MR-J5W2-G/MR-J5W3-G.

General-Purpose Interface J5-A

Pulse trains and analog input are used as the command interface. The control mode can be switched between position/speed/torque control modes. When an open collector is used, both sink and source inputs are enabled.

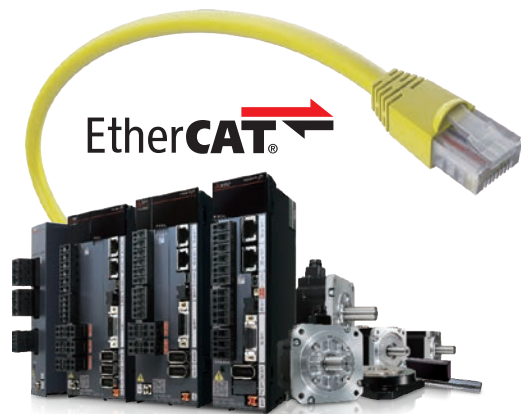


EtherCAT® J5-G-N1 J5W2-G-N1 J5W3-G-N1

EtherCAT®-compatible servo amplifiers are available, enabling higher-performance MR-J5 servo amplifiers with enhanced functions on the EtherCAT® system. MR-J5-G-RJN1/MR-J5W2-G-N1/MR-J5W3-G-N1 support the touch probe. (Latch accuracy: 1 μs)

Communication specification	CANopen over EtherCAT® (CoE)
Drive profile	CiA 402
Communication cycle *1	125 μs , 250 μs , 500 μs , 1 ms, 2 ms, 4 ms, 8 ms
Control mode	Cyclic synchronous position mode (csp) Cyclic synchronous velocity mode (csv) Cyclic synchronous torque mode (cst) Profile position mode (pp) Profile velocity mode (pv)*2 Profile torque mode (tq)*2 Homing mode (hm)

*1. The minimum communication cycle varies by the model type.
 *2. The control modes (pv/tq) are not supported by MR-J5W2-G-N1/MR-J5W3-G-N1.

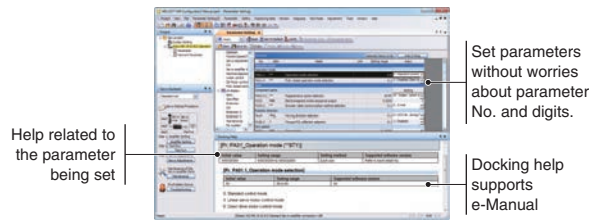


Servo Setup Software MR Configurator2

Tuning, monitor display, diagnosis, reading/writing parameters, and test operations are easily performed on a personal computer. This powerful software tool supports a stable machine system and optimum control, and moreover, shortens setup time.

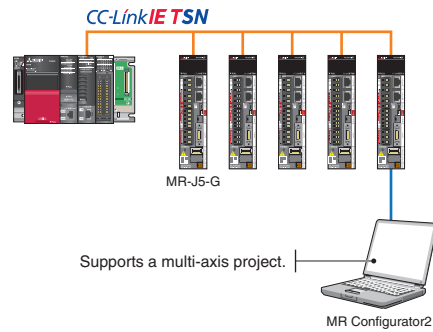
Parameter setting and docking help

Set parameters using the function display in the list without worries about the parameter No. and digits. Information related to the parameter being set is displayed in the docking help window. The latest e-Manual is also displayed in the docking help.



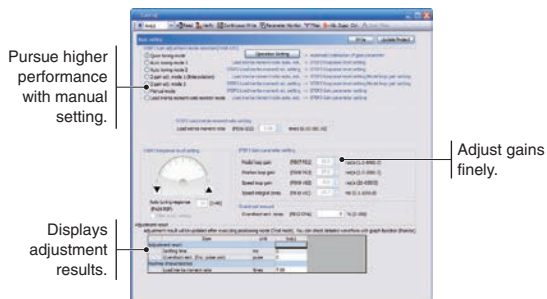
Supporting multi-axis project

Set parameters and monitor operation for multiple servo amplifiers through connecting to one of the servo amplifiers. Connecting via the Ethernet switching hub and the controller is also possible.



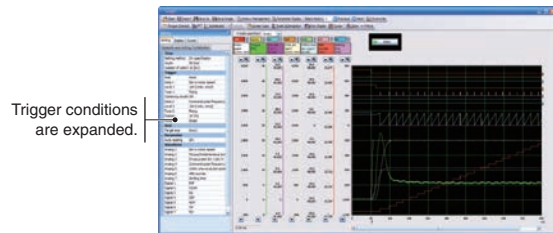
Tuning function

Adjust control gains finely on the [Tuning] window manually for further performance after the quick tuning and the one-touch tuning.



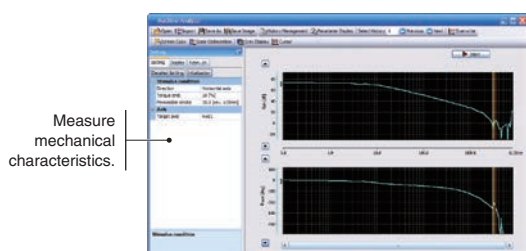
Graph function

Obtain graphs of 7 channels for analog and 8 channels for digital. Various servo statuses are displayed in the waveform at one measurement, supporting setting and adjustment. Convenient functions such as [Overwrite] for overwriting multiple data and [Select history] for displaying graph history are available. Two types of signals can be used as a trigger signal with an OR/AND condition.



Machine analyzer function

Input random torque to the servo motor automatically and analyze frequency characteristics (0.1 Hz to 8 kHz) of a machine system just by clicking the [Start] button. This function supports setting of machine resonance suppression filter, etc.



Software reset

Reset the software for the servo amplifier with this new function. Setting switches and parameters is enabled without turning off the main circuit power supply of the servo amplifier.



Selecting Options (Model Selection Software)

Select necessary options such as encoder cables.

Easily create system configuration diagrams and lists of necessary purchases to prevent mistakes when ordering.

Navigation

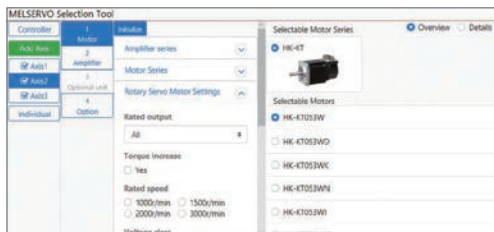
Select options such as cables

Purchase list

No.	Item	Model name	Article number	Qty	Price(€)	Total(€)	Description
1	Controller	RD78G4		1	0	0	Up to 4 axes
2	Amplifier	MR-J5-10G		3	0	0	200V
3	Motor	HK-KT053W		3	0	0	
4	Motor cable	MR-AEP2CBL2M-A1-H		3	0	0	Cable length 2m

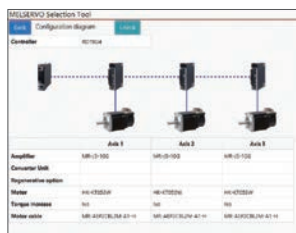
Selection of controllers/servo motors/servo amplifiers

- Select results from the drive system sizing software.



Configuration

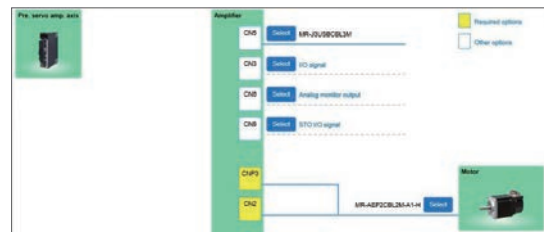
- Check a configuration of each axis.



Refer to "Features Rotary Servo Motors" for details of the drive system sizing software Motorizer.

Selection of options

- Prevent selection mistakes.



Purchase list

- Export to CSV file.

No.	Item	Model name	Article number	Qty	Price(€)	Total(€)	Des
1	Controller	RD78G4		1	0	0	Up t
2	Amplifier	MR-J5-10G		3	0	0	200
3	Motor	HK-KT053W		3	0	0	
4	Motor cable	MR-AEP2CBL2M-A1-H		3	0	0	Cab

e-Manuals

Instruction manuals for the MELSERVO-J5 series are available in e-Manual format. These manuals are linked with manuals for other products such as servo motors and controllers. e-Manuals let you obtain necessary information quickly and also allow you to keep an enormous number of manuals as one database.

Currently supported languages: English, Japanese, Chinese

Features

- Use all necessary manuals as one database
- Download and use manuals in your local environment
- Use the e-Manual application on tablets
- Download and update manuals quickly and easily
- Search for desired information across multiple manuals

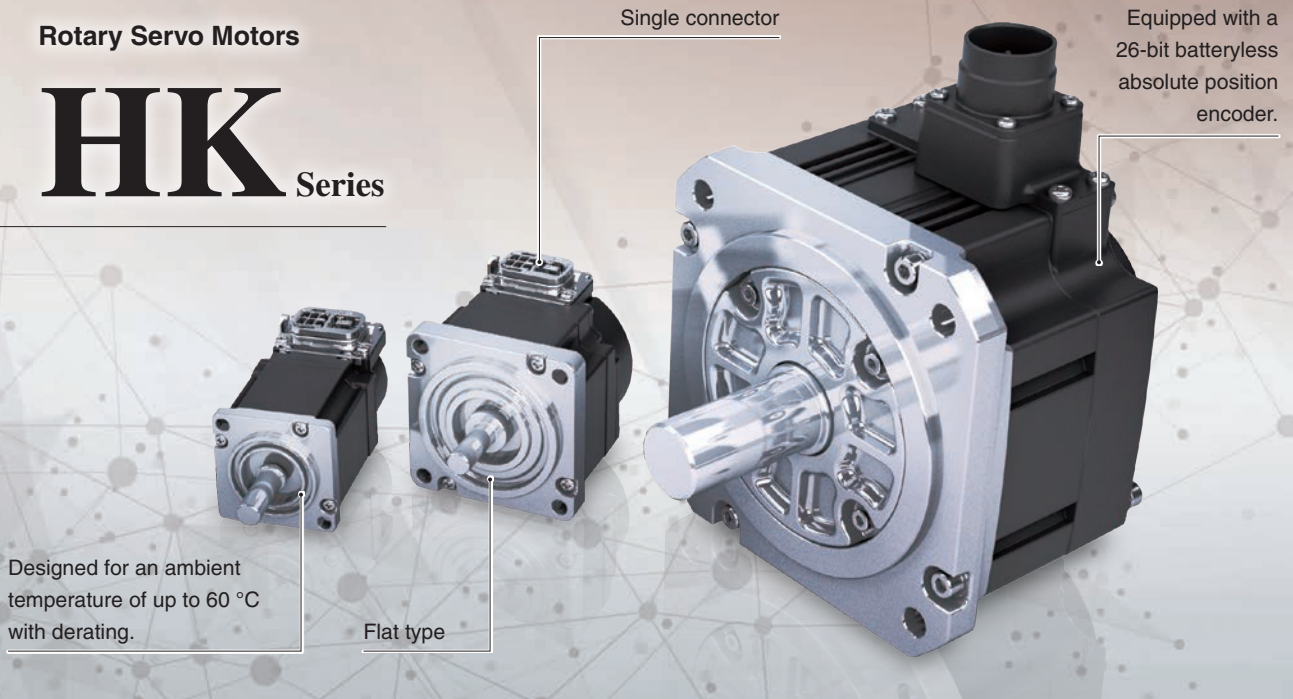
Check manuals across the controllers, the servo amplifiers and the servo motors

Servo System
Servo System Controllers
Servo Amplifiers
Servo Motors

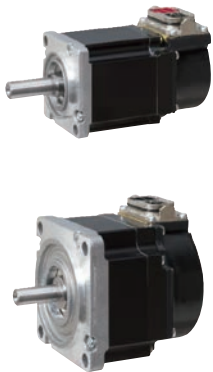
A broader selection of capacities to match various applications for smart equipment

Rotary Servo Motors

HK Series



5 kW, 7 kW added

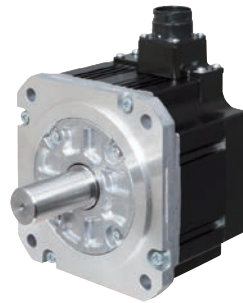


Small capacity, low inertia

HK-KT Series

Servo motors with a 26-bit batteryless absolute position encoder
 Rated speed: 3000 r/min *1
 Maximum speed: 6700 r/min *1
 Our product lines includes 400 V and flat type models.
 The servo motors have an all-in-one connector, making the connection simple.

*1. The speed varies by the model type.



Medium capacity, medium inertia

HK-ST Series

Servo motors with a 26-bit batteryless absolute position encoder
 Rated speed: 2000 r/min *1
 Maximum speed: 4000 r/min *1
 The cables for the encoder, the electromagnetic brakes, and the power are equipped with one-touch lock.

*1. The speed varies by the model type.

Product Lines

The HK-KT series boasts a product line that offers 16 models in the 200 V class and 7 models in the 400 V class (total of 23 models, greatly increased from the 5 models in the HG-KR for MR-J4).

Series	Inertia	Motor type	Servo amplifier power supply	Power Range	Future release
HK-KT	Low inertia	HK-KT_W	200 V AC	0.05 kW to 2.0 kW	
			400 V AC	0.05 kW to 2.0 kW	
		HK-KT_4_W	200 V AC	0.2 kW to 1.0 kW	
			400 V AC	0.4 kW to 2.0 kW	
HK-ST	Medium inertia	HK-ST_W	200 V AC	0.5 kW to 7.0 kW	Up to 11 kW
			400 V AC	0.5 kW to 11 kW	
		HK-ST_4_W	200 V AC	0.3 kW to 4.2 kW	Up to 5.5 kW
			400 V AC	0.5 kW to 11 kW	

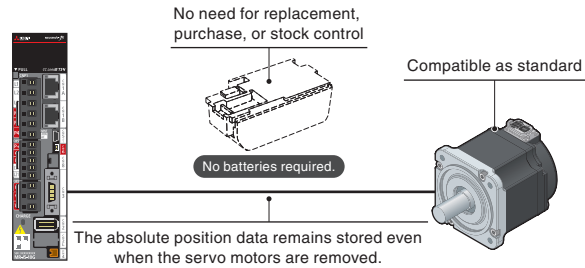
■ : Future release planned

Notes: The motor types are classified by the power class (200 V or 400 V) of the servo motors. The servo motors can be driven regardless of the servo amplifier power supply.

Batteryless Absolute Position Encoder as Standard

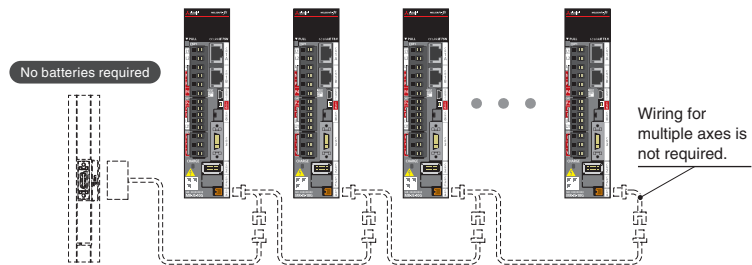
Eliminate the Need for Purchase/Replacement/Stock Control

Servo motors come equipped with a batteryless absolute position encoder as standard, making it possible to configure absolute position systems without the use of batteries or any other options. Moreover, maintenance costs are reduced as a result of eliminating the battery replacement and stock control.



Reduce Wiring for Multi-Axis Systems

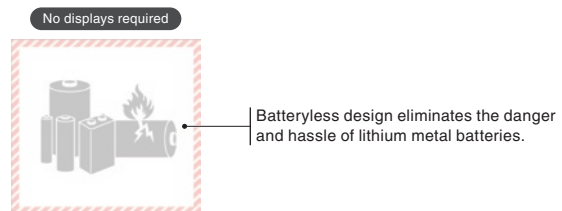
In a conventional multi-axis system, battery cables are necessary between the servo amplifiers. Now that the batteries are not required with the use of the batteryless absolute position encoders, wiring battery cables for multi-axis systems is not required.



Save Time in Transporting

Position data remains stored even when the rotary servo motors are disconnected from the servo amplifiers. Thus, control cabinets can be separated from the machines without losing the position data, making it easy to transport machines for use at a new location.

The encoder does not require lithium metal batteries, allowing machines to be transported by air or sea without special handling.



Motor type HK-KT_W/HK-ST_W (Note 1)

* : Motor flange size [Unit: mm]

HK-KT Series						HK-ST Series					
40 x 40 *		60 x 60 *		80 x 80 *		90 x 90 *		130 x 130 *		176 x 176 *	
Model	Capacity [kW]	Model	Capacity [kW]	Model	Capacity [kW]	Model	Capacity [kW]	Model	Capacity [kW]	Model	Capacity [kW]
HK-KT053W	0.05	HK-KT13UW	0.1	HK-KT23UW	0.2	HK-KT7M3UW	0.75	HK-ST52W	0.5	HK-ST202W	2.0
HK-KT13W	0.1	HK-KT23W	0.2	HK-KT43UW	0.4	HK-KT103UW	1.0	HK-ST102W	1.0	HK-ST352W	3.5
HK-KT1M3W	0.15	HK-KT43W	0.4	HK-KT7M3W	0.75	HK-KT153W	1.5	HK-ST172W	1.75	HK-ST502W	5.0
		HK-KT63W	0.6	HK-KT103W	1.0	HK-KT203W	2.0	HK-ST202AW	2.0	HK-ST702W	7.0
						HK-KT202W	2.0	HK-ST302W	3.0		

Motor type HK-KT_4_W/HK-ST_4_W (Note 1, 2)

* : Motor flange size [Unit: mm]

HK-KT Series				HK-ST Series					
60 x 60 *		80 x 80 *		90 x 90 *		130 x 130 *		176 x 176 *	
Model	Capacity [kW]	Model	Capacity [kW]	Model	Capacity [kW]	Model	Capacity [kW]	Model	Capacity [kW]
HK-KT434W	0.4	HK-KT7M34W	0.75	HK-KT1534W	1.5	HK-ST524W	0.5	HK-ST2024W	2.0
HK-KT634W	0.6	HK-KT1034W	1.0	HK-KT2034W	2.0	HK-ST1024W	1.0	HK-ST3524W	3.5
				HK-KT2024W	2.0	HK-ST1724W	1.75	HK-ST5024W	5.0
						HK-ST2024AW	2.0	HK-ST7024W	7.0
						HK-ST3024W	3.0		

Notes: 1. In model names, "U" indicates a flat type and "A" indicates a long type with a small flange.

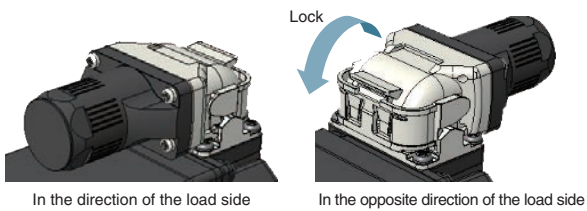
2. The 400 V servo amplifiers are planned for a future release. The listed capacity is applicable when the servo motors are combined with the 400 V servo amplifiers. Refer to "Rotary Servo Motors Specifications" for when the 200 V servo amplifiers drive rotary servo motors.

Single Connector/One-Touch Lock/Single Cable Type

HK-KT Series: Single Connector/Single Cable Type/One-Touch Lock

The single connector for the HK-KT series combines the motor power supply, encoder, and electromagnetic brake into a single cable. The one-touch lock eliminates the need for tightening screws, making wiring easy. The servo motors are also compatible with the dual cable type. The cables can be mounted either horizontally or vertically according to your selection. Refer to "Options/Peripheral Equipment" for details of servo motor cables.

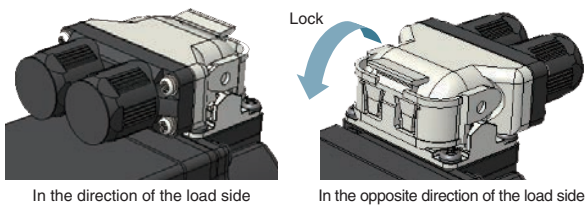
Horizontally mounted single cable type with one-touch lock



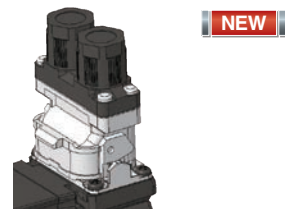
Vertically mounted single cable type with one-touch lock



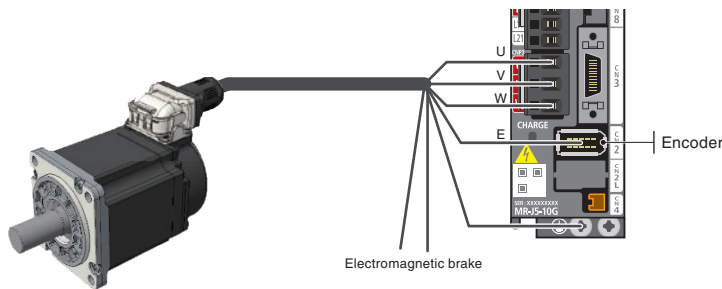
Horizontally mounted dual cable type with one-touch lock



Vertically mounted dual cable type with one-touch lock



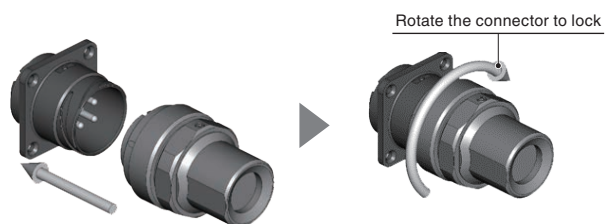
Connection example of one-touch lock with single cable type



HK-ST Series: One-Touch Lock

HK-ST series servo motors boast a greatly simplified installation process through use of the one-touch lock system. The one-touch lock can be used to mount connectors for the motor power supply, encoder, and electromagnetic brake, which eliminates the need for tightening screws. The HK-ST series is compatible with both straight and angle type connectors and also supports traditional screw-tightened connectors.

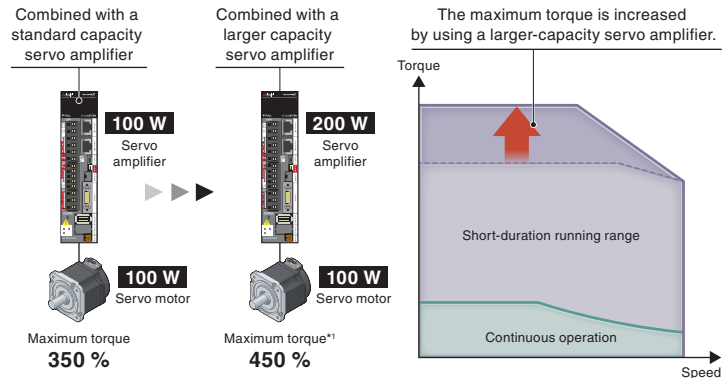
One-touch lock



Expanding Combinations of Servo Amplifiers and Servo Motors

Increases Maximum Torque by Combining with Larger-Capacity Servo Amplifiers

It is possible to increase the maximum torque and achieve a shorter cycle time by combining the servo motor with a larger-capacity servo amplifier.

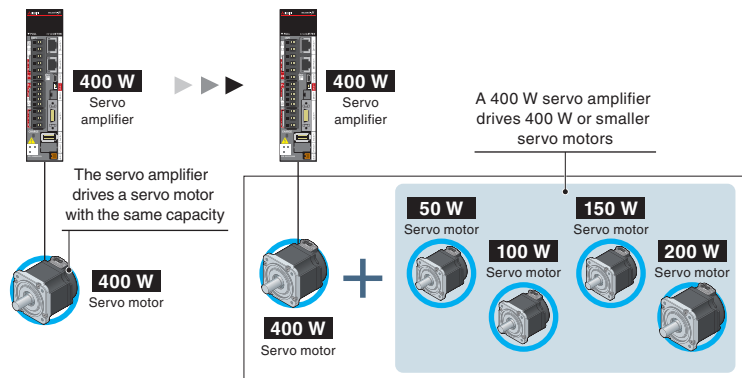


*1. When the maximum torque of HK-KT 13W servo motor is increased with the 200 W servo amplifier.

Drives Smaller Capacity Servo Motors

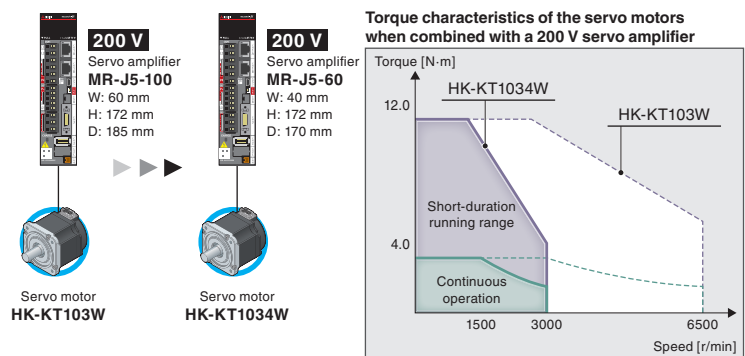
Servo amplifiers are able to drive servo motors with a smaller capacity than the servo amplifier being used, reducing the kinds of spare parts that are needed.

For example, 400 W servo amplifiers are compatible with the following servo motors: 50 W, 100 W, 150 W, 200 W, and 400 W models. Refer to "Combinations of Rotary Servo Motors and Servo Amplifiers" for details of the combinations.



Drives 200 V/400 V Class Servo Motors

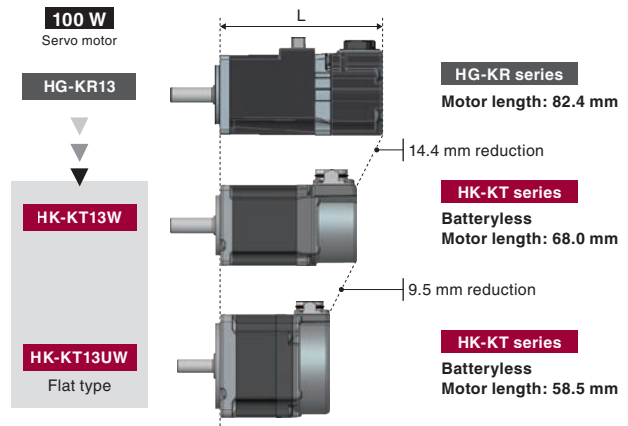
The 200 V servo amplifiers can drive both 200 V and 400 V servo motors, and the 400 V servo motors may produce torque that is sufficient for operation when combined with smaller-capacity 200 V servo amplifiers. Lowering of the capacity of the servo amplifier contributes to lower costs and reduced installation space.



Servo System
Servo System Controllers
Servo Amplifiers
Servo Motors

Compact Servo Motors with a Batteryless Absolute Position Encoder

HK-KT series servo motors come equipped with a batteryless absolute position encoder and are more compact than the previous generation HG-KR series. Flat types are also available in the HK-KT product line, contributing to a compact machine design.

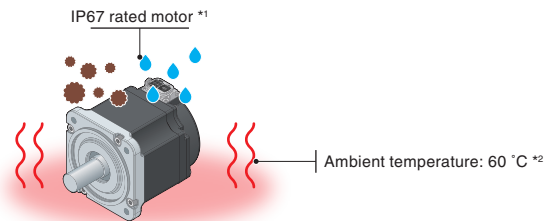


Improved Environmental Resistance

Servo motors feature enhanced environmental resistance.

Ingress protection (IP) rating of the servo motors: IP67 *1
Designed for an ambient temperature of up to 60 °C.*2

*1. If the IP rating of the servo motor differs from those of option cables and connectors, overall IP rating depends on the lowest of all.
*2. Derate the speed/torque when using the servo motors at high ambient temperatures.



Application Examples

<p>Semiconductor/FPD/photovoltaic manufacturing systems</p>	<p>Mounters/bonders</p>	<p>X-Y tables</p>	<p>Robots</p>
<p>Loaders/unloaders, feeders and sliders</p>	<p>Food processing machines (filling machines, mixers, measuring machines, etc.)</p>	<p>Food packaging machines</p>	<p>Press machines</p>

Drive System Sizing Software "Motorizer"

Select the most suitable servo motors, servo amplifiers, and regenerative options for your machine just by setting machine specifications and operation patterns. You can select a suitable combination from various results. This software also supports multi-axis systems, enabling you to set operation patterns and select options for multiple axes.

Specification input

Specification input fields:

- Mass of load: W_L (2.500 kg)
- Mass of table: W_T (20.000 kg)
- Counter-weight mass: W_{CW} (0.000 kg)
- Lead of ball screw: P_B (10.000 mm)
- Ball screw inertia moment: J_B (0.500 kg·cm²)
- Friction coefficient: μ (0.100)
- Overall machine efficiency: η (0.900)
- Thrust load: F_C (0.000 kg)

Selection candidate list:

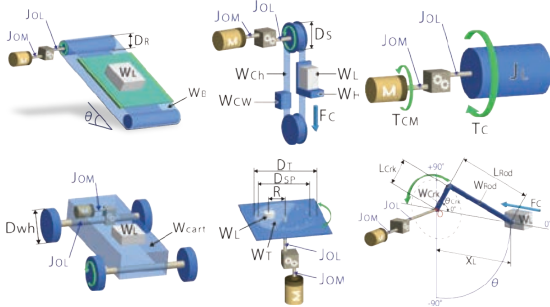
Motor	Motor capacity(kW)	Drive	Drive capacity(kW)	Torque effective load rate(%)	Peak load rate(%)	Effective load rate at...
HK-KT1M3W	0.150	MR-J5-20G/A	0.200	37.0	77.6	43.0
HK-KT1M3W	0.150	MR-J5-20G/A	0.200	37.0	77.6	43.0
HK-KT13UW	0.100	MR-J5-20G/A	0.200	85.6	116.7	61.8
HK-KT13UW	0.100	MR-J5-20G/A	0.200	85.6	116.7	61.8
HK-KT14W	0.200	MR-H-30G/A	0.300	21.1	24.6	21.0

Annotations:

- Navigation: Points to the left sidebar menu.
- 13 common load mechanisms: Points to the 3D model.
- Able to add mechanical transmissions: Points to the 3D model.
- The selection result displays various possible options: Points to the candidate list table.

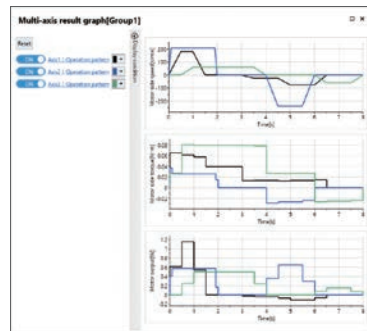
Flexible support for load mechanisms Enhanced functions

- Select a load mechanism from 13 common types. (A crank mechanism is newly added.)
- Add transmission mechanisms such as a coupling.
- Set an inclination angle of the load mechanisms as desired.



Compatible with multi-axis systems

- Supports the multi-axis servo amplifiers and the converters.
- Set operation patterns for multiple axes.
- Select regenerative options for a multi-axis system.



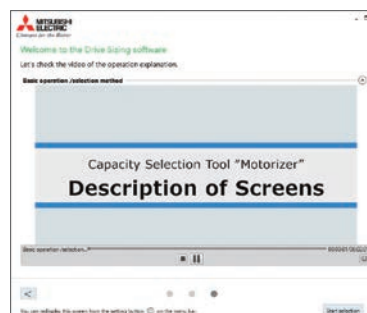
Selection of several patterns

- Displays a list of load to motor inertia ratio, peak torque, etc., of each selection.
- Compatible with the expanded combinations of the servo amplifiers and the servo motors.
- Set threshold values for judgement.
- Displays energy-saving effect by multi-axis system

Motor	Motor capacity(kW)	Drive	Drive capacity(kW)	Torque effective load rate(%)	Peak load rate(%)	Effective load rate at...	Motor output rate(%)
HK-KT1M3W	0.200	MR-J5-40G/A	0.300	37.0	80.0	47.0	34.0
HK-KT1M3W	0.200	MR-J5-40G/A	0.300	37.0	80.0	47.0	34.0
HK-KT23W	0.200	MR-J5-40G/A	0.300	44.0	80.0	47.0	34.0
HK-KT23W	0.200	MR-J5-40G/A	0.300	44.0	80.0	47.0	34.0
HK-KT32W	0.300	MR-J5-20G/A	0.200	37.0	80.0	47.0	34.0
HK-KT32W	0.300	MR-J5-20G/A	0.200	37.0	80.0	47.0	34.0

Tutorial video

- Illustrates how to use the software and select drive systems in the video.



Servo System
Servo System Controllers
Servo Amplifiers
Servo Motors

Servo motors for high-speed, high-accuracy, linear drive systems

Linear Servo Motors

LM Series

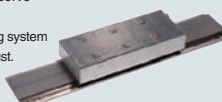


Product Lines

Five series are available depending on applications.

▲
Thrust


Core type (natural/liquid cooling)
LM-F series
Maximum speed: 2 m/s
Rated thrust: 300 to 1200 N (natural cooling)
600 to 2400 N (liquid cooling)
Max. thrust: 1800 to 7200 N (natural/liquid cooling)
Compact core type linear servo motors.
The integrated liquid-cooling system doubles the continuous thrust.



Press feeders

NC machine tools

Coreless type
LM-U2 series
Maximum speed: 2 m/s
Rated thrust: 50 N to 800 N
Max. thrust: 150 N to 3200 N
No cogging, small speed fluctuation.
No magnetic attraction force, longer life of the linear guides.




Material handlings

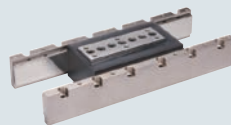
FPD assembly systems

Semiconductor mounting systems

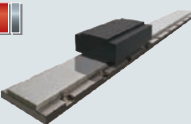
Core type
LM-H3 series
Maximum speed: 3 m/s
Rated thrust: 70 N to 960 N
Max. thrust: 175 N to 2400 N
Core type suitable for space-saving, high speed and high acceleration/deceleration.



Core type with magnetic attraction counter-force
LM-K2 series
Maximum speed: 2 m/s
Rated thrust: 120 N to 2400 N
Max. thrust: 300 N to 6000 N
Longer life of the linear guides due to the magnetic attraction counter-force structure.
Low audible noise.



Core type
LM-AJ series NEW
Maximum speed: 2 to 6.5 m/s
Rated thrust: 68.1 N to 446.8 N
Max. thrust: 214.7 N to 1409.1 N
Low installation height, and suitable for compact X-Y tables.



◀ Feed speed-oriented
Positioning-oriented ▶

Linear Servo Motors

Basic Performance

- Maximum speed: 3 m/s (LM-H3 series), 6.5 m/s (LM-AJ series)
- Maximum thrust range: 150 N to 7200 N. Small size and high thrust are achieved by the increased winding density and the optimized core and magnet geometries as a result of electromagnetic field analysis.
- Five series are available: core (two series), liquid-cooling core, magnetic attraction counter-force core, and coreless types.
- The linear servo motors are compatible with a variety of serial interface linear encoders. The linear encoder resolution ranges from 1 nm and up.
- High-performance systems such as high-accuracy tandem synchronous control are achieved with CC-Link IE TSN.
- The linear servo motors feature environmental resistance, designed for an altitude of 2000 m and an ambient temperature of up to 60 °C. *1,2

*1. Derate the speed/thrust when using the linear servo motors at an altitude exceeding 1000 m and at high ambient temperatures.
 *2. LM-AJ series is designed for an altitude of 1000 m and an ambient temperature of up to 40 °C.

Higher Machine Performance

For higher machine performance

- Improved productivity due to high-speed driving part.

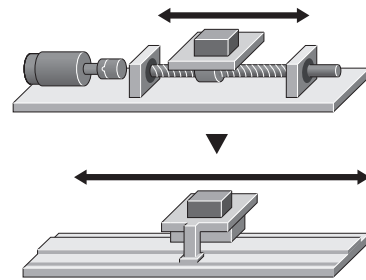
For easier use

- The linear servo motors enable a simple and compact machine with high rigidity.
- Smooth operation and clean systems are achieved.

For flexible machine configurations

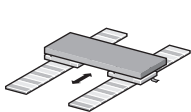
- Multi-head and tandem systems are easily configured.
- The linear servo motors are suitable for long-stroke applications.

[Offers more advantage than conventional ball screw driving systems]



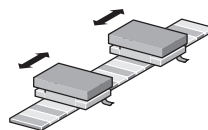
Application Examples

Optimum for a linear drive system which requires a high speed and high accuracy. Easily achieve a tandem configuration or multi-head configuration.



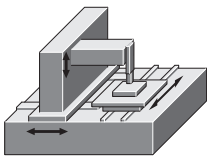
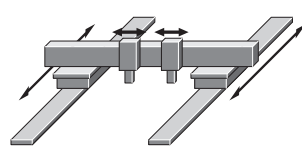
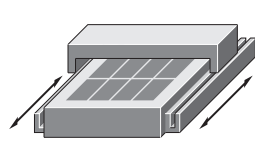

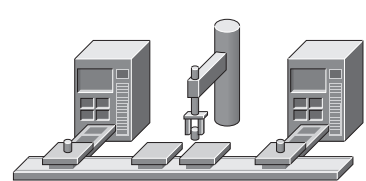
Tandem configuration

The linear servo motors configured in tandem are suitable for large systems that require highly accurate synchronous operation between two axes.



Multi-head configuration

Multi-head systems enable control of two motor coils independently, thereby simplifying machine mechanisms. This system is suitable for machines that require a short cycle time.

<p>Machine tools XYZ stage</p> 	<p>Semiconductor/FPD manufacturing systems Electrical parts assembling/manufacturing systems</p> 	<p>Screen printing systems and large FPD coaters</p> 
<p>Material handling systems</p> 		<p>Multi-head material handling between machines</p> 

Compact and robust direct drive motors for high-accuracy applications

Direct Drive Motors

TM Series



Low-profile flange type

TM-RG2M Series

Low-profile table type

TM-RU2M Series

Low-profile for space and weight saving

High-rigidity

TM-RFM Series

High torque for high-weight capacity

Product Lines

18 models with 4 different diameters are available.

Series	Motor outer diameter	Torque output range	
TM-RG2M TM-RU2M Low-profile	ø130 mm	2.2 N·m	8.8 N·m
	ø180 mm	4.5 N·m	13.5 N·m
	ø230 mm	9 N·m	27 N·m
TM-RFM High-rigidity	ø130 mm	2 N·m to 6 N·m	6 N·m to 18 N·m
	ø180 mm	6 N·m to 18 N·m	18 N·m to 54 N·m
	ø230 mm	12 N·m to 72 N·m	36 N·m to 216 N·m
	ø330 mm	40 N·m to 240 N·m	120 N·m to 720 N·m

Legend: ■ : Rated torque, ■ : Maximum torque

X-axis labels: 1 N·m, 10 N·m, 100 N·m, 1000 N·m

Notes: Use the direct drive motors manufactured in June 2019 or later.

Direct Drive Motors

Basic Performance

High performance with the latest technologies

Our latest magnetic design and winding technologies enable high torque density. In addition, extremely smooth rotation is achieved by the minimized torque ripple.

High-resolution absolute position encoder

The direct drive motors are equipped with a high-resolution absolute position encoder (1,000,000 to 4,000,000 pulses/rev) as standard. High-accuracy machines are achieved.

Enhanced environmental resistance

The direct drive motors feature environmental resistance, designed for an altitude of 2000 m and an ambient temperature of 60 °C. *1

*1. Derate the speed/torque when using the direct drive motors at an altitude exceeding 1000 m or at high ambient temperatures.

Compact and low-profile design

Due to high level of structural design technology, compact and low-profile design is achieved. This design enables a small mounting space and a low center of gravity.

Hollow shaft diameter range: ø20 mm to 104 mm

The motors are equipped with a large hollow shaft resulting from using bearing and encoder with large diameter. It allows cables and air tubing to pass through.

Higher Machine Performance

For higher machine performance

- Suitable for low-speed and high-torque operations.
- High-accuracy positioning is achieved because the motors are directly coupled to a load.

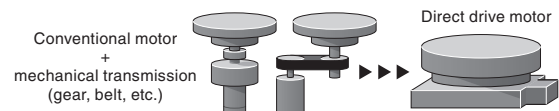
For easier use

- Since mechanical transmission is no longer required, no backlash and no abrasion occurs, enabling smooth operation with less audible noise, a clean system, and easy maintenance.
- Less components are required for the system.

For flexible machine configurations

- A simple, compact, and high-rigid machine is achieved.
- Machine stability is enhanced due to the low-profile design and a low center of gravity.
- The motors have an inner rotor with hollow shaft that allows cables and pipes to pass through.

[No mechanical transmission contributing to no warp or distortion]



Application Examples

Suitable for low speed and high torque applications.

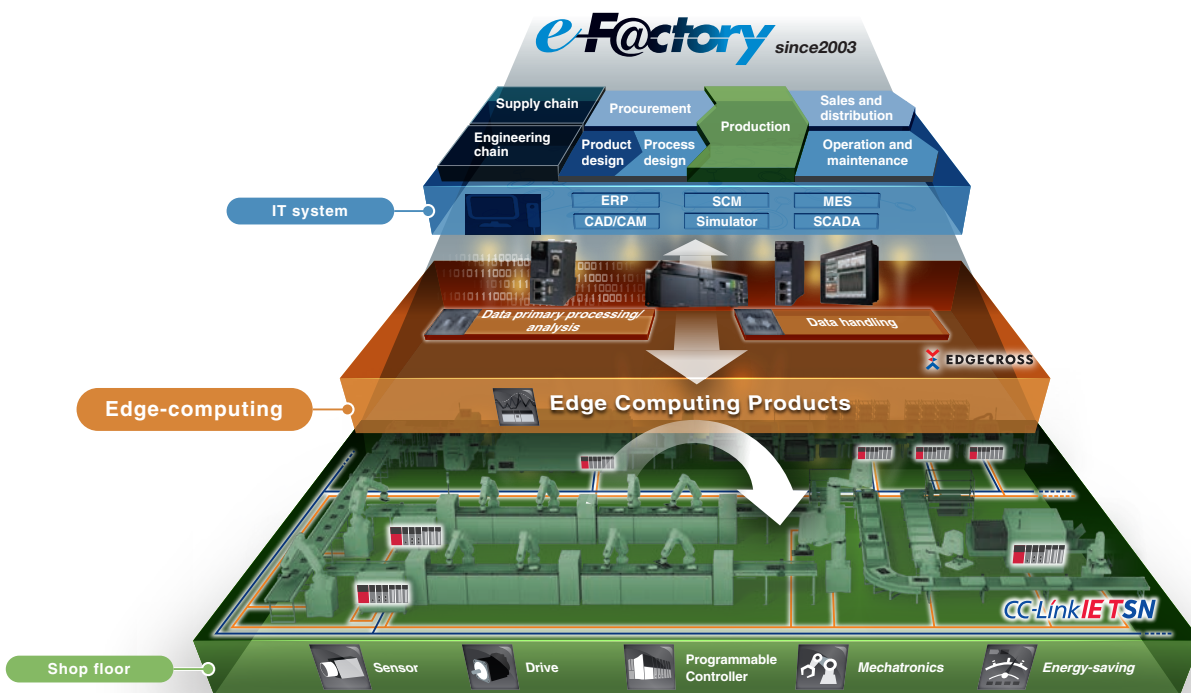
<p>Coating and vapor deposition systems</p>	<p>Spin-type cleaning systems for FPD/semiconductor</p>	<p>FPD/semiconductor testing systems (XYθ tables)</p>
<p>Index table for machine tools</p>	<p>Rotary axis for polishing systems</p>	<p>Rotary axis for material handling robots</p>

Mitsubishi Electric Solutions

e-F@ctory

Maximize productivity and reduce costs with an intelligent smart factory solution

Intelligent smart factories utilize high-speed networks with large data bandwidths to meet current manufacturing needs. The combination of CC-Link IE TSN and Mitsubishi Electric's e-F@ctory solution ensures robust integration between IT and factory automation systems, providing an intelligent smart factory solution that reduces total cost while improving operations, production yield, and efficient management of the supply chain. e-F@ctory is the Mitsubishi Electric solution for adding value across the manufacturing enterprise by enhancing productivity, thereby simultaneously reducing maintenance and operating costs, and enabling the seamless flow of information throughout the plant. e-F@ctory uses a combination of factory automation and IT technologies in combination with various best-in-class partner products through its alliance program.



e-F@ctory

CC-Link IE TSN

- IT integration
- High speed, Time synchronization
- Open technology
- Network integration

MELSEC iQ-R series

GOT2000

MELSEC iQ-F series

MELFA FR SERIES

MITSUBISHI ELECTRIC SYRVO SYSTEM

MELSERVO-J5

FREQROL-A800/E800

MITSUBISHIELECTRIC CNC C80

SMART FACTORY

Productivity

Quality

Flexibility

Maintenance

Mitsubishi Electric Partners

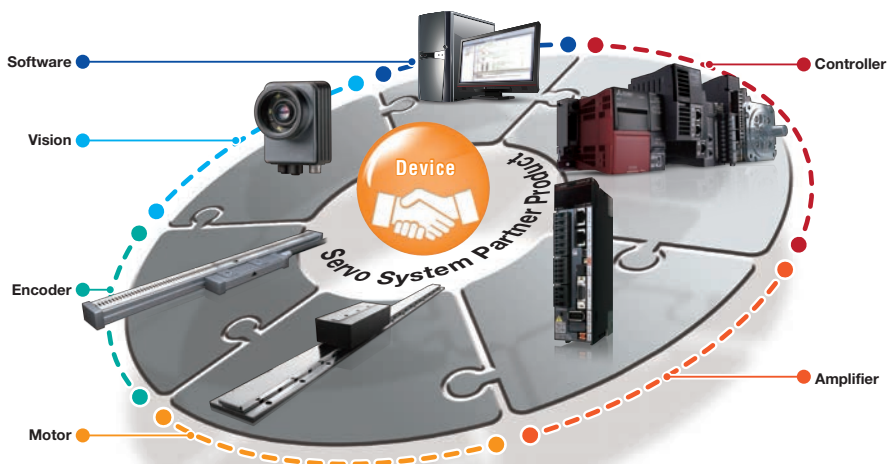
e-F@ctory Alliance

The e-F@ctory Alliance is a FA manufacturer partnering program that strongly links the connection compatibility of Mitsubishi Electric FA equipment utilizing excellent software and machinery offered by partners, thereby enabling systems to be built by systems integration partners and the proposal of optimal solutions to customers.



Mitsubishi Electric Servo System Partners

Servo system includes controllers, servo drivers, actuators, sensors, etc. The servo system takes a step further to accelerate the equipment revolution by collaborating with our partner companies. Now that a wide variety of partner products are available such as stepping motors, pressure-resistance, explosion-proof type motors, linear encoders, your system will be configured flexibly. The Mitsubishi Electric Servo System Partner Association is a subcommittee of e-F@ctory Alliance. Partner product lines supporting CC-Link IE TSN and MELSERVO-J5 have been and will continue to be expanded sequentially.

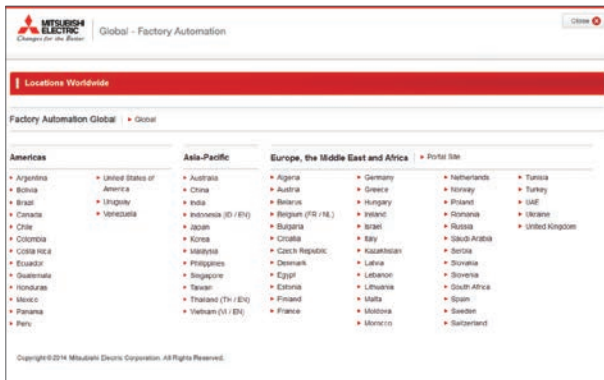


Mitsubishi Electric FA Global Website

Mitsubishi Electric Factory Automation provides a mix of services to support its customers worldwide, through a consolidated global website. It offers a selection of support tools and a window to its local Mitsubishi Electric sales and support network.

Global & Local Websites

Mitsubishi Electric Factory Automation
Global website
www.MitsubishiElectric.com/fa



Local websites



Global website

e-Manuals

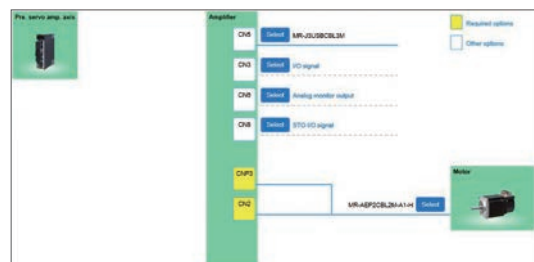
Instruction manuals are available in e-Manual format.

- Use the e-Manual application on tablets
- Download and update manuals quickly and easily
- Search for desired information across multiple manuals



Model Selection Software

Model selection software is now available, so you can select options such as encoder cables and power cables which are required to use with controllers, servo motors, servo amplifiers, and regenerative options of your choice. The result can be saved in a CSV format and can be used as a purchase list.



Model selection software

1

Common Specifications

Rotary Servo Motor Product Lines.....	1-2
Combinations of Rotary Servo Motors and Servo Amplifiers.....	1-6
Combinations of Linear Servo Motors and Servo Amplifiers.....	1-8
Combinations of Direct Drive Motors and Servo Amplifiers.....	1-10
Safety Sub-Functions.....	1-11
Environment.....	1-13
Compliance with Global Standards and Regulations.....	1-15

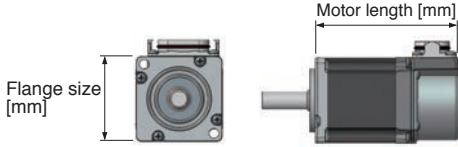
* Refer to p. 7-66 in this catalog for conversion of units.

Common Specifications

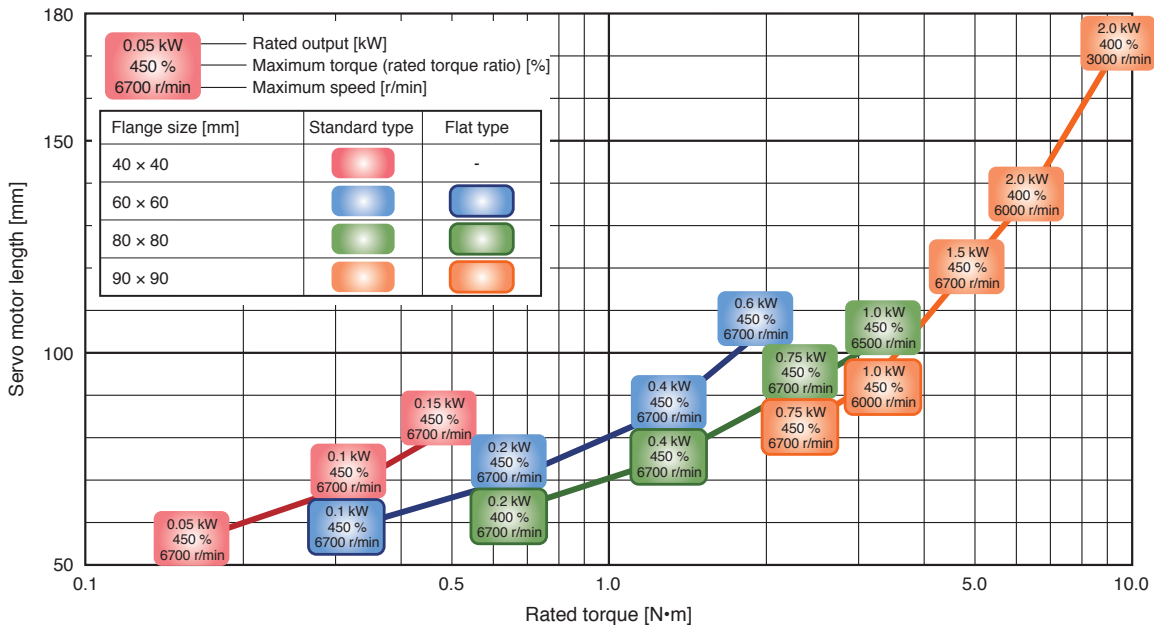
Rotary Servo Motor Product Lines

Select a servo motor that is perfect for your machines from a wide range of product lines.

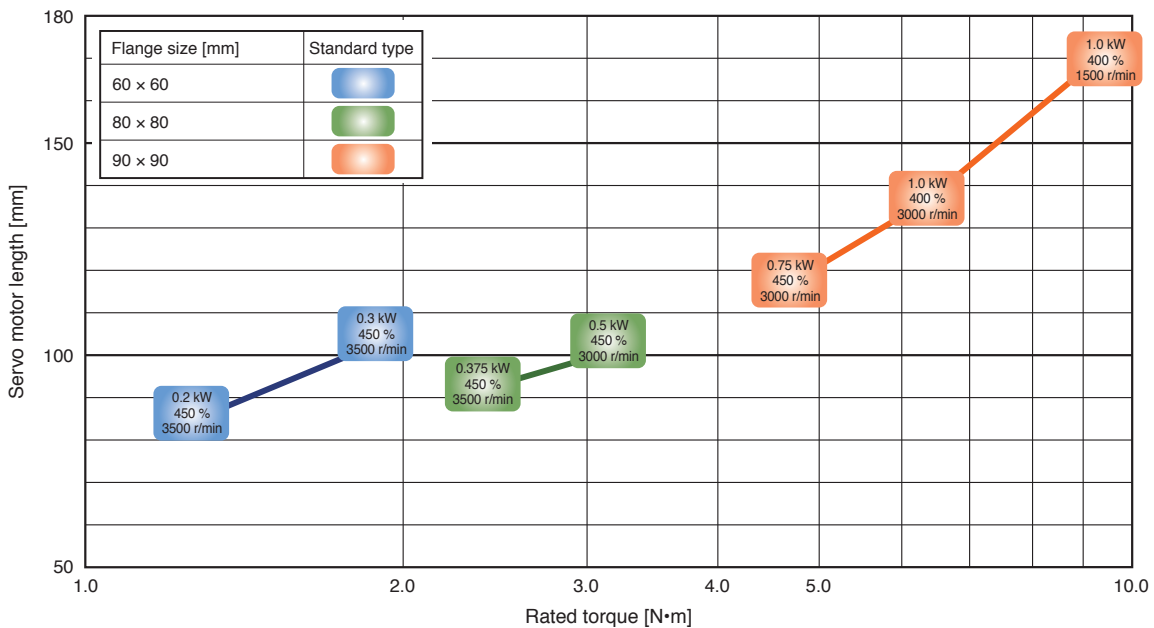
The maximum torque (rated torque ratio) in the graph is applicable when the torque is increased by combining a larger-capacity servo amplifier.



HK-KT_W: Rated speed 3000 r/min, 2000 r/min



HK-KT_4_W: Rated speed 1500 r/min, 1000 r/min



Rotary Servo Motor Product Lines

The listed values in the table are applicable when combining the servo motors with 200 V AC servo amplifiers.
 The value in brackets is applicable when the torque is increased by combining a larger-capacity servo amplifier. Refer to "Combinations of Rotary Servo Motors and Servo Amplifiers" in this catalog for the available combinations.

Motor type	Flange size [mm]	Model (Note 2)	Rated output [kW]	Torque [N•m]		Speed [r/min]		Rated power rate (Note 1) [kW/s]
				Rated	Maximum	Rated	Maximum	
HK-KT_W	40 × 40	HK-KT053W	0.05	0.16	0.56 (0.72)	3000	6700	6.4
		HK-KT13W	0.1	0.32	1.1 (1.4)	3000	6700	14.8
		HK-KT1M3W	0.15	0.48	1.7 (2.1)	3000	6700	23.3
	60 × 60	HK-KT13UW	0.1	0.32	1.1 (1.4)	3000	6700	8.4
		HK-KT23W	0.2	0.64	2.2 (2.9)	3000	6700	19.4
		HK-KT43W	0.4	1.3	4.5 (5.7)	3000	6700	39.5
		HK-KT63W	0.6	1.9	6.7 (8.6)	3000	6700	61.0
	80 × 80	HK-KT23UW	0.2	0.64	1.9 (2.5)	3000	6700	9.7
		HK-KT43UW	0.4	1.3	4.5 (5.7)	3000	6700	22.3
		HK-KT7M3W	0.75	2.4	8.4 (10.7)	3000	6700	41.6
		HK-KT103W	1.0	3.2	11.1 (14.3)	3000	6500	60.3
	90 × 90	HK-KT7M3UW	0.75	2.4	8.4 (10.7)	3000	6700	27.0
		HK-KT103UW	1.0	3.2	11.1 (14.3)	3000	6000	37.0
		HK-KT153W	1.5	4.8	16.7 (21.5)	3000	6700	52.0
		HK-KT203W	2.0	6.4	19.1 (25.5)	3000	6000	71.7
HK-KT202W		2.0	9.5	28.6 (38.2)	2000	3000	111	
HK-KT_4_W	60 × 60	HK-KT434W	0.2	1.3	4.5 (5.7)	1500	3500	39.5
		HK-KT634W	0.3	1.9	6.7 (8.6)	1500	3500	61.0
	80 × 80	HK-KT7M34W	0.375	2.4	8.4 (10.7)	1500	3500	41.6
		HK-KT1034W	0.5	3.2	11.1 (14.3)	1500	3000	60.3
	90 × 90	HK-KT1534W	0.75	4.8	19.1 (21.5)	1500	3000	52.0
		HK-KT2034W	1.0	6.4	22.3 (25.5)	1500	3000	71.7
		HK-KT2024W	1.0	9.5	38.2	1000	1500	111

Notes: 1. The values are for the standard servo motors (without an electromagnetic brake). Refer to the list of specifications of each rotary servo motor for details.
 2. In model names, "U" indicates a flat type.

Common Specifications
 Servo System Controllers
 Servo Amplifiers
 Rotary Servo Motors
 Linear Servo Motors
 Direct Drive Motors
 Options/Peripheral Equipment
 LVSWires
 Product List
 Precautions
 Support

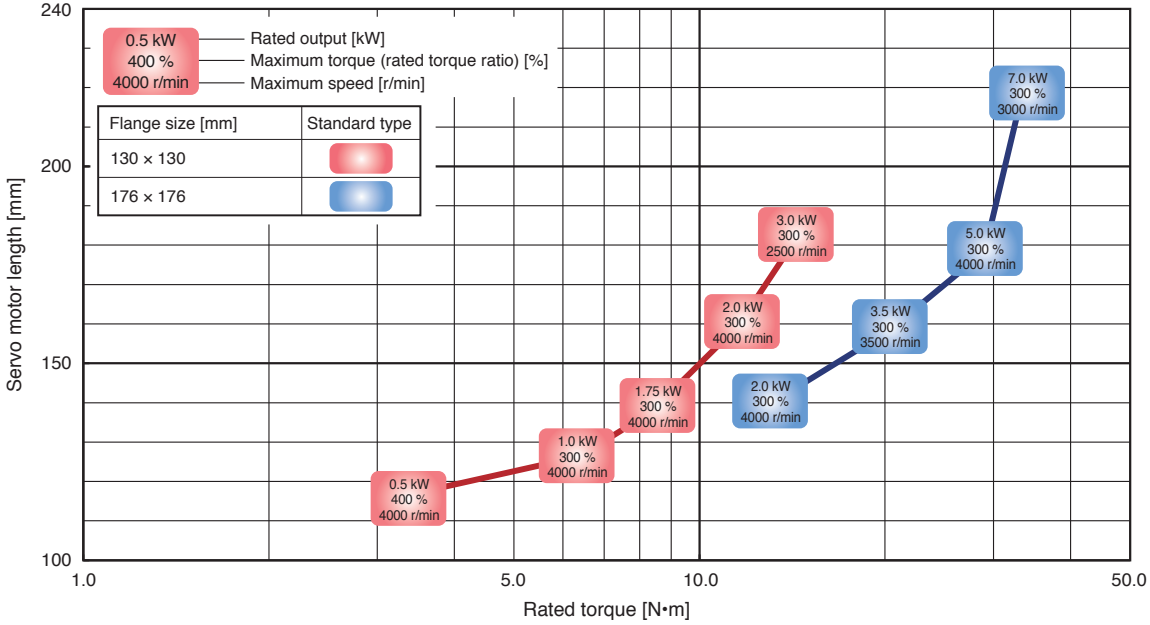
Common Specifications

Rotary Servo Motor Product Lines

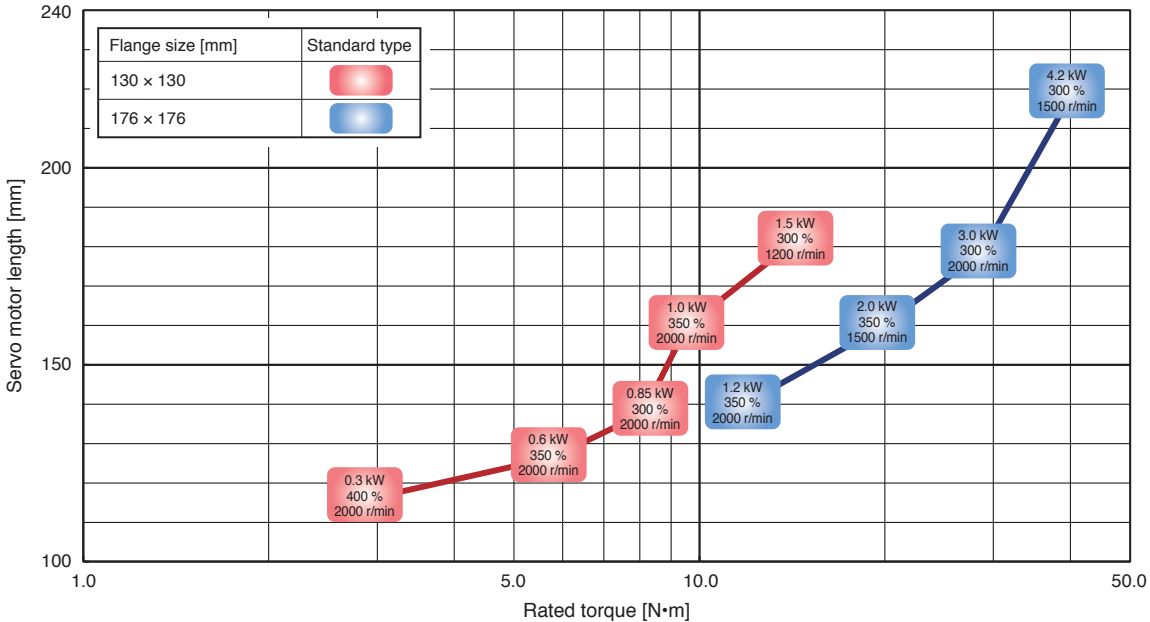
Select a servo motor that is perfect for your machines from a wide range of product lines.

The maximum torque (rated torque ratio) in the graph is applicable when the torque is increased by combining a larger-capacity servo amplifier.

HK-ST_W: Rated speed 2000 [r/min] (Note 1)



HK-ST_4_W: Rated speed 1000 [r/min]



Notes: 1. The rated speed varies by the combined servo amplifiers. Refer to the list of specifications of each rotary servo motor for details.

Rotary Servo Motor Product Lines

The listed values in the table are applicable when combining the servo motors with 200 V AC servo amplifiers. The value in brackets is applicable when the torque is increased by combining a larger-capacity servo amplifier. Refer to "Combinations of Rotary Servo Motors and Servo Amplifiers" in this catalog for the available combinations.

Motor type	Flange size [mm]	Model	Rated output [kW]	Torque [N•m]		Speed [r/min]		Rated power rate ^(Note 1) [kW/s]
				Rated	Maximum	Rated	Maximum	
HK-ST_W	130 × 130	HK-ST52W	0.5	2.4 (3.2)	7.2 (12.7)	2000 (1500)	4000	9.7 (17.2)
		HK-ST102W	1.0	4.8 (6.4)	14.3 (19.1)	2000 (1500)	4000	26.3 (46.8)
		HK-ST172W	1.75	8.4	25.1	2000	4000	61.2
		HK-ST202AW	2.0	9.5 (11.6)	28.6 (34.7)	2000 (1650)	4000	53.9 (79.2)
		HK-ST302W	3.0	14.3	43.0	2000	2500	91.5
	176 × 176	HK-ST202W	2.0	9.5 (12.7)	28.6 (38.2)	2000 (1500)	4000	25.1 (44.6)
		HK-ST352W	3.5	16.7	50.1	2000	3500	52.1
		HK-ST502W	5.0	23.9 (28.9)	71.6 (86.8)	2000 (1650)	4000	80.4 (118)
		HK-ST702W	7.0	33.4	100	2000	3000	106
HK-ST_4_W	130 × 130	HK-ST524W	0.3	2.9	11.5	1000	2000	13.9
		HK-ST1024W	0.6	5.7	17.2 (20.1)	1000	2000	37.9
		HK-ST1724W	0.85	8.1	24.4	1000	2000	57.8
		HK-ST2024AW	1.0	9.5	33.4	1000	2000	53.9
		HK-ST3024W	1.5	14.3	43.0	1000	1200	91.5
	176 × 176	HK-ST2024W	1.2	11.5	40.1	1000	2000	36.1
		HK-ST3524W	2.0	19.1	57.3 (66.8)	1000	1500	68.0
		HK-ST5024W	3.0	28.6	85.9	1000	2000	116
		HK-ST7024W	4.2	40.1	120	1000	1500	153

Notes: 1. The values are for the standard servo motors (without an electromagnetic brake). Refer to the list of specifications of each rotary servo motor for details.

- Common Specifications
- Servo System Controllers
- Servo Amplifiers
- Rotary Servo Motors
- Linear Servo Motors
- Direct Drive Motors
- Options/Peripheral Equipment
- LV/S/Wires
- Product List
- Precautions
- Support

Common Specifications

Combinations of Rotary Servo Motors and Servo Amplifiers (Note 1)

The torque can be increased by combining a large-capacity servo amplifier. (Note 2)

The torque characteristics vary by the combinations. Refer to the list of specifications of each rotary servo motor.

1-axis servo amplifier

○: Standard torque ◎: Torque increased

Rotary servo motor (Note 2)		Servo amplifier MR-J5- (200 V)										
		10G/A	20G/A	40G/A	60G/A	70G/A	100G/A	200G/A	350G/A	500G/A (Note 4)	700G/A (Note 4)	
HK-KT_W	40 × 40	HK-KT053W	○	◎	◎	-	-	-	-	-	-	-
		HK-KT13W	○	◎	◎	-	-	-	-	-	-	-
		HK-KT1M3W	-	○	◎	◎	-	-	-	-	-	-
	60 × 60	HK-KT13UW	○	◎	◎	-	-	-	-	-	-	-
		HK-KT23W	-	○	◎	◎	-	-	-	-	-	-
		HK-KT43W	-	-	○	○	◎	-	-	-	-	-
		HK-KT63W	-	-	-	-	○	○	◎	-	-	-
	80 × 80	HK-KT23UW	-	○	◎	◎	-	-	-	-	-	-
		HK-KT43UW	-	-	○	○	◎	-	-	-	-	-
		HK-KT7M3W	-	-	-	-	○	○	◎	-	-	-
		HK-KT103W	-	-	-	-	-	○	◎	◎	-	-
	90 × 90	HK-KT7M3UW	-	-	-	-	○	○	◎	-	-	-
		HK-KT103UW	-	-	-	-	-	○	◎	◎	-	-
		HK-KT153W	-	-	-	-	-	-	○	◎	-	-
HK-KT203W		-	-	-	-	-	-	○	◎	-	-	
		HK-KT202W	-	-	-	-	-	○	◎	-	-	
HK-KT_4_W	60 × 60	HK-KT434W	-	○	◎	◎	-	-	-	-	-	
		HK-KT634W	-	-	○	○	◎	-	-	-	-	
	80 × 80	HK-KT7M34W	-	-	○	○	◎	-	-	-	-	
		HK-KT1034W	-	-	-	○	◎	◎	-	-	-	
	90 × 90	HK-KT1534W	-	-	-	-	○	○	◎	-	-	
		HK-KT2034W	-	-	-	-	-	○	◎	◎	-	-
		HK-KT2024W	-	-	-	-	○	○	○	-	-	
HK-ST_W (Note 3)	130 × 130	HK-ST52W	-	-	-	○	◎	◎	-	-	-	
		HK-ST102W	-	-	-	-	-	○	◎	◎	-	
		HK-ST172W	-	-	-	-	-	-	○	○	-	
		HK-ST202AW	-	-	-	-	-	-	○	◎	-	
			HK-ST302W	-	-	-	-	-	-	○	-	
	176 × 176	HK-ST202W	-	-	-	-	-	-	○	◎	-	
		HK-ST352W	-	-	-	-	-	-	-	○	-	
		HK-ST502W	-	-	-	-	-	-	-	-	○	
HK-ST702W		-	-	-	-	-	-	-	-	-	○	
HK-ST_4_W	130 × 130	HK-ST524W	-	-	○	○	○	-	-	-	-	
		HK-ST1024W	-	-	-	○	◎	◎	-	-	-	
		HK-ST1724W	-	-	-	-	-	○	○	○	-	
		HK-ST2024AW	-	-	-	-	-	○	○	○	-	
			HK-ST3024W	-	-	-	-	-	○	○	-	
	176 × 176	HK-ST2024W	-	-	-	-	-	-	○	○	-	
		HK-ST3524W	-	-	-	-	-	-	○	◎	-	
		HK-ST5024W	-	-	-	-	-	-	-	○	-	
HK-ST7024W		-	-	-	-	-	-	-	-	○	○	

- Notes: 1. The combinations of servo motors and servo amplifiers with special specifications are the same as those of standard servo amplifiers. Refer to the servo amplifiers with the same rated output.
2. The combinations of servo amplifiers and geared servo motors are the same as those of servo motors without gears. Note that the torque is not increased for the combinations marked with ◎ when a geared servo motor is used.
3. The servo amplifiers for HK-ST152_G_ geared servo motor are the same as for HK-ST172W.
4. Supported rotary servo motors will be expanded sequentially.

Combinations of Rotary Servo Motors and Servo Amplifiers (Note 1)

The torque can be increased by combining a large-capacity servo amplifier. (Note 2)

The torque characteristics vary by the combinations. Refer to the list of specifications of each rotary servo motor.

Any combination of the rotary servo motors, the linear servo motors, and the direct drive motors with different series and capacities is possible as long as the servo motors are compatible with the servo amplifier.

Multi-axis servo amplifier

○: Standard torque ◎: Torque increased

Rotary servo motor (Note 2)		Servo amplifier MR-J5W2_				Servo amplifier MR-J5W3_		
		22G	44G	77G	1010G	222G	444G	
HK-KT_W	40 × 40	HK-KT053W	◎	◎	-	-	◎	◎
		HK-KT13W	◎	◎	-	-	◎	◎
		HK-KT1M3W	○	◎	-	-	○	◎
	60 × 60	HK-KT13UW	◎	◎	-	-	◎	◎
		HK-KT23W	○	◎	-	-	○	◎
		HK-KT43W	-	○	◎	◎	-	○
		HK-KT63W	-	-	○	○	-	-
	80 × 80	HK-KT23UW	○	◎	-	-	○	◎
		HK-KT43UW	-	○	◎	◎	-	○
		HK-KT7M3W	-	-	○	○	-	-
		HK-KT103W	-	-	-	○	-	-
	90 × 90	HK-KT7M3UW	-	-	○	○	-	-
HK-KT103UW		-	-	-	○	-	-	
HK-KT_4_W	60 × 60	HK-KT434W	○	◎	-	-	○	◎
		HK-KT634W	-	○	◎	◎	-	○
	80 × 80	HK-KT7M34W	-	○	◎	◎	-	○
		HK-KT1034W	-	-	◎	◎	-	-
	90 × 90	HK-KT1534W	-	-	○	○	-	-
		HK-KT2034W	-	-	-	○	-	-
HK-ST_W	130 × 130	HK-ST52W	-	-	◎	◎	-	-
		HK-ST102W	-	-	-	○	-	-
HK-ST_4_W	130 × 130	HK-ST524W	-	○	○	-	-	○
		HK-ST1024W	-	-	◎	◎	-	-
		HK-ST1724W	-	-	-	○	-	-
		HK-ST2024AW	-	-	-	○	-	-

- Notes: 1. The combinations of servo motors and servo amplifiers with special specifications are the same as those of standard servo amplifiers. Refer to the servo amplifiers with the same rated output.
 2. The combinations of servo amplifiers and geared servo motors are the same as those of servo motors without gears. Note that the torque is not increased for the combinations marked with ◎ when a geared servo motor is used.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

Product List

Precautions

Support

Common Specifications

Combinations of Linear Servo Motors and Servo Amplifiers (Note 1)

1-axis servo amplifier

○: Standard thrust

Linear servo motor			Servo amplifier MR-J5-										
	Primary side (coil)	Secondary side (magnet)	10G/A	20G/A	40G/A	60G/A	70G/A	100G/A	200G/A	350G/A	500G/A	700G/A	
LM-H3 series	LM-H3P2A-07P-BSS0	LM-H3S20-288-BSS0	-	-	○	-	-	-	-	-	-	-	
		LM-H3S20-384-BSS0	-	-	-	-	-	-	-	-	-	-	
		LM-H3S20-480-BSS0	-	-	-	-	-	-	-	-	-	-	-
		LM-H3S20-768-BSS0	-	-	-	-	-	-	-	-	-	-	-
	LM-H3P3A-12P-CSS0	LM-H3S30-288-CSS0	-	-	○	-	-	-	-	-	-	-	-
		LM-H3S30-384-CSS0	-	-	-	-	○	-	-	-	-	-	-
		LM-H3S30-480-CSS0	-	-	-	-	○	-	-	-	-	-	-
		LM-H3S30-768-CSS0	-	-	-	-	-	-	○	-	-	-	-
LM-H3P7A-24P-ASS0	LM-H3S70-288-ASS0	-	-	-	-	○	-	-	-	-	-	-	
	LM-H3S70-384-ASS0	-	-	-	-	-	-	○	-	-	-	-	
	LM-H3S70-480-ASS0	-	-	-	-	-	-	○	-	-	-	-	
	LM-H3S70-768-ASS0	-	-	-	-	-	-	-	○	-	-	-	
LM-AJ series	LM-AJP1B-07K-JSS0	LM-AJS10-080-JSS0	-	-	○	-	-	-	-	-	-	-	
		LM-AJS10-200-JSS0	-	-	-	-	○	-	-	-	-	-	
	LM-AJP1D-14K-JSS0	LM-AJS10-400-JSS0	-	-	-	-	○	-	-	-	-	-	
		LM-AJS20-080-JSS0	-	-	○	-	-	-	-	-	-	-	
	LM-AJP2B-12S-JSS0	LM-AJS20-200-JSS0	-	-	-	-	○	-	-	-	-	-	
		LM-AJS20-400-JSS0	-	-	-	-	○	-	-	-	-	-	
	LM-AJP3B-17N-JSS0	LM-AJS30-080-JSS0	-	-	○	-	-	-	-	-	-	-	
		LM-AJS30-200-JSS0	-	-	-	-	○	-	-	-	-	-	
LM-AJP3D-35R-JSS0	LM-AJS30-400-JSS0	-	-	-	-	○	-	-	-	-	-		
	LM-AJS40-080-JSS0	-	-	○	-	-	-	-	-	-	-		
LM-AJP4B-22M-JSS0	LM-AJS40-200-JSS0	-	-	-	-	○	-	-	-	-	-		
	LM-AJS40-400-JSS0	-	-	-	-	-	○	-	-	-	-		
LM-F series	LM-FP2B-06M-1SS0	LM-FS20-480-1SS0	-	-	-	-	-	-	○	-	-	-	
	LM-FP2D-12M-1SS0	LM-FS20-576-1SS0	-	-	-	-	-	-	-	-	○	-	
	LM-FP2F-18M-1SS0		-	-	-	-	-	-	-	-	-	○	
	LM-FP4B-12M-1SS0	LM-FS40-480-1SS0	-	-	-	-	-	-	-	-	○	-	
	LM-FP4D-24M-1SS0	LM-FS40-576-1SS0	-	-	-	-	-	-	-	-	-	○	
LM-K2 series	LM-K2P1A-01M-2SS1	LM-K2S10-288-2SS1	-	-	○	-	-	-	-	-	-	-	
		LM-K2S10-384-2SS1	-	-	-	-	-	-	-	-	-	-	
	LM-K2P1C-03M-2SS1	LM-K2S10-480-2SS1	-	-	-	-	-	-	○	-	-	-	
		LM-K2S10-768-2SS1	-	-	-	-	-	-	-	-	-	-	
	LM-K2P2A-02M-1SS1	LM-K2S20-288-1SS1	-	-	-	-	○	-	-	-	-	-	
		LM-K2S20-384-1SS1	-	-	-	-	-	-	-	○	-	-	
	LM-K2P2C-07M-1SS1	LM-K2S20-480-1SS1	-	-	-	-	-	-	-	-	○	-	
LM-K2S20-768-1SS1		-	-	-	-	-	-	-	-	-	○		
LM-K2P3C-14M-1SS1	LM-K2S30-288-1SS1	-	-	-	-	-	-	-	-	○	-		
	LM-K2S30-384-1SS1	-	-	-	-	-	-	-	-	-	○		
LM-K2P3E-24M-1SS1	LM-K2S30-480-1SS1	-	-	-	-	-	-	-	-	-	○		
	LM-K2S30-768-1SS1	-	-	-	-	-	-	-	-	-	-		
LM-U2 series	LM-U2PAB-05M-0SS0	LM-U2SA0-240-0SS0	-	○	-	-	-	-	-	-	-	-	
	LM-U2PAD-10M-0SS0	LM-U2SA0-300-0SS0	-	-	○	-	-	-	-	-	-	-	
	LM-U2PAF-15M-0SS0	LM-U2SA0-420-0SS0	-	-	○	-	-	-	-	-	-	-	
	LM-U2PBB-07M-1SS0	LM-U2SB0-240-1SS1	-	○	-	-	-	-	-	-	-	-	
	LM-U2PBD-15M-1SS0	LM-U2SB0-300-1SS1	-	-	-	○	-	-	-	-	-	-	
	LM-U2PBF-22M-1SS0	LM-U2SB0-420-1SS1	-	-	-	-	○	-	-	-	-	-	
	LM-U2P2B-40M-2SS0		-	-	-	-	-	-	○	-	-	-	
	LM-U2P2C-60M-2SS0	LM-U2S20-300-2SS1	-	-	-	-	-	-	-	○	-	-	
	LM-U2P2D-80M-2SS0	LM-U2S20-480-2SS1	-	-	-	-	-	-	-	-	○	-	

Notes: 1. The combinations of servo motors and servo amplifiers with special specifications are the same as those of standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

Combinations of Linear Servo Motors and Servo Amplifiers (Note 1)

Any combination of the rotary servo motors, the linear servo motors, and the direct drive motors with different series and capacities is possible as long as the servo motors are compatible with the servo amplifier.

Multi-axis servo amplifier

○: Standard thrust

Linear servo motor			Servo amplifier MR-J5W2-__				Servo amplifier MR-J5W3-__	
	Primary side (coil)	Secondary side (magnet)	22G	44G	77G	1010G	222G	444G
LM-H3 series	LM-H3P2A-07P-BSS0	LM-H3S20-288-BSS0 LM-H3S20-384-BSS0 LM-H3S20-480-BSS0 LM-H3S20-768-BSS0	-	○	○	○	-	○
	LM-H3P3A-12P-CSS0	LM-H3S30-288-CSS0 LM-H3S30-384-CSS0	-	○	○	○	-	○
	LM-H3P3B-24P-CSS0	LM-H3S30-480-CSS0	-	-	○	○	-	-
	LM-H3P3C-36P-CSS0	LM-H3S30-768-CSS0	-	-	○	○	-	-
	LM-H3P7A-24P-ASS0	LM-H3S70-288-ASS0 LM-H3S70-384-ASS0 LM-H3S70-480-ASS0 LM-H3S70-768-ASS0	-	-	○	○	-	-
LM-AJ series	LM-AJP1B-07K-JSS0	LM-AJS10-080-JSS0 LM-AJS10-200-JSS0	-	○	○	○	-	○
	LM-AJP1D-14K-JSS0	LM-AJS10-400-JSS0	-	-	○	○	-	-
	LM-AJP2B-12S-JSS0	LM-AJS20-080-JSS0 LM-AJS20-200-JSS0	-	○	○	○	-	○
	LM-AJP2D-23T-JSS0	LM-AJS20-400-JSS0	-	-	○	○	-	-
	LM-AJP3B-17N-JSS0	LM-AJS30-080-JSS0 LM-AJS30-200-JSS0	-	○	○	○	-	○
	LM-AJP3D-35R-JSS0	LM-AJS30-400-JSS0	-	-	○	○	-	-
	LM-AJP4B-22M-JSS0	LM-AJS40-080-JSS0 LM-AJS40-200-JSS0	-	○	○	○	-	○
	LM-AJP4D-45N-JSS0	LM-AJS40-400-JSS0	-	-	○	○	-	-
LM-K2 series	LM-K2P1A-01M-2SS1	LM-K2S10-288-2SS1 LM-K2S10-384-2SS1 LM-K2S10-480-2SS1 LM-K2S10-768-2SS1	-	○	○	○	-	○
	LM-K2P2A-02M-1SS1	LM-K2S20-288-1SS1 LM-K2S20-384-1SS1 LM-K2S20-480-1SS1 LM-K2S20-768-1SS1	-	-	○	○	-	-
LM-U2 series	LM-U2PAB-05M-0SS0	LM-U2SA0-240-0SS0	○	○	-	-	○	○
	LM-U2PAD-10M-0SS0	LM-U2SA0-300-0SS0	-	○	○	○	-	○
	LM-U2PAF-15M-0SS0	LM-U2SA0-420-0SS0	-	○	○	○	-	○
	LM-U2PBB-07M-1SS1	LM-U2SB0-240-1SS1	○	○	-	-	○	○
	LM-U2PBD-15M-1SS1	LM-U2SB0-300-1SS1	-	-	○	○	-	-
	LM-U2PBF-22M-1SS1	LM-U2SB0-420-1SS1	-	-	○	○	-	-

Notes: 1. The combinations of servo motors and servo amplifiers with special specifications are the same as those of standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LVSWires

Product List

Precautions

Support

Common Specifications

Combinations of Direct Drive Motors and Servo Amplifiers (Note 1)

The torque can be increased by combining a large-capacity servo amplifier.

The torque characteristics vary by the combinations. Refer to the list of specifications of each direct drive motor.

Any combination of the rotary servo motors, the linear servo motors, and the direct drive motors with different series and capacities is possible as long as the servo motors are compatible with the servo amplifier.

1-axis servo amplifier

○: Standard torque ◎: Torque increased

Direct drive motor (Note 2)		Servo amplifier MR-J5-__						
		20G/A	40G/A	60G/A	70G/A	100G/A	350G/A	500G/A
TM-RG2M/ TM-RU2M series	TM-RG2M002C30 TM-RU2M002C30	○	-	-	-	-	-	-
	TM-RG2M004E30 TM-RU2M004E30	○	◎	-	-	-	-	-
	TM-RG2M009G30 TM-RU2M009G30	-	○	-	-	-	-	-
TM-RFM series	TM-RFM002C20	○	-	-	-	-	-	-
	TM-RFM004C20	-	○	-	-	-	-	-
	TM-RFM006C20	-	-	○	-	-	-	-
	TM-RFM006E20	-	-	○	-	-	-	-
	TM-RFM012E20	-	-	-	○	-	-	-
	TM-RFM018E20	-	-	-	-	○	-	-
	TM-RFM012G20	-	-	-	○	-	-	-
	TM-RFM048G20	-	-	-	-	-	○	-
	TM-RFM072G20	-	-	-	-	-	○	-
	TM-RFM040J10	-	-	-	○	-	-	-
	TM-RFM120J10	-	-	-	-	-	○	-
TM-RFM240J10	-	-	-	-	-	-	○	

Multi-axis servo amplifier

○: Standard torque ◎: Torque increased

Direct drive motor (Note 2)		Servo amplifier MR-J5W2-__				Servo amplifier MR-J5W3-__	
		22G	44G	77G	1010G	222G	444G
TM-RG2M/ TM-RU2M series	TM-RG2M002C30 TM-RU2M002C30	○	○	-	-	○	○
	TM-RG2M004E30 TM-RU2M004E30	○	◎	-	-	○	◎
	TM-RG2M009G30 TM-RU2M009G30	-	○	○	○	-	○
TM-RFM series	TM-RFM002C20	○	○	-	-	○	○
	TM-RFM004C20	-	○	○	○	-	○
	TM-RFM006C20	-	-	○	○	-	-
	TM-RFM006E20	-	-	○	○	-	-
	TM-RFM012E20	-	-	○	○	-	-
	TM-RFM018E20	-	-	-	○	-	-
	TM-RFM012G20	-	-	○	○	-	-
	TM-RFM040J10	-	-	○	○	-	-

Notes: 1. The combinations of servo motors and servo amplifiers with special specifications are the same as those of standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

2. Use the direct drive motors manufactured in June 2019 or later when connecting to MR-J5 servo amplifiers. If the direct drive motors manufactured before the date above are connected, an alarm occurs.

Safety Sub-Functions (Note 1)

Specifications of servo amplifiers

●MR-J5-G(-N1)/MR-J5-A(-RJ)

Safety performance	Satisfied standards	EN ISO 13849-1:2015 Category 3 PL e, IEC 61508 SIL 3, EN 62061 SIL CL 3, EN 61800-5-2
	Mean time to dangerous failure (MTTFd)	MTTFd ≥ 100 [years] (314a)
	Diagnostic coverage (DC)	DC = Medium, 97.6 %
	Probability of dangerous Failure per Hour (PFH)	PFH = 6.4 × 10 ⁻⁹ [1/h]
	Mission time (T _M) (Note 3)	T _M = 20 [years]

●MR-J5-G-RJ(N1)/MR-J5W_

Safety performance	Satisfied standards (Note 2)	EN ISO 13849-1:2015 Category 4 PL e, IEC 61508 SIL 3, EN 62061 SIL CL 3, EN 61800-5-2
	Mean time to dangerous failure (MTTFd)	MTTFd ≥ 100 [years] (750a)
	Diagnostic coverage (DC)	DC = Medium, 96.5 %
	Probability of dangerous Failure per Hour (PFH)	PFH = 3 × 10 ⁻⁹ [1/h]
	Mission time (T _M) (Note 3)	T _M = 20 [years]

Function specifications

Safety sub-functions (Note 2)	STO	Shut-off response time (STO input off → energy shut off)	8 ms or less (using input device) 60 ms or less (using CC-Link IE TSN) (Note 4, 5, 8)
	SS1	Deceleration delay time	0 ms to 60000 ms (functional safety parameter setting)
	SS2	Deceleration delay time	0 ms to 60000 ms (functional safety parameter setting)
	SOS	Observation position	0 rev to 1000 rev (functional safety parameter setting)
	SBC	Shut-off response time	8 ms or less (using input device) 60 ms or less (using CC-Link IE TSN) (Note 4, 5, 8)
	SLS1/2/3/4	Observation speed	0 r/min (mm/s) to 10000 r/min (mm/s) (functional safety parameter setting) (Note 6)
	SSM	Observation speed	0 r/min (mm/s) to 10000 r/min (mm/s) (functional safety parameter setting)
	SDI	Direction monitor delay time	0 ms to 60000 ms (functional safety parameter setting)
	SLI	Observation position	0 rev to 1000 rev (functional safety parameter setting)
	SLT	Observation torque	-1000.0 [%] to 1000.0 [%] (functional safety parameter setting)
Input/output function	Input device	Number of inputs	1 point × 2 systems
		Permissible time for mismatched double inputs	0 ms to 60000 ms (functional safety parameter setting)
		Noise elimination filter	1.000 ms to 32.000 ms (functional safety parameter setting)
		Test pulse off time (Note 7)	1 Hz to 25 Hz
	Output device	Number of outputs	1 point × 2 systems
		Test pulse off time (Note 7)	0.500 ms to 2.000 ms (functional safety parameter setting)
	Test pulse interval (Note 7)	1 s or less	
Safety communication function		Response time	250 ms (Note 9)
		Transmission interval monitor time	16.0 ms to 1000.0 ms (functional safety parameter setting) (using CC-Link IE TSN) (Note 5, 8)
		Safety communication delay time	60 ms or less (using CC-Link IE TSN) (Note 4, 5, 8)

- Notes: 1. Supported safety sub-functions and their safety levels vary by the combinations of the servo amplifier and the servo motor, and the firmware version of the servo amplifier. Refer to "List of supported safety sub-functions".
2. When DI/O connection (CN8) is used, a diagnosis using test pulses is required to meet Category 4 PL e, SIL 3.
3. The performance of special proof tests within the mission time of the product is regarded as not necessary, however, the diagnostic interval is suggested as at least one test per three months for Category 3 PL e, SIL 3 on IEC 61800-5-2:2016.
4. This value is applicable when the transmission interval monitor time is 32.0 ms or less.
5. Set the communication cycle to 125 μs or more when connecting to the network.
6. The observation speed can be set separately.
7. The test pulse is a signal for the external circuit to perform self-diagnosis by turning off the signals to the servo amplifier instantaneously at regular intervals.
8. The safety-sub functions through the network connection are supported only by MR-J5-G-RJ.
9. This value is applicable when the transmission interval monitor time is 64.0 ms or less.

Common Specifications

Safety Sub-Functions

List of supported safety sub-functions (servo amplifier firmware version: B2)

Supported safety sub-functions and their safety levels vary by the combinations of the servo amplifier and the servo motor. Refer to the table below.

Servo amplifier model	Connection method (connector)	Servo motor type	Safety sub-function (IEC/EN 61800-5-2)											
			STO	SS1		SS2 (Note 3)		SOS (Note 3)	SBC	SLS (Note 3)	SSM (Note 3)	SDI (Note 3)	SLI (Note 3)	SLT
				SS1-t	SS1-r (Note 3)	SS2-t	SS2-r							
MR-J5-G MR-J5-A(-RJ)	DI/O connection (CN8)	Servo motor with functional safety Rotary servo motor Linear servo motor Direct drive motor	Cat. 3 PL e, SIL 3	- (Note 8)	-	-	-	-	-	-	-	-	-	-
MR-J5-G-RJ	DI/O connection (Note 2, 6) (CN8)	Servo motor with functional safety	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	Cat. 3 PL d, SIL 2
		Rotary servo motor	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	Cat. 3 PL d, SIL 2	-	-	Cat. 4 PL e, SIL 3	Cat. 3 PL d, SIL 2	Cat. 3 PL d, SIL 2	Cat. 3 PL d, SIL 2	-	-	Cat. 3 PL d, SIL 2
		Linear servo motor	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	Cat. 3 PL d, SIL 2	-	-	Cat. 4 PL e, SIL 3	Cat. 3 PL d, SIL 2	Cat. 3 PL d, SIL 2	Cat. 3 PL d, SIL 2	-	-	Cat. 3 PL d, SIL 2
	Direct drive motor	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	Cat. 3 PL d, SIL 2	-	-	Cat. 4 PL e, SIL 3	Cat. 3 PL d, SIL 2	Cat. 3 PL d, SIL 2	Cat. 3 PL d, SIL 2	-	-	Cat. 3 PL d, SIL 2	
MR-J5W2-G (Note 4) MR-J5W3-G (Note 4)	DI/O connection (Note 2, 6) (CN8)	Servo motor with functional safety	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	-	-	-	-	Cat. 4 PL e, SIL 3	-	-	-	-	-
		Rotary servo motor	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	-	-	-	-	Cat. 4 PL e, SIL 3	-	-	-	-	-
MR-J5-G-N1	DI/O connection (CN8)	Servo motor with functional safety	Cat. 3 PL e, SIL 3	-	-	-	-	-	-	-	-	-	-	-
		Rotary servo motor	Cat. 3 PL e, SIL 3	-	-	-	-	-	-	-	-	-	-	-
MR-J5-G-RJN1 MR-J5W2-G-N1 MR-J5W3-G-N1	DI/O connection (Note 2, 6) (CN8)	Servo motor with functional safety	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	-	-	-	-	Cat. 4 PL e, SIL 3	-	-	-	-	-
		Rotary servo motor	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	-	-	-	-	Cat. 4 PL e, SIL 3	-	-	-	-	-
		Linear servo motor	Cat. 4 PL e, SIL 3	Cat. 4 PL e, SIL 3	-	-	-	-	Cat. 4 PL e, SIL 3	-	-	-	-	-

- Notes:
- Combine the servo amplifier with an R_SFPCPU safety CPU with firmware version of 20 or later.
 - The listed safety levels are applicable when a safety CPU or a safety controller that meets Category 4 PL e, SIL 3 executes safety sub-function control. When a forced stop switch, a safety switch, or an enable switch is directly connected to the servo amplifier, the safety level is Category 3 PL d, SIL 2.
 - A fully closed loop system does not support SS1-r, SS2, SOS, SLS, SSM, SDI, and SLI.
 - The safety sub-functions are supported by MR-J5W_ manufactured in November 2019 or later. The STO function can be set for each axis.
 - Set the communication cycle to 125 μs or more when connecting to the network.
 - When DI/O connection (CN8) is used, a diagnosis using test pulses is required to meet Category 4 PL e, SIL 3.
 - The safety-sub functions through the network connection are supported only by MR-J5-G-RJ.
 - The servo amplifiers support SS1-t when combined with MR-J3-D05. Refer to p. 7-43 in this catalog for details.

Environment

Motion module

Item	Operation	Storage
Ambient temperature	0 °C to 55 °C (when not using the extended temperature range base unit) 0 °C to 60 °C (when using the extended temperature range base unit) ^(Note 4)	-25 °C to 75 °C (non-freezing)
Ambient humidity	5 %RH to 95 %RH (non-condensing)	
Ambience	Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust	
Altitude	2000 m or less	
Vibration resistance	Under intermittent vibration (directions of X, Y, and Z axes): 5 Hz to 8.4 Hz, displacement amplitude 3.5 mm 8.4 Hz to 150 Hz, acceleration amplitude 9.8 m/s ² Under continuous vibration: 5 Hz to 8.4 Hz, displacement amplitude 1.75 mm 8.4 Hz to 150 Hz, acceleration amplitude 4.9 m/s ²	

Servo amplifier

Item	Operation	Transportation	Storage
Ambient temperature	0 °C to 60 °C (non-freezing) Class 3K3 (IEC 60721-3-3)	-25 °C to 70 °C (non-freezing) Class 2K12 (IEC 60721-3-2)	-25 °C to 70 °C (non-freezing) Class 1K4 (IEC 60721-3-1)
Ambient humidity	5 %RH to 95 %RH (non-condensing)		
Ambience	Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust		
Altitude/atmospheric pressure	Altitude: 2000 m or less ^(Note 3)	Overland/sea transportation, or transporting on an airplane whose cargo compartment is pressurized at 700 hPa or higher	Atmospheric pressure: 700 hPa to 1060 hPa (Equivalent to altitudes from -400 m to 3000 m)
Vibration resistance	Under intermittent vibration: 10 Hz to 57 Hz, displacement amplitude 0.075 mm 57 Hz to 150 Hz, acceleration amplitude 9.8 m/s ² Class 3M1 (IEC 60721-3-3) Under continuous vibration: 10 Hz to 55 Hz, acceleration amplitude 5.9 m/s ²	2 Hz to 8 Hz, displacement amplitude (single amplitude) 7.5 mm 8 Hz to 200 Hz, acceleration amplitude 20 m/s ² Class 2M3 (IEC 60721-3-2)	2 Hz to 9 Hz, displacement amplitude (single amplitude) 1.5 mm 9 Hz to 200 Hz, acceleration amplitude 5 m/s ² Class 1M2 (IEC 60721-3-1)

Rotary servo motor

Item	Operation	Storage
Ambient temperature	0 °C to 60 °C (non-freezing) ^(Note 2)	-15 °C to 70 °C (non-freezing)
Ambient humidity	10 %RH to 90 %RH (non-condensing)	
Ambience ^(Note 1)	Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust, no object generating a strong magnetic field	
Altitude	2000 m or less ^(Note 3)	
External magnetic field	10 mT or less	
Vibration resistance	Refer to the specifications of each rotary servo motor.	

- Notes: 1. Do not use the servo motors in the environment where the servo motors are exposed to oil mist, oil and/or water.
 2. Refer to User's Manuals of each servo motor for the restrictions on the ambient temperature.
 3. Refer to User's Manuals of each servo amplifier and servo motor for the derating condition when using the servo amplifiers and servo motors at an altitude exceeding 1000 m.
 4. The extended temperature range base unit is compatible with RD78G only.

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 Rotary Servo Motors
 Linear Servo Motors
 Direct Drive Motors
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Environment

Linear servo motor (LM-H3/LM-F/LM-K2/LM-U2 series)

Item	Operation	Storage
Ambient temperature	0 °C to 60 °C (non-freezing) ^(Note 2)	-15 °C to 70 °C (non-freezing)
Ambient humidity	10 %RH to 80 %RH (non-condensing)	10 %RH to 90 %RH (non-condensing)
Ambience ^(Note 1)	Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust	
Altitude	2000 m or less ^(Note 3)	
Vibration resistance	Refer to the specifications of each linear servo motor.	

Linear servo motor (LM-AJ series)

Item	Operation	Storage
Ambient temperature	0 °C to 40 °C (non-freezing)	-15 °C to 70 °C (non-freezing)
Ambient humidity	10 %RH to 80 %RH (non-condensing)	10 %RH to 90 %RH (non-condensing)
Ambience ^(Note 1)	Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust	
Altitude	1000 m or less	
Vibration resistance	Refer to the specifications of each linear servo motor.	

Direct drive motor

Item	Operation	Storage
Ambient temperature	0 °C to 60 °C (non-freezing) ^(Note 2)	-15 °C to 70 °C (non-freezing)
Ambient humidity	10 %RH to 80 %RH (non-condensing)	10 %RH to 90 %RH (non-condensing)
Ambience ^(Note 1, 4)	Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust	
Altitude	2000 m or less ^(Note 3)	
Vibration resistance	Refer to the specifications of each direct drive motor.	

- Notes:
1. Do not use the servo motors in the environment where the servo motors are exposed to oil mist, oil and/or water.
 2. Refer to User's Manuals of each servo motor for the restrictions on the ambient temperature.
 3. Refer to User's Manuals of each servo amplifier and servo motor for the derating condition when using the servo amplifiers and servo motors at an altitude exceeding 1000 m.
 4. Do not place any object (such as a magnet) which generates a magnetic force near the direct drive motor. If it is unavoidable, take a measure such as mounting a shielding plate and so on to cut off the magnetic force.

Compliance with Global Standards and Regulations

Motion module



Europe	Low voltage directive	-
	EMC directive	EN 61131-2
	Machine directive	-
	RoHS directive	EN 50581
North America	UL standard	UL 61010-1/UL 61010-2-201
	CSA standard	CSA C22.2 No. 61010-1/CSA C22.2 No. 61010-2-201
China	National Standard of the People's Republic of China (GB standards)	GB/T15969.2
	Measures for Administration of the Pollution Control of Electronic Information Products (China RoHS)	Article 13 (Names and the content of hazardous substances are described in User's Manuals.) Article 14 (Marking for the Restricted Use of Hazardous Substances is labeled.)
	China Compulsory Certification (CCC)	N/A
Korea	Korea Radio Wave Law (KC)	KN61000-6-2/KN61000-6-4

Servo amplifier



Europe	Low voltage directive	EN 61800-5-1
	EMC directive	EN 61800-3 Category C2/C3 second environment
	Machine directive	EN ISO 13849-1:2015 Category 3/4 PL e/ EN 62061 SIL CL 3/EN 61800-5-2
	RoHS directive	EN 50581
North America	UL standard	UL 61800-5-1
	CSA standard	CSA C22.2 No. 274
China	National Standard of the People's Republic of China (GB standards)	GB 12668.501, GB 12668.3
	Management Methods for the Restriction of the Use of Hazardous Substances in Electrical and Electronic Products (China RoHS)	Article 13 (Names and the content of hazardous substances are described in User's Manuals.) Article 14 (Marking for the Restricted Use of Hazardous Substances is labeled.)
	China Compulsory Certification (CCC)	N/A
Korea	Korea Radio Wave Law (KC)	KN 61800-3

Rotary servo motor



Europe	Low voltage directive	EN 60034-1
	EMC directive	EN 61800-3 Category C3
	Machine directive	-
	RoHS directive	EN 50581
North America	UL standard	UL 1004-1/UL 1004-6
	CSA standard	CSA C22.2 No. 100
China	National Standard of the People's Republic of China (GB standards)	GB 755
	Management Methods for the Restriction of the Use of Hazardous Substances in Electrical and Electronic Products (China RoHS)	Article 13 (Names and the content of hazardous substances are described in User's Manuals.) Article 14 (Marking for the Restricted Use of Hazardous Substances is labeled.)
	China Compulsory Certification (CCC)	N/A
Korea	Korea Radio Wave Law (KC)	N/A

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

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Common Specifications

Compliance with Global Standards and Regulations

Linear servo motor (LM-H3/LM-F/LM-K2/LM-U2 series)



Europe	Low voltage directive	DIN VDE 0580
	EMC directive	-
	Machine directive	-
	RoHS directive	EN 50581
North America	UL standard	UL 1004-6
	CSA standard	CSA C22.2 No. 100
China	National Standard of the People's Republic of China (GB standards)	Not subject to GB standards
	Management Methods for the Restriction of the Use of Hazardous Substances in Electrical and Electronic Products (China RoHS)	Article 13 (Names and the content of hazardous substances are described in User's Manuals.) Article 14 (Marking for the Restricted Use of Hazardous Substances is labeled.)
	China Compulsory Certification (CCC)	N/A
Korea	Korea Radio Wave Law (KC)	N/A

Linear servo motor (LM-AJ series)



China	National Standard of the People's Republic of China (GB standards)	Not subject to GB standards
	Management Methods for the Restriction of the Use of Hazardous Substances in Electrical and Electronic Products (China RoHS)	Article 13 (Names and the content of hazardous substances are described in User's Manuals.) Article 14 (Marking for the Restricted Use of Hazardous Substances is labeled.)
	China Compulsory Certification (CCC)	N/A

Direct drive motor



Europe	Low voltage directive	EN 60034-1
	EMC directive	EN 61800-3 Category C3
	Machine directive	-
	RoHS directive	EN 50581
North America	UL standard	UL 1004-1/UL 1004-6
	CSA standard	CSA C22.2 No. 100
China	National Standard of the People's Republic of China (GB standards)	GB 755
	Management Methods for the Restriction of the Use of Hazardous Substances in Electrical and Electronic Products (China RoHS)	Article 13 (Names and the content of hazardous substances are described in User's Manuals.) Article 14 (Marking for the Restricted Use of Hazardous Substances is labeled.)
	China Compulsory Certification (CCC)	N/A
Korea	Korea Radio Wave Law (KC)	N/A

2 Servo System Controllers

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* Refer to p. 7-66 in this catalog for conversion of units.

Servo System Controllers

Motion Module/Motion Control Software

Control specifications

Item	Specifications		
	Motion module		SWM78 Motion Control Software Available soon
	RD78GH	RD78G	
Maximum number of control axes	RD78GHV: 128 axes RD78GHW: 256 axes	RD78G4: 4 axes RD78G8: 8 axes RD78G16: 16 axes RD78G32: 32 axes RD78G64: 64 axes	16 axes/32 axes/64 axes/ 128 axes/256 axes
Maximum number of connectable stations	120 stations		
Operation cycle (operation cycle settings) ^(Note 1)	[μ s] 31.25, 62.5, 125, 250, 500, 1000, 2000, 4000, 8000	62.5, 125, 250, 500, 1000, 2000, 4000, 8000	250, 500, 1000, 2000, 4000
Axis	Real drive axis, virtual drive axis, real encoder axis, virtual encoder axis, virtual linked axis		
	Axes group	0: Unset 1 or later: the axes group No. for the setting axis	
	Real drive axis	Servo amplifier	
	Real encoder axis	Via servo amplifier	
Interpolation function	Linear interpolation (2 to 4 axes), 2-axis circular interpolation		
Control method	Positioning control, direct control		
Acceleration/deceleration process	Trapezoidal acceleration/deceleration, jerk acceleration/deceleration, acceleration/deceleration time fixed method		
Compensation function	Driver unit conversion		
Synchronous control	Module	Master axis, cam, gear	
	Master axis	Real drive axis, virtual drive axis, real encoder axis, virtual encoder axis, virtual linked axis	
Operation profile (cam data)	Cam data	Cam data, cam for a rotary knife	
	Motion control FB (Cam auto-generation)	Cam for a rotary knife	
Control unit	Unit character string and decimal digit can be defined by users. (The following are given units: mm, inch, degree, pulse)		
Programming language	PLC CPU: ladder diagram, function block diagram/ladder diagram, structured text language Motion module: structured text language	C++ language	
Backup	Parameters and programs can be saved on a flash ROM (batteryless backup)	Storage of IPC	
Start/stop operation	Start, stop, restart, buffer mode, forced stop		
Homings	Homings method	Driver homing method (The homing method set in the driver is used.) Data set method	
Positioning control	Linear control	Linear interpolation (2 to 4 axes)	
	2-axis circular interpolation	Border point-specified, central point-specified, radius-specified circular interpolation	
Manual control	JOG operation		
Direct control	Speed control	Speed control not including position loop, speed control including position loop	
	Torque control	Torque control, continuous operation to torque control	
Absolute position system	Provided (batteryless)		
Functions that limit control	Speed limit	Speed command range	
	Torque limit	Torque limit value (positive/negative direction)	
	Forced stop	Valid/Invalid setting	
	Software stroke limit	Movable range check with an address of the set position or the feed machine position.	
	Hardware stroke limit	Provided	
Functions that change control details	Command speed change	Provided	
	Current value change	Provided	
	Acceleration/deceleration process change	Acceleration/deceleration, acceleration/deceleration time	
	Torque limit value change	Provided	
	Target position change	Target position change, movement distance change	
	Override	Provided	
Other functions	History data	Event history, position data history	
	Logging	Data logging, real-time monitor	
	Slave emulate	Provided	
	Touch probe (mark detection)	Provided	
	Monitoring of servo data	Cyclic transmission, transient transmission	
	Servo system recorder	Provided	
Safety communication	Provided		

Notes: 1. The number of controllable axes varies depending on the operation cycle.

Motion Module/Motion Control Software

CC-Link IE TSN

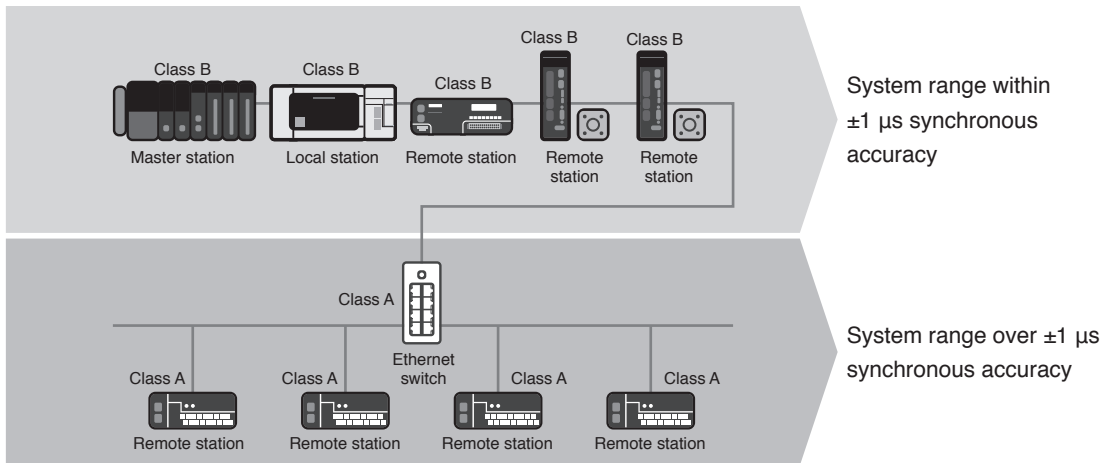
Item	Specifications		
	Motion module		SWM78 Motion Control Software
	RD78GH	RD78G	Available soon
Communications speed [bps]	1G/100M (Note 1)		
Maximum stations per network	121 stations (including the master station)		
Connection cable	Ethernet cable (category 5e or higher, double shielded/STP) straight cable		
Maximum distance between stations [m]	100		
Maximum number of networks	239		
Topology (Note 2)	Line type, star type, line/star mixed type		
Communications methods	Time-sharing method		
Maximum transient transmission capacity	1920 bytes		
Safety communications			
Maximum number of safety connectable stations per network	1814 connections		
Maximum number of safety connections per station	120 connections		
Maximum number of link points per safety connection	8 words (input: 8 words, output: 8 words)		

Notes: 1. A 1 Gbps device and a 100 Mbps device cannot be used on the same network.
 2. Use a switching hub (certified class: B) for star topology.

Certified Class

CC-Link IE TSN certifies nodes and switches to a specific class level according to its functionality and performance classification. Products can be classified as either class A or B. For the certified classification of each product, please check the CC-Link partner association website or the relevant product catalog or manual. Supported functions and system configuration may differ according to the certified class of products used. For example, products compatible with certified class B are necessary to configure a high-speed motion control system. For details of configuring systems with both class A and class B devices, please refer to relevant master product manual.

System configuration



- Synchronous accuracy of a system varies relative to the combination of connected devices and switches certification class
- Use class B Ethernet switch when configuring a star topology with class B devices
- Use class B devices when configuring a system within $\pm 1 \mu\text{s}$ high-accuracy synchronization, connect class A devices to a separate branch line from class B devices (for details of system configuration, please refer to relevant master product manual)

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Motion Module

Module specifications

Item	RD78GH	RD78G
Maximum number of control axes	RD78GHV: 128 axes RD78GHW: 256 axes	RD78G4: 4 axes RD78G8: 8 axes RD78G16: 16 axes RD78G32: 32 axes RD78G64: 64 axes
Maximum number of connectable stations	120 stations	
Servo amplifier connection method	CC-Link IE TSN	
Certified class	B	
Maximum distance between stations [m]	100	
PERIPHERAL I/F	Via CPU module (USB, Ethernet)	
Extended memory	SD memory card	
Number of ports for CC-Link IE TSN	2 ports	1 port
Number of I/O points occupied	32 points + 16 points (empty slot)	32 points
Number of slots occupied	2 slots	1 slot
5 V DC internal current consumption [A]	2.33	1.93
Mass [kg]	0.44	0.26
Dimensions [mm]	106.0 (H) × 56.0 (W) × 110.0 (D)	106.0 (H) × 27.8 (W) × 110.0 (D)

Program specifications

Item	RD78GH	RD78G
Program capacity	Built-in ROM max. 64 [MB] + SD memory card	Built-in ROM max. 16 [MB] + SD memory card
Maximum program capacity memory	160 [MB]	96 [MB]
Variable memory	Label area	ST language program capacity and label memory capacity are settable.
Data memory		Equivalent to program capacity
Maximum number of files	Program	512 files (1 program definable per file)
	FB/FUN	128 files (64 FBs/FUNs definable per file)
	Global label	1 file (16384000 labels definable per file)
Code size per program	Depends on the program memory	

Synchronous control specifications

FB	Description
MC_CamIn	Starts cam operation.
MC_GearIn	Starts gear operation.
MC_CombineAxes	Combines the motion of 2 axes.
MCv_ChangeCycle	Changes the current value per cycle.

Notes: 1. The number of usable function blocks depends on the program capacity.

Operation profile (cam) specifications

Item	RD78GH	RD78G
Memory capacity	Built-in ROM max. 64 [MB] + SD memory card	Built-in ROM max. 16 [MB] + SD memory card
Maximum number of cam registration	60000 (1024 out of 60000 can be set on engineering tool)	
Cam data	Cam type	Cam data, cam for a rotary knife
	Interpolation method	Section interpolation, linear interpolation, spline interpolation
	Profile ID	1 to 60000
	Resolution	8 to 65535 (any resolution within the range)
	Units for cam length per cycle	mm, inch, pulse, degree, or user-defined units
	Units for stroke	%, mm, inch, pulse, degree, or user-defined units
Cam auto-generation	Cam for a rotary knife	

Motion Module

Function blocks (FB) list

Type	Name	Description
MCFB (motion)	MC_CamIn	Starts cam operation.
	MC_CombineAxes	Combines the motion of 2 axes.
	MC_GearIn	Starts gear operation.
	MC_GroupStop	Executes a forced stop for an axes group.
	MC_Home	Executes homing.
	MC_MoveAbsolute	Executes positioning (absolute).
	MC_MoveRelative	Executes positioning (relative).
	MC_MoveVelocity	Executes speed control.
	MC_Stop	Executes a forced stop.
	MC_TorqueControl	Executes torque control.
	MCv_BacklashCompensationFilter	Compensates backlash.
	MCv_DirectionFilter	Restricts rotation direction.
	MCv_Jog	Executes JOG operation.
	MCv_MoveCircularInterpolateAbsolute	Executes circular interpolation control (absolute).
	MCv_MoveCircularInterpolateRelative	Executes circular interpolation control (relative).
	MCv_MoveLinearInterpolateAbsolute	Executes linear interpolation control (absolute).
	MCv_MoveLinearInterpolateRelative	Executes linear interpolation control (relative).
	MCv_SmoothingFilter	Enables smoothing filter.
MCv_SpeedControl	Executes speed control (including position loop).	
MCv_SpeedLimitFilter	Enables speed limit filter.	
MCFB (administrative)	MC_CamTableSelect	Selects cam tables.
	MC_GroupDisable	Disables an axes group.
	MC_GroupEnable	Enables an axes group.
	MC_GroupReset	Resets an axes group error.
	MC_GroupSetOverride	Sets the values of override for an axes group.
	MC_Power	Controls the power stage (ON or OFF) for a single axis.
	MC_Reset	Resets an axis error.
	MC_SetOverride	Sets the values of override.
	MC_SetPosition	Changes the current position.
	MC_TouchProbe	Enables the touch probe.
	MC_AbortTrigger	Disables the touch probe.
	MC_ReadParameter	Reads parameters.
	MC_WriteParameter	Writes parameters.
	MCv_AllPower	Controls the power stage (ON or OFF) for all axes.
	MCv_ChangeCycle	Changes the current value per cycle.
	MCv_MotionErrorReset	Resets motion errors.
	MCv_SetTorqueLimit	Sets torque limits.
	General FB	MCv_ReadProfileData
MCv_WriteProfileData		Writes profile data.

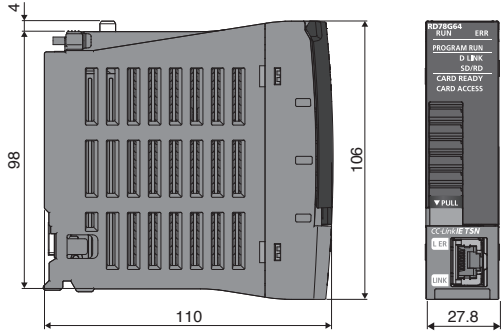
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Motion Module

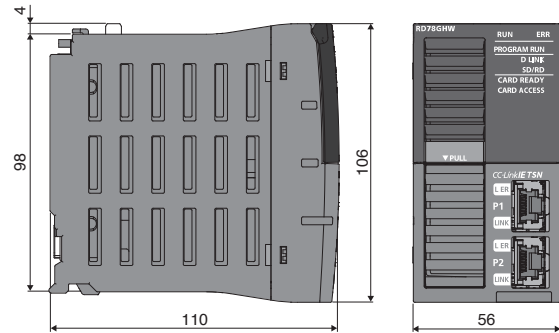
Dimensions

- RD78G4/RD78G8/RD78G16/
RD78G32/RD78G64



[Unit: mm]

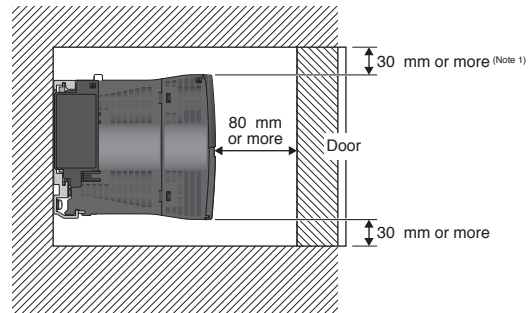
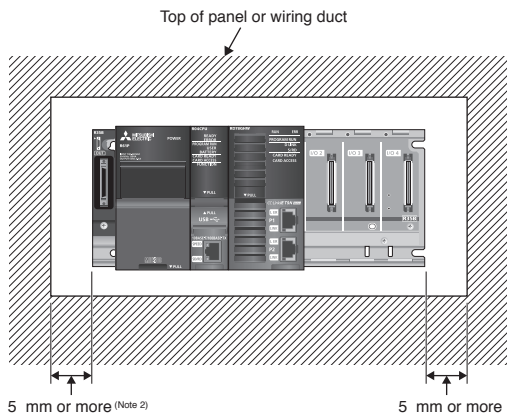
- RD78GHV/RD78GHW



[Unit: mm]

Mounting

- RD78G4/RD78G8/RD78G16/RD78G32/RD78G64
RD78GHV/RD78GHW



- Notes: 1. Provide clearance of 30 mm or more when the height of a wiring duct is 50 mm or less. In other cases, provide clearance of 40 mm or more.
2. Provide clearance of 20 mm or more when an extension cable is connected/removed without removing a power supply module.

SWM78 Motion Control Software (Note 1) Available soon

MELSOFT EM Configurator2 operating environment

Item		Description
Personal computer	Personal computer	Microsoft® Windows® supported personal computer
	OS	Microsoft® Windows® 10 (Home, Pro, Enterprise, Education, IoT) (64 bit/32 bit) Microsoft® Windows® 8.1 (64 bit/32 bit), Microsoft® Windows® 8.1 (Enterprise, Pro) (64 bit/32 bit) Microsoft® Windows® 7 (Enterprise, Ultimate, Professional, Home Premium, Starter) (64 bit/32 bit)
	CPU	Intel® Core™2 Duo Processor 2 GHz or more recommended
	Required memory	For 64-bit edition: 2 GB or more recommended For 32-bit edition: 1 GB or more recommended
Free hard disk space		For installation: 10 GB or more free hard disk capacity For operation: 512 MB or more free virtual memory capacity
Optical drive		DVD-ROM supported disk drive
Monitor		Resolution 1024 × 768 pixels or higher

Notes: 1. To use Motion Control Software, prepare MELSOFT EM78 SDK and the USB key with license information.

SWM78 Motion Control Software application development environment

Item		Description
User program OS	Windows®	Microsoft® Windows® 10 Home (64 bit/32 bit) Microsoft® Windows® 10 Enterprise (64 bit/32 bit) Microsoft® Windows® 10 Pro (64 bit/32 bit) Microsoft® Windows® 10 Education (64 bit/32 bit) Microsoft® Windows® 10 IoT (64 bit/32 bit) Microsoft® Windows® 8.1 (64 bit/32 bit) Microsoft® Windows® 8.1 Enterprise (64 bit/32 bit) Microsoft® Windows® 8.1 Pro (64 bit/32 bit) Microsoft® Windows® 7 Home Basic (64 bit/32 bit) Microsoft® Windows® 7 Home Premium (64 bit/32 bit) Microsoft® Windows® 7 Enterprise SP1 (64 bit/32 bit) Microsoft® Windows® 7 Ultimate SP1 (64 bit/32 bit) Microsoft® Windows® 7 Professional SP1 (64 bit/32 bit)
	INtime	INtime 6. 3. 18110. 7
Software development environment		Microsoft® Visual C++® 2017/2015/2013/2012/2010
API library		- DLL format - Supports programs compiled by C++ only
Servo amplifier connection method		CC-Link IE TSN
Certified class		B

Partner products

INtime® TenAsys Corporation

Real-time motion control is realized by Windows® PC.

INtime is the real-time OS products which extend real-time performance for Windows® PC.

Real-time control is realizable only by installing in usual Windows® PC.

Since parallel operation is carried out with Windows®, both the Windows® side processings, such as HMI and log file save, and the machine control processings which needs real-time performance are able to be realized on one set of hardware.

An inquiry of a product

Micronet Company

URL : http://www.mnc.co.jp/index_E.htm
MAIL : bcd@mnc.co.jp

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

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Engineering Software

MELSOFT GX Works3 operating environment ^(Note 1)

Item	Description
OS	Microsoft® Windows® 10 (Home, Pro, Enterprise, Education, IoT Enterprise 2016 LTSC ^(Note 2)) (64 bit/32 bit) Microsoft® Windows® 8.1 (64 bit/32 bit), Microsoft® Windows® 8.1 (Enterprise, Pro) (64 bit/32 bit) Microsoft® Windows® 7 (Enterprise, Ultimate, Professional, Home Premium, Starter) (64 bit/32 bit)
Personal computer	Windows® supported personal computer
CPU	Intel® Core™2 Duo Processor 2 GHz or more recommended
Required memory	For 64-bit edition: 2 GB or more recommended For 32-bit edition: 1 GB or more recommended
Free hard disk space	For installation: 17 GB or more free hard disk capacity For operation: 512 MB or more free virtual memory capacity
Optical drive	DVD-ROM supported disk drive
Monitor	Resolution 1024 × 768 pixels or higher

Notes: 1. Refer to Installation Instructions for precautions and restrictions regarding the operating environment.
2. The 32-bit edition is not supported.

Engineering software list

Item	Model	Description	
MELSOFT GX Works3	SW1DND-GXW3-E	<ul style="list-style-type: none"> • Programmable Controller Engineering Software [MELSOFT GX Works3 ^(Note 2), GX Works2, GX Developer, PX Developer] • MITSUBISHI ELECTRIC FA Library 	DVD-ROM
MELSOFT iQ Works	SW2DND-IQWK-E	FA engineering software ^(Note 1) <ul style="list-style-type: none"> • System Management Software [MELSOFT Navigator] • Programmable Controller Engineering Software [MELSOFT GX Works3 ^(Note 2), GX Works2, GX Developer, PX Developer] • Motion Controller Engineering Software [MELSOFT MT Works2] • Screen Design Software [MELSOFT GT Works3] • Robot Programming Software [MELSOFT RT ToolBox3] • Inverter Setup Software [MELSOFT FR Configurator2] • MITSUBISHI ELECTRIC FA Library 	DVD-ROM

Notes: 1. Refer to each product manual for the software supported by the model.
2. The MELSOFT GX Works3 menu is switchable between Japanese, English, and simplified Chinese.

3

Servo Amplifiers

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G MR-J5-G(-N1) **G-RJ** MR-J5-G-RJ(N1) **WG** MR-J5W2-G(-N1)/MR-J5W3-G(-N1) **A** MR-J5-A **A-RJ** MR-J5-A-RJ

* Refer to p. 7-66 in this catalog for conversion of units.

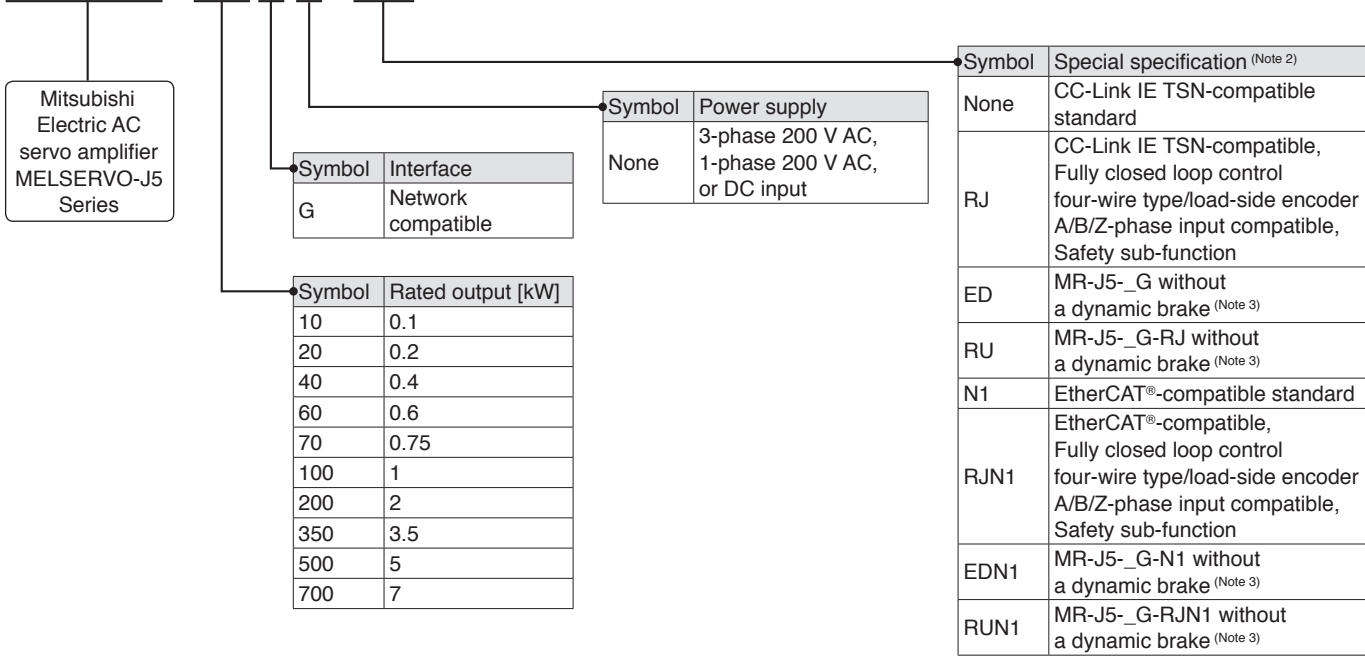
* MR-J5-G_ indicates MR-J5-G(-N1)/MR-J5-G-RJ(N1). MR-J5W_ indicates MR-J5W2-G(-N1)/MR-J5W3-G(-N1). MR-J5-A_ indicates MR-J5-A/MR-J5-A-RJ.

Servo Amplifiers

Model Designation for 1-Axis Servo Amplifier ^(Note 1)

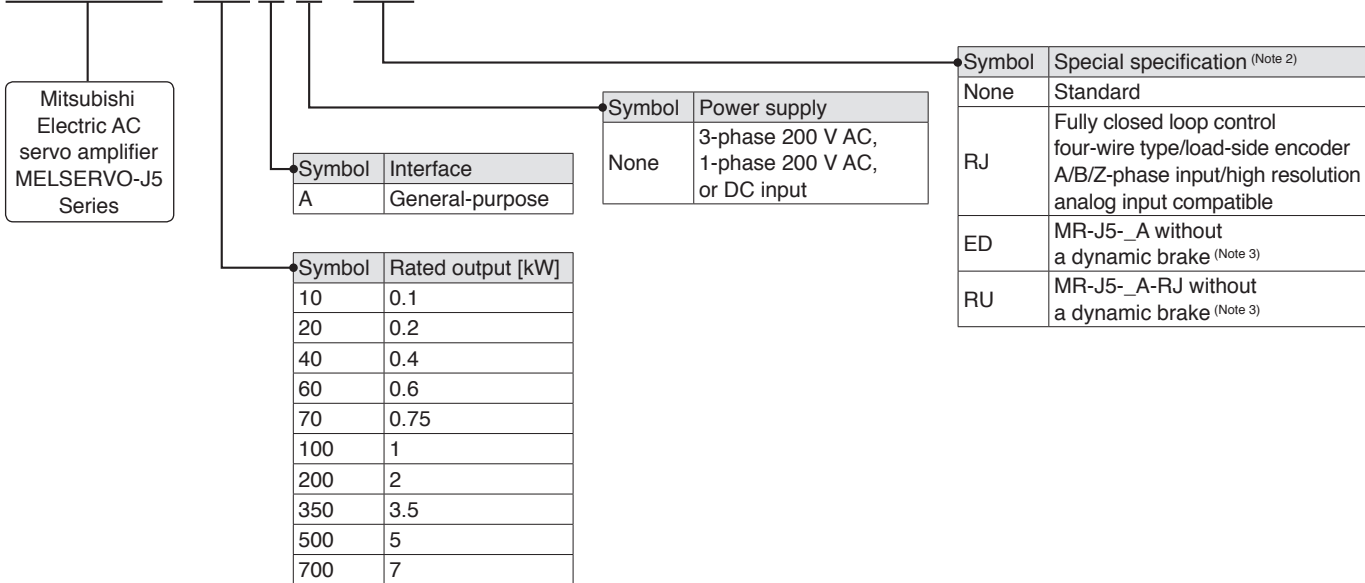
G **G-RJ**

MR - J5 - 10 G -



MR - J5 - 10 A -

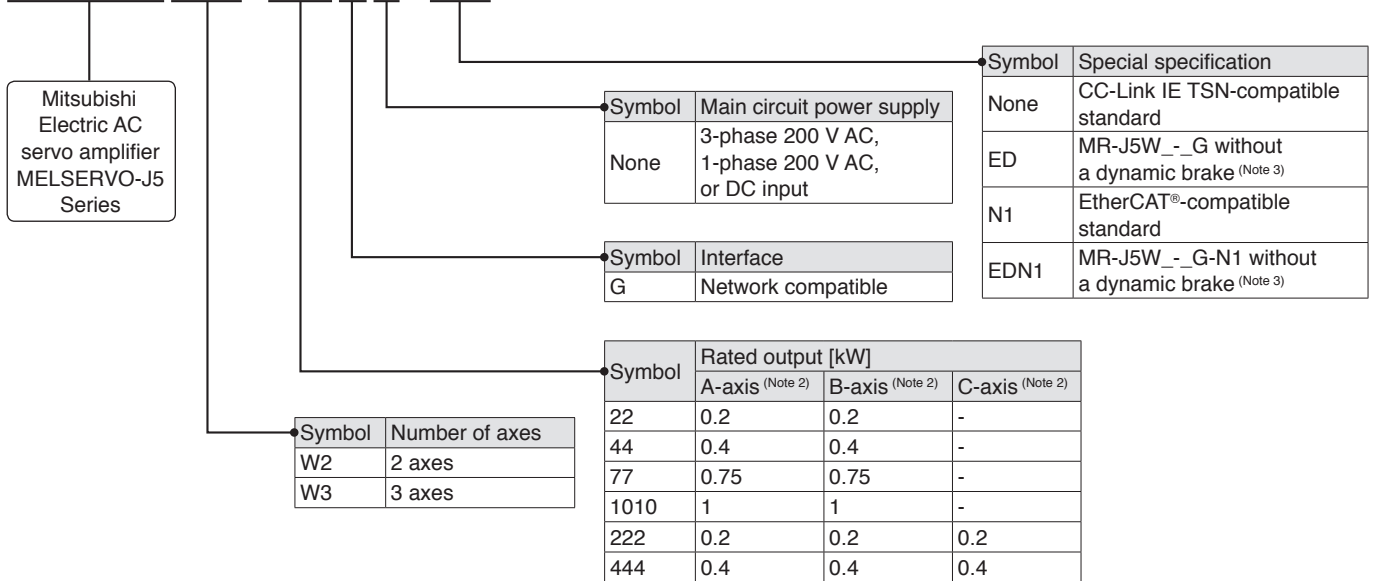
A **A-RJ**



- Notes:
1. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.
 2. For the servo amplifier firmware version compatible with each function, refer to "MR-J5 User's Manual". For the restrictions on the communication cycle, refer to "Restrictions" in this catalog.
 3. A dynamic brake which is built in 7 kW or smaller servo amplifiers is removed. When the servo amplifiers without the dynamic brake are used, the servo motors coast to a stop and does not stop immediately at alarm occurrence or power failure. Take measures to ensure safety on the entire system. Refer to "MR-J5 User's Manual" for details.

Model Designation for Multi-Axis Servo Amplifier (Note 1)

MR - J5 W2 - 22 G -



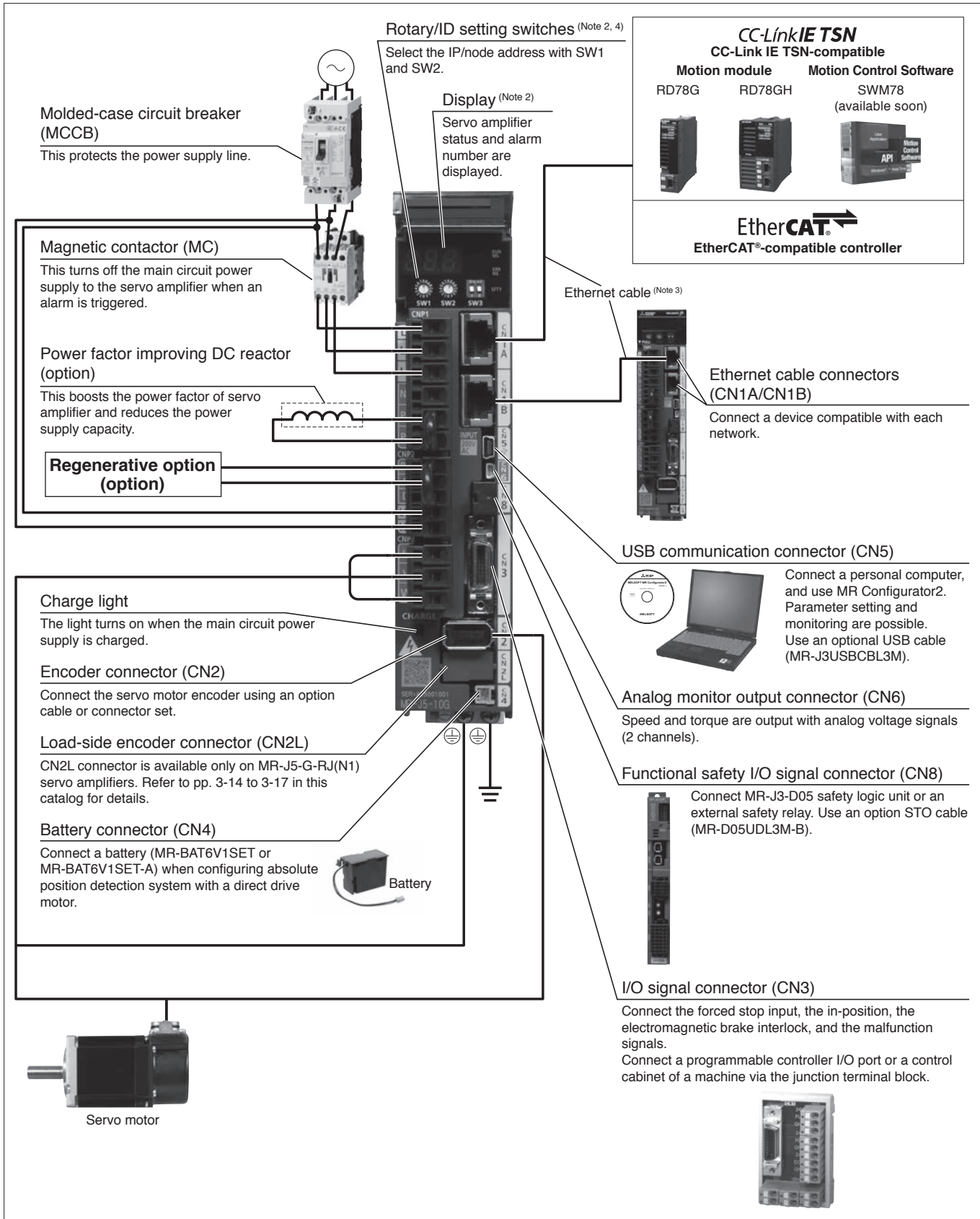
- Notes:
1. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.
 2. A-axis, B-axis, and C-axis indicate names of axes of the multi-axis servo amplifier. The C-axis is available for the 3-axis servo amplifier.
 3. A dynamic brake which is built in servo amplifiers is removed. When the servo amplifiers without the dynamic brake are used, the servo motors coast to a stop and do not stop immediately at alarm occurrence or power failure. Take measures to ensure safety on the entire system. Refer to "MR-J5 User's Manual" for details.

Servo Amplifiers

MR-J5-G_ Connections with Peripheral Equipment (Note 1)

G G-RJ

Peripheral equipment is connected to MR-J5-G_ as described below. Connectors, cables, options, and other necessary equipment are available so that users can set up the servo amplifier easily and start using it right away.



- Notes: 1. The connection with the peripheral equipment is an example for MR-J5-350G(-RJ(N1)) or smaller servo amplifiers. Refer to "MR-J5 User's Manual" for the actual connections.
2. This picture shows when the display cover is open.
3. For specifications of the Ethernet cable, refer to "Ethernet Cable Specifications" on p. 7-33 in this catalog.
4. This picture is an example for MR-J5-10G.

MR-J5-G_ (Network Compatible) Specifications

G G-RJ

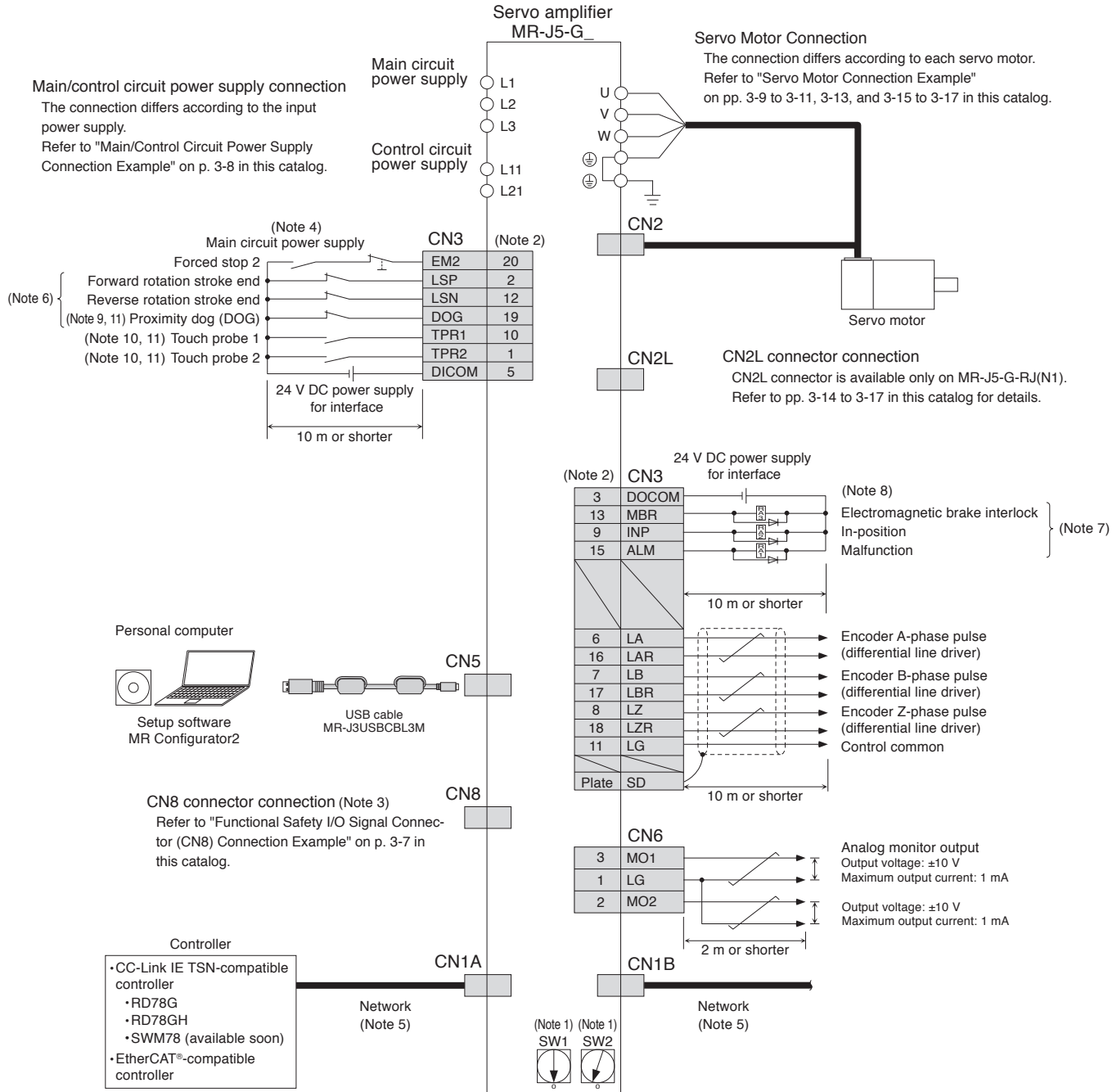
Servo amplifier model MR-J5-_-(-RJ)(N1)		10G	20G	40G	60G	70G	100G	200G	350G	500G	700G	
Output	Voltage	3-phase 0 V AC to 240 V AC										
	Rated current [A]	1.3	1.8	2.8	3.2	5.8	6.0	11.0	17.0	28.0	37.0	
Main circuit power supply input	Voltage/frequency (Note 1)	AC input	3-phase or 1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz				3-phase or 1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz (Note 7)			3-phase 200 V AC to 240 V AC, 50 Hz/60 Hz		
		DC input (Note 8)	283 V DC to 340 V DC									
	Rated current (Note 6) [A]	0.9	1.5	2.6	3.2	3.8	5.0	10.5	16.0	21.7	28.9	
	Permissible voltage fluctuation	AC input	3-phase or 1-phase 170 V AC to 264 V AC				3-phase or 1-phase 170 V AC to 264 V AC (Note 7)			3-phase 170 V AC to 264 V AC		
		DC input (Note 8)	241 V DC to 374 V DC									
Permissible frequency fluctuation	±5 % maximum											
Control circuit power supply input	Voltage/frequency	AC input	1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz									
		DC input (Note 8)	283 V DC to 340 V DC									
	Rated current [A]	0.2								0.3		
	Permissible voltage fluctuation	AC input	1-phase 170 V AC to 264 V AC									
		DC input (Note 8)	241 V DC to 374 V DC									
Permissible frequency fluctuation	±5 % maximum											
Power consumption [W]	30											
Interface power supply	24 V DC ± 10 % (required current capacity: 0.3 A (including CN8 connector signals))											
Control method	Sine-wave PWM control/current control method											
Permissible regenerative power of the built-in regenerative resistor (Note 2, 3) [W]	-	10			30		100		130		170	
Dynamic brake (Note 4)	Built-in											
CC-Link IE TSN (MR-J5-G(-RJ))	Communication cycle (Note 10, 12)	31.25 μs, 62.5 μs, 125 μs, 250 μs, 500 μs, 1 ms, 2 ms, 4 ms, 8 ms										
	Certified class	Class B										
EtherCAT® (MR-J5-G(-RJ)N1)	Communication cycle (Note 10)	125 μs, 250 μs, 500 μs, 1 ms, 2 ms, 4 ms, 8 ms										
Communication function	USB	Connect a personal computer (MR Configurator2 compatible)										
Encoder output pulse	Compatible (A/B/Z-phase pulse)											
Analog monitor	2 channels											
Fully closed loop control (Note 5, 12)	MR-J5-G(-N1)	Two-wire type communication method										
	MR-J5-G-RJ(N1)	Two-wire/four-wire type communication method										
Load-side encoder interface	MR-J5-G(-N1)	Mitsubishi Electric high-speed serial communication										
	MR-J5-G-RJ(N1)	Mitsubishi Electric high-speed serial communication, A/B/Z-phase differential input signal										
Servo functions	Advanced vibration suppression control II, adaptive filter II, robust filter, quick tuning, auto tuning, one-touch tuning, tough drive function, drive recorder function, machine diagnosis function (including failure prediction), power monitoring function, lost motion compensation function, scale measurement function (Note 5, 12), super trace control (Note 5), continuous operation to torque control mode (Note 5, 12, 13)											
Protective functions	Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection, instantaneous power failure protection, overspeed protection, error excessive protection, magnetic pole detection protection, linear servo control fault protection											
Safety sub-function, Safety performance	Refer to "Safety Sub-Functions" on pp. 1-11 and 1-12 in this catalog.											
Structure (IP rating)	Natural cooling, open (IP20)				Force cooling, open (IP20)				Force cooling, open (IP20) (Note 9)			
Close mounting	3-phase power supply input	Possible (Note 11)										
	1-phase power supply input	Possible (Note 11)					Not possible			-		
Mass [kg]	0.8			1.0		1.4		2.2		3.7		6.2

- Notes:
- Rated output and speed of a rotary servo motor and a direct drive motor; and continuous thrust and maximum speed of a linear servo motor are applicable when the servo amplifier is operated within the specified power supply voltage and frequency.
 - Select the most suitable regenerative option for your system with our drive system sizing software Motorizer.
 - Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.
 - When using the dynamic brake, refer to "MR-J5 User's Manual" for the permissible load to motor inertia ratio and the permissible load to mass ratio.
 - For the servo amplifier firmware version compatible with this function, refer to "MR-J5 User's Manual".
 - This value is applicable when a 3-phase power supply is used.
 - When a 1-phase 200 V AC to 240 V AC power supply is used, use the servo amplifiers at 75 % or less of the effective load ratio.
 - For a connection example of power supply circuit with DC input, refer to "MR-J5 User's Manual".
 - The connector part is excluded.
 - The command communication cycle depends on the controller specifications and the number of slaves connected.
 - When the servo amplifiers are closely mounted, keep the ambient temperature within 0 °C to 45 °C, or use the servo amplifiers at 75 % or less of the effective load ratio.
 - For the restrictions on the communication cycle, refer to "Restrictions" in this catalog.
 - The continuous operation to torque control mode is not available with MR-J5-G(-RJ)N1.

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MR-J5-G_ Standard Wiring Diagram Example

G G-RJ



- Notes:
- The node address or the 4th octet of the IP address can be set to between 1 and 254 with a combination of the ID setting switches or the rotary switches (SW1 and SW2). Note that the number of the connectable slaves depends on the controller specifications.
 - This is for sink wiring. Source wiring is also possible.
 - Attach a short-circuit connector supplied with the servo amplifier when the functional safety (STO function) is not used.
 - To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
 - When branching off CC-Link IE TSN (synchronous communication function) with a switching hub, use a switching hub (Class B) recommended by CC-Link Partner Association. When a switching hub (Class A) is used, there are restrictions on the topologies to be used. Refer to "MELSEC iQ-R Motion Module User's Manual (Startup)" for details.
 - Devices for these pins can be changed with [Pr. PD03], [Pr. PD04], and [Pr. PD05].
 - Devices for these pins can be changed with [Pr. PD07], [Pr. PD08], and [Pr. PD09].
 - When using a linear servo motor or direct drive motor, use MBR (Electromagnetic brake interlock) for an external brake mechanism.
 - For MR-J5-G-RJ(N1), this device can be changed to TPR3 (Touch probe 3) with [Pr. PD05]. When TPR3 is set, connect by using a normally open contact switch as the same as TPR1 (Touch probe 1) and TPR2 (Touch probe 2).
 - This device is available with MR-J5-G-RJ(N1).
 - For the restrictions on the communication cycle, refer to "Restrictions" in this catalog.



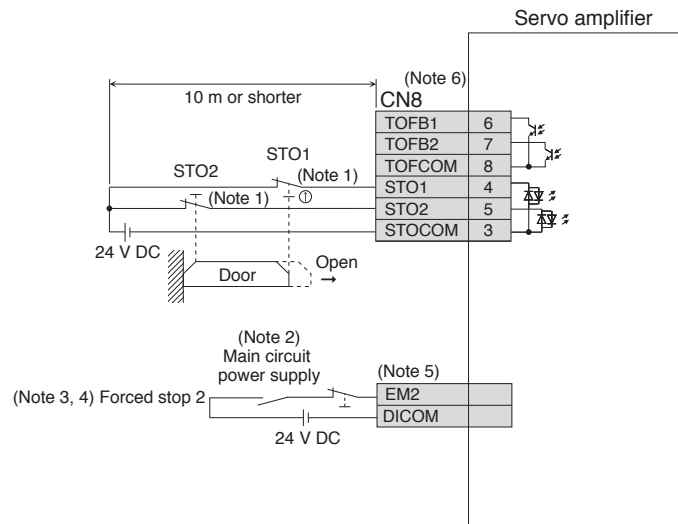
Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

Functional Safety I/O Signal Connector (CN8) Connection Example

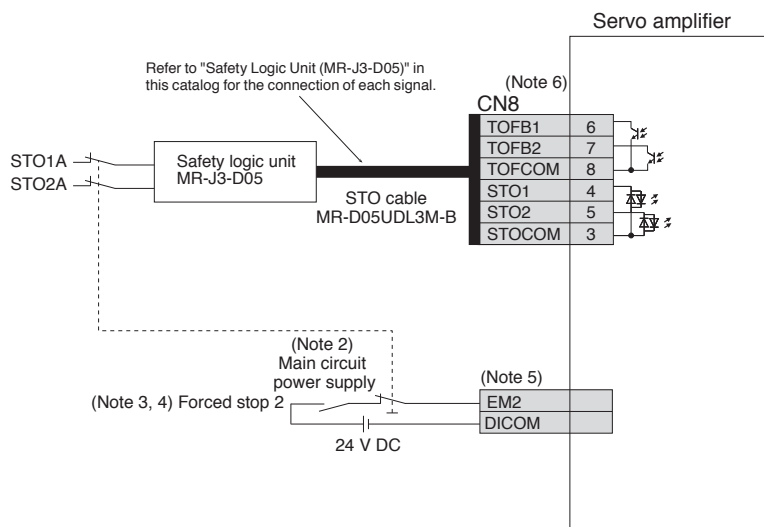
G G-RJ WG A A-RJ

The following are connection examples of STO function for MR-J5-G. Be sure to read through "MR-J5 User's Manual" for the actual wiring and use.

●When using a safety door



●When used with MR-J3-D05



- Notes:
1. When using the STO function, turn off STO1 and STO2 at the same time. Turn off STO1 and STO2 after the servo motor stops in servo-off state or after the servo motor stops with deceleration by turning off EM2 (Forced stop 2).
 2. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
 3. If the controller does not have a forced stop function, install a forced stop 2 switch (normally closed contact).
 4. Turn on EM2 (Forced stop 2) before starting the operation.
 5. The connector and the pin numbers for each signal vary depending on the servo amplifier. Refer to the standard wiring diagram example for the relevant servo amplifier in this catalog for details.
 6. For MR-J5-G-RJ(N1) and MR-J5W_, the input/output signal names of CN8 are different from the indicated names such as STO1 and TOFB1. Refer to "MR-J5 User's Manual" for details.



Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

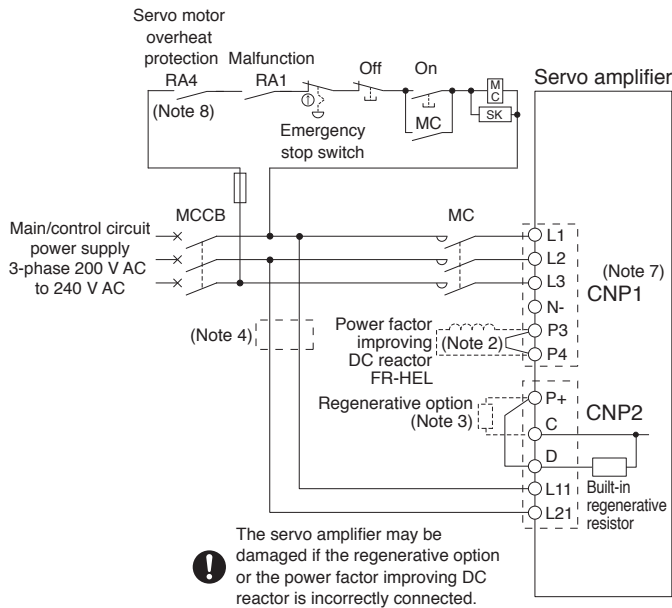
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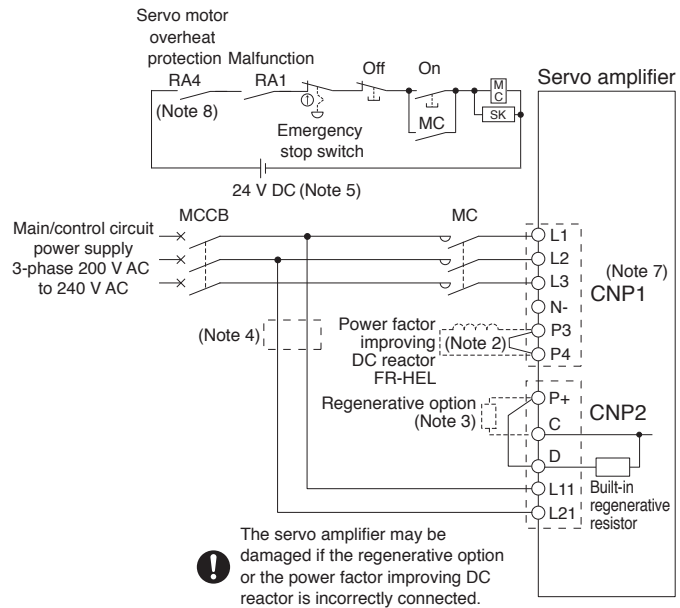
Main/Control Circuit Power Supply Connection Example (Note 6)

G G-RJ A A-RJ

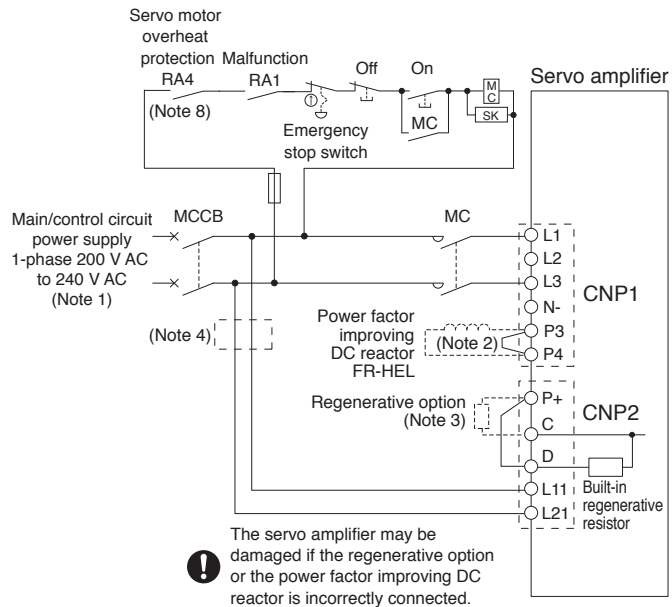
- For 3-phase 200 V AC and driving on/off of main circuit power supply with AC power supply



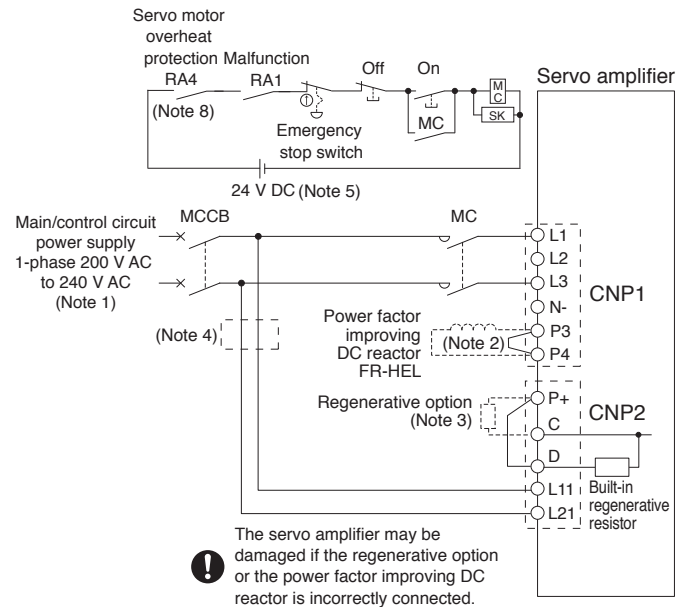
- For 3-phase 200 V AC and driving on/off of main circuit power supply with DC power supply



- For 1-phase 200 V AC and driving on/off of main circuit power supply with AC power supply



- For 1-phase 200 V AC and driving on/off of main circuit power supply with DC power supply



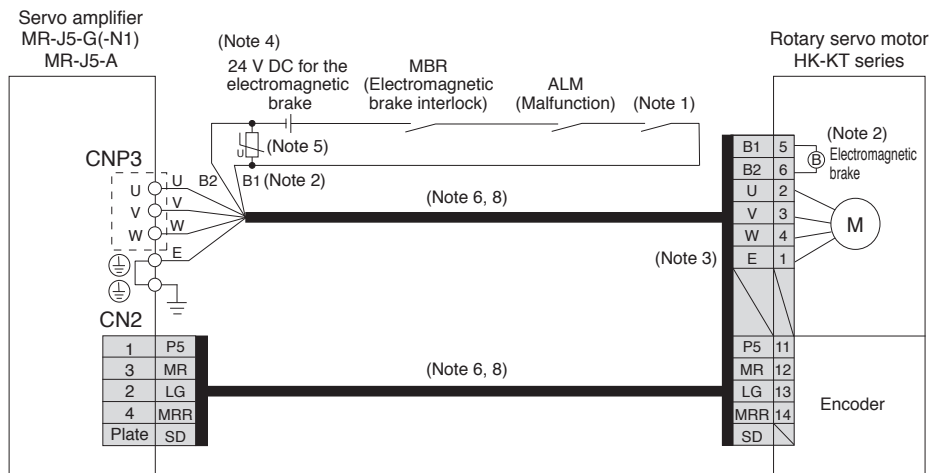
- Notes:
1. For 1-phase 200 V AC to 240 V AC, connect the power supply to L1 and L3 terminals. Do not connect anything to L2.
 2. Disconnect a short-circuit bar between P3 and P4 when using the power factor improving DC reactor or the simple converter unit.
 3. Disconnect a short-circuit bar between P+ and D when connecting the regenerative option externally.
 4. When wires used for L11 and L21 are thinner than those for L1, L2, and L3, use a molded-case circuit breaker or a fuse. Refer to "MR-J5 User's Manual" for details.
 5. Do not use the 24 V DC interface power supply for the magnetic contactor. Provide a dedicated power supply to the magnetic contactor.
 6. For a connection example of power supply circuit with DC input, refer to "MR-J5 User's Manual".
 7. For MR-J5-500_ and MR-J5-700_ servo amplifiers, CNP1 connector is divided into two connectors, CNP1A (L1/L2/L3) and CNP1B (N1/P3/P4).
 8. When connecting a linear servo motor with a thermal protector, add a contact to shut off by being interlocked with the thermal protector output of the linear servo motor.



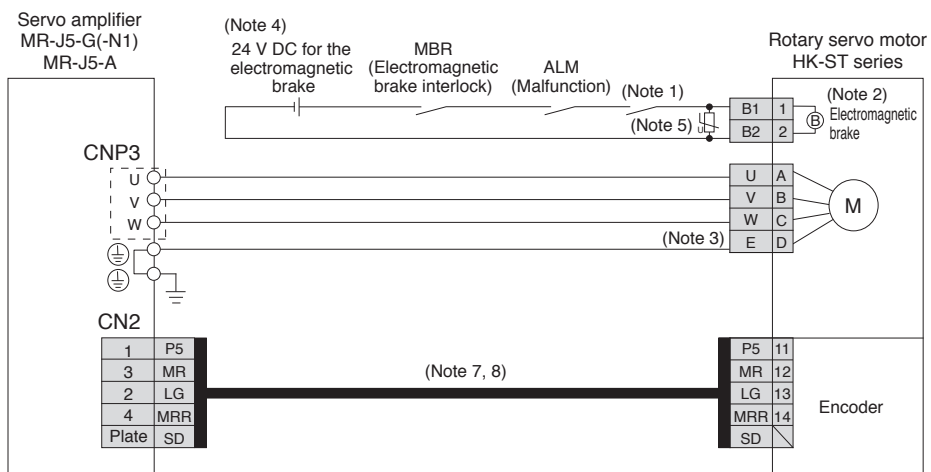
Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

Servo Motor Connection Example (Rotary Servo Motor)
Semi Closed Loop Control System with MR-J5-G(-N1)/MR-J5-A

● For HK-KT series



● For HK-ST series



- Notes:
1. Create the circuit in order to shut off by being interlocked with the emergency stop switch.
 2. This is for the servo motors with an electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.
 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
 4. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
 5. Install a surge absorber between B1 and B2.
 6. This is for using an option dual cable type. Single cable types are also available.
 7. Encoder cables are available as an option.
 8. Refer to "Rotary Servo Motor User's Manual" when fabricating the cables.

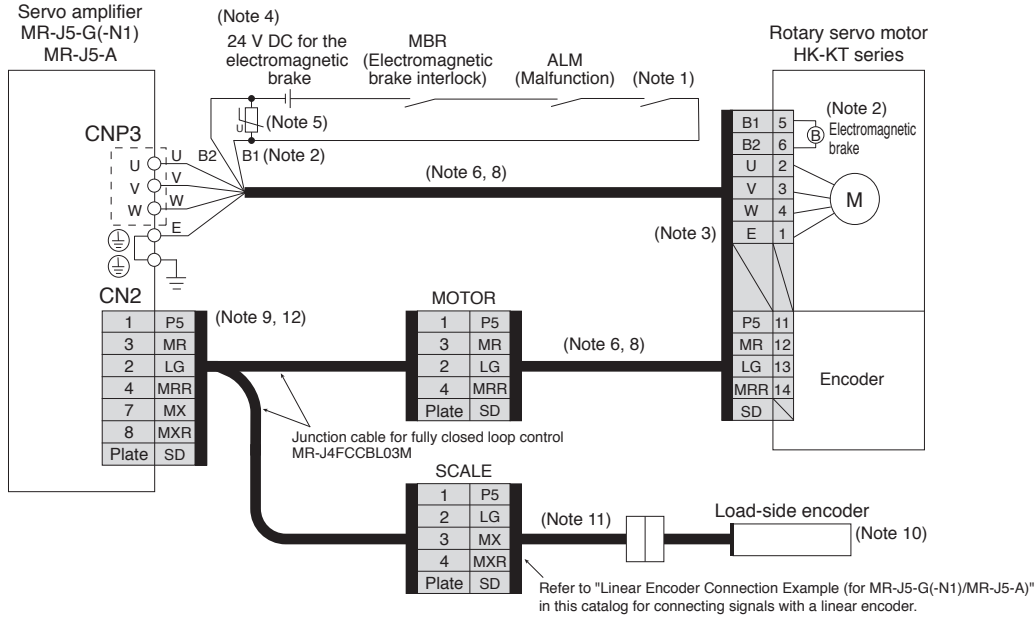
! Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

G A

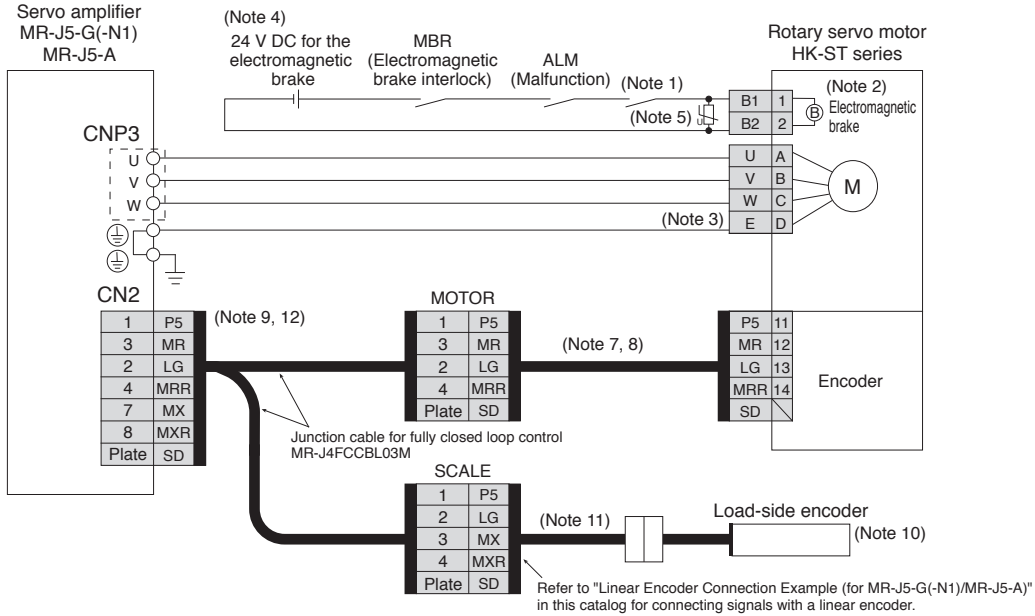
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Servo Motor Connection Example (Rotary Servo Motor) Fully Closed Loop Control System with MR-J5-G(-N1)/MR-J5-A

● For HK-KT series



● For HK-ST series



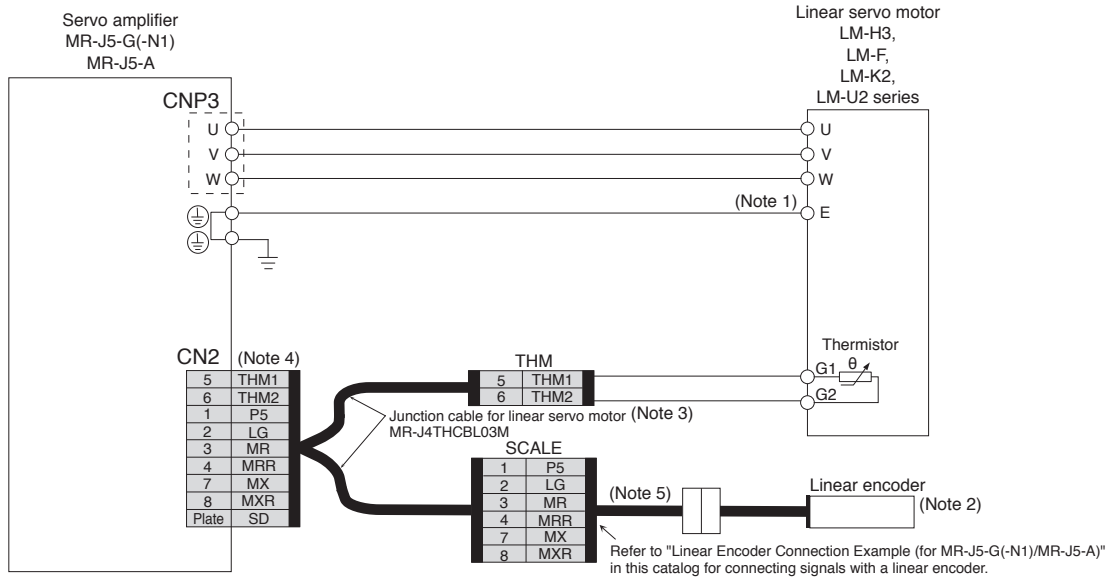
- Notes:
1. Create the circuit in order to shut off by being interlocked with the emergency stop switch.
 2. This is for the servo motors with an electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.
 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
 4. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
 5. Install a surge absorber between B1 and B2.
 6. This is for using an option dual cable type. Single cable types are also available.
 7. Encoder cables are available as an option.
 8. Refer to "Rotary Servo Motor User's Manual" when fabricating the cables.
 9. For fully closed loop control, the load-side encoder and the servo motor encoder are compatible only with two-wire type communication method. Four-wire type cannot be used.
 10. For linear encoders, refer to "List of Linear Encoders" in this catalog. Refer to "MR-J5 User's Manual" for the fully closed loop control with a rotary encoder.
 11. Necessary encoder cables vary depending on the load-side encoder. Refer to "MR-J5 User's Manual" and "Rotary Servo Motor User's Manual".
 12. When configuring a fully closed loop control system with MR-J5-G(-N1)/MR-J5-A, connect MR-J4FCCBL03M junction cable or a junction cable fabricated using MR-J3THMCN2 connector set to CN2 connector.



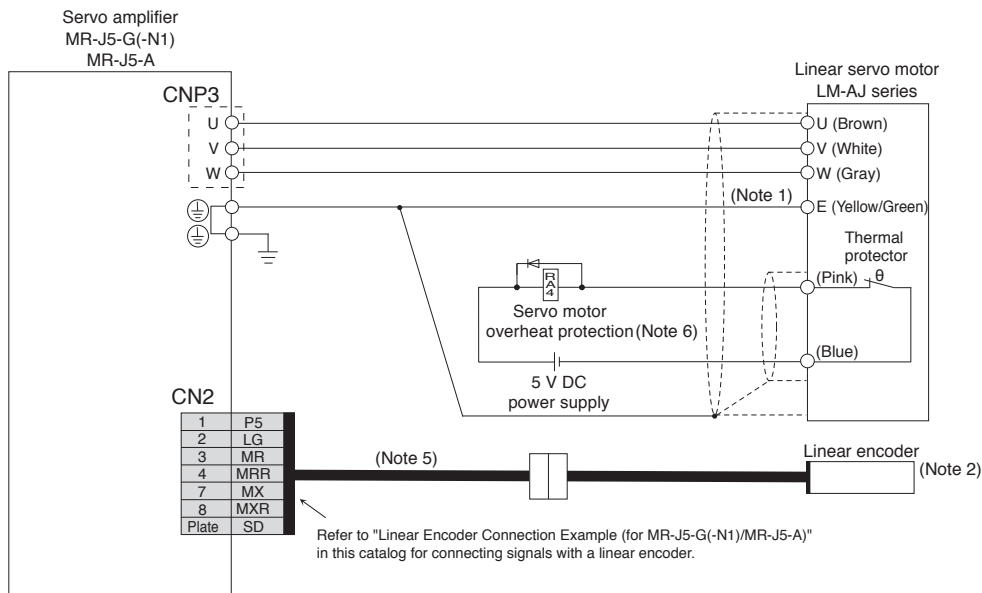
Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

Servo Motor Connection Example (Linear Servo Motor) Linear Servo System with MR-J5-G(-N1)/MR-J5-A

● For LM-H3/LM-F/LM-K2/LM-U2 series



● For LM-AJ series



- Notes:
1. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
 2. For linear encoders, refer to "List of Linear Encoders" in this catalog.
 3. MR-J4THCBL03M junction cable for linear servo motor is compatible with both two-wire and four-wire type linear encoders.
 4. When using a linear servo motor with MR-J5-G(-N1)/MR-J5-A, connect MR-J4THCBL03M junction cable or a junction cable fabricated using MR-J3THMCN2 connector set to CN2 connector.
 5. Necessary cables vary depending on the linear encoder. Refer to "MR-J5 Partner's Encoder User's Manual" for details.
 6. Create a relay circuit to turn off the main circuit power supply when the thermal protector is opened by overheating. Use a relay designed for a flowing current of 1000 mA or less. If a mechanical relay is used, use a relay designed for a flowing current of 50 mA to 1000 mA.



Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

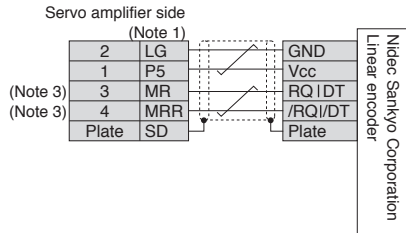
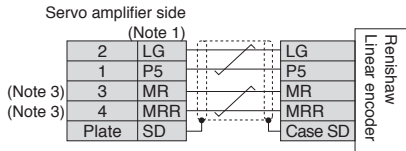
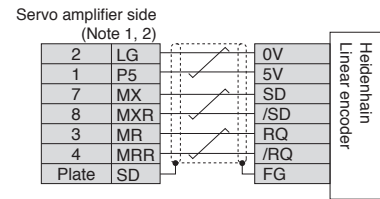
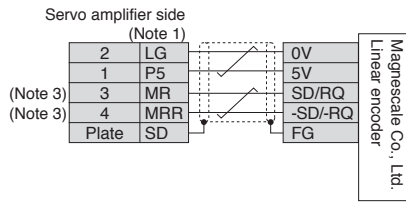
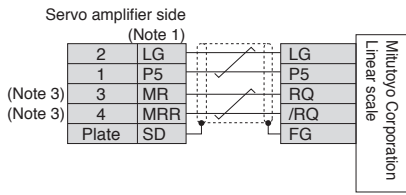
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Linear Encoder Connection Example (for MR-J5-G(-N1)/MR-J5-A)

G

A



- Notes:
1. For the number of the wire pairs for LG and P5, refer to "MR-J5 Partner's Encoder User's Manual".
 2. When the fully closed loop system is configured with a rotary servo motor, the load-side encoder and the servo motor encoder are compatible only with two-wire type communication method. Four-wire type cannot be used.
 3. For the fully closed loop control, the signals of 3-pin and 4-pin are as follows:
3-pin: MX
4-pin: MXR

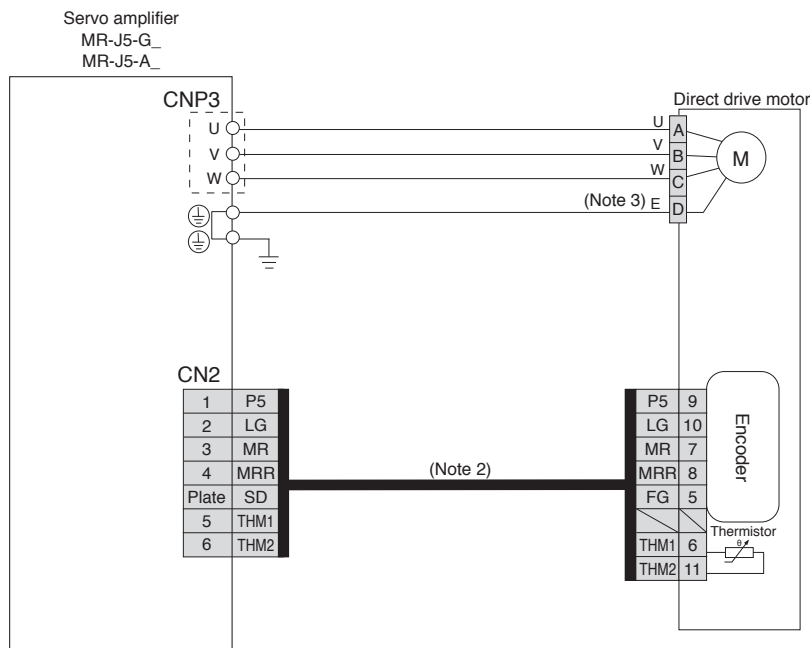


Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

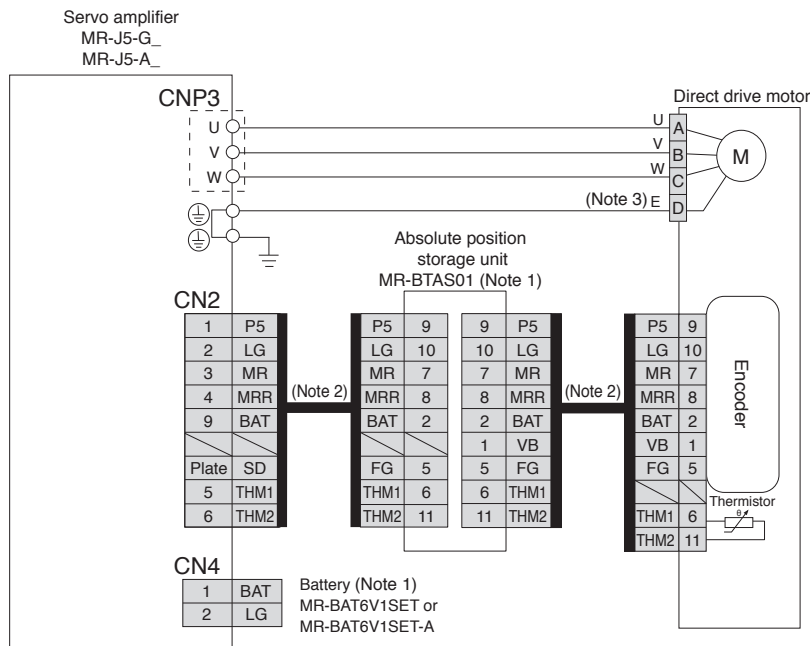
Servo Motor Connection Example (Direct Drive Motor)

G G-RJ A A-RJ

● For TM-RG2M/TM-RU2M/TM-RFM series (incremental system)



● For TM-RG2M/TM-RU2M/TM-RFM series (absolute position detection system)



- Notes: 1. An MR-BTAS01 absolute position storage unit, and MR-BAT6V1SET or MR-BAT6V1SET-A battery (sold as options) are required for absolute position detection system. Refer to "MR-J5 User's Manual" and "Direct Drive Motor User's Manual" for details of absolute position detection system.
2. Fabricate this encoder cable. Refer to "Direct Drive Motor User's Manual" when fabricating the encoder cable.
3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.



Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

Servo Amplifiers

Encoder Connection Specifications

G G-RJ WG A A-RJ

Refer to the following table for the encoder communication method compatible with each system and for the servo amplifier connector to which a load-side encoder should be connected.

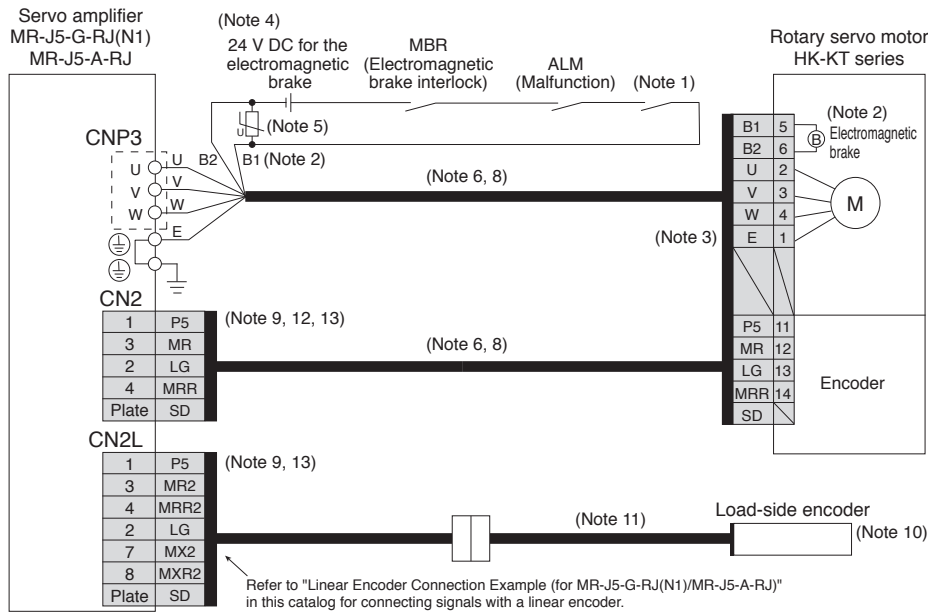
Operation mode	External encoder communication method	Connector to be connected with the external encoder					
		MR-J5-G(-N1)	MR-J5-G-RJ(N1)	MR-J5-A	MR-J5-A-RJ	MR-J5W2-G(-N1)	MR-J5W3-G(-N1)
Linear servo system <small>(Note 3)</small>	Two-wire type	CN2 <small>(Note 1)</small>	CN2 <small>(Note 1)</small>	CN2 <small>(Note 1)</small>	CN2 <small>(Note 1)</small>	CN2A <small>(Note 1)</small> CN2B <small>(Note 1)</small>	CN2A <small>(Note 1)</small> CN2B <small>(Note 1)</small> CN2C <small>(Note 1)</small>
	Four-wire type						
	A/B/Z-phase differential output method		CN2L <small>(Note 2)</small>		CN2L <small>(Note 2)</small>		
Fully closed loop control system <small>(Note 7, 8)</small>	Two-wire type	CN2 <small>(Note 4, 5)</small>	CN2L	CN2 <small>(Note 4, 5)</small>	CN2L	CN2A <small>(Note 4, 6)</small> CN2B <small>(Note 4, 6)</small>	
	Four-wire type						
	A/B/Z-phase differential output method						
Scale measurement function <small>(Note 7, 8)</small>	Two-wire type	CN2 <small>(Note 4, 5)</small>	CN2L			CN2A <small>(Note 4, 6)</small> CN2B <small>(Note 4, 6)</small>	
	Four-wire type						
	A/B/Z-phase differential output method						

- Notes:
- MR-J4THCBL03M junction cable is required.
 - Connect a thermistor to CN2 connector.
 - Refer to "Combinations of Linear Servo Motors and Servo Amplifiers" in this catalog for servo amplifiers that are compatible with linear servo motors.
 - MR-J4FCCBL03M junction cable is required.
 - MR-J5-G(-N1)/MR-J5-A does not support a servo motor encoder with the four-wire type communication method. Use MR-J5-G-RJ(N1)/MR-J5-A-RJ.
 - MR-J5W2-G(-N1) does not support a servo motor encoder with the four-wire type communication method. Use MR-J5-G-RJ(N1).
 - For the servo amplifier firmware version compatible with this function, refer to "MR-J5 User's Manual".
 - For the restrictions on the communication cycle, refer to "Restrictions" in this catalog.

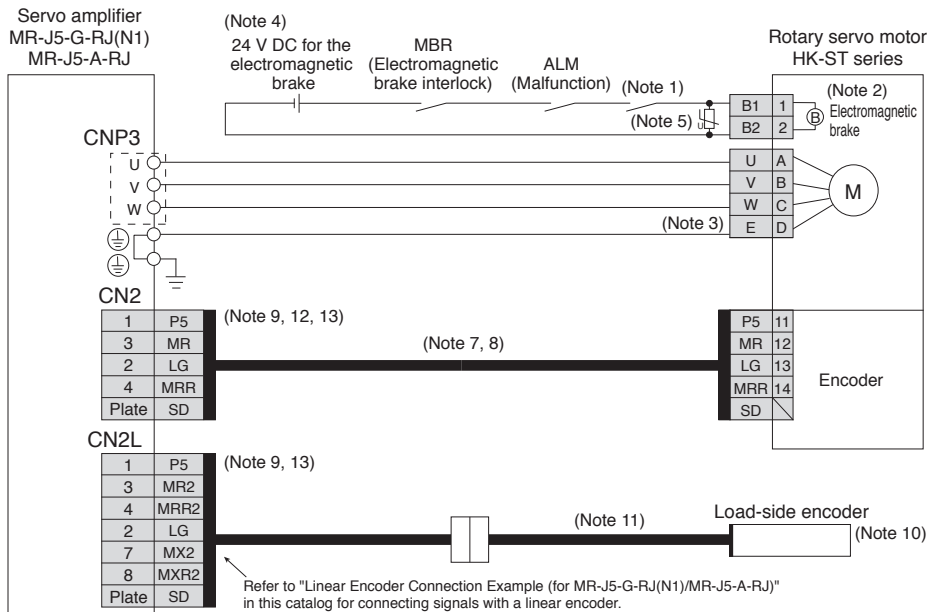
Servo Motor Connection Example (Rotary Servo Motor) Fully Closed Loop Control System with MR-J5-G-RJ(N1)/MR-J5-A-RJ

G-RJ A-RJ

● For HK-KT series



● For HK-ST series



- Notes:
1. Create the circuit in order to shut off by being interlocked with the emergency stop switch.
 2. This is for the servo motors with an electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.
 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
 4. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
 5. Install a surge absorber between B1 and B2.
 6. This is for using an option dual cable type. Single cable types are also available.
 7. Encoder cables are available as an option.
 8. Refer to "Rotary Servo Motor User's Manual" when fabricating the cables.
 9. The load-side encoder and the servo motor encoder are compatible with both two-wire and four-wire type communication methods.
 10. For linear encoders, refer to "List of Linear Encoders" in this catalog. Refer to "MR-J5 User's Manual" for the fully closed loop control with a rotary encoder.
 11. Necessary encoder cables vary depending on the load-side encoder. Refer to "MR-J5 User's Manual" and "Rotary Servo Motor User's Manual".
 12. This wiring of the servo motor encoder is applicable for the two-wire type communication method.
 13. When configuring a fully closed loop control system with MR-J5-G-RJ(N1)/MR-J5-A-RJ, connect a servo motor encoder to CN2 connector and a load-side encoder to CN2L connector. Do not use MR-J4FCCBL03M junction cable or a junction cable fabricated using MR-J3THMCN2 connector set.



Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

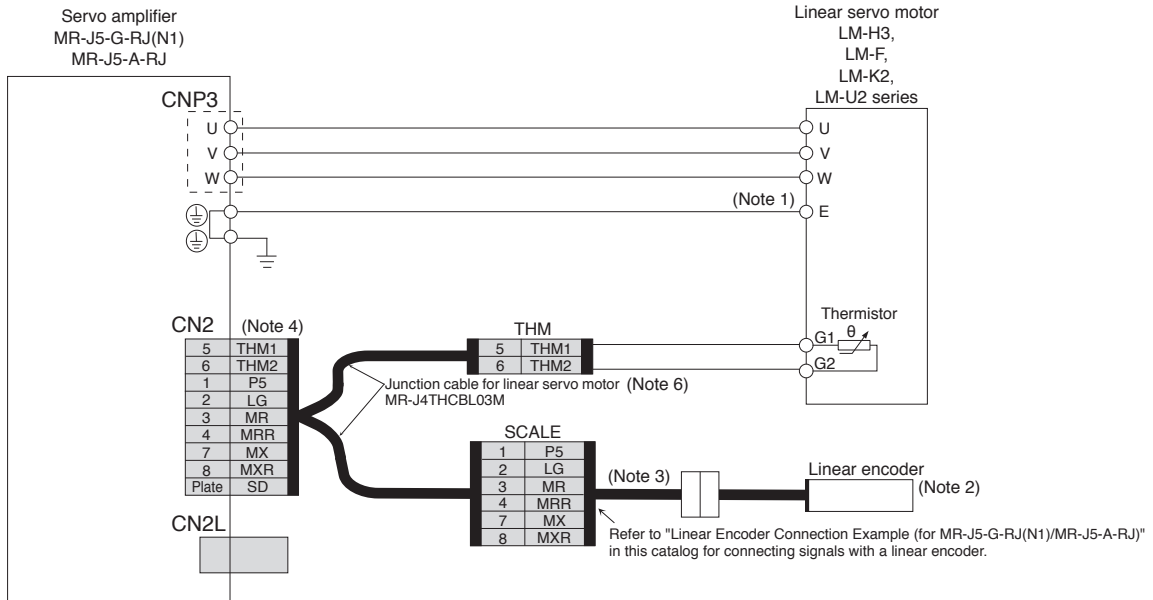
Common Specifications
Servo System Controllers
Servo Amplifiers
Rotary Servo Motors
Linear Servo Motors
Direct Drive Motors
Options/Peripheral Equipment
LV/S/Wires
Product List
Precautions
Support

Servo Motor Connection Example (Linear Servo Motor)

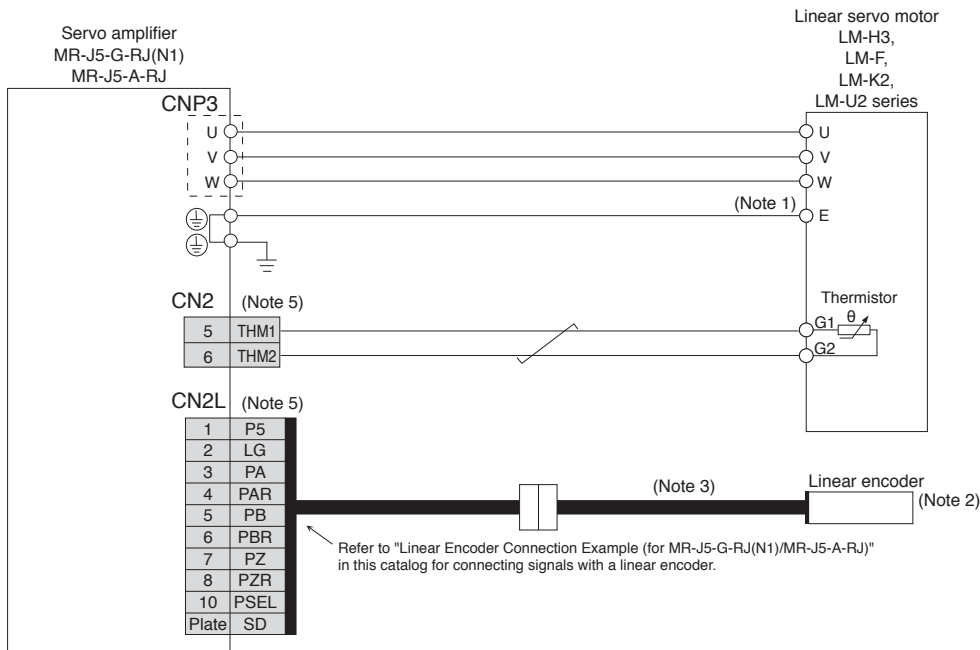
G-RJ A-RJ

Linear Servo System with MR-J5-G-RJ(N1)/MR-J5-A-RJ (LM-H3, LM-F, LM-K2, LM-U2)

●Connecting a serial linear encoder



●Connecting an A/B/Z-phase differential output linear encoder



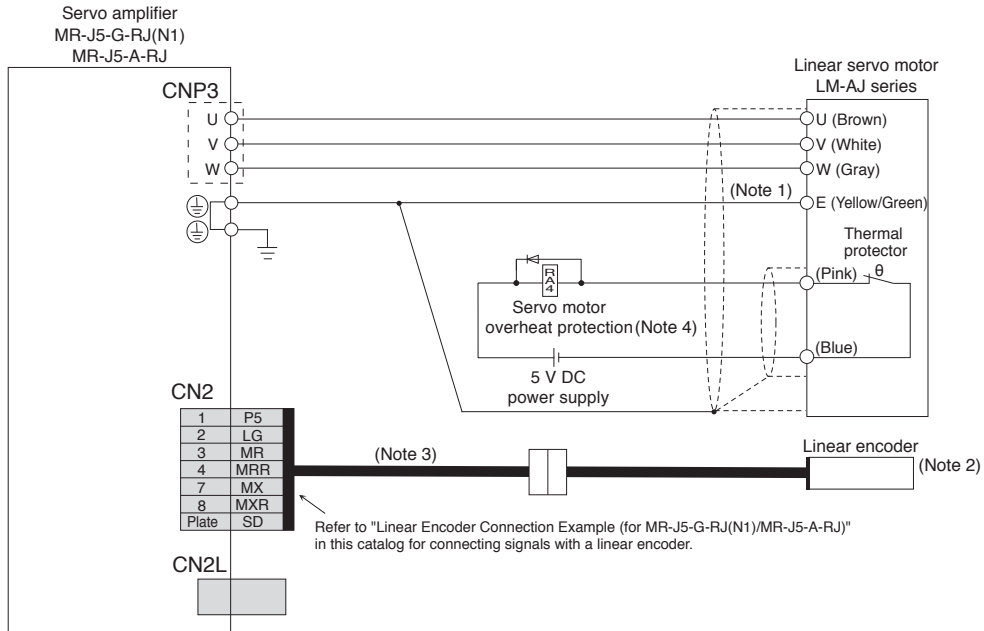
- Notes:
1. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
 2. For linear encoders, refer to "List of Linear Encoders" in this catalog.
 3. Necessary cables vary depending on the linear encoder. Refer to "MR-J5 Partner's Encoder User's Manual" for details.
 4. When configuring a linear servo system with MR-J5-G-RJ(N1)/MR-J5-A-RJ servo amplifier and a serial linear encoder, connect MR-J4THCBL03M junction cable or a junction cable fabricated using MR-J3THMCN2 connector set to CN2 connector.
 5. When configuring a linear servo system with MR-J5-G-RJ(N1)/MR-J5-A-RJ and an A/B/Z-phase differential output type linear encoder, connect a thermistor to CN2 connector and the linear encoder to CN2L connector. Do not use MR-J4THCBL03M junction cable or a junction cable fabricated using MR-J3THMCN2 connector set.
 6. MR-J4THCBL03M junction cable for linear servo motor is compatible with both two-wire and four-wire type linear encoders.



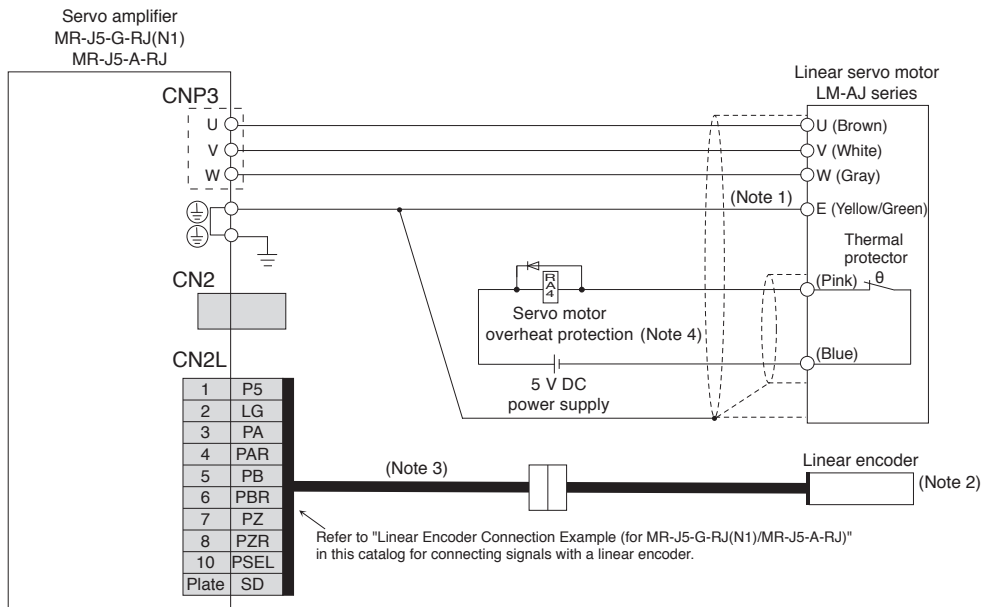
Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

Servo Motor Connection Example (Linear Servo Motor) Linear Servo System with MR-J5-G-RJ(N1)/MR-J5-A-RJ (LM-AJ)

●Connecting a serial linear encoder



●Connecting an A/B/Z-phase differential output linear encoder



- Notes:
1. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
 2. For linear encoders, refer to "List of Linear Encoders" in this catalog.
 3. Necessary cables vary depending on the linear encoder. Refer to "MR-J5 Partner's Encoder User's Manual" for details.
 4. Create a relay circuit to turn off the main circuit power supply when the thermal protector is opened by overheating. Use a relay designed for a flowing current of 1000 mA or less. If a mechanical relay is used, use a relay designed for a flowing current of 50 mA to 1000 mA.

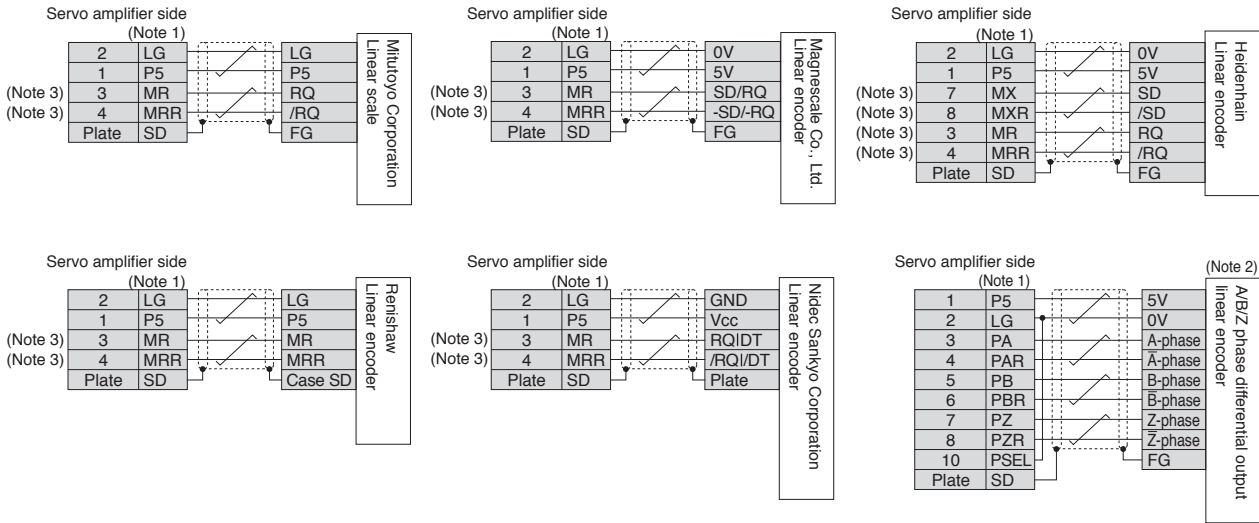


Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

Servo Amplifiers

Linear Encoder Connection Example (for MR-J5-G-RJ(N1)/MR-J5-A-RJ)

G-RJ A-RJ



- Notes:
1. For the number of the wire pairs for LG and P5, refer to "MR-J5 Partner's Encoder User's Manual".
 2. If the encoder's current consumption exceeds 350 mA, supply power from an external source.
 3. For CN2L connector, the signals of 3-pin, 4-pin, 7-pin, and 8-pin are as follows:
 - 3-pin: MR2
 - 4-pin: MRR2
 - 7-pin: MX2
 - 8-pin: MXR2



Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

G G-RJ

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

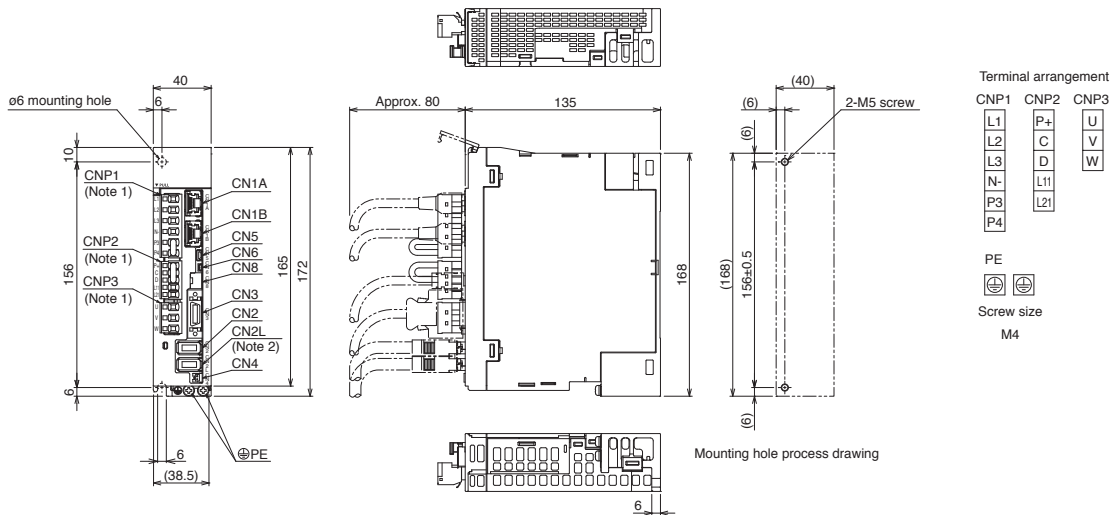
Product List

Precautions

Support

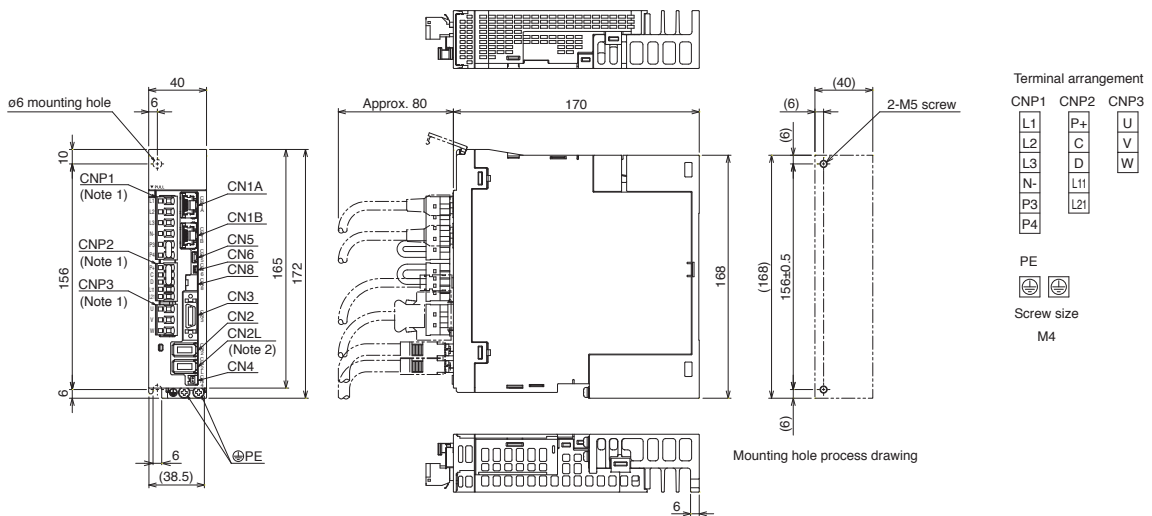
MR-J5-G_ Dimensions

- MR-J5-10G(-N1), MR-J5-10G-RJ(N1)
- MR-J5-20G(-N1), MR-J5-20G-RJ(N1)
- MR-J5-40G(-N1), MR-J5-40G-RJ(N1)



[Unit: mm]

- MR-J5-60G(-N1), MR-J5-60G-RJ(N1)



[Unit: mm]

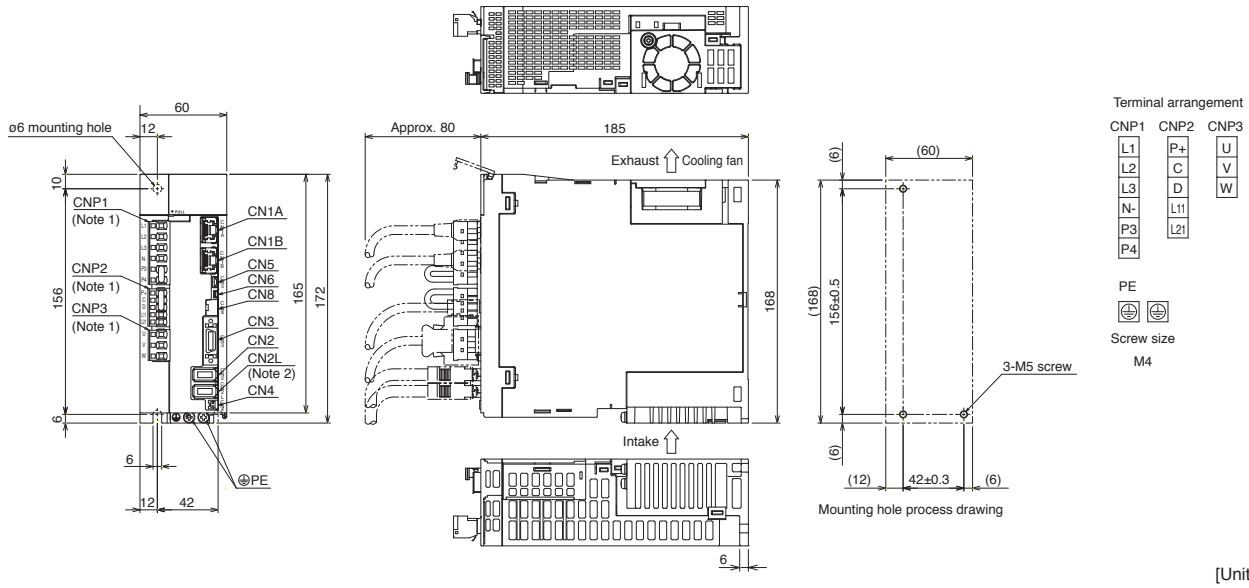
Notes: 1. CNP1, CNP2, and CNP3 connectors are supplied with the servo amplifier.
2. CN2L connector is not available for MR-J5-G(-N1) servo amplifiers.

Servo Amplifiers

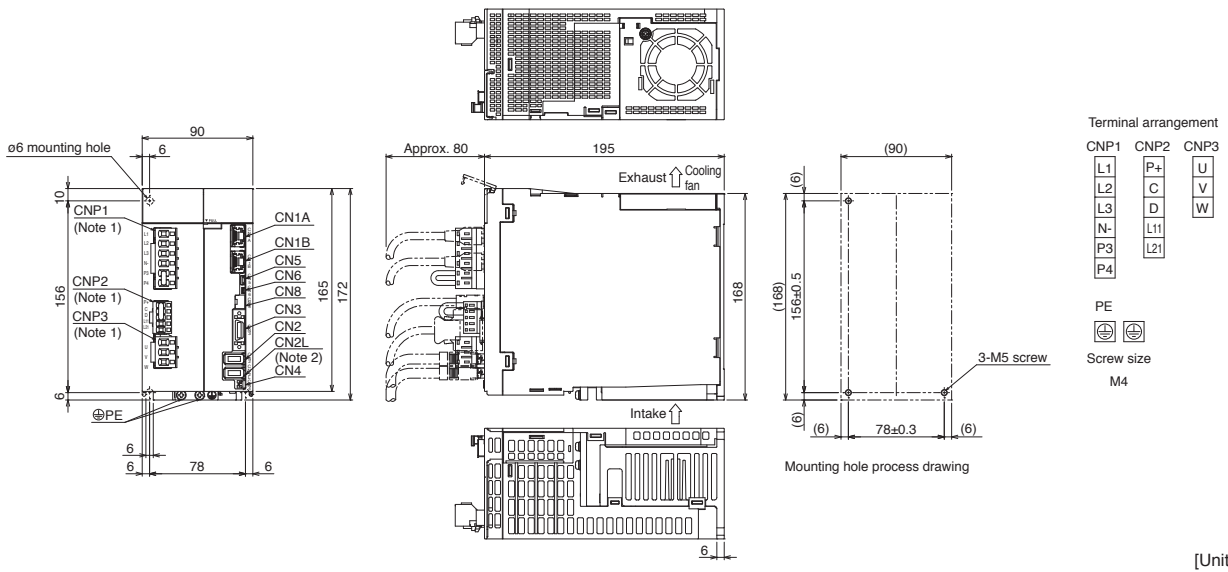
MR-J5-G_ Dimensions

G G-RJ

- MR-J5-70G(-N1), MR-J5-70G-RJ(N1)
- MR-J5-100G(-N1), MR-J5-100G-RJ(N1)



- MR-J5-200G(-N1), MR-J5-200G-RJ(N1)
- MR-J5-350G(-N1), MR-J5-350G-RJ(N1)

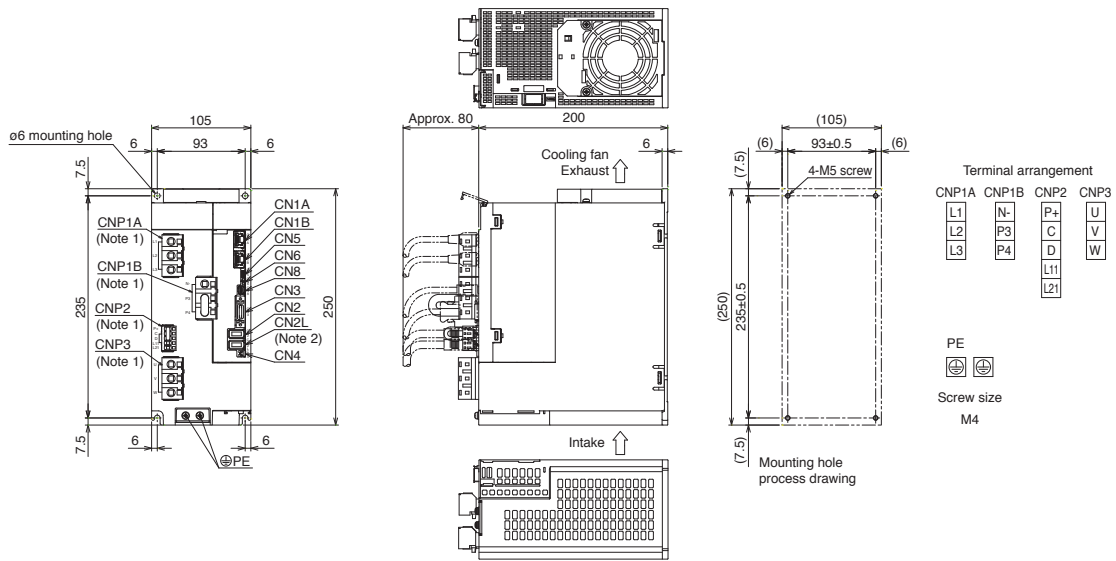


- Notes: 1. CNP1, CNP2, and CNP3 connectors are supplied with the servo amplifier.
2. CN2L connector is not available for MR-J5-G(-N1) servo amplifiers.

MR-J5-G_ Dimensions

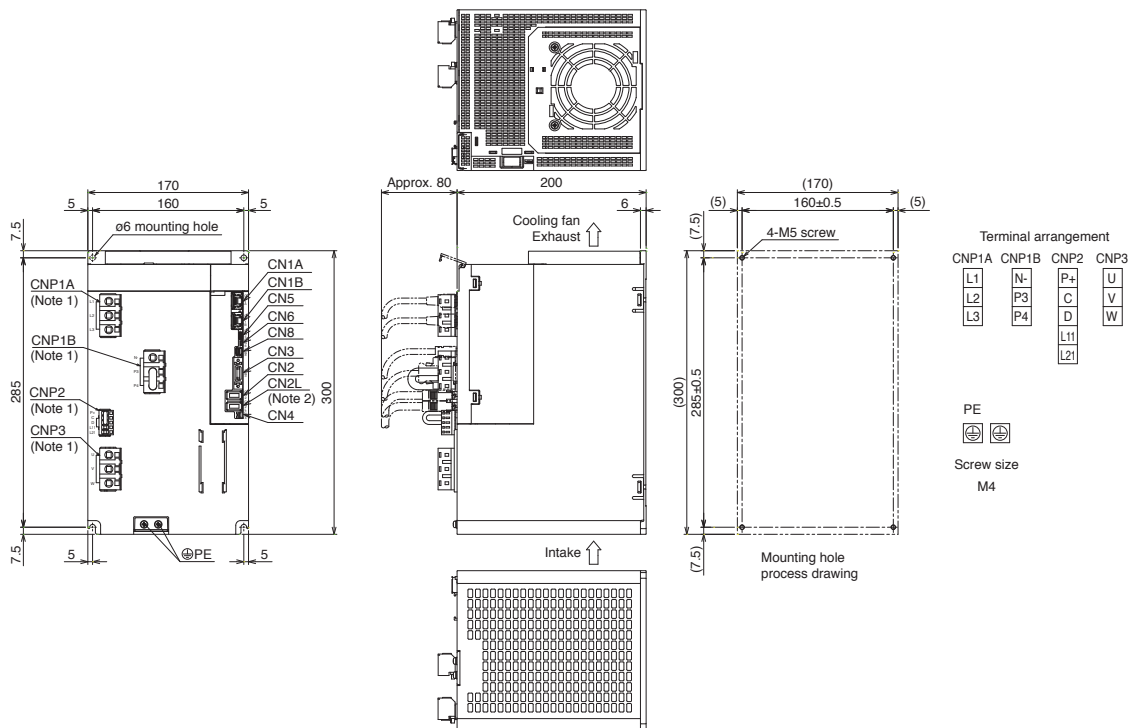
●MR-J5-500G(-N1), MR-J5-500G-RJ(N1)

G G-RJ



[Unit: mm]

●MR-J5-700G(-N1), MR-J5-700G-RJ(N1)



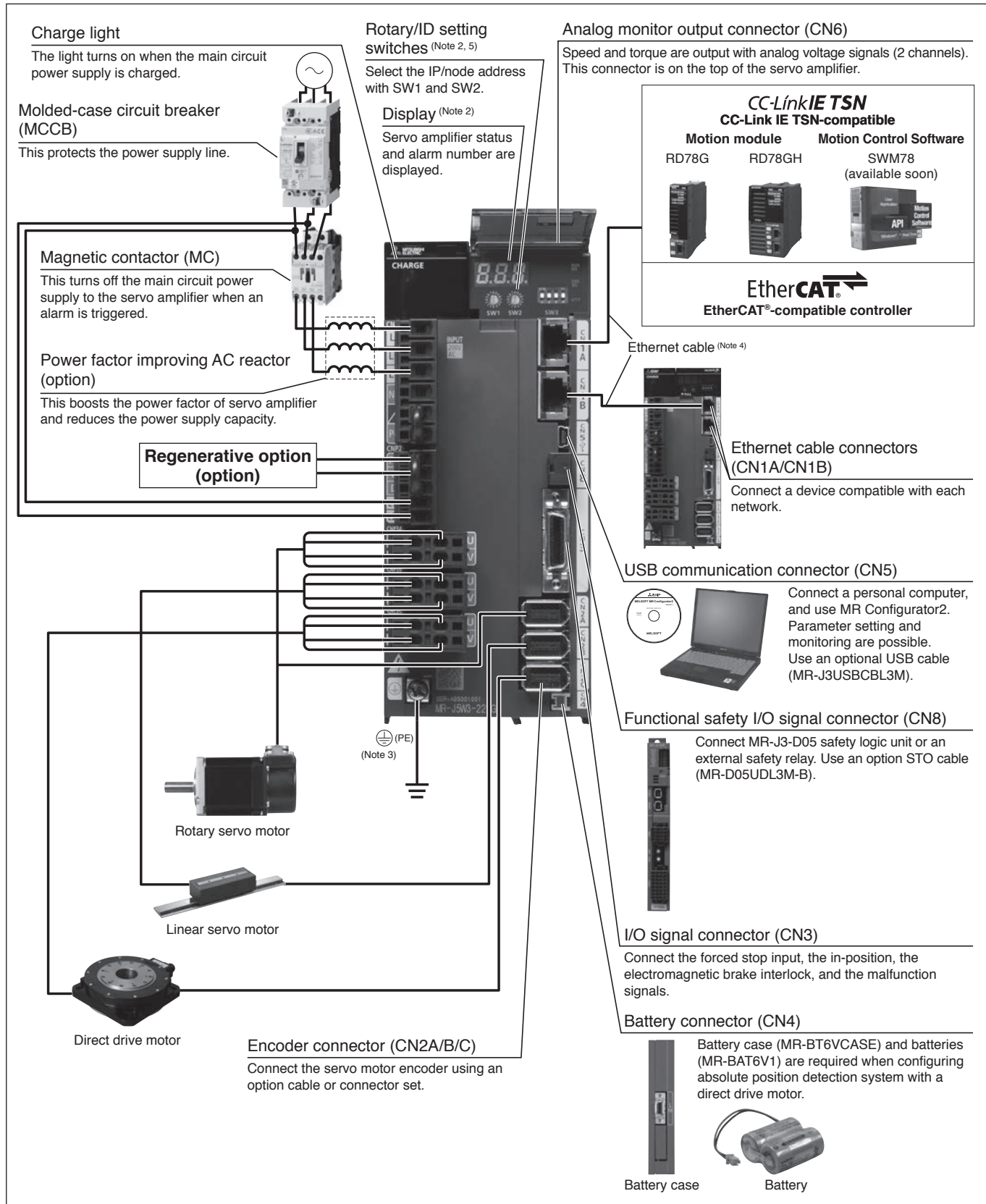
[Unit: mm]

Notes: 1. CNP1A, CNP1B, CNP2, and CNP3 connectors are supplied with the servo amplifier.
2. CN2L connector is not available for MR-J5-G(-N1) servo amplifiers.

MR-J5W_ Connections with Peripheral Equipment (Note 1)

WG

Peripheral equipment is connected to MR-J5W_ as described below. Connectors, cables, options, and other necessary equipment are available so that users can set up the servo amplifier easily and start using it right away.



- Notes:
1. The connection with the peripheral equipment is an example for MR-J5W3-222G(-N1). CNP3C and CN2C connectors are not available on MR-J5W2-G(-N1). Refer to "MR-J5 User's Manual" for the actual connections of each multi-axis servo amplifier.
 2. This picture shows when the display cover is open.
 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
 4. For specifications of the Ethernet cable, refer to "Ethernet Cable Specifications" on p. 7-33 in this catalog.
 5. This picture is an example for MR-J5W3-222G.

MR-J5W2-G(-N1) (2-Axis, Network Compatible) Specifications

WG

Servo amplifier model MR-J5W2-_-(-N1)		22G	44G	77G	1010G	
Output	Voltage	3-phase 0 V AC to 240 V AC				
	Rated current (each axis) [A]	1.8	2.8	5.8	6.0	
Main circuit power supply input	Voltage/frequency (Note 1)	AC input	3-phase or 1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz			3-phase 200 V AC to 240 V AC, 50 Hz/60 Hz
		DC input (Note 8)	283 V DC to 340 V DC			
	Rated current (Note 6) [A]	2.9	5.2	7.5	9.8	
	Permissible voltage fluctuation	AC input	3-phase or 1-phase 170 V AC to 264 V AC			3-phase 170 V AC to 264 V AC
		DC input (Note 8)	241 V DC to 374 V DC			
Permissible frequency fluctuation		±5 % maximum				
Control circuit power supply input	Voltage/frequency	AC input	1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz			
		DC input (Note 8)	283 V DC to 340 V DC			
	Rated current [A]	0.4				
	Permissible voltage fluctuation	AC input	1-phase 170 V AC to 264 V AC			
		DC input (Note 8)	241 V DC to 374 V DC			
Permissible frequency fluctuation		±5 % maximum				
Power consumption [W]		55				
Interface power supply		24 V DC ± 10 % (required current capacity: 0.35 A (including CN8 connector signals))				
Control method		Sine-wave PWM control/current control method				
Permissible regenerative power of the built-in regenerative resistor (Note 2, 3) [W]		20			100	
Dynamic brake (Note 4)		Built-in				
CC-Link IE TSN (MR-J5W2-G)	Communication cycle (Note 5, 12)	62.5 μs, 125 μs, 250 μs, 500 μs, 1 ms, 2 ms, 4 ms, 8 ms				
	Certified class	Class B				
EtherCAT® (MR-J5W2-G-N1)	Communication cycle (Note 5)	250 μs, 500 μs, 1 ms, 2 ms, 4 ms, 8 ms				
Communication function	USB	Connect a personal computer (MR Configurator2 compatible)				
Encoder output pulse		Compatible (A/B-phase pulse) (Note 9)				
Analog monitor		2 channels				
Fully closed loop control (Note 11, 12)		Two-wire type communication method				
Load-side encoder interface (Note 10)		Mitsubishi Electric high-speed serial communication				
Servo functions		Advanced vibration suppression control II, adaptive filter II, robust filter, quick tuning, auto tuning, one-touch tuning, tough drive function, drive recorder function, machine diagnosis function (including failure prediction), power monitoring function, lost motion compensation function, scale measurement function (Note 11, 12), super trace control (Note 11), continuous operation to torque control mode (Note 11, 13)				
Protective functions		Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection, instantaneous power failure protection, overspeed protection, error excessive protection, magnetic pole detection protection, linear servo control fault protection				
Safety sub-function, Safety performance		Refer to "Safety Sub-Functions" on pp. 1-11 and 1-12 in this catalog.				
Structure (IP rating)		Natural cooling, open (IP20)	Force cooling, open (IP20)			
Close mounting		Possible (Note 7)				
Mass [kg]		1.5			1.9	

- Notes:
1. Rated output and speed of a rotary servo motor and a direct drive motor; and continuous thrust and maximum speed of a linear servo motor are applicable when the servo amplifier is operated within the specified power supply voltage and frequency.
 2. Select the most suitable regenerative option for your system with our drive system sizing software Motorizer.
 3. Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.
 4. When using the dynamic brake, refer to "MR-J5 User's Manual" for the permissible load to motor inertia ratio and the permissible load to mass ratio.
 5. The command communication cycle depends on the controller specifications and the number of slaves connected.
 6. This value is applicable when a 3-phase power supply is used.
 7. When the servo amplifiers are closely mounted, keep the ambient temperature within 0 °C to 45 °C, or use the servo amplifiers at 75 % or less of the effective load ratio.
 8. For a connection example of power supply circuit with DC input, refer to "MR-J5 User's Manual".
 9. A/B-phase pulses are not outputted at a communication cycle of 62.5 μs.
 10. Not compatible with pulse train interface (A/B/Z-phase differential output type).
 11. For the servo amplifier firmware version compatible with this function, refer to "MR-J5 User's Manual".
 12. For the restrictions on the communication cycle, refer to "Restrictions" in this catalog.
 13. The continuous operation to torque control mode is not available with MR-J5W2-G-N1.

MR-J5W3-G(-N1) (3-Axis, Network Compatible) Specifications

WG

Servo amplifier model MR-J5W3-_(-N1)		222G	444G
Output	Voltage		3-phase 0 V AC to 240 V AC
	Rated current (each axis) [A]		1.8 2.8
Main circuit power supply input	Voltage/frequency ^(Note 1)	AC input	3-phase or 1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz
		DC input ^(Note 8)	283 V DC to 340 V DC
	Rated current ^(Note 6) [A]		4.3 7.8
	Permissible voltage fluctuation	AC input	3-phase or 1-phase 170 V AC to 264 V AC
		DC input ^(Note 8)	241 V DC to 374 V DC
Permissible frequency fluctuation		±5 % maximum	
Control circuit power supply input	Voltage/frequency	AC input	1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz
		DC input ^(Note 8)	283 V DC to 340 V DC
	Rated current [A]		0.4
	Permissible voltage fluctuation	AC input	1-phase 170 V AC to 264 V AC
		DC input ^(Note 8)	241 V DC to 374 V DC
Permissible frequency fluctuation		±5 % maximum	
Power consumption [W]		55	
Interface power supply		24 V DC ± 10 % (required current capacity: 0.45 A (including CN8 connector signals))	
Control method		Sine-wave PWM control/current control method	
Permissible regenerative power of the built-in regenerative resistor ^(Note 2, 3) [W]		30	
Dynamic brake ^(Note 4)		Built-in	
CC-Link IE TSN (MR-J5W3-G)	Communication cycle ^(Note 5)	125 μs, 250 μs, 500 μs, 1 ms, 2 ms, 4 ms, 8 ms	
	Certified class	Class B	
EtherCAT® (MR-J5W3-G-N1)	Communication cycle ^(Note 5)	250 μs, 500 μs, 1 ms, 2 ms, 4 ms, 8 ms	
Communication function	USB	Connect a personal computer (MR Configurator2 compatible)	
Encoder output pulse	MR-J5W3-G	Compatible only with A-axis and B-axis (A/B-phase pulse) ^(Note 9)	
	MR-J5W3-G-N1	Not compatible	
Analog monitor		2 channels	
Fully closed loop control		Not available	
Servo functions		Advanced vibration suppression control II, adaptive filter II, robust filter, quick tuning, auto tuning, one-touch tuning, tough drive function, drive recorder function, machine diagnosis function (including failure prediction), power monitoring function, lost motion compensation function, super trace control ^(Note 10) , continuous operation to torque control mode ^(Note 10, 11)	
Protective functions		Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection, instantaneous power failure protection, overspeed protection, error excessive protection, magnetic pole detection protection, linear servo control fault protection	
Safety sub-function, Safety performance		Refer to "Safety Sub-Functions" on pp. 1-11 and 1-12 in this catalog.	
Structure (IP rating)		Force cooling, open (IP20)	
Close mounting		Possible ^(Note 7)	
Mass [kg]		1.8	

Notes: 1. Rated output and speed of a rotary servo motor and a direct drive motor; and continuous thrust and maximum speed of a linear servo motor are applicable when the servo amplifier is operated within the specified power supply voltage and frequency.

2. Select the most suitable regenerative option for your system with our drive system sizing software Motorizer.

3. Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.

4. When using the dynamic brake, refer to "MR-J5 User's Manual" for the permissible load to motor inertia ratio and the permissible load to mass ratio.

5. The command communication cycle depends on the controller specifications and the number of slaves connected.

6. This value is applicable when a 3-phase power supply is used.

7. When the servo amplifiers are closely mounted, keep the ambient temperature within 0 °C to 45 °C, or use the servo amplifiers at 75 % or less of the effective load ratio.

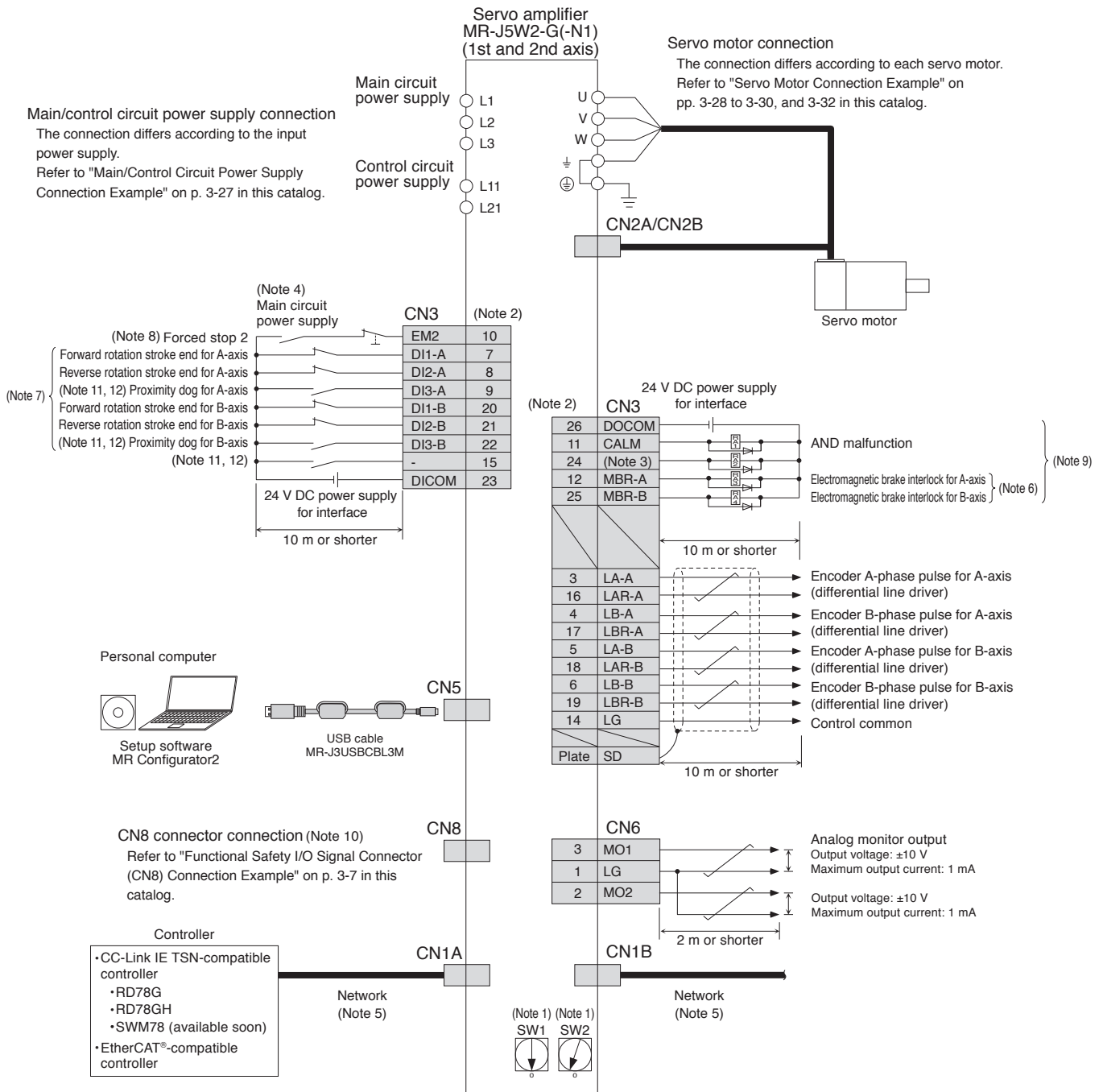
8. For a connection example of power supply circuit with DC input, refer to "MR-J5 User's Manual".

9. A/B-phase pulses are not outputted at a communication cycle of 125 μs.

10. For the servo amplifier firmware version compatible with this function, refer to "MR-J5 User's Manual".

11. The continuous operation to torque control mode is not available with MR-J5W_-G-N1.

MR-J5W2-G(-N1) Standard Wiring Diagram Example

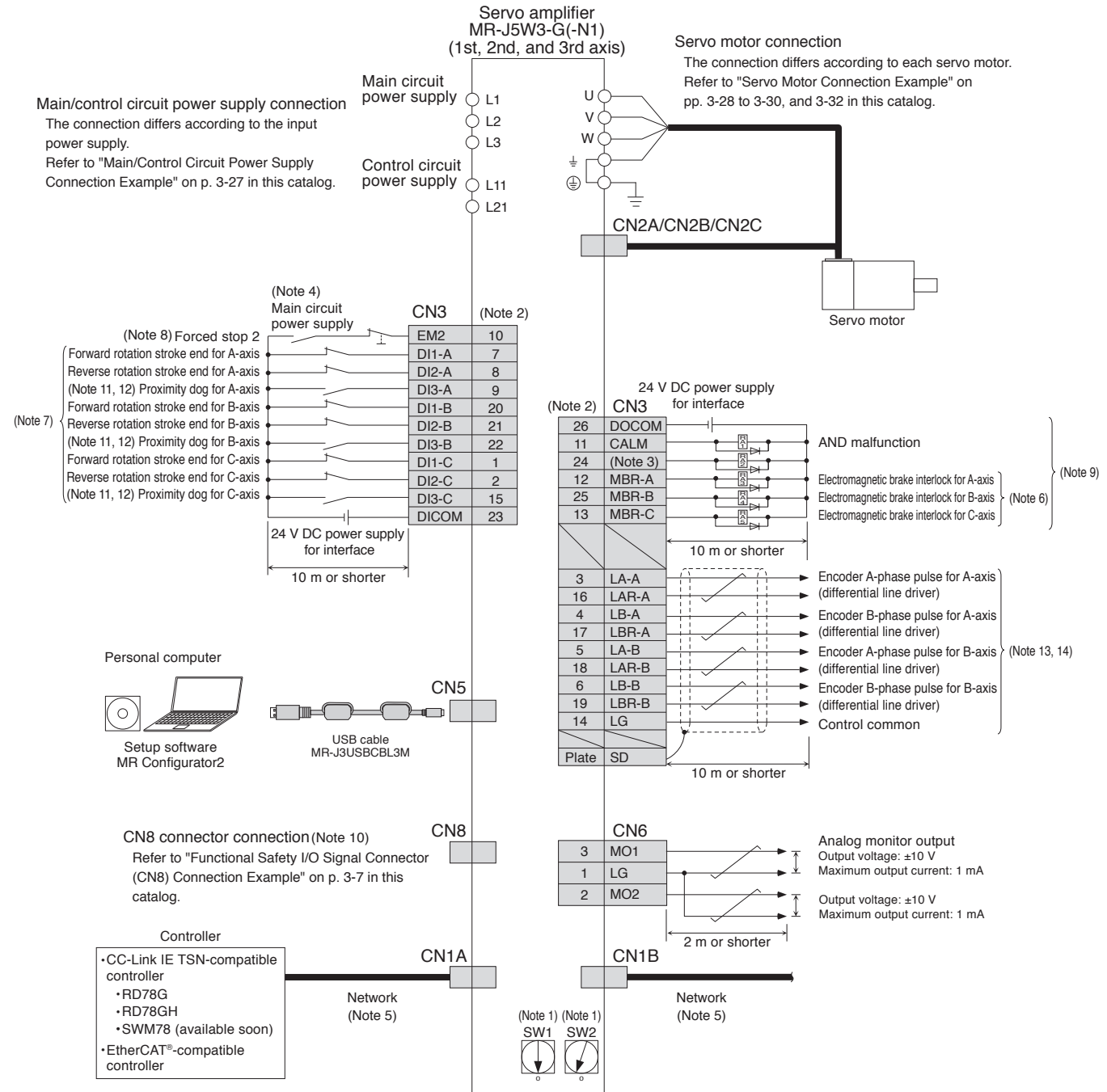


- Notes: 1. The node address or the 4th octet of the IP address can be set to between 1 and 254 with a combination of the ID setting switches or the rotary switches (SW1 and SW2). Note that the number of the connectable slaves depends on the controller specifications.
2. This is for sink wiring. Source wiring is also possible.
3. CINP (AND in-position) is assigned to this pin as default. A device for this pin can be changed with [Pr. PD08].
4. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
5. When branching off CC-Link IE TSN (synchronous communication function) with a switching hub, use a switching hub (Class B) recommended by CC-Link Partner Association. When a switching hub (Class A) is used, there are restrictions on the topologies to be used. Refer to "MELSEC iQ-R Motion Module User's Manual (Startup)" for details.
6. When using a linear servo motor or direct drive motor, use MBR (Electromagnetic brake interlock) for an external brake mechanism.
7. Devices can be assigned for DI1-A/B, DI2-A/B, and DI3-A/B with controller setting. Refer to User's Manuals of the controller for details on setting.
8. The forced stop signal is issued for two axes of the servo amplifier. For overall system, apply the emergency stop on the controller side.
9. Devices for these pins can be changed with [Pr. PD07] and [Pr. PD09].
10. Attach a short-circuit connector supplied with the servo amplifier when the functional safety (STO function) is not used.
11. These devices can be changed to TPR1 (Touch probe 1), TPR2 (Touch probe 2) and TPR3 (Touch probe 3) with [Pr. PD05] and [Pr. PD51].
12. For the servo amplifier firmware version compatible with the touch probe function, refer to "MR-J5 User's Manual". For the restrictions on the communication cycle, refer to "Restrictions" in this catalog.

! Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

MR-J5W3-G(-N1) Standard Wiring Diagram Example

WG



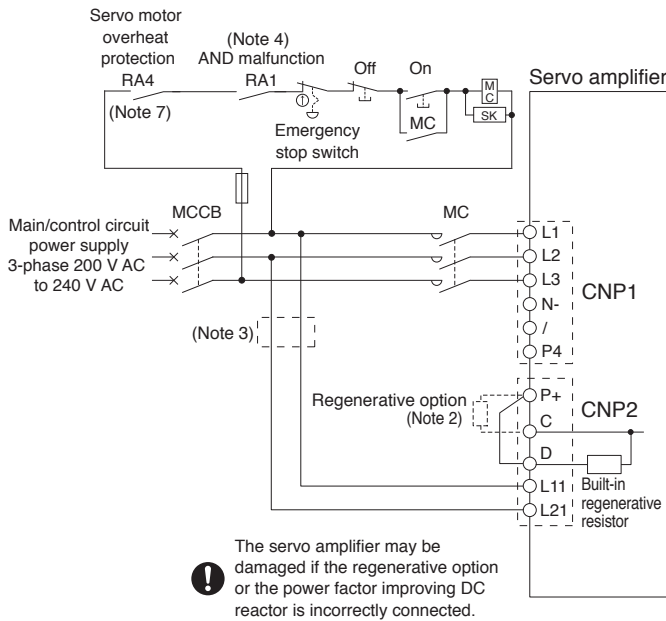
- Notes:
- The node address or the 4th octet of the IP address can be set to between 1 and 254 with a combination of the ID setting switches or the rotary switches (SW1 and SW2). Note that the number of the connectable slaves depends on the controller specifications.
 - This is for sink wiring. Source wiring is also possible.
 - CINP (AND in-position) is assigned to this pin as default. A device for this pin can be changed with [Pr. PD08].
 - To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
 - When branching off CC-Link IE TSN (synchronous communication function) with a switching hub, use a switching hub (Class B) recommended by CC-Link Partner Association. When a switching hub (Class A) is used, there are restrictions on the topologies to be used. Refer to "MELSEC iQ-R Motion Module User's Manual (Startup)" for details.
 - When using a linear servo motor or direct drive motor, use MBR (Electromagnetic brake interlock) for an external brake mechanism.
 - Devices can be assigned for DI1-A/B/C, DI2-A/B/C, and DI3-A/B/C with controller setting. Refer to User's Manuals of the controller for details on setting.
 - The forced stop signal is issued for three axes of the servo amplifier. For overall system, apply the emergency stop on the controller side.
 - Devices for these pins can be changed with [Pr. PD07] and [Pr. PD09].
 - Attach a short-circuit connector supplied with the servo amplifier when the functional safety (STO function) is not used.
 - These devices can be changed to TPR1 (Touch probe 1), TPR2 (Touch probe 2), and TPR3 (Touch probe 3) with [Pr. PD05].
 - For the servo amplifier firmware version compatible with the touch probe function, refer to "MR-J5 User's Manual". For the restrictions on the communication cycle, refer to "Restrictions" in this catalog.
 - When MR-J5W3-G is used with the touch probe function enabled, A/B-phase pulses are not outputted.
 - When MR-J5W3-G-N1 is used, A/B-phase pulses are not outputted.



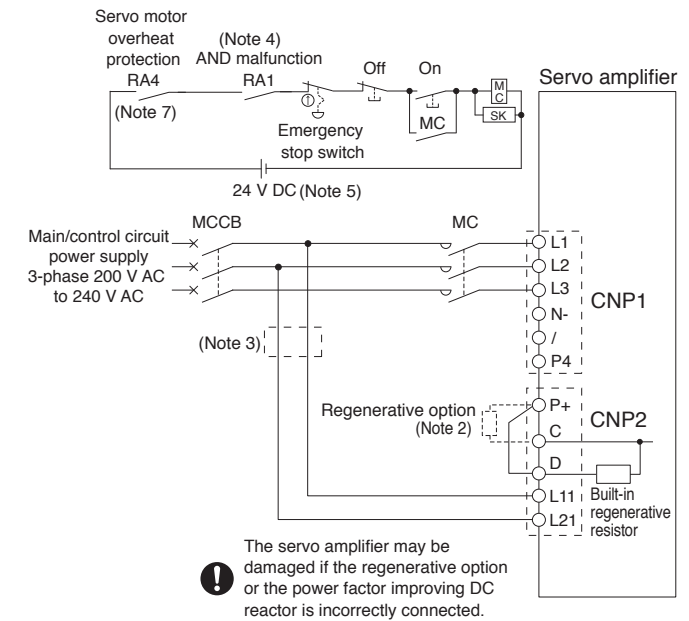
Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

Main/Control Circuit Power Supply Connection Example (Note 6)

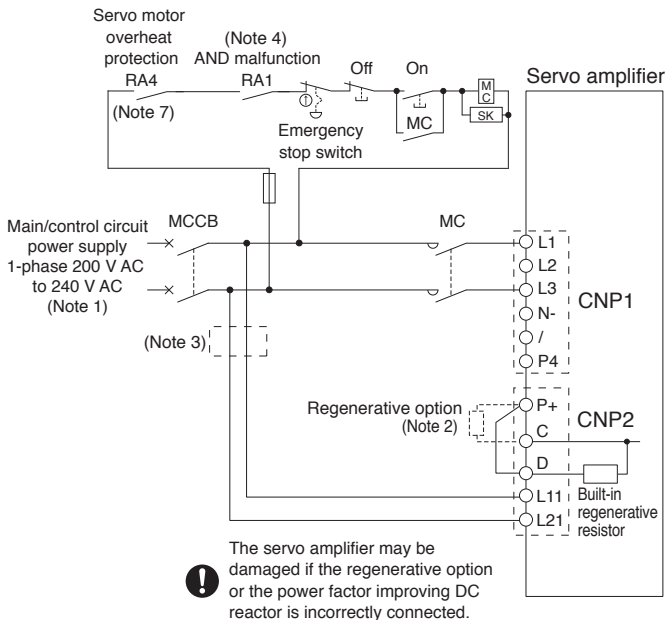
● For 3-phase 200 V AC and driving on/off of main circuit power supply with AC power supply



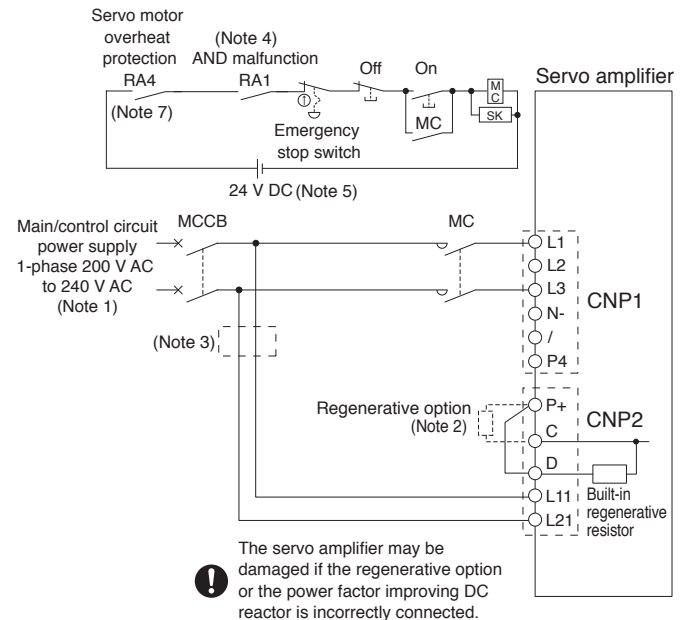
● For 3-phase 200 V AC and driving on/off of main circuit power supply with DC power supply



● For 1-phase 200 V AC and driving on/off of main circuit power supply with AC power supply



● For 1-phase 200 V AC and driving on/off of main circuit power supply with DC power supply



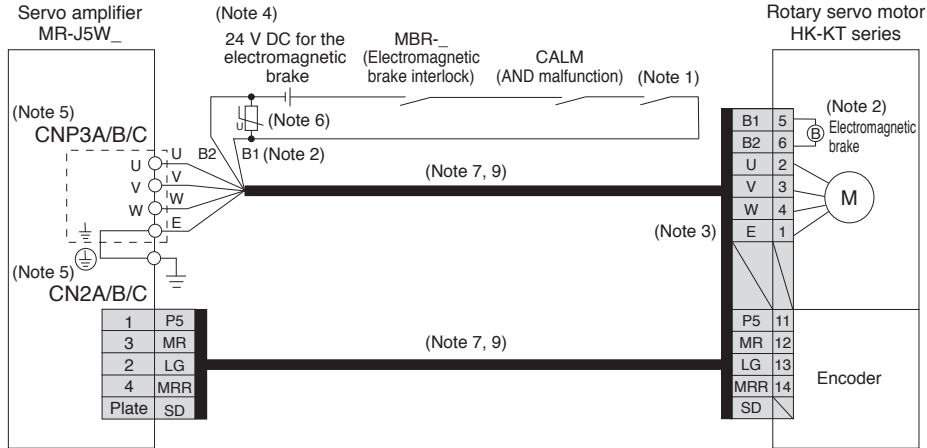
- Notes:
1. For 1-phase 200 V AC to 240 V AC, connect the power supply to L1 and L3 terminals. Do not connect anything to L2.
 2. Disconnect a short-circuit bar between P+ and D when connecting the regenerative option externally.
 3. When wires used for L11 and L21 are thinner than those for L1, L2, and L3, use a molded-case circuit breaker or a fuse. Refer to "MR-J5 User's Manual" for details.
 4. Select either of the following functions for CALM (AND malfunction) with the controller.
 - 1) The contact opens when an alarm occurs on one of the axes.
 - 2) The contact opens when an alarm occurs on all axes.
 5. Do not use the 24 V DC interface power supply for the magnetic contactor. Provide a dedicated power supply to the magnetic contactor.
 6. For a connection example of power supply circuit with DC input, refer to "MR-J5 User's Manual".
 7. When connecting a linear servo motor with a thermal protector, add a contact to shut off by being interlocked with the thermal protector output of the linear servo motor.



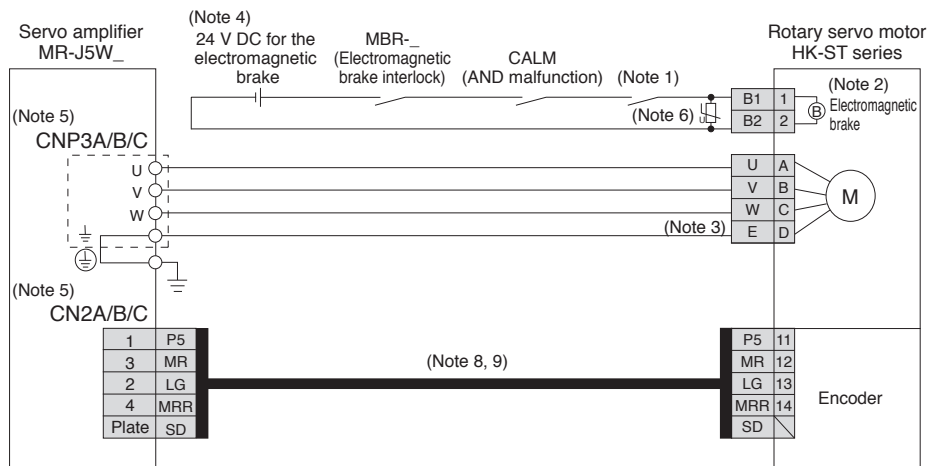
Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

Servo Motor Connection Example (Rotary Servo Motor) Semi Closed Loop Control System with MR-J5W_

● For HK-KT series



● For HK-ST series



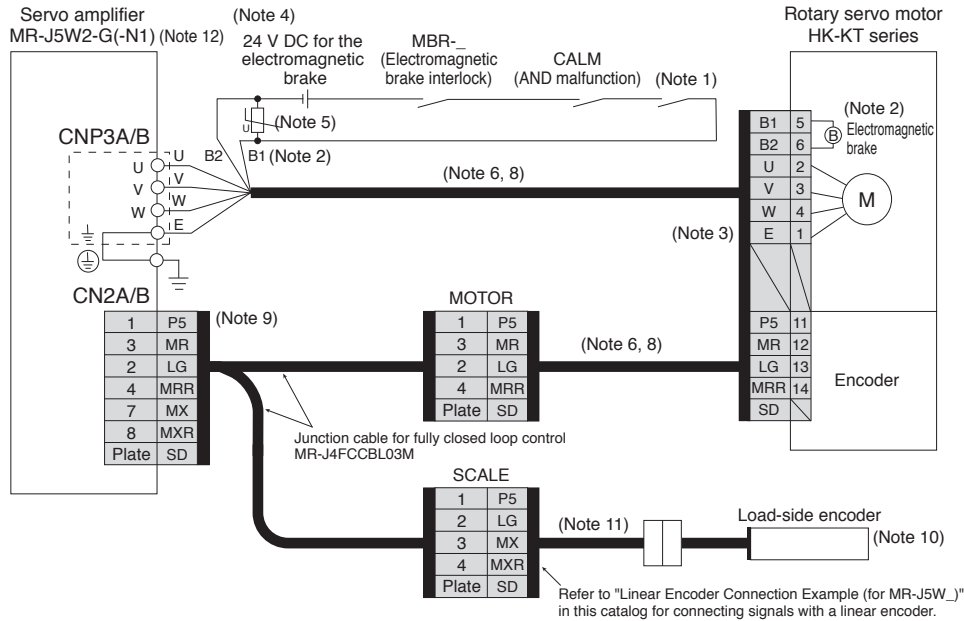
- Notes:
1. Create the circuit in order to shut off by being interlocked with the emergency stop switch.
 2. This is for the servo motors with an electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.
 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
 4. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
 5. CNP3C and CN2C connectors are available for MR-J5W3-G(-N1) servo amplifiers.
 6. Install a surge absorber between B1 and B2.
 7. This is for using an option dual cable type. Single cable types are also available.
 8. Encoder cables are available as an option.
 9. Refer to "Rotary Servo Motor User's Manual" when fabricating the cables.



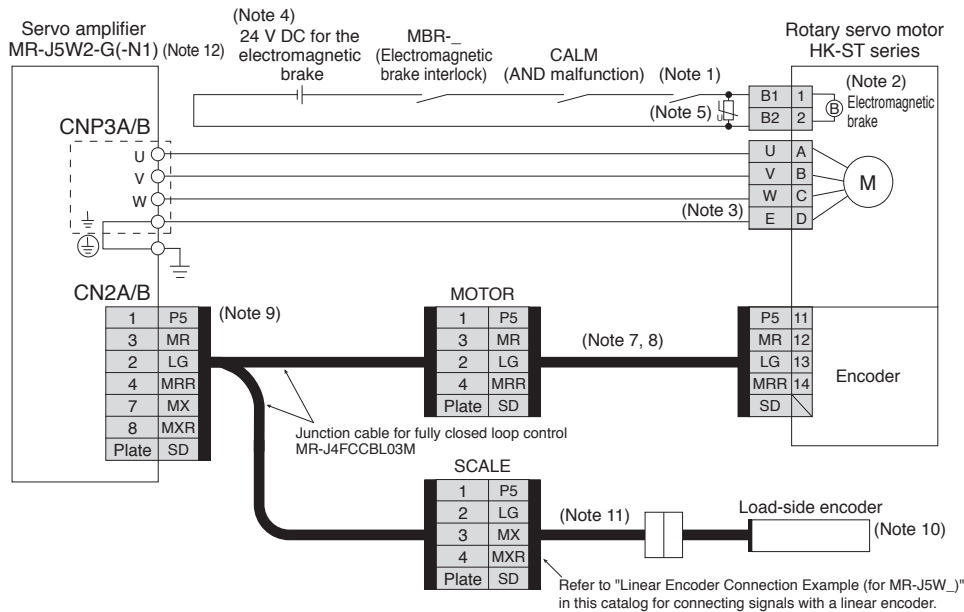
Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

Servo Motor Connection Example (Rotary Servo Motor) Fully Closed Loop Control System with MR-J5W2-G(-N1)

● For HK-KT series



● For HK-ST series



- Notes:
1. Create the circuit in order to shut off by being interlocked with the emergency stop switch.
 2. This is for the servo motors with an electromagnetic brake. The electromagnetic brake terminals (B1, B2) do not have polarity.
 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
 4. Do not use the 24 V DC interface power supply for the electromagnetic brake. Provide a dedicated power supply to the electromagnetic brake.
 5. Install a surge absorber between B1 and B2.
 6. This is for using an option dual cable type. Single cable types are also available.
 7. Encoder cables are available as an option.
 8. Refer to "Rotary Servo Motor User's Manual" when fabricating the cables.
 9. For fully closed loop control, the load-side encoder and the servo motor encoder are compatible only with two-wire type communication method. Four-wire type cannot be used.
 10. For linear encoders, refer to "List of Linear Encoders" in this catalog. Refer to "MR-J5 User's Manual" for the fully closed loop control with a rotary encoder.
 11. Necessary encoder cables vary depending on the load-side encoder. Refer to "MR-J5 User's Manual" and "Rotary Servo Motor User's Manual".
 12. MR-J5W3-G(-N1) does not support the fully closed loop control.

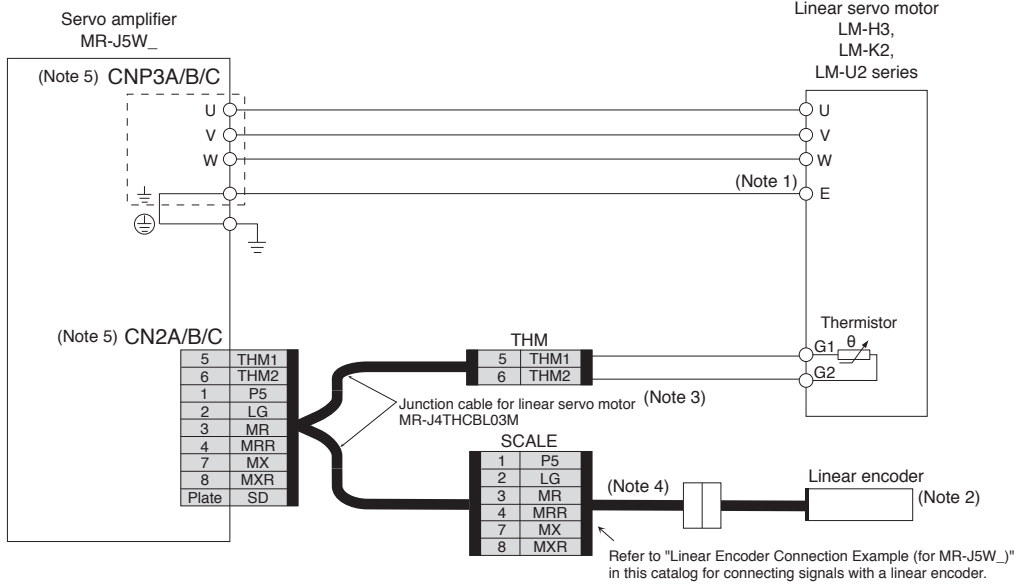


Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

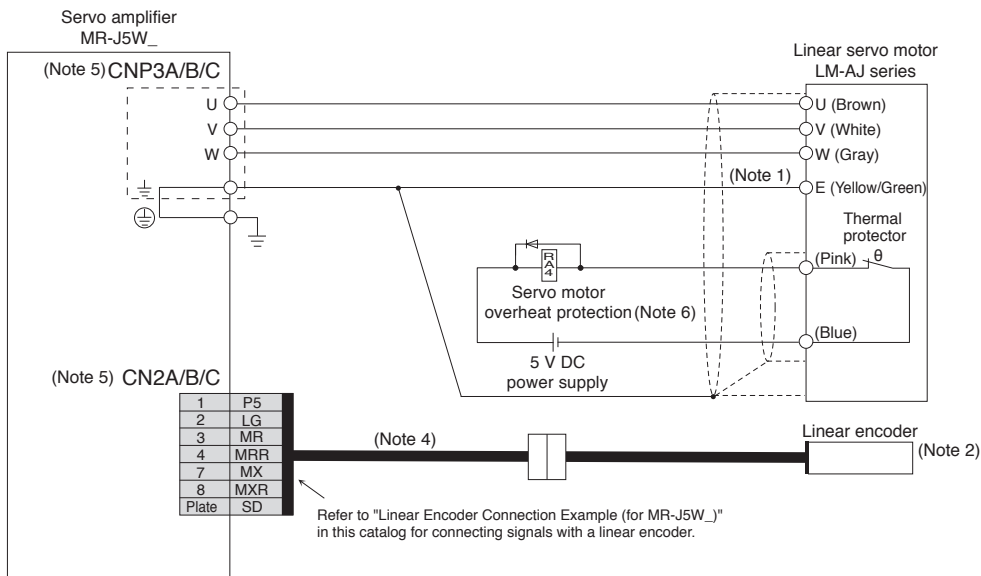
Common Specifications
Servo System Controllers
Servo Amplifiers
Rotary Servo Motors
Linear Servo Motors
Direct Drive Motors
Options/Peripheral Equipment
LV/S/Wires
Product List
Precautions
Support

Servo Motor Connection Example (Linear Servo Motor) Linear Servo System with MR-J5W_

● For LM-H3/LM-K2/LM-U2 series



● For LM-AJ series

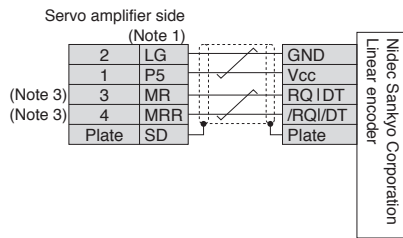
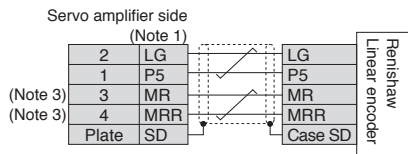
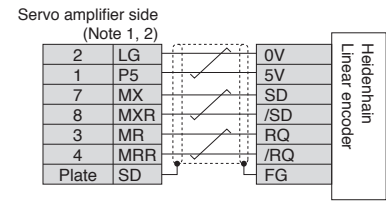
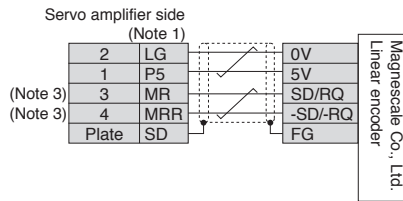
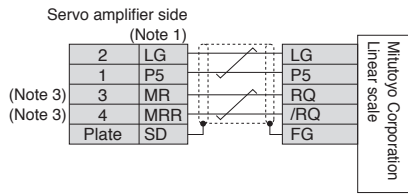


- Notes:
1. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
 2. For linear encoders, refer to "List of Linear Encoders" in this catalog.
 3. MR-J4THCBL03M junction cable for linear servo motor is compatible with both two-wire and four-wire type linear encoders.
 4. Necessary cables vary depending on the linear encoder. Refer to "MR-J5 Partner's Encoder User's Manual" for details.
 5. CNP3C and CN2C connectors are available for MR-J5W3-G(-N1) servo amplifiers.
 6. Create a relay circuit to turn off the main circuit power supply when the thermal protector is opened by overheating. Use a relay designed for a flowing current of 1000 mA or less. If a mechanical relay is used, use a relay designed for a flowing current of 50 mA to 1000 mA.



Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

Linear Encoder Connection Example (for MR-J5W_)



- Notes:
1. For the number of the wire pairs for LG and P5, refer to "MR-J5 Partner's Encoder User's Manual".
 2. For fully closed loop control, the load-side encoder and the servo motor encoder are compatible only with two-wire type communication method. Four-wire type cannot be used.
 3. For the fully closed loop control, the signals of 3-pin and 4-pin are as follows:
3-pin: MX
4-pin: MXR



Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

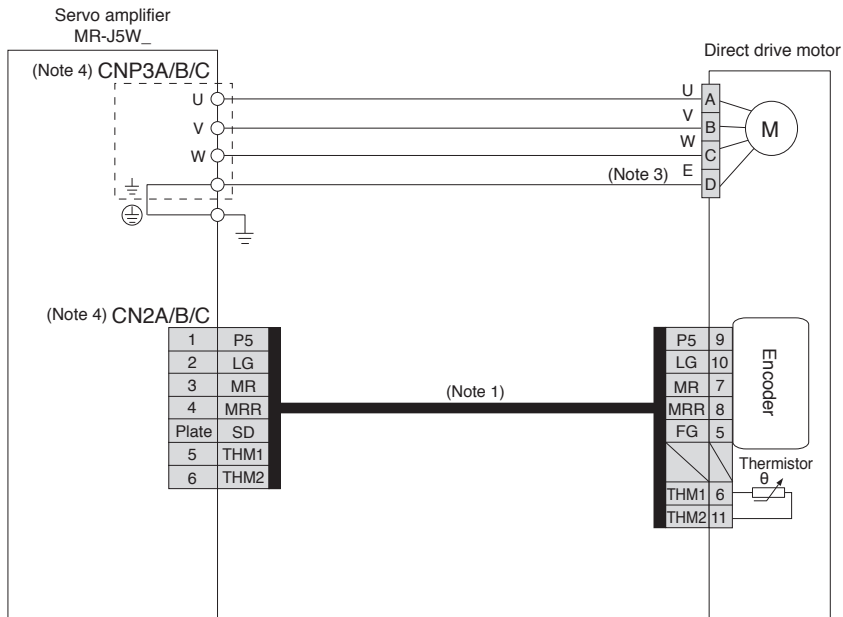
Product List

Precautions

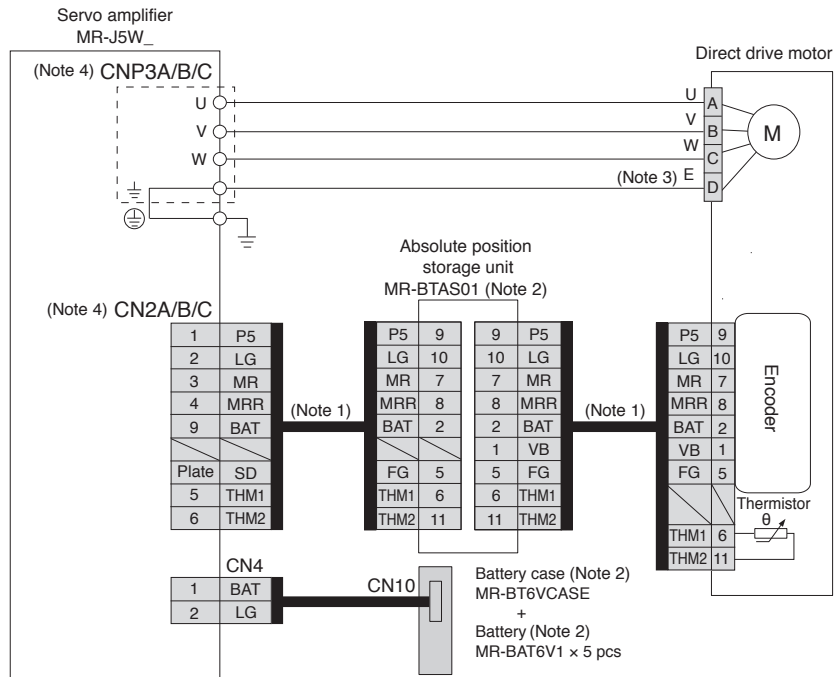
Support

Servo Motor Connection Example (Direct Drive Motor)

● For TM-RG2M/TM-RU2M/TM-RFM series (incremental system)



● For TM-RG2M/TM-RU2M/TM-RFM series (absolute position detection system)



- Notes:
1. Fabricate this encoder cable. Refer to "Direct Drive Motor User's Manual" when fabricating the encoder cable.
 2. An MR-BTAS01 absolute position storage unit, MR-BT6VCASE battery case, and MR-BAT6V1 batteries (sold as options) are required for absolute position detection system. Refer to "MR-J5 User's Manual" and "Direct Drive Motor User's Manual" for details of absolute position detection system.
 3. Connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier for grounding the servo motor.
 4. CNP3C and CN2C connectors are available for MR-J5W3-G(-N1) servo amplifiers.



Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

WG

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

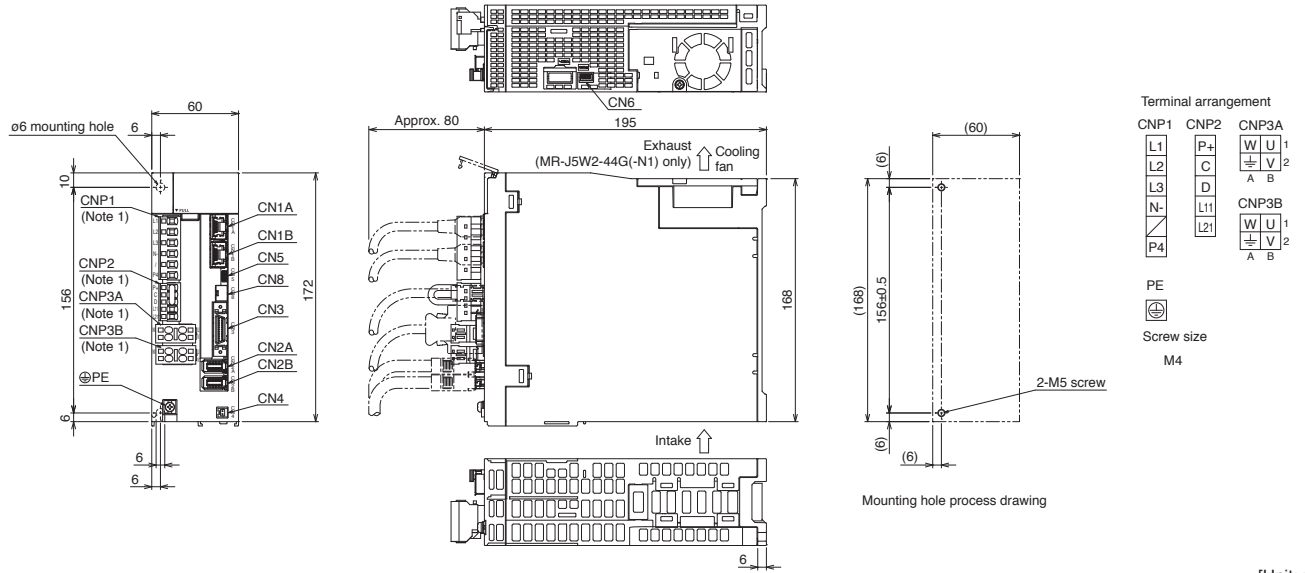
Product List

Precautions

Support

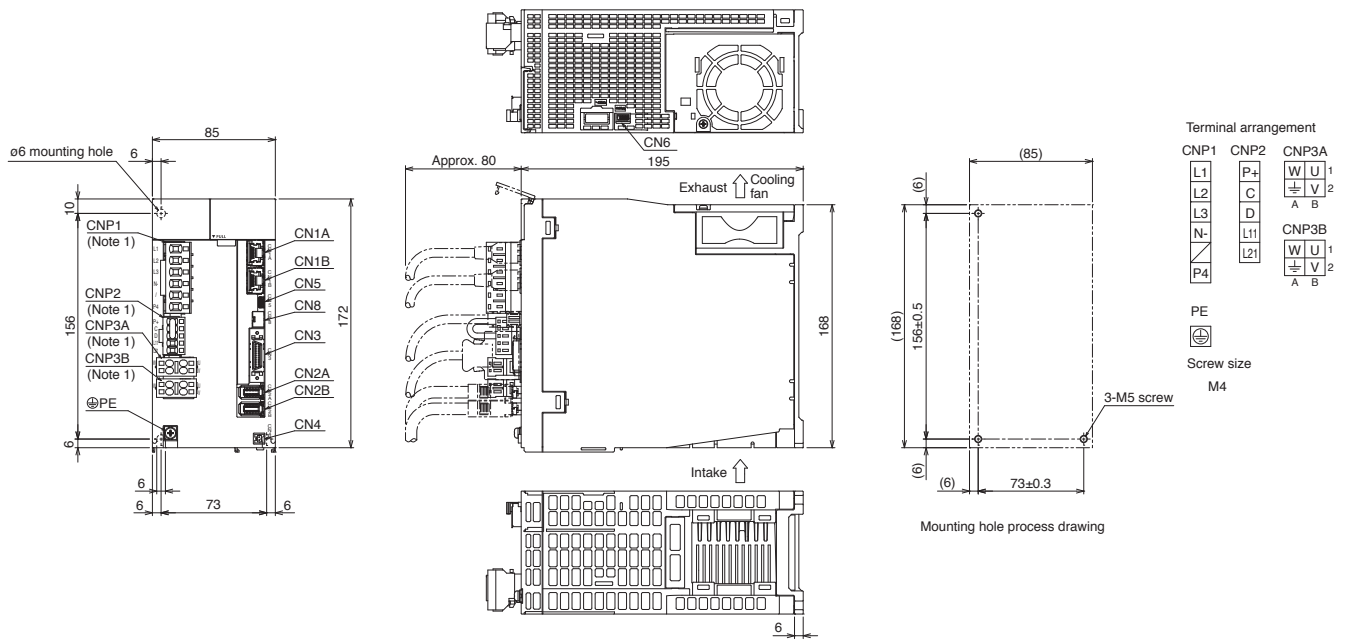
MR-J5W2-G(-N1) Dimensions

- MR-J5W2-22G(-N1)
- MR-J5W2-44G(-N1)



[Unit: mm]

- MR-J5W2-77G(-N1)
- MR-J5W2-1010G(-N1)



[Unit: mm]

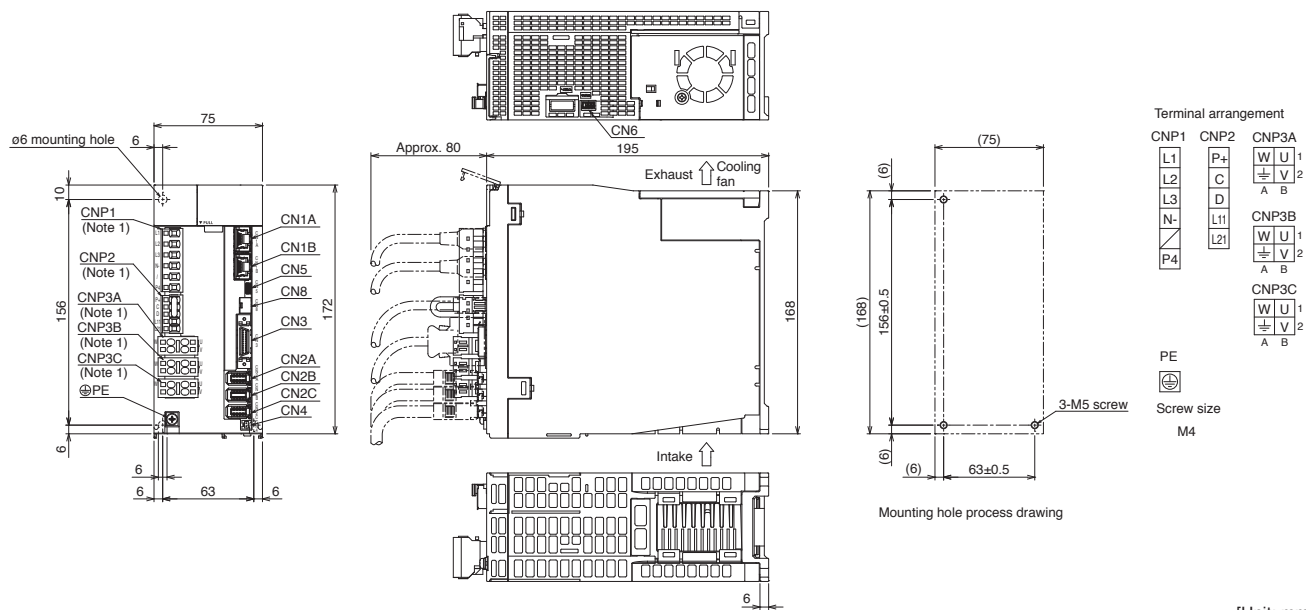
Notes: 1. CNP1, CNP2, CNP3A, and CNP3B connectors are supplied with the servo amplifier.

Servo Amplifiers

MR-J5W3-G(-N1) Dimensions

- MR-J5W3-222G(-N1)
- MR-J5W3-444G(-N1)

WG



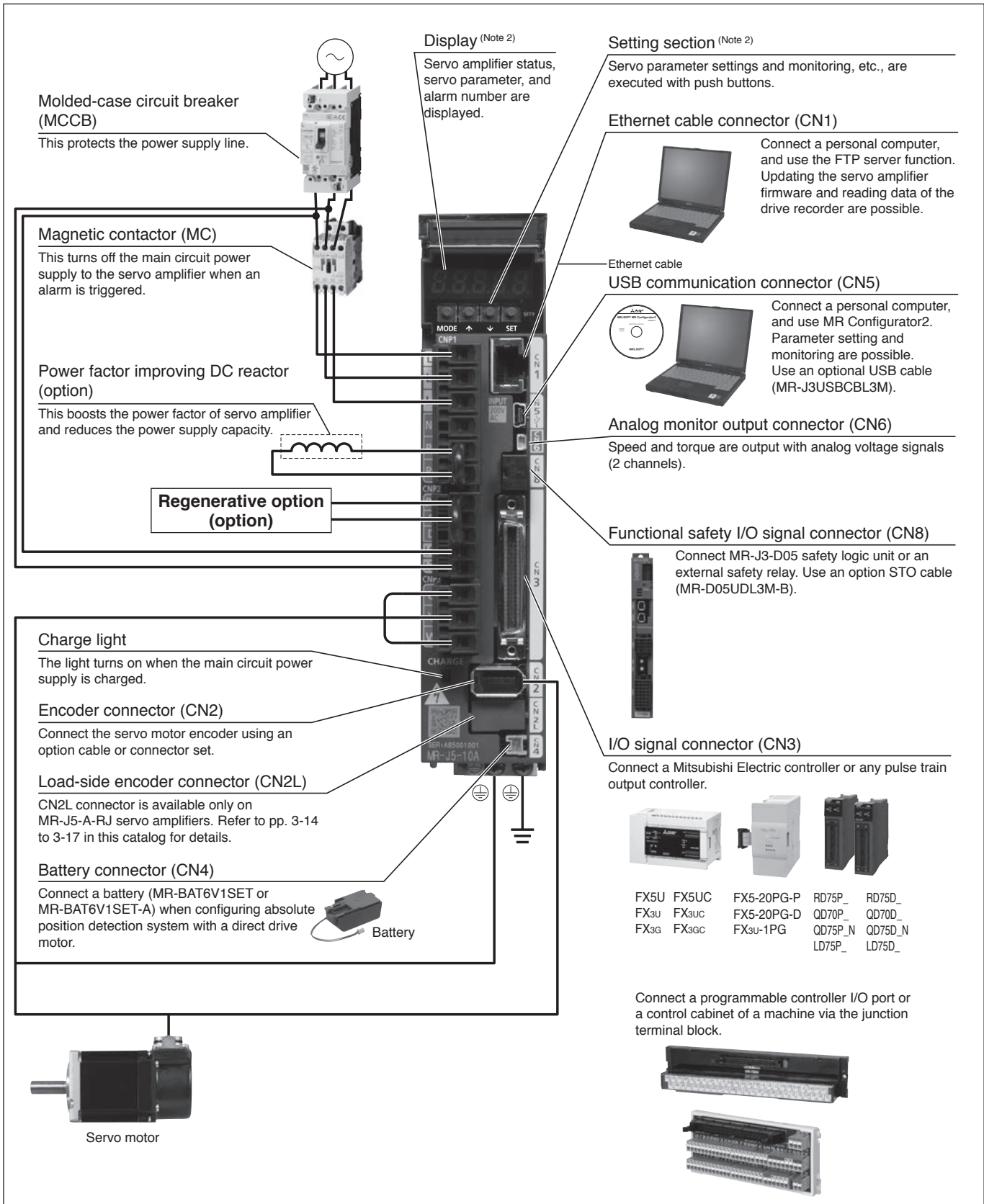
[Unit: mm]

Notes: 1. CNP1, CNP2, CNP3A, CNP3B, and CNP3C connectors are supplied with the servo amplifier.

MR-J5-A_ Connections with Peripheral Equipment (Note 1)

A A-RJ

Peripheral equipment is connected to MR-J5-A_ as described below. Connectors, cables, options, and other necessary equipment are available so that users can set up the servo amplifier easily and start using it right away.



Notes: 1. The connection with the peripheral equipment is an example for MR-J5-350A(-RJ(N1)) or smaller servo amplifiers. Refer to "MR-J5 User's Manual" for the actual connections.
2. This picture shows when the display cover is open.

Common Specifications
Servo System Controllers
Servo Amplifiers
Rotary Servo Motors
Linear Servo Motors
Direct Drive Motors
Options/Peripheral Equipment
LVSWires
Product List
Precautions
Support

Servo Amplifiers

MR-J5-A_ (General-Purpose Interface) Specifications

A **A-RJ**

Servo amplifier model MR-J5-_-(-RJ)		10A	20A	40A	60A	70A	100A	200A	350A	500A	700A	
Output	Voltage	3-phase 0 V AC to 240 V AC										
	Rated current [A]	1.3	1.8	2.8	3.2	5.8	6.0	11.0	17.0	28.0	37.0	
Main circuit power supply input	Voltage/frequency (Note 1)	AC input	3-phase or 1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz				3-phase or 1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz (Note 7)		3-phase 200 V AC to 240 V AC, 50 Hz/60 Hz			
		DC input (Note 8)	283 V DC to 340 V DC									
	Rated current (Note 6) [A]	0.9	1.5	2.6	3.2	3.8	5.0	10.5	16.0	21.7	28.9	
	Permissible voltage fluctuation	AC input	3-phase or 1-phase 170 V AC to 264 V AC				3-phase or 1-phase 170 V AC to 264 V AC (Note 7)		3-phase 170 V AC to 264 V AC			
		DC input (Note 8)	241 V DC to 374 V DC									
Permissible frequency fluctuation	±5 % maximum											
Control circuit power supply input	Voltage/frequency	AC input	1-phase 200 V AC to 240 V AC, 50 Hz/60 Hz									
		DC input (Note 8)	283 V DC to 340 V DC									
	Rated current [A]	0.2								0.3		
	Permissible voltage fluctuation	AC input	1-phase 170 V AC to 264 V AC									
		DC input (Note 8)	241 V DC to 374 V DC									
Permissible frequency fluctuation	±5 % maximum											
Power consumption [W]	30											
Interface power supply	24 V DC ± 10 % (required current capacity: 0.5 A (including CN8 connector signals))											
Control method	Sine-wave PWM control/current control method											
Permissible regenerative power of the built-in regenerative resistor (Note 2, 3) [W]	-	10			30		100		130		170	
Dynamic brake (Note 4)	Built-in											
Communication function	USB	Connect a personal computer (MR Configurator2 compatible)										
Encoder output pulse	Compatible (A/B/Z-phase pulse)											
Analog monitor	2 channels											
Position control mode	Maximum input pulse frequency	4 Mpulses/s (when using differential receiver), 200 kpulses/s (when using open collector)										
	Positioning feedback pulse	Encoder resolution: 26 bits										
	Command pulse multiplying factor	Electronic gear A/B multiple, A: 1 to 2147483647, B: 1 to 2147483647, 1/10 < A/B < 64000										
	In-position range setting	0 pulse to ±16777215 pulses (command pulse unit)										
	Error excessive	±3 rotations										
	Torque limit	Set by servo parameters or external analog input (0 V DC to +10 V DC/maximum torque)										
Speed control mode	Speed control range	Analog speed command 1:2000, internal speed command 1:5000										
	Analog speed command input	0 V DC to ±10 V DC/rated speed (Speed at 10 V is changeable with [Pr. PC12].)										
	Speed fluctuation rate	±0.01 % maximum (load fluctuation: 0 % to 100 %), 0 % (power fluctuation: ±10 %)										
		±0.2 % maximum (ambient temperature: 25 °C ± 10 °C) only when using analog speed command										
Torque limit	Set by servo parameters or external analog input (0 V DC to +10 V DC/maximum torque)											
Torque control mode	Analog torque command input	0 V DC to ±8 V DC/maximum torque (input impedance: 10 kΩ to 12 kΩ)										
	Speed limit	Set by servo parameters or external analog input (0 V DC to ± 10 V DC/rated speed)										
Fully closed loop control (Note 5)	MR-J5-A	Two-wire type communication method										
	MR-J5-A-RJ	Two-wire/four-wire type communication method										
Load-side encoder interface	MR-J5-A	Mitsubishi Electric high-speed serial communication										
	MR-J5-A-RJ	Mitsubishi Electric high-speed serial communication, A/B/Z-phase differential input signal										
Servo functions	Advanced vibration suppression control II, adaptive filter II, robust filter, quick tuning, auto tuning, one-touch tuning, tough drive function, drive recorder function, machine diagnosis function (including failure prediction), power monitoring function, lost motion compensation function, super trace control (Note 5)											
Protective functions	Overcurrent shut-off, regenerative overvoltage shut-off, overload shut-off (electronic thermal), servo motor overheat protection, encoder error protection, regenerative error protection, undervoltage protection, instantaneous power failure protection, overspeed protection, error excessive protection, magnetic pole detection protection, linear servo control fault protection											
Safety sub-function, Safety performance	Refer to "Safety Sub-Functions" on pp. 1-11 and 1-12 in this catalog.											
Structure (IP rating)	Natural cooling, open (IP20)					Force cooling, open (IP20)				Force cooling, open (IP20) (Note 9)		
Close mounting	3-phase power supply input	Possible (Note 10)					Not possible		-			
	1-phase power supply input	Possible (Note 10)					Not possible		-			
Mass [kg]	0.8			1.0	1.4		2.2		3.7		6.2	

MR-J5-A_ (General-Purpose Interface) Specifications

A

A-RJ

- Notes:
1. Rated output and speed of a rotary servo motor and a direct drive motor; and continuous thrust and maximum speed of a linear servo motor are applicable when the servo amplifier is operated within the specified power supply voltage and frequency.
 2. Select the most suitable regenerative option for your system with our drive system sizing software Motorizer.
 3. Refer to "Regenerative Option" in this catalog for the permissible regenerative power [W] when a regenerative option is used.
 4. When using the dynamic brake, refer to "MR-J5 User's Manual" for the permissible load to motor inertia ratio and the permissible load to mass ratio.
 5. For the servo amplifier firmware version compatible with this function, refer to "MR-J5 User's Manual".
 6. This value is applicable when a 3-phase power supply is used.
 7. When a 1-phase 200 V AC to 240 V AC power supply is used, use the servo amplifiers at 75 % or less of the effective load ratio.
 8. For a connection example of power supply circuit with DC input, refer to "MR-J5 User's Manual".
 9. The connector part is excluded.
 10. When the servo amplifiers are closely mounted, keep the ambient temperature within 0 °C to 45 °C, or use the servo amplifiers at 75 % or less of the effective load ratio.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LVSWires

Product List

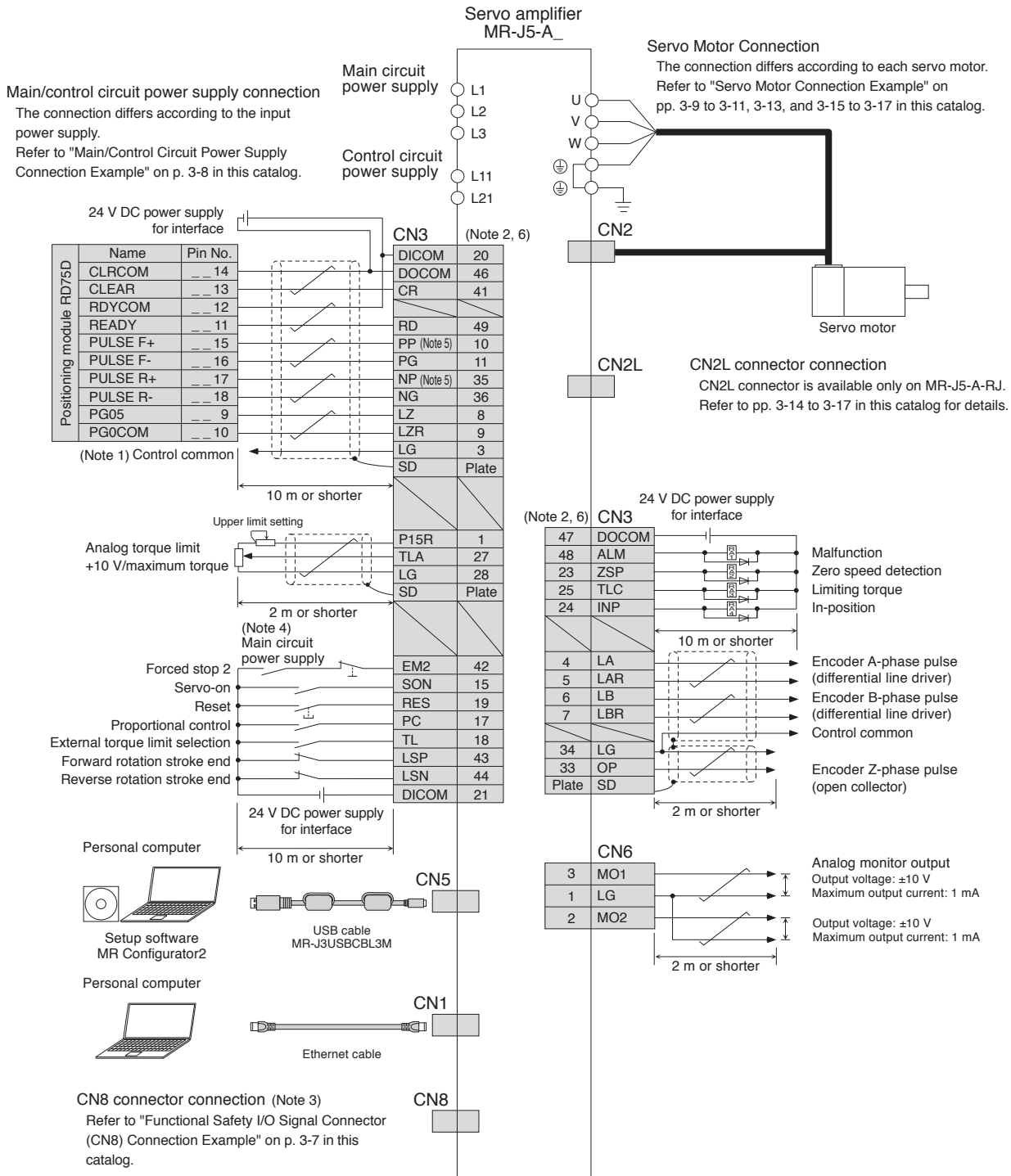
Precautions

Support

MR-J5-A_ Standard Wiring Diagram Example: Position Control Operation

A A-RJ

Connecting to RD75D



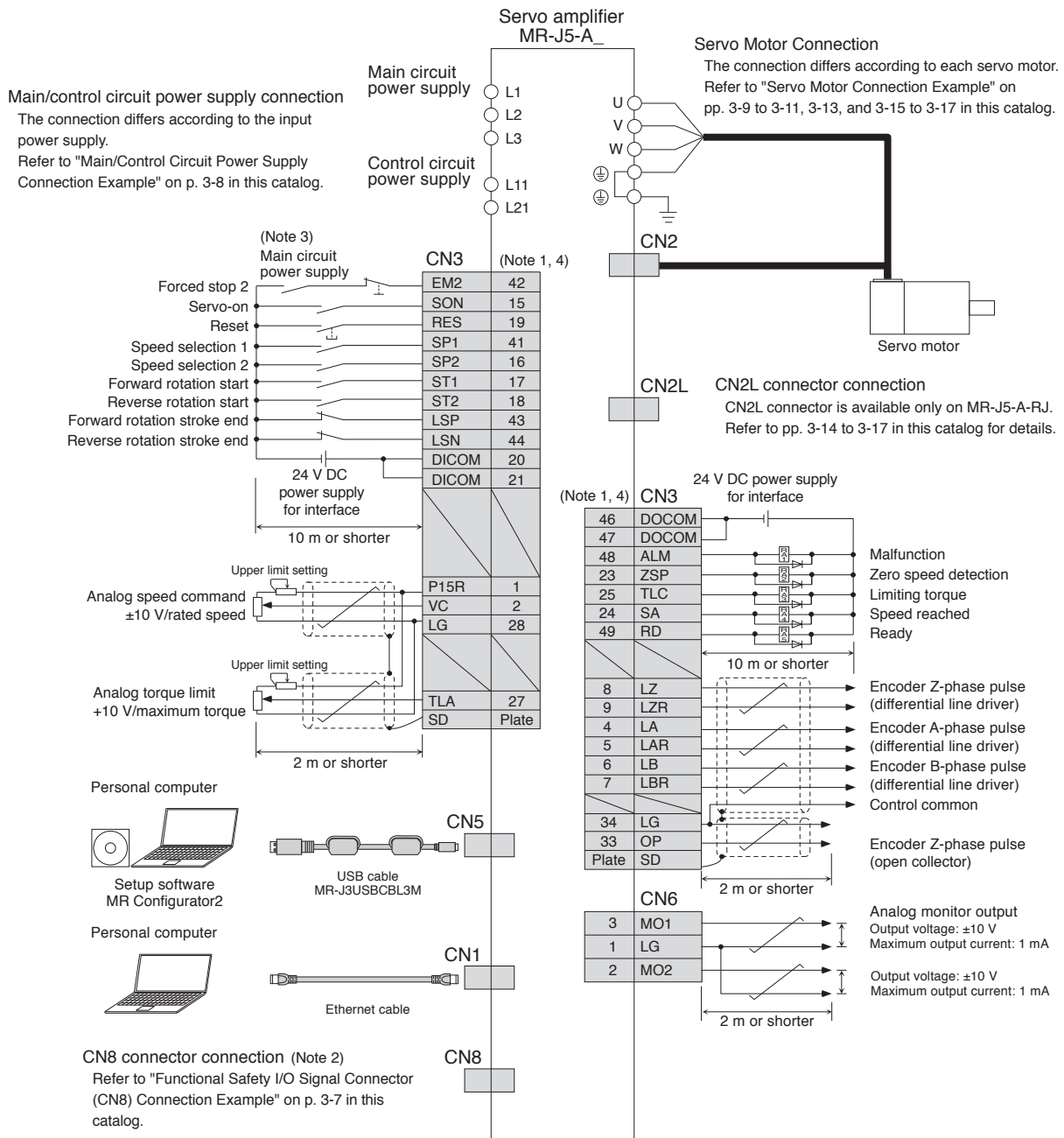
- Notes:
1. This connection is not necessary for RD75D Positioning module. Note that the connection between LG and the control common terminal is recommended for some Positioning modules to improve noise tolerance.
 2. This is for sink wiring. Source wiring is also possible.
 3. Attach a short-circuit connector supplied with the servo amplifier when the functional safety (STO function) is not used.
 4. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
 5. Pulse train input is available with sink input and source input of open-collector type. When using the source input, use PP2 and NP2 terminals. Refer to "MR-J5 User's Manual" for details.
 6. The pins with the same signal name are connected in the servo amplifier.



Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

MR-J5-A_ Standard Wiring Diagram Example: Speed Control Operation

A A-RJ



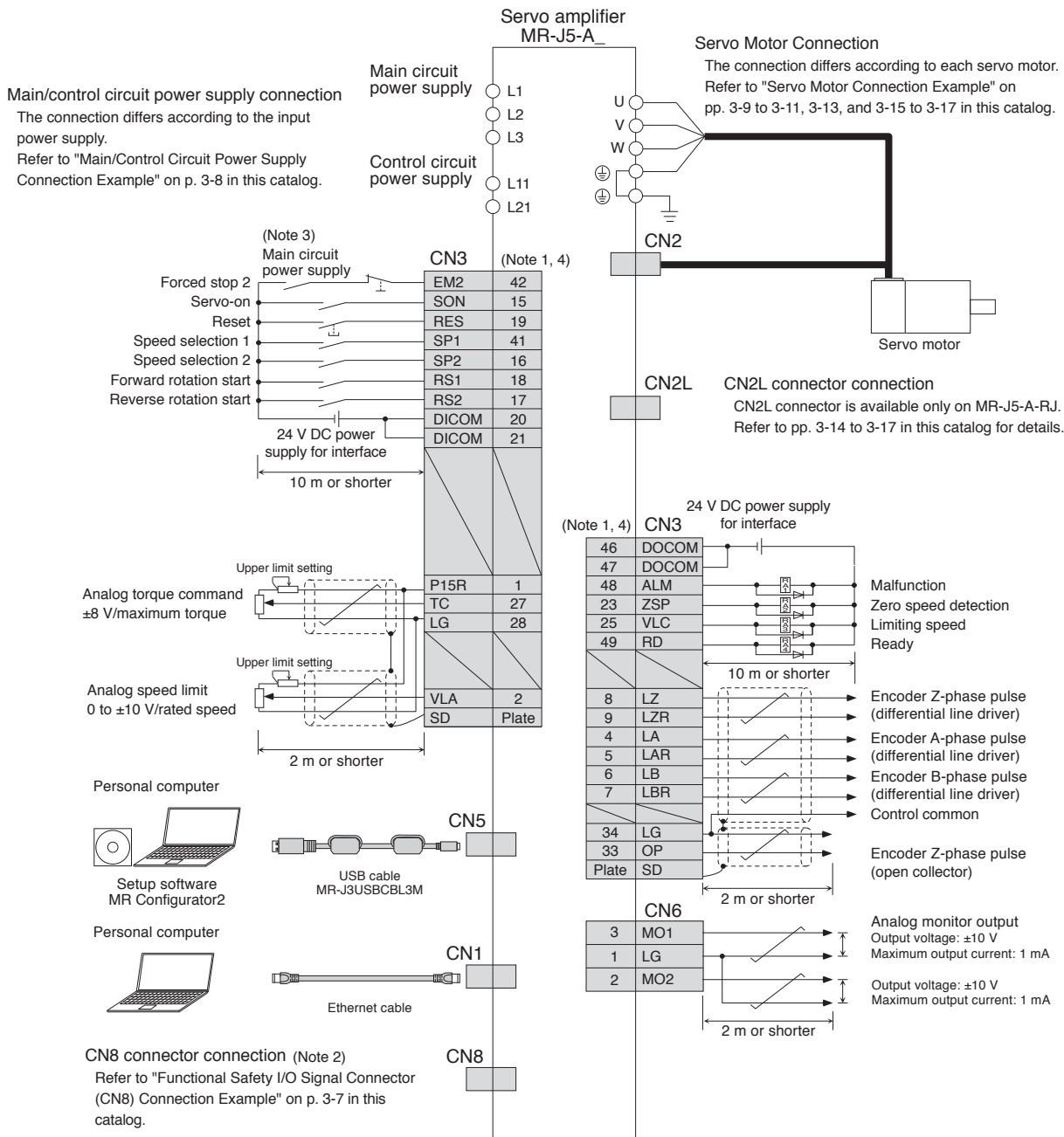
- Notes: 1. This is for sink wiring. Source wiring is also possible.
2. Attach a short-circuit connector supplied with the servo amplifier when the functional safety (STO function) is not used.
3. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
4. The pins with the same signal name are connected in the servo amplifier.

! Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

Common Specifications
Servo System Controllers
Servo Amplifiers
Rotary Servo Motors
Linear Servo Motors
Direct Drive Motors
Options/Peripheral Equipment
LV/S/Wires
Product List
Precautions
Support

MR-J5-A_ Standard Wiring Diagram Example: Torque Control Operation

A A-RJ



- Notes:
1. This is for sink wiring. Source wiring is also possible.
 2. Attach a short-circuit connector supplied with the servo amplifier when the functional safety (STO function) is not used.
 3. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
 4. The pins with the same signal name are connected in the servo amplifier.



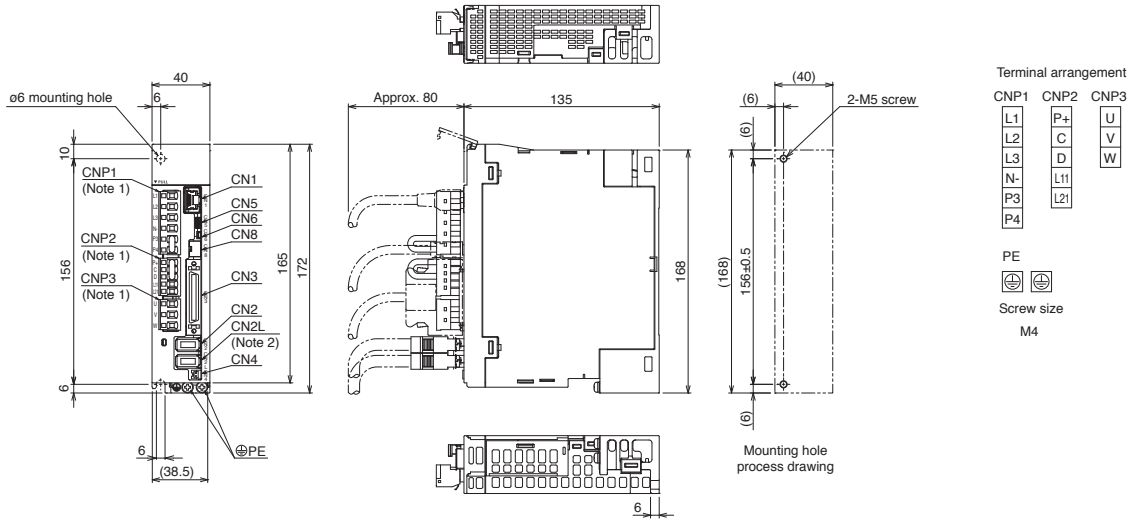
Be sure to read through User's Manual for the actual wiring and use. Use the equipment after you have a full knowledge of the equipment, safety information and instructions.

A A-RJ

Common Specifications
Servo System Controllers
Servo Amplifiers
Rotary Servo Motors
Linear Servo Motors
Direct Drive Motors
Options/Peripheral Equipment
LV/S/Wires
Product List
Precautions
Support

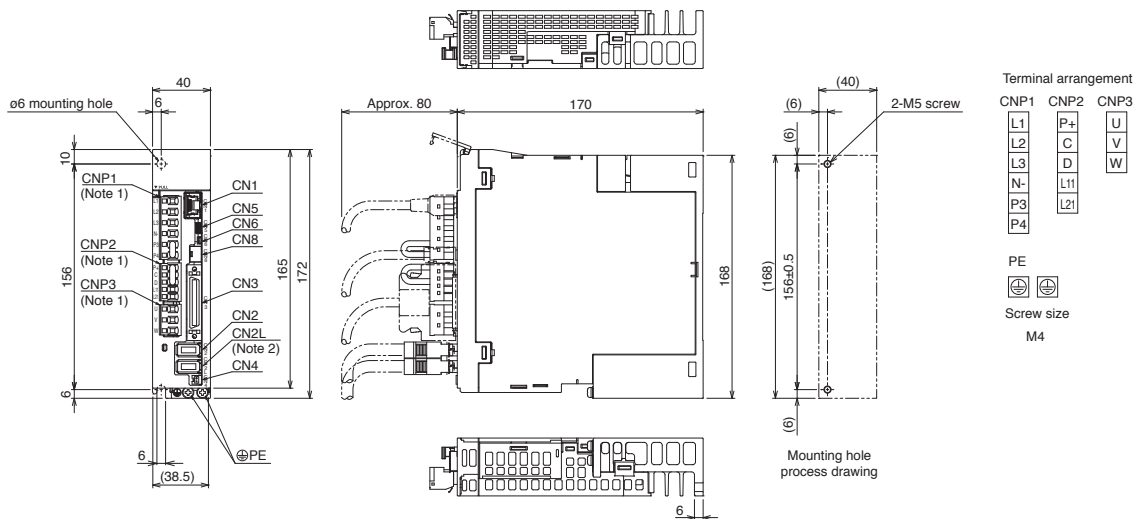
MR-J5-A Dimensions

- MR-J5-10A, MR-J5-10A-RJ
- MR-J5-20A, MR-J5-20A-RJ
- MR-J5-40A, MR-J5-40A-RJ



[Unit: mm]

●MR-J5-60A, MR-J5-60A-RJ



[Unit: mm]

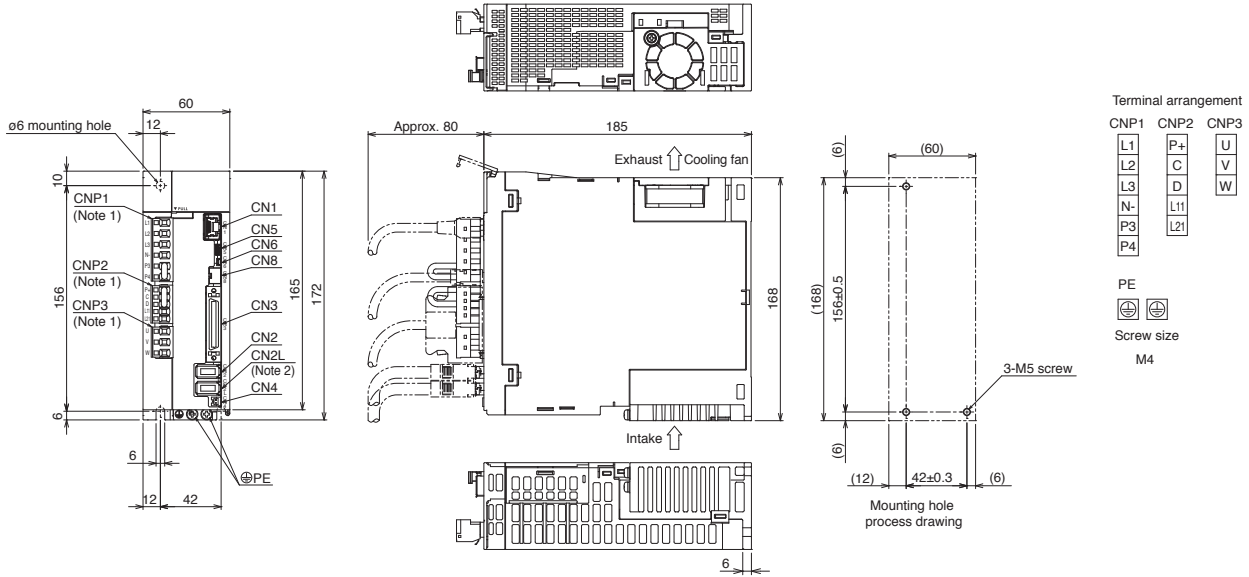
Notes: 1. CNP1, CNP2, and CNP3 connectors are supplied with the servo amplifier.
2. CN2L connector is not available for MR-J5-A servo amplifiers.

Servo Amplifiers

MR-J5-A Dimensions

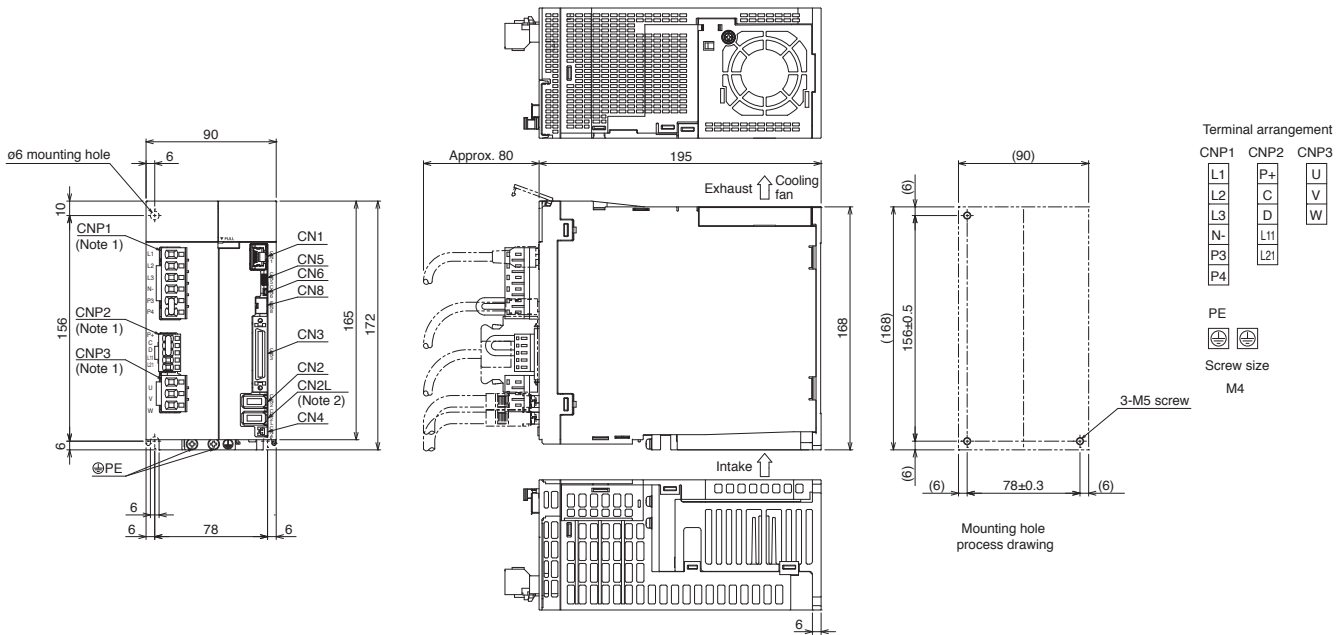
A **A-RJ**

- MR-J5-70A, MR-J5-70A-RJ
- MR-J5-100A, MR-J5-100A-RJ



[Unit: mm]

- MR-J5-200A, MR-J5-200A-RJ
- MR-J5-350A, MR-J5-350A-RJ



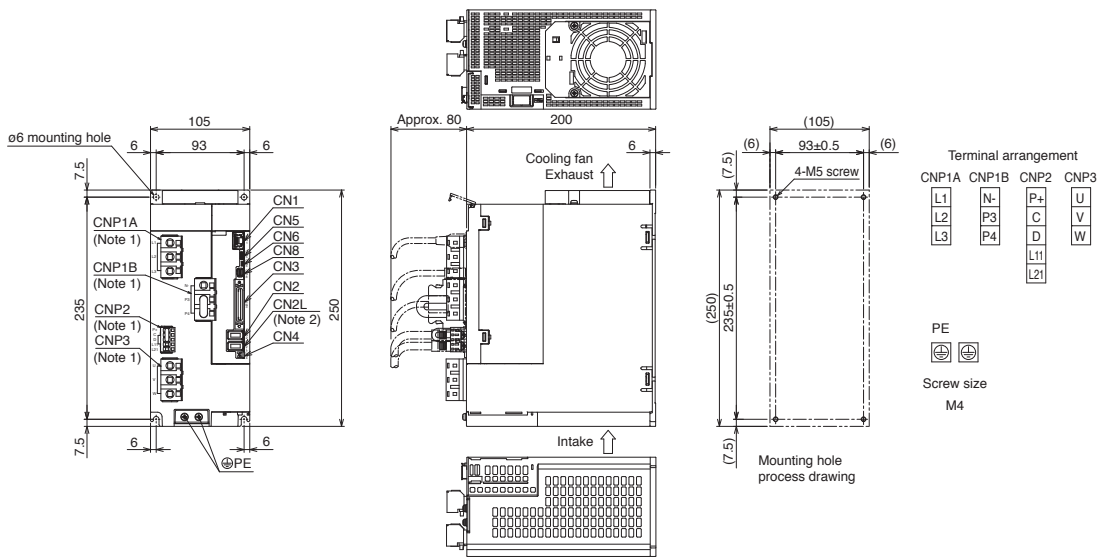
[Unit: mm]

- Notes: 1. CNP1, CNP2, and CNP3 connectors are supplied with the servo amplifier.
 2. CN2L connector is not available for MR-J5-A servo amplifiers.

MR-J5-A Dimensions

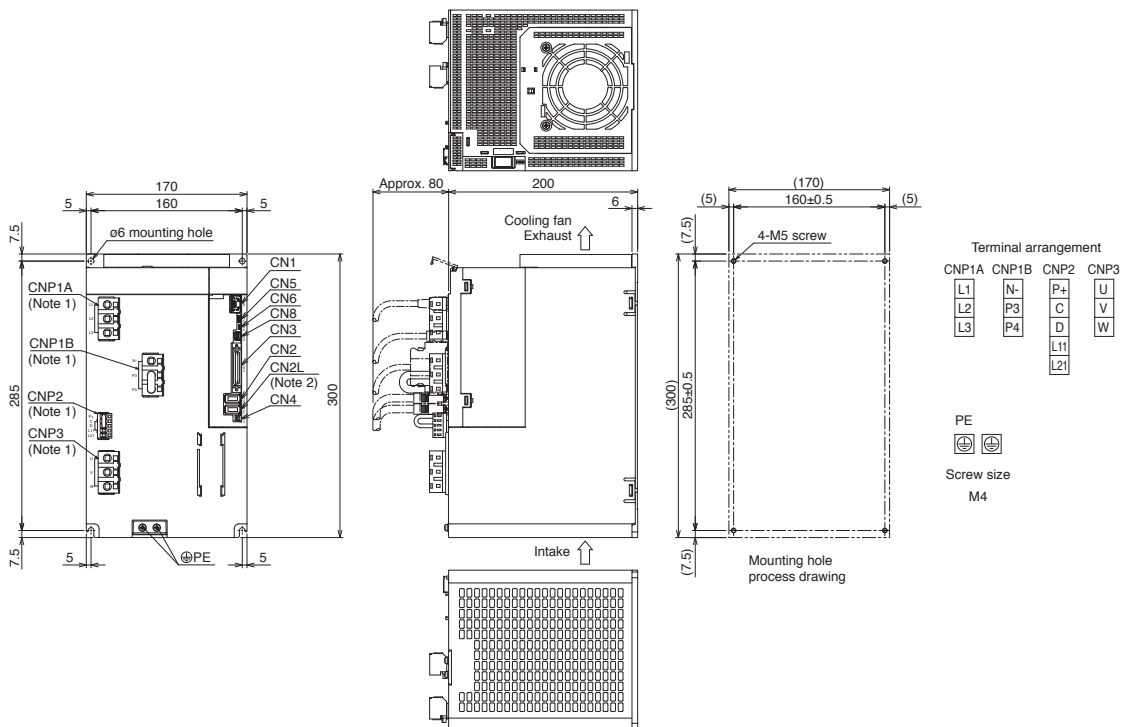
●MR-J5-500A, MR-J5-500A-RJ

A A-RJ



[Unit: mm]

●MR-J5-700A, MR-J5-700A-RJ



[Unit: mm]

Notes: 1. CNP1A, CNP1B, CNP2, and CNP3 connectors are supplied with the servo amplifier.
2. CN2L connector is not available for MR-J5-A servo amplifiers.

Servo Amplifiers

Restrictions

The restrictions on the communication cycle for the functions in the list are as follows.

Communication cycle

● For MR-J5-G(-RJ)/MR-J5W_-G/MR-J5-A(-RJ)

Category	Function	Communication cycle (minimum)			
		MR-J5-G ^(Note 1)	MR-J5-G-RJ ^(Note 1)	MR-J5W2-G ^(Note 1)	MR-J5W3-G
Control mode	Profile position mode (pp)	250 μs	250 μs	500 μs	500 μs
	Profile velocity mode (pv)	250 μs	250 μs	-	-
	Profile torque mode (tq)	250 μs	250 μs	-	-
	Continuous operation to torque control mode (ct)	62.5 μs	62.5 μs	Not restricted	Not restricted
Position detection	Fully closed loop control	125 μs	125 μs	250 μs	-
	Scale measurement function	125 μs	125 μs	250 μs	-
I/O, monitor	Touch probe function	-	62.5 μs	250 μs	250 μs
Functional safety	Safety sub-function (Network connection)	-	125 μs	-	-

● For MR-J5-G-(RJ)N1/MR-J5W_-G-N1

Category	Function	Communication cycle (minimum)			
		MR-J5-G-N1	MR-J5-G-RJN1	MR-J5W2-G-N1	MR-J5W3-G-N1
Control mode	Profile position mode (pp)	250 μs	250 μs	500 μs	500 μs
	Profile velocity mode (pv)	250 μs	250 μs	-	-
	Profile torque mode (tq)	250 μs	250 μs	-	-

Notes: 1. When connecting a servo amplifier with a communication cycle of 62.5 μs or less, use the servo amplifier firmware version A6 or later.

4 Rotary Servo Motors

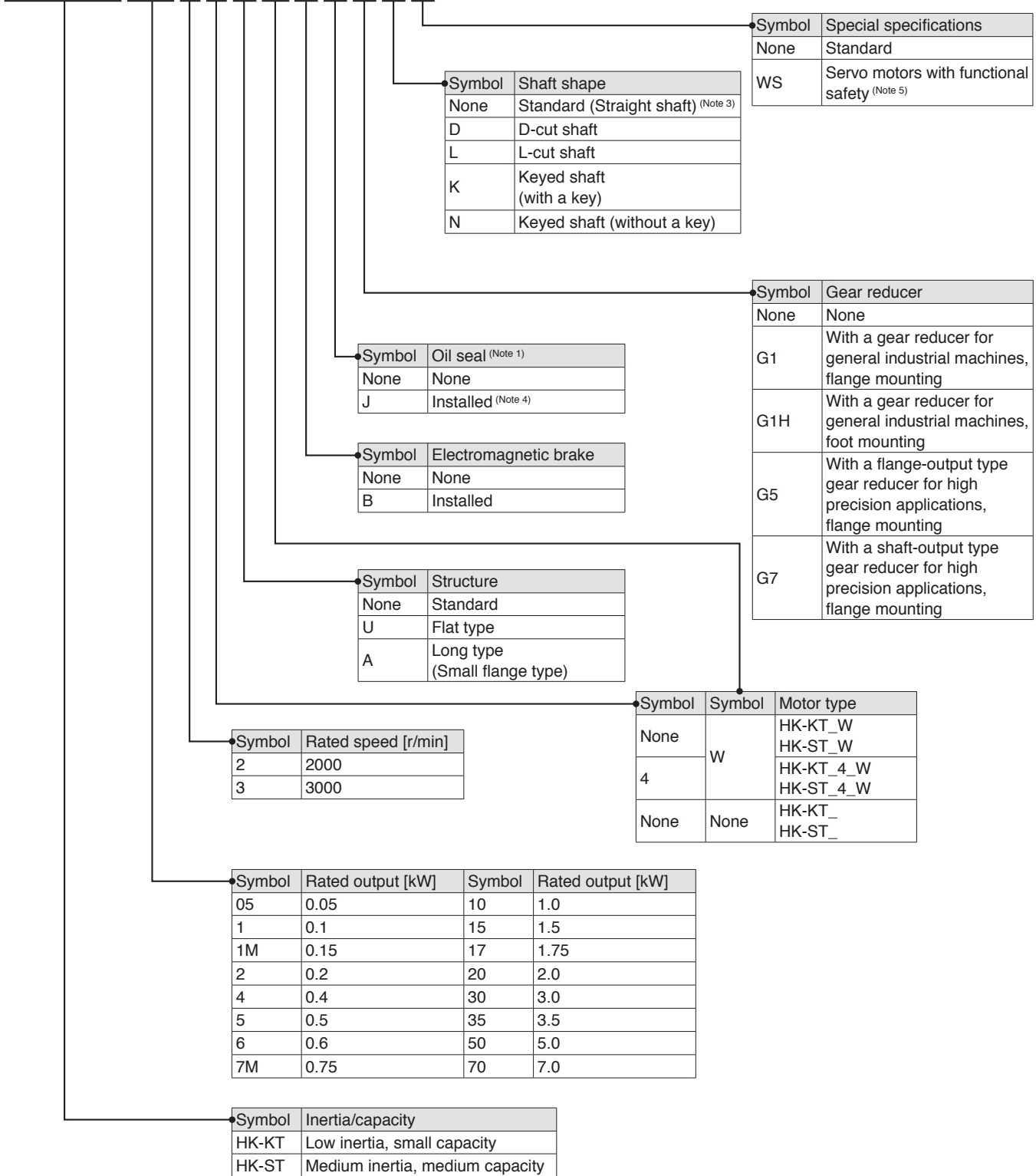
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* Refer to p. 7-66 in this catalog for conversion of units.

Rotary Servo Motors

Model Designation (Note 2)

H K - K T 0 5 3 4 U W B



- Notes:
1. The dimensions are the same regardless of whether or not an oil seal is installed.
 2. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.
 3. The standard HK-ST G1/G1H servo motors have a keyed shaft (with a key).
 4. A geared servo motor with an oil seal installed is not available.
 5. The dimensions of the servo motors with functional safety are the same as those for the standard servo motors.

HK-KT_W (Low Inertia, Small Capacity)

Specifications when connected with a 200 V servo amplifier

Flange size		[mm]	40 × 40			60 × 60			
Rotary servo motor model		HK-KT	053W	13W	1M3W	13UW	23W	43W	63W
Continuous running duty (Note 4)	Rated output	[kW]	0.05	0.1	0.15	0.1	0.2	0.4	0.6
	Rated torque (Note 5)	[N•m]	0.16 (Note 6)	0.32	0.48	0.32	0.64	1.3	1.9
Maximum torque (Note 3)		[N•m]	0.56 (0.72)	1.1 (1.4)	1.7 (2.1)	1.1 (1.4)	2.2 (2.9)	4.5 (5.7)	6.7 (8.6)
Rated speed (Note 4)		[r/min]	3000						
Maximum speed (Note 4)		[r/min]	6700						
Power rate at continuous rated torque	Standard	[kW/s]	6.4	14.8	23.3	8.4	19.4	39.5	61.0
	With electromagnetic brake	[kW/s]	5.8	14.0	22.4	6.6	16.0	36.7	58.0
Rated current		[A]	1.3	1.2	1.2	1.1	1.4	2.6	4.5
Maximum current (Note 3)		[A]	4.6 (6.2)	4.6 (6.0)	4.5 (6.0)	4.6 (6.0)	5.4 (7.1)	9.8 (14)	19 (25)
Moment of inertia J	Standard	[× 10 ⁻⁴ kg•m ²]	0.0394	0.0686	0.0977	0.121	0.209	0.410	0.598
	With electromagnetic brake	[× 10 ⁻⁴ kg•m ²]	0.0434	0.0725	0.102	0.153	0.254	0.442	0.629
Recommended load to motor inertia ratio (Note 1)			20 times or less (Note 9)		20 times or less	10 times or less (Note 9)	23 times or less (Note 8)	23 times or less	25 times or less
Speed/position detector		Batteryless absolute/incremental 26-bit encoder (resolution: 67,108,864 pulses/rev)							
Oil seal		None (Servo motors with an oil seal are available. (HK-KT_J)) (Note 6)							
Electromagnetic brake		None (Servo motors with an electromagnetic brake are available. (HK-KT_B))							
Thermistor		None							
Insulation class		155 (F)							
Structure		Totally enclosed, natural cooling (IP rating: IP67) (Note 2, 7)							
Vibration resistance ^{*1}		[m/s ²]	X: 49, Y: 49						
Vibration rank			V10 ⁻³						
Permissible load for the shaft ^{*2}	L	[mm]	25			30			
	Radial	[N]	88			245			
	Thrust	[N]	59			98			
Mass	Standard	[kg]	0.27	0.37	0.47	0.57	0.77	1.2	1.5
	With electromagnetic brake	[kg]	0.53	0.63	0.73	0.99	1.2	1.6	1.9

- Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
 2. The shaft-through portion is excluded. Refer to asterisk 4 of "Annotations for Rotary Servo Motor Specifications" on p. 4-44 in this catalog for the shaft-through portion.
 3. The value in brackets is applicable when the torque is increased with a combination with a larger-capacity servo amplifier. Refer to "Combinations of Rotary Servo Motors and Servo Amplifiers" in this catalog for the available combinations.
 4. The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.
 5. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70 % of the servo motor rated torque.
 6. For the HK-KT053W with an oil seal, use 80 % of the rated output.
 7. When IP67 cables are required, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)
 8. 28 times or less for 6000 r/min or less.
 9. When the servo motor is combined with a 0.1 kW servo amplifier, the recommended load to motor inertia ratio is for operating the servo motor at the rated speed. If operating the servo motor at a speed exceeding the rated speed, check the need for a regenerative option with the drive system sizing software Motorizer. A servo amplifier with a larger capacity can be combined.

Refer to "Annotations for Rotary Servo Motor Specifications" on p. 4-44 in this catalog for details about asterisks 1 to 3.

Electromagnetic brake specifications (Note 1)

Model	HK-KT	053WB	13WB	1M3WB	13UWB	23WB	43WB	63WB		
Type	Spring actuated type safety brake									
Rated voltage	24 V DC (-10 % to 0 %)									
Power consumption	[W] at 20 °C	6.4					7.9			
Electromagnetic brake static friction torque	[N•m]	0.48 or higher					1.9 or higher			
Permissible braking work	Per braking	[J]	5.6					22		
	Per hour	[J]	56					220		
Electromagnetic brake life (Note 2)	Number of braking times	20000								
	Work per braking	[J]	5.6					22		

- Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.
 2. Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

Common Specifications
 Servo System Controllers
 Servo Amplifiers
 Rotary Servo Motors
 Linear Servo Motors
 Direct Drive Motors
 Options/Peripheral Equipment
 LVSWires
 Product List
 Precautions
 Support

Rotary Servo Motors

HK-KT_W (Low Inertia, Small Capacity)

Specifications when connected with a 200 V servo amplifier

Flange size		[mm]	80 × 80				90 × 90					
Rotary servo motor model		HK-KT	23UW	43UW	7M3W	103W	7M3UW	103UW	153W	203W	202W	
Continuous running duty (Note 4)	Rated output	[kW]	0.2	0.4	0.75	1.0	0.75	1.0	1.5	2.0	2.0	
	Rated torque (Note 5)	[N·m]	0.64	1.3	2.4	3.2	2.4	3.2	4.8	6.4	9.5	
Maximum torque (Note 3)		[N·m]	1.9 (2.5)	4.5 (5.7)	8.4 (10.7)	11.1 (14.3)	8.4 (10.7)	11.1 (14.3)	16.7 (21.5)	19.1 (25.5)	28.6 (38.2)	
Rated speed (Note 4)		[r/min]	3000								2000	
Maximum speed (Note 4)		[r/min]	6700				6500	6700	6000	6700	6000	3000
Power rate at continuous rated torque	Standard	[kW/s]	9.7	22.3	41.6	60.3	27.0	37.0	52.0	71.7	111	
	With electromagnetic brake	[kW/s]	7.3	18.8	37.7	56.0	23.3	32.9	48.3	67.7	107	
Rated current		[A]	1.5	2.1	4.7	5.0	4.0	4.9	8.7	11	9.0	
Maximum current (Note 3)		[A]	5.9 (9.0)	9.2 (13)	20 (26)	21 (28)	16 (22)	21 (27)	34 (46)	34 (48)	30 (41)	
Moment of inertia J	Standard	[× 10 ⁻⁴ kg·m ²]	0.419	0.726	1.37	1.68	2.11	2.74	4.38	5.65	8.18	
	With electromagnetic brake	[× 10 ⁻⁴ kg·m ²]	0.557	0.864	1.51	1.81	2.45	3.08	4.72	5.99	8.53	
Recommended load to motor inertia ratio (Note 1)			10 times or less		16 times or less	17 times or less	10 times or less	15 times or less				
Speed/position detector			Batteryless absolute/incremental 26-bit encoder (resolution: 67,108,864 pulses/rev)									
Oil seal			None (Servo motors with an oil seal are available. (HK-KT_J))									
Electromagnetic brake			None (Servo motors with an electromagnetic brake are available. (HK-KT_B))									
Thermistor			None									
Insulation class			155 (F)									
Structure			Totally enclosed, natural cooling (IP rating: IP67) (Note 2, 6)									
Vibration resistance *1		[m/s ²]	X: 49, Y: 49				X: 24.5, Y: 49		X: 24.5, Y: 24.5			
Vibration rank			V10 ⁻³									
Permissible load for the shaft *2	L	[mm]	30		40							
	Radial	[N]	245		392							
	Thrust	[N]	98		147							
Mass	Standard	[kg]	1.2	1.5	2.2	2.4	2.3	2.7	3.6	4.4	5.9	
	With electromagnetic brake	[kg]	1.9	2.2	2.9	3.1	3.4	3.8	4.7	5.5	7.0	

- Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
2. The shaft-through portion is excluded. Refer to asterisk 4 of "Annotations for Rotary Servo Motor Specifications" on p. 4-44 in this catalog for the shaft-through portion.
3. The value in brackets is applicable when the torque is increased with a combination with a larger-capacity servo amplifier. Refer to "Combinations of Rotary Servo Motors and Servo Amplifiers" in this catalog for the available combinations.
4. The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.
5. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70 % of the servo motor rated torque.
6. When IP67 cables are required, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)

Refer to "Annotations for Rotary Servo Motor Specifications" on p. 4-44 in this catalog for details about asterisks 1 to 3.

Electromagnetic brake specifications (Note 1)

Model	HK-KT	23UWB	43UWB	7M3WB	103WB	7M3UWB	103UWB	153WB	203WB	202WB
Type		Spring actuated type safety brake								
Rated voltage		24 V DC (-10 % to 0 %)								
Power consumption [W] at 20 °C		8.2			10		9.0		13.8	
Electromagnetic brake static friction torque [N·m]		1.3 or higher			3.2 or higher		3.2 or higher		9.5 or higher	
Permissible braking work	Per braking [J]	22			64		66		64	
	Per hour [J]	220			640		660		640	
Electromagnetic brake life (Note 2)	Number of braking times	20000								
	Work per braking [J]	22			64		33		64	

- Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.
2. Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

HK-KT_4_W (Low Inertia, Small Capacity)

Specifications when connected with a 200 V servo amplifier

Flange size		[mm]	60 × 60	80 × 80	90 × 90					
Rotary servo motor model		HK-KT	434W	634W	7M34W	1034W	1534W	2034W	2024W	
Continuous running duty (Note 4)	Rated output	[kW]	0.2	0.3	0.375	0.5	0.75	1.0	1.0	
	Rated torque (Note 5)	[N•m]	1.3	1.9	2.4	3.2	4.8	6.4	9.5	
Maximum torque (Note 3)		[N•m]	4.5 (5.7)	6.7 (8.6)	8.4 (10.7)	11.1 (14.3)	19.1 (21.5)	22.3 (25.5)	38.2	
Rated speed (Note 4)		[r/min]	1500						1000	
Maximum speed (Note 4)		[r/min]	3500			3000			1500	
Power rate at continuous rated torque	Standard	[kW/s]	39.5	61.0	41.6	60.3	52.0	71.7	111	
	With electromagnetic brake	[kW/s]	36.7	58.0	37.7	56.0	48.3	67.7	107	
Rated current		[A]	1.3	2.3	2.4	2.5	4.4	5.3	4.5	
Maximum current (Note 3)		[A]	4.9 (6.6)	9.1 (13)	9.7 (13)	11 (14)	20 (23)	21 (24)	21	
Moment of inertia J	Standard	[× 10 ⁻⁴ kg•m ²]	0.410	0.598	1.37	1.68	4.38	5.65	8.18	
	With electromagnetic brake	[× 10 ⁻⁴ kg•m ²]	0.442	0.629	1.51	1.81	4.72	5.99	8.53	
Recommended load to motor inertia ratio (Note 1)			25 times or less		17 times or less		15 times or less			
Speed/position detector			Batteryless absolute/incremental 26-bit encoder (resolution: 67,108,864 pulses/rev)							
Oil seal			None (Servo motors with an oil seal are available. (HK-KT_J))							
Electromagnetic brake			None (Servo motors with an electromagnetic brake are available. (HK-KT_B))							
Thermistor			None							
Insulation class			155 (F)							
Structure			Totally enclosed, natural cooling (IP rating: IP67) (Note 2, 6)							
Vibration resistance *1		[m/s ²]	X: 49, Y: 49				X: 24.5, Y: 24.5			
Vibration rank			V10 ⁻³							
Permissible load for the shaft *2	L	[mm]	30		40					
	Radial	[N]	245		392					
	Thrust	[N]	98		147					
Mass	Standard	[kg]	1.2	1.5	2.2	2.4	3.6	4.4	5.9	
	With electromagnetic brake	[kg]	1.6	1.9	2.9	3.1	4.7	5.5	7.0	

- Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
 2. The shaft-through portion is excluded. Refer to asterisk 4 of "Annotations for Rotary Servo Motor Specifications" on p. 4-44 in this catalog for the shaft-through portion.
 3. The value in brackets is applicable when the torque is increased with a combination with a larger-capacity servo amplifier. Refer to "Combinations of Rotary Servo Motors and Servo Amplifiers" in this catalog for the available combinations.
 4. The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.
 5. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70 % of the servo motor rated torque.
 6. When IP67 cables are required, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)

Refer to "Annotations for Rotary Servo Motor Specifications" on p. 4-44 in this catalog for details about asterisks 1 to 3.

Electromagnetic brake specifications (Note 1)

Model		HK-KT	434WB	634WB	7M34WB	1034WB	1534WB	2034WB	2024WB
Type		Spring actuated type safety brake							
Rated voltage		24 V DC (-10 % to 0 %)							
Power consumption		[W] at 20 °C	7.9		10		13.8		
Electromagnetic brake static friction torque		[N•m]	1.9 or higher		3.2 or higher		9.5 or higher		
Permissible braking work	Per braking	[J]	22		64		64		
	Per hour	[J]	220		640		640		
Electromagnetic brake life (Note 2)	Number of braking times		20000				5000		
	Work per braking	[J]	22		64		64		

- Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.
 2. Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

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 Direct Drive Motors
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Rotary Servo Motors

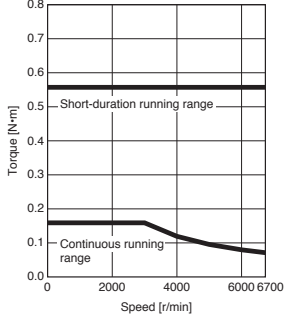
HK-KT_W Torque Characteristics (Note 1)

When connected with a 200 V servo amplifier

— : For 3-phase 200 V AC
 — : For 1-phase 200 V AC

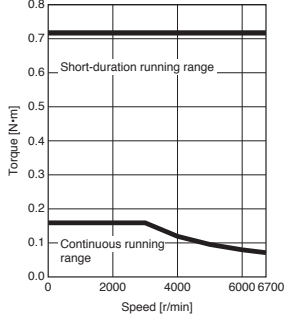
HK-KT053W

Standard torque



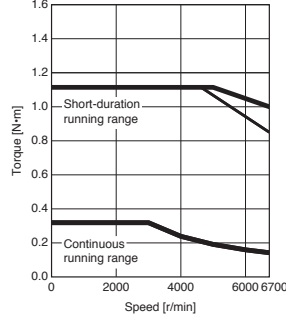
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Torque increased



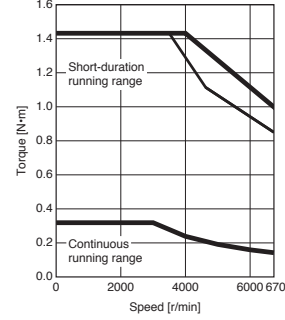
HK-KT13W

Standard torque



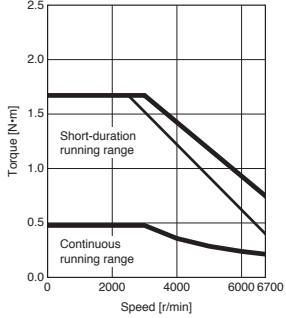
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Torque increased



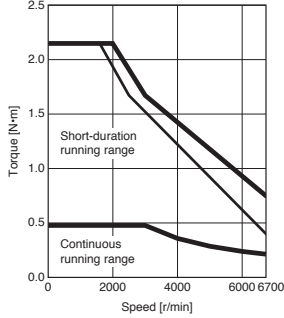
HK-KT1M3W

Standard torque



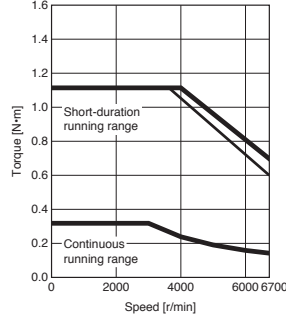
HK-KT1M3W

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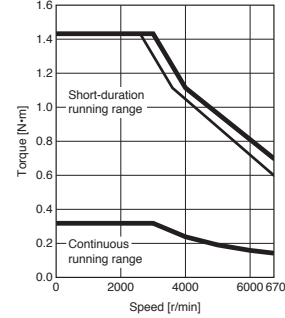
HK-KT13UW

Standard torque



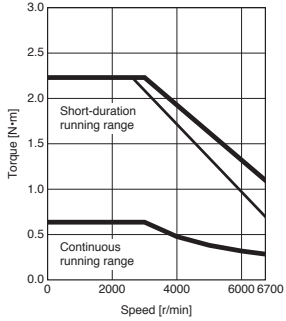
HK-KT13UW

Torque increased



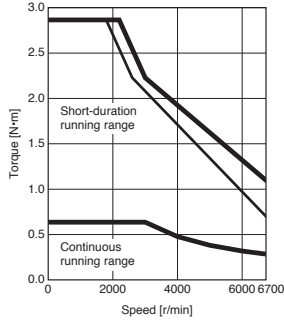
HK-KT23W

Standard torque



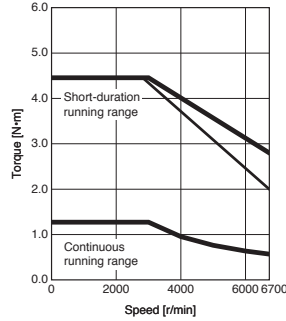
HK-KT23W

Torque increased



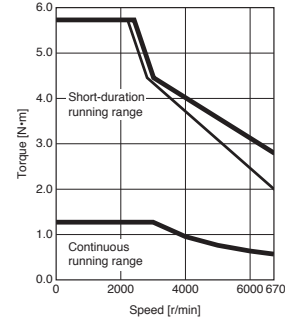
HK-KT43W

Standard torque



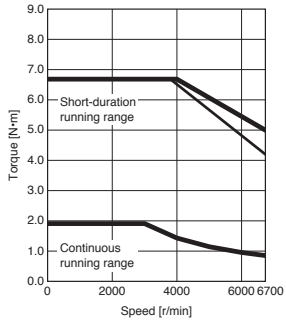
HK-KT43W

Torque increased



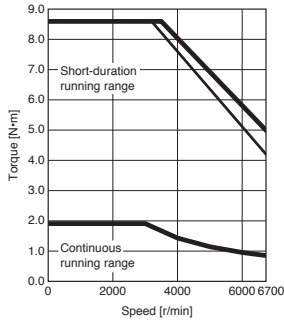
HK-KT63W

Standard torque



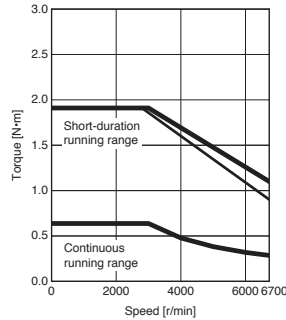
HK-KT63W

Torque increased



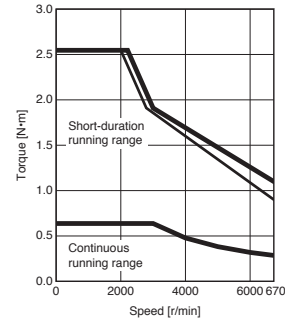
HK-KT23UW

Standard torque



HK-KT23UW

Torque increased



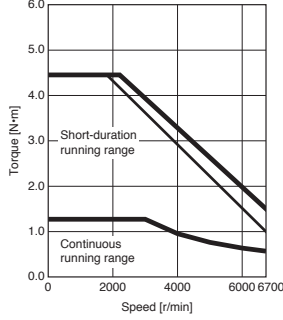
Notes: 1. Torque drops when the power supply voltage is below the specified value.

HK-KT_W Torque Characteristics (Note 1)

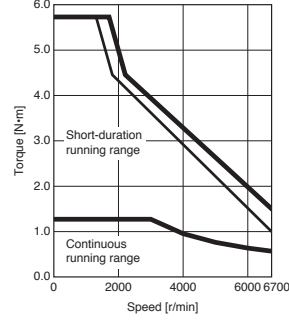
When connected with a 200 V servo amplifier

— : For 3-phase 200 V AC
— : For 1-phase 200 V AC

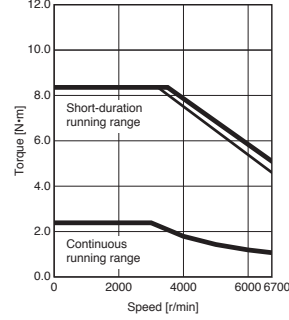
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Standard torque



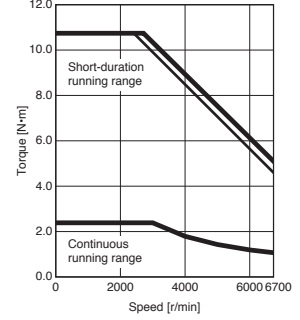
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Torque increased



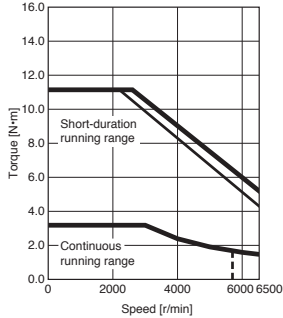
HK-KT7M3W
Standard torque



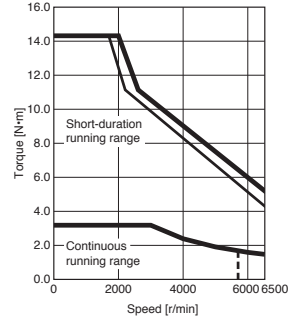
HK-KT7M3W
Torque increased



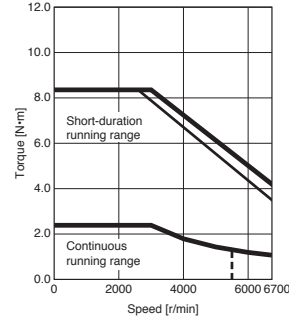
HK-KT103W
Standard torque



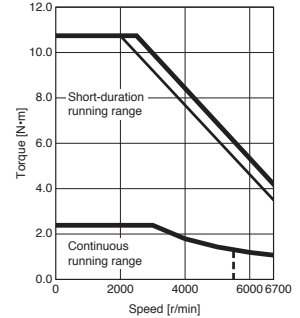
HK-KT103W
Torque increased



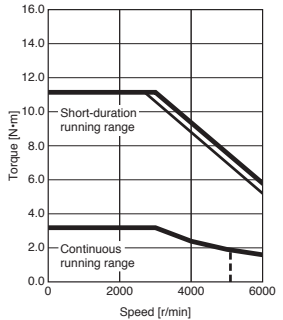
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Standard torque



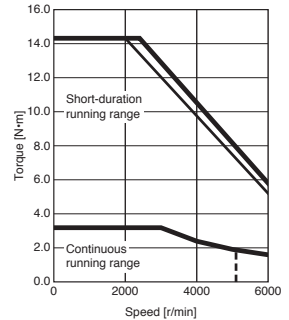
HK-KT7M3UW
Torque increased



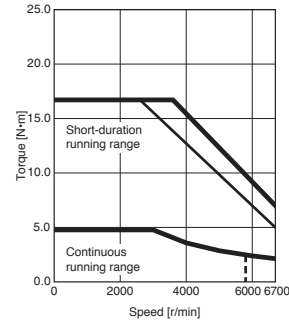
HK-KT103UW
Standard torque



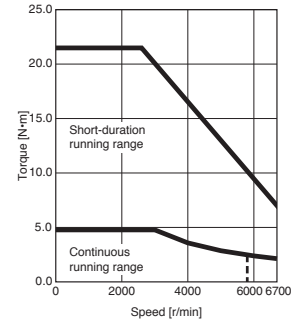
HK-KT103UW
Torque increased



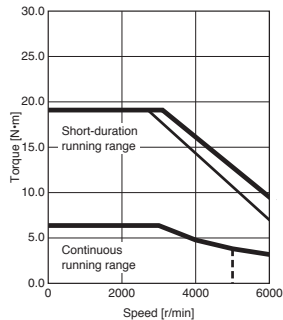
HK-KT153W
Standard torque



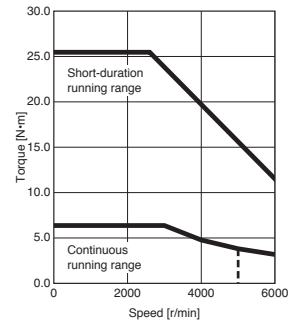
HK-KT153W
Torque increased



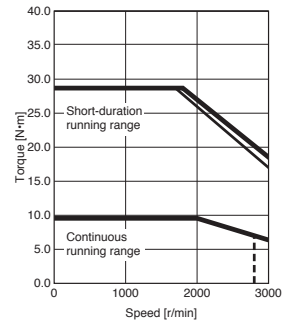
HK-KT203W
Standard torque



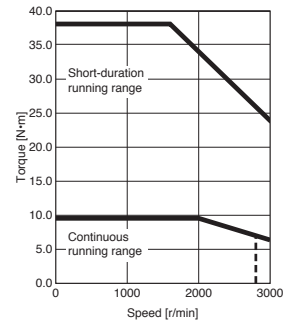
HK-KT203W
Torque increased



HK-KT202W
Standard torque



HK-KT202W
Torque increased



Notes: 1. Torque drops when the power supply voltage is below the specified value. - - - - : A rough indication of the possible continuous running range for 3-phase 170 V AC

Rotary Servo Motors

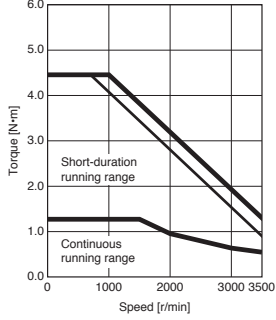
HK-KT_4_W Torque Characteristics (Note 1)

When connected with a 200 V servo amplifier

— : For 3-phase 200 V AC
 — : For 1-phase 200 V AC

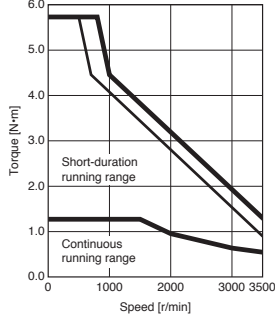
HK-KT434W

Standard torque



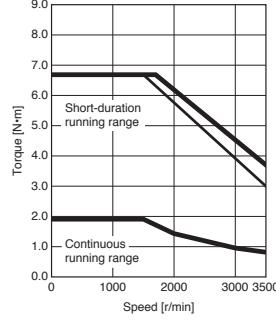
HK-KT434W

Torque increased



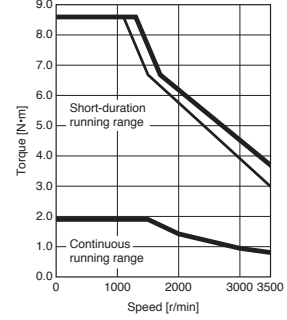
HK-KT634W

Standard torque



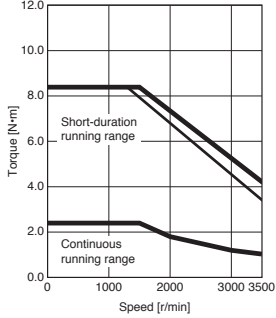
HK-KT634W

Torque increased



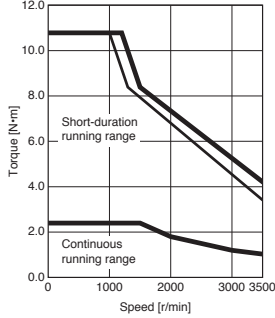
HK-KT7M34W

Standard torque



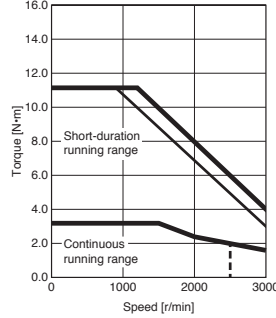
HK-KT7M34W

Torque increased



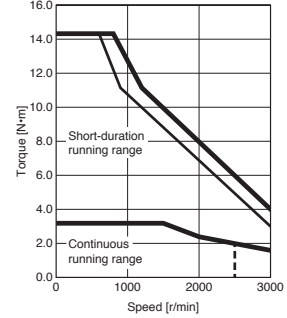
HK-KT1034W

Standard torque



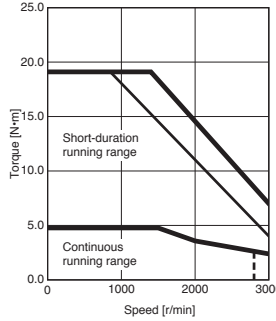
HK-KT1034W

Torque increased



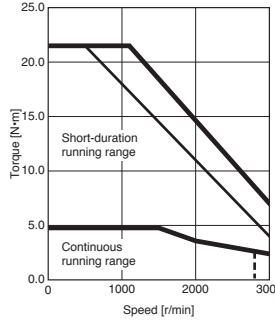
HK-KT1534W

Standard torque



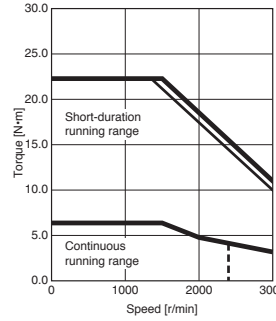
HK-KT1534W

Torque increased



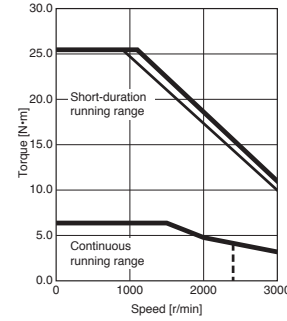
HK-KT2034W

Standard torque



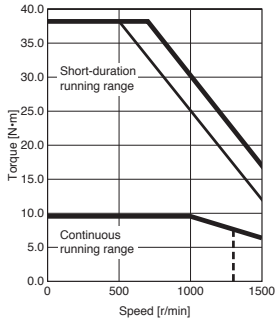
HK-KT2034W

Torque increased



HK-KT2024W

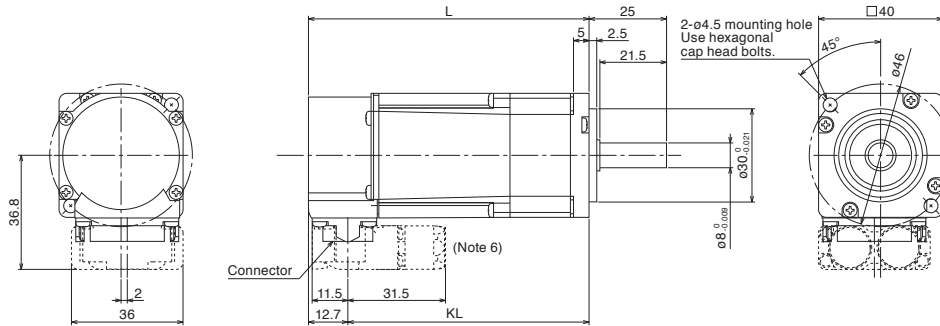
Standard torque



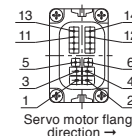
Notes: 1. Torque drops when the power supply voltage is below the specified value. - - - : A rough indication of the possible continuous running range for 3-phase 170 V AC

HK-KT Series Dimensions (Note 3, 4, 5)

HK-KT053W(B), HK-KT13W(B), HK-KT1M3W(B)



Connector



Electromagnetic brake (Note 2)

Pin No.	Signal name
5	B1
6	B2

Power supply

Pin No.	Signal name
1	E
2	U
3	W
4	V

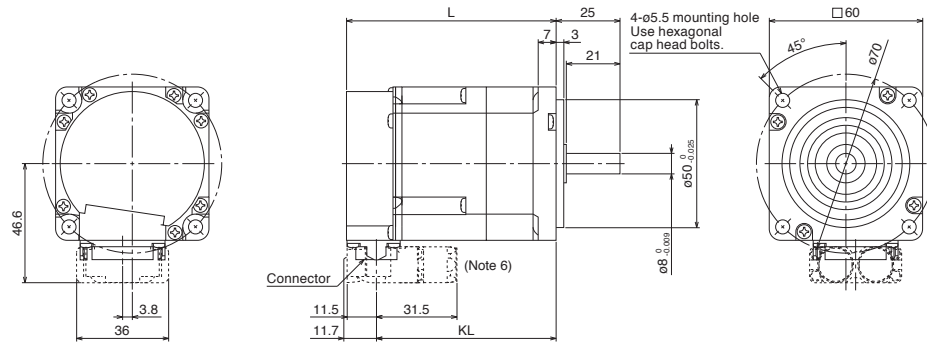
Encoder

Pin No.	Signal name
11	P5
12	MR
13	LG
14	MRR

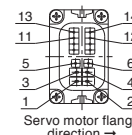
Model	Variable dimensions (Note 1)	
	L	KL
HK-KT053W(B)	55.5 (90.5)	42.8 (77.8)
HK-KT13W(B)	68 (103)	55.3 (90.3)
HK-KT1M3W(B)	80.5 (115.5)	67.8 (102.8)

[Unit: mm]

HK-KT13UW(B)



Connector



Electromagnetic brake (Note 2)

Pin No.	Signal name
5	B1
6	B2

Power supply

Pin No.	Signal name
1	E
2	U
3	W
4	V

Encoder

Pin No.	Signal name
11	P5
12	MR
13	LG
14	MRR

Model	Variable dimensions (Note 1)	
	L	KL
HK-KT13UW(B)	58.5 (82)	46.8 (70.3)

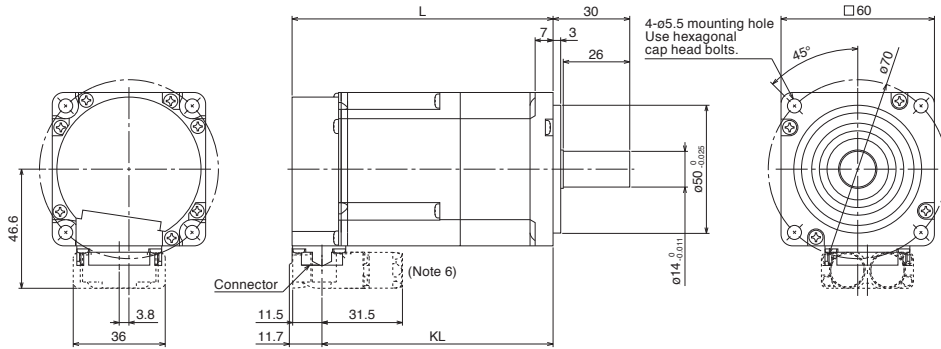
[Unit: mm]

- Notes:
1. The dimensions in brackets are for the models with an electromagnetic brake.
 2. The electromagnetic brake terminals (B1, B2) do not have polarity.
 3. The dimensions are the same regardless of whether or not an oil seal is installed.
 4. Use a friction coupling to fasten a load.
 5. The actual dimensions may be up to 3 mm larger than those shown in the drawing because of shifting and variance of parts that occur during the assembly and manufacture of the rotary servo motors. The dimensions and tolerances shown are applicable at a temperature of 20 °C and may vary depending on the ambient temperature. Design the machine to allow for sufficient space.
 6. The dimensions are applicable when a dual type motor cable is led to the load side. Refer to "HK-KT Series Connector Dimensions" for the dimensions when leading the cable to the opposite to the load side or leading vertically and when using a single type motor cable.

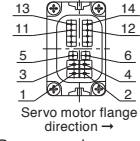
Rotary Servo Motors

HK-KT Series Dimensions (Note 3, 4, 5)

HK-KT23W(B), HK-KT43W(B), HK-KT63W(B),
HK-KT434W(B), HK-KT634W(B)



Connector



Electromagnetic brake (Note 2)

Pin No.	Signal name
5	B1
6	B2

Power supply

Pin No.	Signal name
1	E
2	U
3	W
4	V

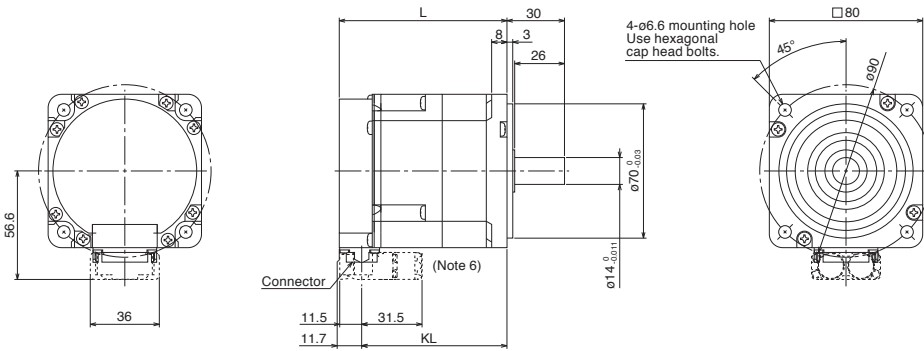
Encoder

Pin No.	Signal name
11	P5
12	MR
13	LG
14	MRR

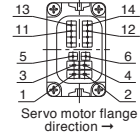
Model	Variable dimensions (Note 1)	
	L	KL
HK-KT23W(B)	67.5 (102.1)	55.8 (90.4)
HK-KT43W(B)	85.5 (120.1)	73.8 (108.4)
HK-KT434W(B)	103.5 (138.1)	91.8 (126.4)

[Unit: mm]

HK-KT23UW(B), HK-KT43UW(B)



Connector



Electromagnetic brake (Note 2)

Pin No.	Signal name
5	B1
6	B2

Power supply

Pin No.	Signal name
1	E
2	U
3	W
4	V

Encoder

Pin No.	Signal name
11	P5
12	MR
13	LG
14	MRR

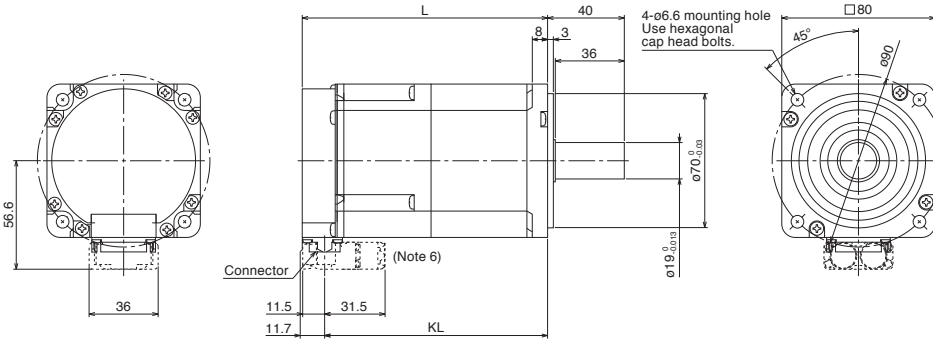
Model	Variable dimensions (Note 1)	
	L	KL
HK-KT23UW(B)	65.5 (87.5)	53.8 (75.8)
HK-KT43UW(B)	74.5 (96.5)	62.8 (84.8)

[Unit: mm]

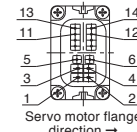
- Notes:
- The dimensions in brackets are for the models with an electromagnetic brake.
 - The electromagnetic brake terminals (B1, B2) do not have polarity.
 - The dimensions are the same regardless of whether or not an oil seal is installed.
 - Use a friction coupling to fasten a load.
 - The actual dimensions may be up to 3 mm larger than those shown in the drawing because of shifting and variance of parts that occur during the assembly and manufacture of the rotary servo motors. The dimensions and tolerances shown are applicable at a temperature of 20 °C and may vary depending on the ambient temperature. Design the machine to allow for sufficient space.
 - The dimensions are applicable when a dual type motor cable is led to the load side. Refer to "HK-KT Series Connector Dimensions" for the dimensions when leading the cable to the opposite to the load side or leading vertically and when using a single type motor cable.

HK-KT Series Dimensions (Note 3, 4, 5)

HK-KT7M3W(B), HK-KT103W(B), HK-KT7M34W(B), HK-KT1034W(B)



Connector



Electromagnetic brake (Note 2)

Pin No.	Signal name
5	B1
6	B2

Power supply

Pin No.	Signal name
1	E
2	U
3	W
4	V

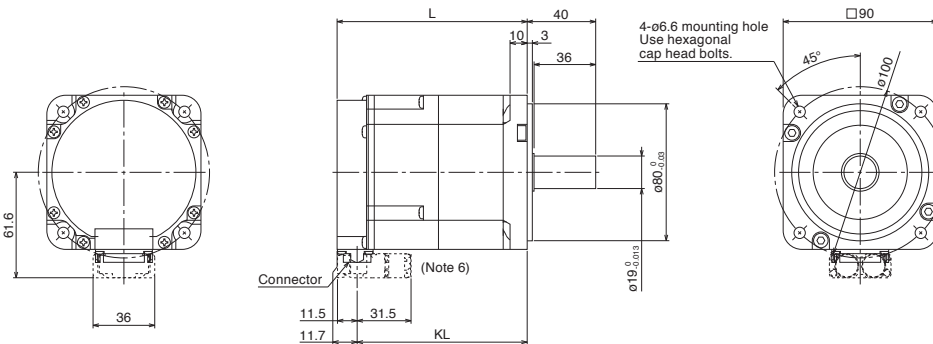
Encoder

Pin No.	Signal name
11	P5
12	MR
13	LG
14	MRR

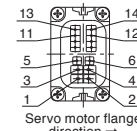
Model	Variable dimensions (Note 1)	
	L	KL
HK-KT7M3W(B)	92.5	80.8
HK-KT7M34W(B)	(128)	(116.3)
HK-KT103W(B)	101.5	89.8
HK-KT1034W(B)	(137)	(125.3)

[Unit: mm]

HK-KT7M3UW(B), HK-KT103UW(B), HK-KT153W(B),
 HK-KT203W(B), HK-KT202W(B),
 HK-KT1534W(B), HK-KT2034W(B), HK-KT2024W(B)



Connector



Electromagnetic brake (Note 2)

Pin No.	Signal name
5	B1
6	B2

Power supply

Pin No.	Signal name
1	E
2	U
3	W
4	V

Encoder

Pin No.	Signal name
11	P5
12	MR
13	LG
14	MRR

Model	Variable dimensions (Note 1)	
	L	KL
HK-KT7M3UW(B)	83.5 (111)	71.8 (99.3)
HK-KT103UW(B)	92.5 (120)	80.8 (108.3)
HK-KT153W(B)	118.9	107.2
HK-KT1534W(B)	(158.3)	(146.6)
HK-KT203W(B)	136.9	125.2
HK-KT2034W(B)	(176.3)	(164.6)
HK-KT202W(B)	172.9	161.2
HK-KT2024W(B)	(212.3)	(200.6)

[Unit: mm]

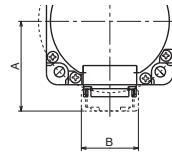
- Notes:
- The dimensions in brackets are for the models with an electromagnetic brake.
 - The electromagnetic brake terminals (B1, B2) do not have polarity.
 - The dimensions are the same regardless of whether or not an oil seal is installed.
 - Use a friction coupling to fasten a load.
 - The actual dimensions may be up to 3 mm larger than those shown in the drawing because of shifting and variance of parts that occur during the assembly and manufacture of the rotary servo motors. The dimensions and tolerances shown are applicable at a temperature of 20 °C and may vary depending on the ambient temperature. Design the machine to allow for sufficient space.
 - The dimensions are applicable when a dual type motor cable is led to the load side. Refer to "HK-KT Series Connector Dimensions" for the dimensions when leading the cable to the opposite to the load side or leading vertically and when using a single type motor cable.

Rotary Servo Motors

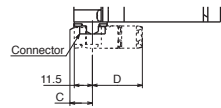
HK-KT Series Connector Dimensions

Cable direction: load side/opposite to load side

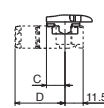
Model	Variable dimensions								
	Dual cable type				Single cable type				
	A	B	C	D	A	B	C	D	
HK-KT053W HK-KT13W HK-KT1M3W	36.8	36	12.7	31.5	39.6	32	12.7	40	
HK-KT13UW HK-KT23W HK-KT43(4)W HK-KT63(4)W	46.6						49.4		
HK-KT23UW HK-KT43UW HK-KT7M3(4)W HK-KT103(4)W	56.6	36	11.7	31.5	59.4	32	11.7	40	
HK-KT7M3UW HK-KT103UW HK-KT153(4)W HK-KT203(4)W HK-KT202(4)W	61.6				64.4				



Cable direction: load side



Cable direction: opposite to load side

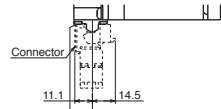
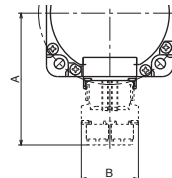


* The drawing shows a dual cable type as an example.

[Unit: mm]

Cable direction: vertical

Model	Variable dimensions						
	Dual cable type			Single cable type			
	A	B	C	A	B	C	
HK-KT053W HK-KT13W HK-KT1M3W	63.4	36	12.7	71.9	32	12.7	
HK-KT13UW HK-KT23W HK-KT43(4)W HK-KT63(4)W	73.2					81.7	
HK-KT23UW HK-KT43UW HK-KT7M3(4)W HK-KT103(4)W	83.2	36	11.7	91.7	32	11.7	
HK-KT7M3UW HK-KT103UW HK-KT153(4)W HK-KT203(4)W HK-KT202(4)W	88.2			96.7			



* The drawing shows a dual cable type as an example.

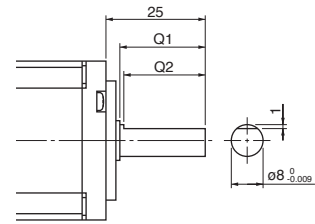
[Unit: mm]

HK-KT Series with Special Shaft Dimensions

Servo motors with the following specifications are also available.

D: D-cut shaft (Note 1)

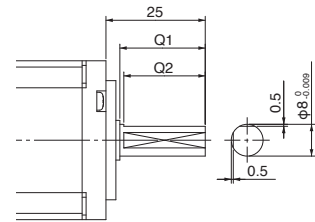
Model	Variable dimensions	
	Q1	Q2
HK-KT053WD HK-KT13WD HK-KT1M3WD	21.5	20.5
HK-KT13UWD	21	20



[Unit: mm]

L: L-cut shaft (Note 1)

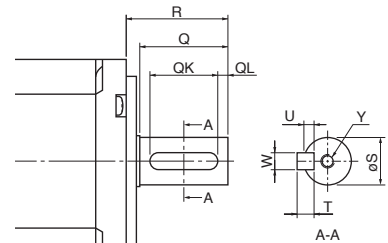
Model	Variable dimensions	
	Q1	Q2
HK-KT053WL HK-KT13WL HK-KT1M3WL	21.5	20.5
HK-KT13UWL	21	20



[Unit: mm]

K: Keyed shaft (with a double round-ended key) (Note 1)

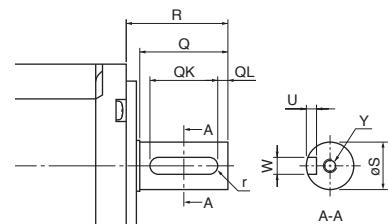
Model	Variable dimensions								
	S	R	Q	W	QK	QL	U	T	Y
HK-KT053WK HK-KT13WK HK-KT1M3WK	8 ⁰ _{-0.009}	25	21.5	3	14	5	1.8	3	M3 Screw depth: 8
HK-KT13UWK			21						
HK-KT23WK HK-KT43(4)WK HK-KT63(4)WK HK-KT23UWK HK-KT43UWK	14 ⁰ _{-0.011}	30	26	5	20	3	3	5	M4 Screw depth: 15
HK-KT7M3(4)WK HK-KT103(4)WK HK-KT7M3UWK HK-KT103UWK HK-KT153(4)WK HK-KT203(4)WK HK-KT202(4)WK	19 ⁰ _{-0.013}	40	36	6	25	5	3.5	6	M5 Screw depth: 20



[Unit: mm]

N: Keyed shaft (without a key) (Note 1, 2)

Model	Variable dimensions								
	S	R	Q	W	QK	QL	U	r	Y
HK-KT053WN HK-KT13WN HK-KT1M3WN	8 ⁰ _{-0.009}	25	21.5	3 ^{-0.004} _{-0.029}	14	5	1.8 ^{+0.1} ₀	1.5	M3 Screw depth: 8
HK-KT13UWN			21						
HK-KT23WN HK-KT43(4)WN HK-KT63(4)WN HK-KT23UWN HK-KT43UWN	14 ⁰ _{-0.011}	30	26	5 ⁰ _{-0.03}	20	3	3 ^{+0.1} ₀	2.5	M4 Screw depth: 15
HK-KT7M3(4)WN HK-KT103(4)WN HK-KT7M3UWN HK-KT103UWN HK-KT153(4)WN HK-KT203(4)WN HK-KT202(4)WN	19 ⁰ _{-0.013}	40	36	6 ⁰ _{-0.03}	25	5	3.5 ^{+0.1} ₀	3	M5 Screw depth: 20



[Unit: mm]

Notes: 1. Do not use the servo motors with a D-cut shaft, an L-cut shaft, or a keyed shaft for frequent start/stop applications as this may cause the damage to the shaft.
2. The servo motor is supplied without a key. The user needs to prepare a key.

Common Specifications
Servo System Controllers
Servo Amplifiers
Rotary Servo Motors
Linear Servo Motors
Direct Drive Motors
Options/Peripheral Equipment
LVSWires
Product List
Precautions
Support

Rotary Servo Motors

HK-KT Series Geared Servo Motor Specifications

With a gear reducer for general industrial machines: G1

Model HK-KT	Output [kW]	Reduction ratio	Actual reduction ratio	Moment of inertia J [$\times 10^{-4}$ kg·m ²] (Note 1)		Permissible load to motor inertia ratio (Note 2) (when converted into the servo motor shaft)	Permissible load for the shaft *1			Mass [kg]		Lubrication method	Mounting direction						
				Stand- ard	With electromag- netic brake		Q [mm]	Radial [N]	Thrust [N]	Stand- ard	With electromag- netic brake								
053G1	0.05	1/5	9/44	0.0764	0.0804	5 times or less	12.5	150	200	1.4	1.6	Grease (filled)	Any direction						
		1/12	49/576	0.0984	0.1024			240	320	1.8	2.0								
		1/20	25/484	0.0804	0.0844			370	450	1.8	2.0								
13G1	0.1	1/5	9/44	0.106	0.110	5 times or less	12.5	150	200	1.5	1.7			Grease (filled)	Any direction				
		1/12	49/576	0.128	0.132			240	320	1.9	2.1								
		1/20	25/484	0.110	0.114			370	450	1.9	2.1								
23G1	0.2	1/5	19/96	0.363	0.408	7 times or less	17.5	330	350	3.2	3.6					Grease (filled)	Any direction		
		1/12	961/11664	0.494	0.539			710	720	3.8	4.2								
		1/20	513/9984	0.375	0.420			780	780	3.8	4.2								
43G1	0.4	1/5	19/96	0.564	0.596	7 times or less	17.5	330	350	3.5	3.9							Grease (filled)	Any direction
		1/12	961/11664	0.695	0.727			710	720	4.1	4.5								
		1/20	7/135	0.687	0.719			760	760	5.2	5.6								
7M3G1	0.75	1/5	1/5	1.79	1.93	5 times or less	25	430	430	5.4	6.1	Grease (filled)	Any direction						
		1/12	7/87	1.85	1.99			620	620	6.5	7.2								
		1/20	625/12544	2.52	2.66			970	960	9.4	11								

Item	Specifications
Mounting method	Flange mounting
Output shaft rotation direction	Same as the servo motor output shaft direction
Backlash (Note 4)	60 minutes or less at gear reducer output shaft
Maximum torque (Note 5)	Three times of the rated torque (Refer to HK-KT series specifications in this catalog for the rated torque.)
Maximum speed (at servo motor shaft)	4500 r/min
IP rating (gear reducer part)	Equivalent to IP44
Gear reducer efficiency (Note 3)	40 % to 85 %

- Notes: 1. The moments of inertia in the table are the values that are converted into the shaft of the servo motor with a gear reducer (and with an electromagnetic brake).
2. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
3. The gear reducer efficiency varies depending on the reduction ratio and the conditions of use such as an output torque, speed, and temperature. The values in the table are not guaranteed as they are representative values at the rated torque and speed at a temperature of 20 °C.
4. The backlash can be converted: 1 minute = 0.0167°
5. The torques of the geared servo motors do not increase even when these servo motors are combined with larger capacity servo amplifiers.

Refer to "Annotations for Geared Servo Motor Specifications" on p. 4-44 in this catalog for details about asterisks 1.

HK-KT Series Geared Servo Motor Specifications

With a flange-output type gear reducer for high precision applications, flange mounting: G5

Model HK-KT	Output [kW]	Reduction ratio (Note 3)	Moment of inertia J [$\times 10^{-4} \text{ kg}\cdot\text{m}^2$] (Note 1)		Permissible load to motor inertia ratio (Note 2) (when converted into the servo motor shaft)	Permissible load for the shaft ¹⁾			Mass [kg]		Lubrication method	Mounting direction
			Standard	With electromagnetic brake		L [mm]	Radial [N]	Thrust [N]	Standard	With electromagnetic brake		
053G5	0.05	1/5 (40 × 40)	0.0429	0.0469	10 times or less	17	93	431	0.48	0.66	Grease (filled)	Any direction
		1/5 (60 × 60)	0.1074	0.1114		23	177	706	1.1	1.3		
		1/9	0.0419	0.0459		17	111	514	0.49	0.67		
		1/11	0.0994	0.1034		23	224	895	1.2	1.4		
		1/21	0.0904	0.0944		23	272	1987	1.2	1.4		
		1/33	0.0844	0.0884		23	311	1244	1.2	1.4		
		1/45	0.0844	0.0884		23	342	1366	1.2	1.4		
13G5	0.1	1/5 (40 × 40)	0.0721	0.076	10 times or less	17	93	431	0.58	0.76	Grease (filled)	Any direction
		1/5 (60 × 60)	0.137	0.141		23	177	706	1.2	1.4		
		1/11	0.129	0.133		23	224	895	1.3	1.5		
		1/21	0.120	0.124		23	272	1087	1.3	1.5		
		1/33	0.131	0.135		32	733	2581	2.5	2.7		
		1/45	0.130	0.134		32	804	2833	2.5	2.7		
		23G5	0.2	1/5		0.410	0.455	14 times or less	23	177		
1/11	0.412			0.457	23	224	895		1.8	2.2		
1/21	0.707			0.752	32	640	2254		3.3	3.7		
1/33	0.661			0.706	32	733	2581		3.3	3.7		
1/45	0.660			0.705	32	804	2833		3.3	3.7		
43G5	0.4	1/5	0.611	0.643	14 times or less	23	177	706	2.1	2.5	Grease (filled)	Any direction
		1/11	0.986	1.02		32	527	1856	3.7	4.1		
		1/21	0.908	0.940		32	640	2254	3.7	4.1		
		1/33	0.960	0.992		57	1252	4992	5.8	6.2		
		1/45	0.954	0.986		57	1374	5478	5.8	6.2		
7M3G5	0.75	1/5	2.02	2.16	10 times or less	32	416	1465	4.2	4.9	Grease (filled)	Any direction
		1/11	1.93	2.07		32	527	1856	4.5	5.2		
		1/21	2.12	2.26		57	1094	4359	6.6	7.3		
		1/33	1.90	2.04		57	1252	4992	6.6	7.3		
		1/45	1.90	2.04		57	1374	5478	6.6	7.3		

Item	Specifications
Mounting method	Flange mounting
Output shaft rotation direction	Same as the servo motor output shaft direction
Backlash (Note 5)	3 minutes or less at gear reducer output shaft
Maximum torque (Note 6)	Three times of the rated torque (Refer to HK-KT series specifications in this catalog for the rated torque.)
Maximum speed (at servo motor shaft)	6000 r/min
IP rating (gear reducer part)	Equivalent to IP44
Gear reducer efficiency (Note 4)	HK-KT053G5 1/5 (60 × 60): 12 % HK-KT053G5 1/11, 1/21, 1/33, and 1/45: 22 % to 34 % HK-KT053G5 1/5 (40 × 40) and 1/9, and HK-KT13G5 to HK-KT7M3G5: 48 % to 84 %

- Notes: 1. The moments of inertia in the table are the values that are converted into the shaft of the servo motor with a gear reducer (and with an electromagnetic brake).
 2. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
 3. The values in brackets represent the dimensions of the flange.
 4. The gear reducer efficiency varies depending on the reduction ratio and the conditions of use such as an output torque, speed, and temperature. The values in the table are not guaranteed as they are representative values at the rated torque and speed at a temperature of 20 °C.
 5. The backlash can be converted: 1 minute = 0.0167°
 6. The torques of the geared servo motors do not increase even when these servo motors are combined with larger capacity servo amplifiers.

Refer to "Annotations for Geared Servo Motor Specifications" on p. 4-44 in this catalog for details about asterisks 1.

Common Specifications
 Servo System Controllers
 Servo Amplifiers
 Rotary Servo Motors
 Linear Servo Motors
 Direct Drive Motors
 Options/Peripheral Equipment
 LVSWires
 Product List
 Precautions
 Support

Rotary Servo Motors

HK-KT Series Geared Servo Motor Specifications

With a shaft-output type gear reducer for high precision applications, flange mounting: G7

Model HK-KT	Output [kW]	Reduction ratio (Note 3)	Moment of inertia J [$\times 10^{-4} \text{ kg}\cdot\text{m}^2$] (Note 1)		Permissible load to motor inertia ratio (Note 2) (when converted into the servo motor shaft)	Permissible load for the shaft ¹			Mass [kg]		Lubrication method	Mounting direction				
			Standard	With electromag- netic brake		Q [mm]	Radial [N]	Thrust [N]	Standard	With electromag- netic brake						
053G7	0.05	1/5 (40 x 40)	0.0456	0.0496	10 times or less	17	93	431	0.51	0.69	Grease (filled)	Any direction				
		1/5 (60 x 60)	0.113	0.117		23	177	706	1.1	1.3						
		1/9	0.0436	0.0476		17	111	514	0.51	0.69						
		1/11	0.100	0.104		23	224	895	1.2	1.4						
		1/21	0.0904	0.0944		23	272	1987	1.2	1.4						
		1/33	0.0844	0.0884		23	311	1244	1.2	1.4						
1/45	0.0844	0.0884	23	342	1366	1.2	1.4									
13G7	0.1	1/5 (40 x 40)	0.0748	0.0787	10 times or less	17	93	431	0.61	0.79			Grease (filled)	Any direction		
		1/5 (60 x 60)	0.143	0.147		23	177	706	1.2	1.4						
		1/11	0.130	0.134		23	224	895	1.3	1.5						
		1/21	0.120	0.124		23	272	1087	1.3	1.5						
		1/33	0.132	0.136		32	733	2581	2.8	3.0						
		1/45	0.130	0.134		32	804	2833	2.8	3.0						
23G7	0.2	1/5	0.416	0.461	14 times or less	23	177	706	1.7	2.2	Grease (filled)	Any direction				
		1/11	0.412	0.457		23	224	895	1.8	2.3						
		1/21	0.709	0.754		32	640	2254	3.7	4.1						
		1/33	0.662	0.707		32	733	2581	3.7	4.1						
		1/45	0.660	0.705		32	804	2833	3.7	4.1						
43G7	0.4	1/5	0.617	0.649	14 times or less	23	177	706	2.2	2.6					Grease (filled)	Any direction
		1/11	0.994	1.03		32	527	1856	4.1	4.5						
		1/21	0.910	0.942		32	640	2254	4.1	4.5						
		1/33	0.966	0.998		57	1252	4992	7.2	7.6						
		1/45	0.957	0.989		57	1374	5478	7.2	7.6						
7M3G7	0.75	1/5	2.06	2.20	10 times or less	32	416	1465	4.6	5.3			Grease (filled)	Any direction		
		1/11	1.94	2.08		32	527	1856	4.9	5.6						
		1/21	2.14	2.28		57	1094	4359	8.0	8.7						
		1/33	1.91	2.05		57	1252	4992	8.0	8.7						
		1/45	1.90	2.04		57	1374	5478	8.0	8.7						

Item	Specifications
Mounting method	Flange mounting
Output shaft rotation direction	Same as the servo motor output shaft direction
Backlash (Note 5)	3 minutes or less at gear reducer output shaft
Maximum torque (Note 6)	Three times of the rated torque (Refer to HK-KT series specifications in this catalog for the rated torque.)
Maximum speed (at servo motor shaft)	6000 r/min
IP rating (gear reducer part)	Equivalent to IP44
Gear reducer efficiency (Note 4)	HK-KT053G7 1/5 (60 x 60): 12 % HK-KT053G7 1/11, 1/21, 1/33, and 1/45: 22 % to 34 % HK-KT053G7 1/5 (40 x 40) and 1/9, and HK-KT13G7 to HK-KT7M3G7: 48 % to 84 %

Notes: 1. The moments of inertia in the table are the values that are converted into the shaft of the servo motor with a gear reducer (and with an electromagnetic brake).

2. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.

3. The values in brackets represent the dimensions of the flange.

4. The gear reducer efficiency varies depending on the reduction ratio and the conditions of use such as an output torque, speed, and temperature. The values in the table are not guaranteed as they are representative values at the rated torque and speed at a temperature of 20 °C.

5. The backlash can be converted: 1 minute = 0.0167°

6. The torques of the geared servo motors do not increase even when these servo motors are combined with larger capacity servo amplifiers.

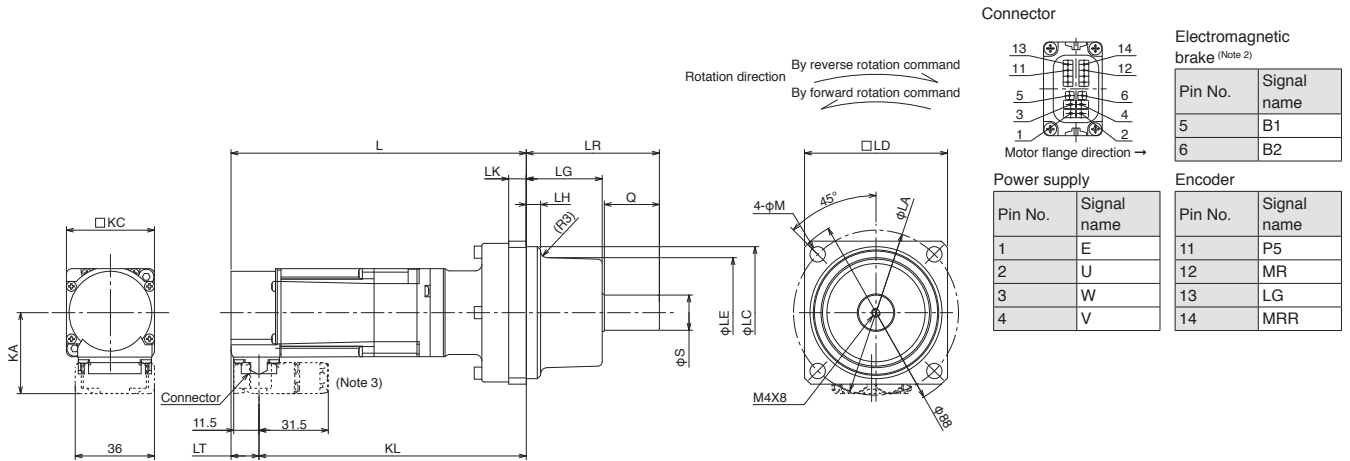
Refer to "Annotations for Geared Servo Motor Specifications" on p. 4-44 in this catalog for details about asterisks 1.

HK-KT Series Geared Servo Motor Dimensions (Note 1, 5)

With a gear reducer for general industrial machines

HK-KT_G1 (Note 6)

The drawing is schematic only. The actual shapes of the servo motors and the location of the mounting screws may differ from the drawing.



[Unit: mm]

Model	Reduction ratio (Actual reduction ratio)	Variable dimensions (Note 4)															
		L	LA	LC	LD	LE	S	LH	LK	KL	LG	Q	LR	M	KA	LT	KC
053(B)G1	1/5 (9/44)	99.2 (134.2)	75	60 ^{0.035}	65	50	16 ^{0.011}	6.5	8	86.5 (121.5)	34.5	25	60.5	7	36.8	12.7	40
	1/12 (49/576)	118 (153)								105.3 (140.3)							
	1/20 (25/484)	111.7 (146.7)								99 (134)							
13(B)G1	1/5 (9/44)	111.7 (146.7)	75	60 ^{0.035}	65	50	16 ^{0.011}	6.5	8	99 (134)	34.5	25	60.5	7	36.8	12.7	40
	1/12 (49/576)	130.5 (165.5)								117.8 (152.8)							
	1/20 (25/484)	120.7 (155.3)								109 (143.6)							
23(B)G1	1/5 (19/96)	120.7 (155.3)	100	82 ^{0.035}	90	75	25 ^{0.013}	8	10	109 (143.6)	38	35	74	9	46.6	11.7	60
	1/12 (961/11664)	140.5 (175.1)								128.8 (163.4)							
	1/20 (513/9984)	138.7 (173.3)								127 (161.6)							
43(B)G1	1/5 (19/96)	138.7 (173.3)	100	82 ^{0.035}	90	75	25 ^{0.013}	8	10	146.8 (181.4)	39	50	90	9	46.6	11.7	60
	1/12 (961/11664)	158.5 (193.1)								150.8 (185.4)							
	1/20 (7/135)	162.5 (197.1)								145.8 (181.3)							
7M3(B)G1	1/5 (1/5)	157.5 (193)	115	95 ^{0.035}	100	83	32 ^{0.016}	9.5	15	145.8 (181.3)	44.5	60	105.5	14	56.6	11.7	80
	1/12 (7/87)	179.5 (215)								167.8 (203.3)							
	1/20 (625/12544)	192.5 (228)								180.8 (216.3)							

- Notes:
- The actual dimensions may be up to 3 mm larger than those shown in the drawing because of shifting and variance of parts that occur during the assembly and manufacture of the rotary servo motors. The dimensions and tolerances shown are applicable at a temperature of 20 °C and may vary depending on the ambient temperature. Design the machine to allow for sufficient space.
 - The electromagnetic brake terminals (B1, B2) do not have polarity.
 - The dimensions are applicable when a dual type motor cable is led to the load side. Refer to "HK-KT Series Connector Dimensions" for the dimensions when leading the cable to the opposite to the load side or leading vertically and when using a single type motor cable.
 - The dimensions in brackets are for the models with an electromagnetic brake.
 - Use a friction coupling to fasten a load.
 - HK-KT_G1K, a geared servo motor with a keyed shaft (with a key), is also available. Refer to "HK-KT Series Geared Servo Motor Special Shaft Dimensions" in this catalog for details.

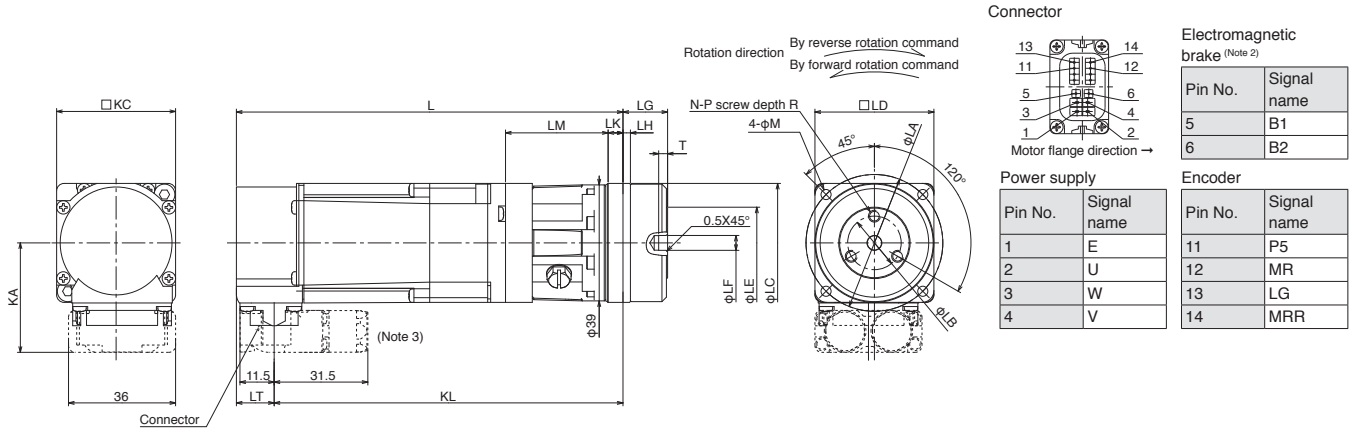
Rotary Servo Motors

HK-KT Series Geared Servo Motor Dimensions (Note 1)

With a flange-output type gear reducer for high precision applications, flange mounting

HK-KT_G5

The drawing is schematic only. The actual shapes of the servo motors and the location of the mounting screws may differ from the drawing.



[Unit: mm]

Model	Reduction ratio (Note 5)	Variable dimensions (Note 4)																				
		L	LA	LB	LC	LD	LE	LF	LG	LH	LK	LM	KL	T	N	P	R	M	KA	LT	KC	
053(B)G5	1/5 (40 × 40)	95 (130)	46	18	40 ⁰ _{-0.025}	40	24	5 ^{+0.012} ₀	15 ^{+0.25} _{-0.20}	2.5	5	34.5	82.3 (117.3)	3	3	M4	6	3.4	36.8	12.7	40	
	1/5 (60 × 60)	119.5 (154.5)	70	30	56 ⁰ _{-0.03}	60	40	14 ^{+0.018} ₀	21 ^{+0.4} _{-0.5}	3	8	56	106.8 (141.8)	5	6		7	5.5				
	1/9	95 (130)	46	18	40 ⁰ _{-0.025}	40	24	5 ^{+0.012} ₀	15 ^{+0.25} _{-0.20}	2.5	5	34.5	82.3 (117.3)	3	3		6	3.4				
	1/11	119.5 (154.5)	70	30	56 ⁰ _{-0.03}	60	40	14 ^{+0.018} ₀	21 ^{+0.4} _{-0.5}	3	8	56	106.8 (141.8)	5	6		7	5.5				
	1/21																7	5.5				
13(B)G5	1/5 (40 × 40)	107.5 (142.5)	46	18	40 ⁰ _{-0.025}	40	24	5 ^{+0.012} ₀	15 ^{+0.25} _{-0.20}	2.5	5	34.5	94.8 (129.8)	3	3	M4	6	3.4	36.8	12.7	40	
	1/5 (60 × 60)	132 (167)	70	30	56 ⁰ _{-0.03}	60	40	14 ^{+0.018} ₀	21 ^{+0.4} _{-0.5}	3	8	56	119.3 (154.3)	5	6		7	5.5				
	1/11	132 (167)	70	30	56 ⁰ _{-0.03}	60	40	14 ^{+0.018} ₀	21 ^{+0.4} _{-0.5}	3	8	56	119.3 (154.3)	5	6		7	5.5				
	1/21																7	5.5				
	1/33	134.5 (169.5)	105	45	85 ⁰ _{-0.035}	90	59	24 ^{+0.021} ₀	27 ^{+0.4} _{-0.5}	8	10	61	121.8 (156.8)	5	6		M6	10				9
1/45	134.5 (169.5)	105	45	85 ⁰ _{-0.035}	90	59	24 ^{+0.021} ₀	27 ^{+0.4} _{-0.5}	8	10	61	121.8 (156.8)	5	6	M6	10	9					
23(B)G5	1/5	131.5 (166.1)	70	30	56 ⁰ _{-0.03}	60	40	14 ^{+0.018} ₀	21 ^{+0.4} _{-0.5}	3	8	56	119.8 (154.4)	5	6	M4	7	5.5	46.6	11.7	60	
	1/11	131.5 (166.1)	70	30	56 ⁰ _{-0.03}	60	40	14 ^{+0.018} ₀	21 ^{+0.4} _{-0.5}	3	8	56	119.8 (154.4)	5	6		M4	7				5.5
	1/21																M4	7				5.5
	1/33	138.5 (173.1)	105	45	85 ⁰ _{-0.035}	90	59	24 ^{+0.021} ₀	27 ^{+0.4} _{-0.5}	8	10	61	126.8 (161.4)	5	6		M6	10				9
	1/45	138.5 (173.1)	105	45	85 ⁰ _{-0.035}	90	59	24 ^{+0.021} ₀	27 ^{+0.4} _{-0.5}	8	10	61	126.8 (161.4)	5	6		M6	10				9
43(B)G5	1/5	149.5 (184.1)	70	30	56 ⁰ _{-0.03}	60	40	14 ^{+0.018} ₀	21 ^{+0.4} _{-0.5}	3	8	56	137.8 (172.4)	5	6	M4	7	5.5	46.6	11.7	60	
	1/11	149.5 (184.1)	70	30	56 ⁰ _{-0.03}	60	40	14 ^{+0.018} ₀	21 ^{+0.4} _{-0.5}	3	8	56	137.8 (172.4)	5	6		M4	7				5.5
	1/21																M4	7				5.5
	1/33	168.5 (203.1)	135	60	115 ⁰ _{-0.035}	120	84	32 ^{+0.025} ₀	35 ^{+0.4} _{-0.5}	13	13	70	156.8 (191.4)	5	6		M8	12				11
	1/45	168.5 (203.1)	135	60	115 ⁰ _{-0.035}	120	84	32 ^{+0.025} ₀	35 ^{+0.4} _{-0.5}	13	13	70	156.8 (191.4)	5	6		M8	12				11
7M3(B)G5	1/5	170.5 (206)	105	45	85 ⁰ _{-0.035}	90	59	24 ^{+0.021} ₀	27 ^{+0.4} _{-0.5}	8	10	68	158.8 (194.3)	5	6	M6	10	9	56.6	11.7	80	
	1/11	170.5 (206)	105	45	85 ⁰ _{-0.035}	90	59	24 ^{+0.021} ₀	27 ^{+0.4} _{-0.5}	8	10	68	158.8 (194.3)	5	6		M6	10				9
	1/21																M6	10				9
	1/33	180.5 (216)	135	60	115 ⁰ _{-0.035}	120	84	32 ^{+0.025} ₀	35 ^{+0.4} _{-0.5}	13	13	75	168.8 (204.3)	5	6		M8	12				11
	1/45	180.5 (216)	135	60	115 ⁰ _{-0.035}	120	84	32 ^{+0.025} ₀	35 ^{+0.4} _{-0.5}	13	13	75	168.8 (204.3)	5	6		M8	12				11

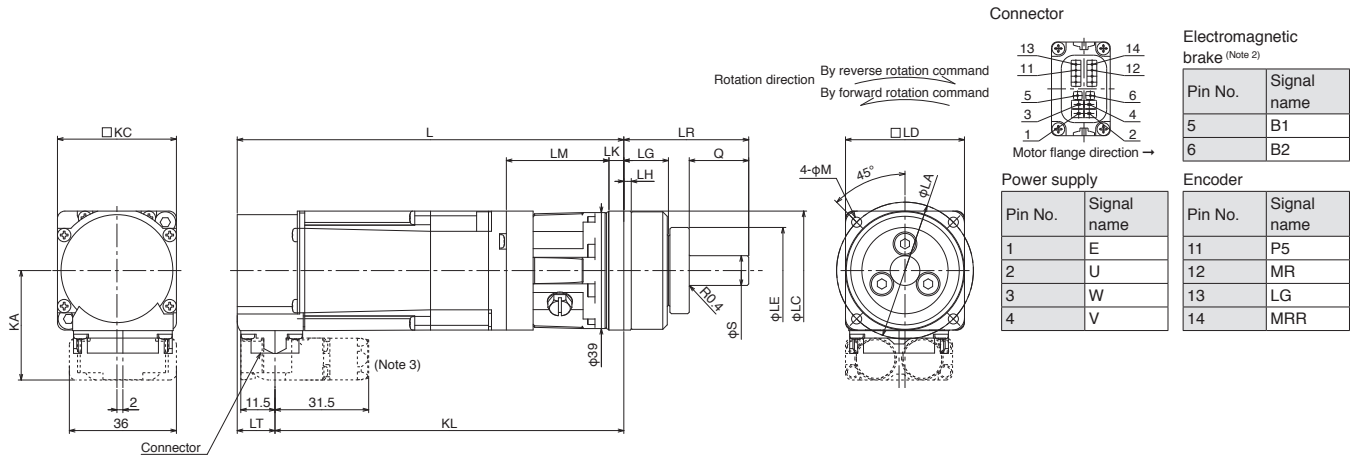
- Notes:
- The actual dimensions may be up to 3 mm larger than those shown in the drawing because of shifting and variance of parts that occur during the assembly and manufacture of the rotary servo motors. The dimensions and tolerances shown are applicable at a temperature of 20 °C and may vary depending on the ambient temperature. Design the machine to allow for sufficient space.
 - The electromagnetic brake terminals (B1, B2) do not have polarity.
 - The dimensions are applicable when a dual type motor cable is led to the load side. Refer to "HK-KT Series Connector Dimensions" for the dimensions when leading the cable to the opposite to the load side or leading vertically and when using a single type motor cable.
 - The dimensions in brackets are for the models with an electromagnetic brake.
 - The values in brackets represent the dimensions of the flange.

HK-KT Series Geared Servo Motor Dimensions (Note 1, 5)

With a shaft-output type gear reducer for high precision applications, flange mounting

HK-KT_G7 (Note 7)

The drawing is schematic only. The actual shapes of the servo motors and the location of the mounting screws may differ from the drawing.



[Unit: mm]

Model	Reduction ratio (Note 6)	Variable dimensions (Note 4)																
		L	LA	LC	LD	LE	S	LG	LH	Q	LR	LK	LM	KL	M	KA	LT	KC
053(B)G7	1/5 (40 x 40)	95 (130)	46	40 ⁰ _{-0.025}	40	29	10 ⁰ _{-0.015}	15	2.5	20	42	5	34.5	82.3 (117.3)	3.4	36.8	12.7	40
	1/5 (60 x 60)	119.5 (154.5)	70	56 ⁰ _{-0.03}	60	40	16 ⁰ _{-0.018}	21	3	28	58	8	56	106.8 (141.8)	5.5			
	1/9	95 (130)	46	40 ⁰ _{-0.025}	40	29	10 ⁰ _{-0.015}	15	2.5	20	42	5	34.5	82.3 (117.3)	3.4			
	1/11																	
	1/21	119.5 (154.5)	70	56 ⁰ _{-0.03}	60	40	16 ⁰ _{-0.018}	21	3	28	58	8	56	106.8 (141.8)	5.5			
	1/33																	
13(B)G7	1/5 (40 x 40)	107.5 (142.5)	46	40 ⁰ _{-0.025}	40	29	10 ⁰ _{-0.015}	15	2.5	20	42	5	34.5	94.8 (129.8)	3.4	36.8	12.7	40
	1/5 (60 x 60)	132 (167)	70	56 ⁰ _{-0.03}	60	40	16 ⁰ _{-0.018}	21	3	28	58	8	56	119.3 (154.3)	5.5			
	1/11																	
	1/21	134.5 (169.5)	105	85 ⁰ _{-0.035}	90	59	25 ⁰ _{-0.021}	27	8	42	80	10	56.5	121.8 (156.8)	9			
	1/33																	
23(B)G7	1/5	131.5 (166.1)	70	56 ⁰ _{-0.03}	60	40	16 ⁰ _{-0.018}	21	3	28	58	8	56	119.8 (154.4)	5.5	46.6	11.7	60
	1/11																	
	1/21	138.5 (173.1)	105	85 ⁰ _{-0.035}	90	59	25 ⁰ _{-0.021}	27	8	42	80	10	61	126.8 (161.4)	9			
	1/33																	
43(B)G7	1/5	149.5 (184.1)	70	56 ⁰ _{-0.03}	60	40	16 ⁰ _{-0.018}	21	3	28	58	8	56	137.8 (172.4)	5.5	46.6	11.7	60
	1/11	156.5 (191.1)	105	85 ⁰ _{-0.035}	90	59	25 ⁰ _{-0.021}	27	8	42	80	10	61	144.8 (179.4)	9			
	1/21	168.5 (203.1)	135	115 ⁰ _{-0.035}	120	84	40 ⁰ _{-0.025}	35	13	82	133	13	70	156.8 (191.4)	11			
	1/33																	
7M3(B)G7	1/5	170.5 (206)	105	85 ⁰ _{-0.035}	90	59	25 ⁰ _{-0.021}	27	8	42	80	10	68	158.8 (194.3)	9	56.6	11.7	80
	1/11																	
	1/21	180.5 (216)	135	115 ⁰ _{-0.035}	120	84	40 ⁰ _{-0.025}	35	13	82	133	13	75	168.8 (204.3)	11			
	1/33																	

- Notes: 1. The actual dimensions may be up to 3 mm larger than those shown in the drawing because of shifting and variance of parts that occur during the assembly and manufacture of the rotary servo motors. The dimensions and tolerances shown are applicable at a temperature of 20 °C and may vary depending on the ambient temperature. Design the machine to allow for sufficient space.
2. The electromagnetic brake terminals (B1, B2) do not have polarity.
3. The dimensions are applicable when a dual type motor cable is led to the load side. Refer to "HK-KT Series Connector Dimensions" for the dimensions when leading the cable to the opposite to the load side or leading vertically and when using a single type motor cable.
4. The dimensions in brackets are for the models with an electromagnetic brake.
5. Use a friction coupling to fasten a load.
6. The values in brackets represent the dimensions of the flange.
7. HK-KT_G7K, a geared servo motor with a keyed shaft (with a key), is also available. Refer to "HK-KT Series Geared Servo Motor Special Shaft Dimensions" in this catalog for details.

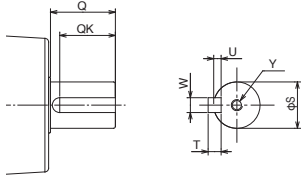
Rotary Servo Motors

HK-KT Series Geared Servo Motor Special Shaft Dimensions

The standard HK-KT_G1 (with a gear reducer for general industrial machines) and HK-KT_G7 (with a shaft-output type gear reducer for high precision applications, flange mounting) have a straight shaft. Note that these motors are also available with a keyed shaft (with a key) as HK-KT_G1K and HK-KT_G7K.

HK-KT_G1K (Note 1, 2)

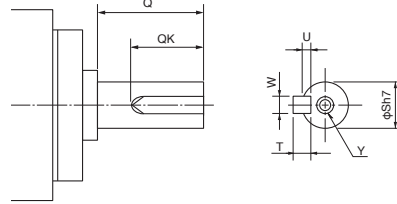
Keyed shaft (with a double square-ended key)



[Unit: mm]

HK-KT_G7K (Note 1, 2)

Keyed shaft (with a single pointed key)



[Unit: mm]

Model	Reduction ratio (Actual reduction ratio)	Variable dimensions						Y
		S	Q	W	QK	U	T	
HK-KT053(B)G1K	1/5 (9/44)	16 ^{0.011}	25	5	20	3	5	M4 Screw depth: 8
	1/12 (49/576)							
	1/20 (25/484)							
HK-KT13(B)G1K	1/5 (9/44)	16 ^{0.011}	25	5	20	3	5	M4 Screw depth: 8
	1/12 (49/576)							
	1/20 (25/484)							
HK-KT23(B)G1K	1/5 (19/96)	25 ^{0.013}	35	8	30	4	7	M6 Screw depth: 12
	1/12 (961/11664)							
	1/20 (513/9984)							
	1/20 (7/135)							
HK-KT43(B)G1K	1/5 (19/96)	25 ^{0.013}	35	8	30	4	7	M6 Screw depth: 12
	1/12 (961/11664)							
	1/20 (7/135)							
HK-KT7M3(B)G1K	1/5 (1/5)	32 ^{0.016}	50	10	40	5	8	M8 Screw depth: 16
	1/12 (7/87)							
	1/20 (625/12544)	40 ^{0.016}	60	12	50			M10 Screw depth: 20

Model	Reduction ratio (Note 3)	Variable dimensions						Y
		S	Q	W	QK	U	T	
HK-KT053(B)G7K	1/5 (40 × 40)	10	20	4	15	2.5	4	M3 Screw depth: 6
	1/5 (60 × 60)	16	28	5	25	3	5	M4 Screw depth: 8
	1/9	10	20	4	15	2.5	4	M3 Screw depth: 6
	1/11	16	28	5	25	3	5	M4 Screw depth: 8
	1/21							
1/33								
HK-KT13(B)G7K	1/5 (40 × 40)	10	20	4	15	2.5	4	M3 Screw depth: 6
	1/5 (60 × 60)	16	28	5	25	3	5	M4 Screw depth: 8
	1/11	25	42	8	36	4	7	M6 Screw depth: 12
	1/21							
	1/33							
1/45								
HK-KT23(B)G7K	1/5	16	28	5	25	3	5	M4 Screw depth: 8
	1/11	25	42	8	36	4	7	M6 Screw depth: 12
	1/21							
	1/33							
1/45								
HK-KT43(B)G7K	1/5	16	28	5	25	3	5	M4 Screw depth: 8
	1/11	25	42	8	36	4	7	M6 Screw depth: 12
	1/21							
	1/33	40	82	12	70	5	8	M10 Screw depth: 20
	1/45							
HK-KT73(B)G7K	1/5	25	42	8	36	4	7	M6 Screw depth: 12
	1/11	40	82	12	70	5	8	M10 Screw depth: 20
	1/21							
	1/33							
	1/45							

- Notes: 1. Do not use the servo motors with a keyed shaft for frequent start/stop applications as this may cause the damage to the shaft.
 2. Dimensions not shown in the tables are respectively the same as those of HK-KT_G1 and HK-KT_G7 with a straight shaft. Refer to "HK-KT_G1" and "HK-KT_G7" of "HK-KT Series Geared Servo Motor Dimensions" in this catalog.
 3. The values in brackets represent the dimensions of the flange.

HK-ST_W (Medium Inertia, Medium Capacity)

Specifications when connected with a 200 V servo amplifier

Flange size		[mm]	130 × 130				
Rotary servo motor model		HK-ST	52W	102W	172W	202AW	302W
Continuous running duty (Note 4)	Rated output	[kW]	0.5	1.0	1.75	2.0	3.0
	Rated torque (Note 3, 5)	[N·m]	2.4 (3.2)	4.8 (6.4)	8.4	9.5 (11.6)	14.3
Maximum torque (Note 3)		[N·m]	7.2 (12.7)	14.3 (19.1)	25.1	28.6 (34.7)	43.0
Rated speed (Note 3, 4)		[r/min]	2000 (1500)	2000 (1500)	2000	2000 (1650)	2000
Maximum speed (Note 4)		[r/min]	4000				2500
Power rate at continuous rated torque (Note 3)	Standard	[kW/s]	9.7 (17.2)	26.3 (46.8)	61.2	53.9 (79.2)	91.5
	With electromagnetic brake	[kW/s]	7.0 (12.4)	20.9 (37.2)	51.1	47.8 (70.3)	83.6
Rated current (Note 3)		[A]	3.0 (4.0)	5.3 (7.0)	9.3	11 (13)	11
Maximum current (Note 3)		[A]	11 (19)	18 (24)	32	34 (42)	34
Moment of inertia J	Standard	[× 10 ⁻⁴ kg·m ²]	5.90	8.65	11.4	16.9	22.4
	With electromagnetic brake	[× 10 ⁻⁴ kg·m ²]	8.15	10.9	13.7	19.1	24.5
Recommended load to motor inertia ratio (Note 1)		(Note 6)	15 times or less	23 times or less	24 times or less		
Speed/position detector		Batteryless absolute/incremental 26-bit encoder (resolution: 67,108,864 pulses/rev)					
Oil seal		None (Servo motors with an oil seal are available. (HK-ST_J))					
Electromagnetic brake		None (Servo motors with an electromagnetic brake are available. (HK-ST_B))					
Thermistor		None					
Insulation class		155 (F)					
Structure		Totally enclosed, natural cooling (IP rating: IP67) (Note 2)					
Vibration resistance ^{*1}		[m/s ²]	X: 24.5, Y: 49				
Vibration rank		V10 ⁻³					
Permissible load for the shaft ^{*2}	L	[mm]	55				
	Radial	[N]	980				
	Thrust	[N]	490				
Mass	Standard	[kg]	4.3	5.2	6.2	8.0	9.8
	With electromagnetic brake	[kg]	6.0	6.9	7.8	10	12

- Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
 2. The shaft-through portion is excluded. Refer to asterisk 4 of "Annotations for Rotary Servo Motor Specifications" on p. 4-44 in this catalog for the shaft-through portion.
 3. The value in brackets is applicable when the torque is increased with a combination with a larger-capacity servo amplifier. Refer to "Combinations of Rotary Servo Motors and Servo Amplifiers" in this catalog for the available combinations.
 4. The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.
 5. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70 % of the servo motor rated torque.
 6. 19 times or less for 3000 r/min or less.

Refer to "Annotations for Rotary Servo Motor Specifications" on p. 4-44 in this catalog for details about asterisks 1 to 3.

Electromagnetic brake specifications (Note 1)

Model	HK-ST	52WB	102WB	172WB	202AWB	302WB
Type	Spring actuated type safety brake					
Rated voltage	24 V DC (-10 % to 0 %)					
Power consumption	[W] at 20 °C	20			23	
Electromagnetic brake static friction torque	[N·m]	8.5 or higher			16 or higher	
Permissible braking work	Per braking	[J]	400			400
	Per hour	[J]	4000			4000
Electromagnetic brake life (Note 2)	Number of braking times	20000			5000	
	Work per braking	[J]	200			400

- Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.
 2. Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

Rotary Servo Motors

HK-ST_W (Medium Inertia, Medium Capacity)

Specifications when connected with a 200 V servo amplifier

Flange size		[mm]	176 × 176			
Rotary servo motor model		HK-ST	202W	352W	502W	702W
Continuous running duty (Note 4)	Rated output	[kW]	2.0	3.5	5.0	7.0
	Rated torque (Note 3, 5)	[N·m]	9.5 (12.7)	16.7	23.9 (28.9)	33.4
Maximum torque (Note 3)		[N·m]	28.6 (38.2)	50.1	71.6 (86.8)	100
Rated speed (Note 3, 4)		[r/min]	2000 (1500)	2000	2000 (1650)	2000
Maximum speed (Note 4)		[r/min]	4000	3500	4000	3000
Power rate at continuous rated torque (Note 3)	Standard	[kW/s]	25.1 (44.6)	52.1	80.4 (118)	106
	With electromagnetic brake	[kW/s]	22.0 (39.2)	47.7	75.2 (110)	101
Rated current (Note 3)		[A]	10 (14)	16	27 (32)	28
Maximum current (Note 3)		[A]	32 (45)	52	90 (110)	102
Moment of inertia J	Standard	[× 10 ⁻⁴ kg·m ²]	36.4	53.6	70.8	105
	With electromagnetic brake	[× 10 ⁻⁴ kg·m ²]	41.4	58.6	75.8	110
Recommended load to motor inertia ratio (Note 1)			15 times or less (Note 6)	12 times or less (Note 7)	10 times or less (Note 8)	8 times or less (Note 8)
Speed/position detector		Batteryless absolute/incremental 26-bit encoder (resolution: 67,108,864 pulses/rev)				
Oil seal		None (Servo motors with an oil seal are available. (HK-ST_J))				
Electromagnetic brake		None (Servo motors with an electromagnetic brake are available. (HK-ST_B))				
Thermistor		None				
Insulation class		155 (F)				
Structure		Totally enclosed, natural cooling (IP rating: IP67) (Note 2)				
Vibration resistance *1		[m/s ²]	X: 24.5, Y: 49		X: 24.5, Y: 29.4	
Vibration rank		V10 ⁻³				
Permissible load for the shaft *2	L	[mm]	79			
	Radial	[N]	2058			
	Thrust	[N]	980			
Mass	Standard	[kg]	12	15	18	24
	With electromagnetic brake	[kg]	17	20	23	29

- Notes:
1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
 2. The shaft-through portion is excluded. Refer to asterisk 4 of "Annotations for Rotary Servo Motor Specifications" on p. 4-44 in this catalog for the shaft-through portion.
 3. The value in brackets is applicable when the torque is increased with a combination with a larger-capacity servo amplifier. Refer to "Combinations of Rotary Servo Motors and Servo Amplifiers" in this catalog for the available combinations.
 4. The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.
 5. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70 % of the servo motor rated torque.
 6. 20 times or less for 3000 r/min or less.
 7. 22 times or less for 3000 r/min or less.
 8. 22 times or less for 2000 r/min or less.

Refer to "Annotations for Rotary Servo Motor Specifications" on p. 4-44 in this catalog for details about asterisks 1 to 3.

Electromagnetic brake specifications (Note 1)

Model	HK-ST	202WB	352WB	502WB	702WB
Type	Spring actuated type safety brake				
Rated voltage	24 V DC (-10 % to 0 %)				
Power consumption	[W] at 20 °C	34			
Electromagnetic brake static friction torque	[N·m]	44 or higher			
Permissible braking work	Per braking	[J]	4500		
	Per hour	[J]	45000		
Electromagnetic brake life (Note 2)	Number of braking times	20000			
	Work per braking	[J]	1000		

- Notes:
1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.
 2. Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

HK-ST_4_W (Medium Inertia, Medium Capacity)

Specifications when connected with a 200 V servo amplifier

Flange size		[mm]	130 × 130				
Rotary servo motor model		HK-ST	524W	1024W	1724W	2024AW	3024W
Continuous running duty (Note 4)	Rated output	[kW]	0.3	0.6	0.85	1.0	1.5
	Rated torque (Note 5)	[N·m]	2.9	5.7	8.1	9.5	14.3
Maximum torque (Note 3)		[N·m]	11.5	17.2 (20.1)	24.4	33.4	43.0
Rated speed (Note 4)		[r/min]	1000				
Maximum speed (Note 4)		[r/min]	2000				1200
Power rate at continuous rated torque	Standard	[kW/s]	13.9	37.9	57.8	53.9	91.5
	With electromagnetic brake	[kW/s]	10.1	30.1	48.3	47.8	83.6
Rated current		[A]	1.8	3.2	4.5	5.2	5.1
Maximum current (Note 3)		[A]	8.3	11 (13)	17	20	17
Moment of inertia J	Standard	[× 10 ⁻⁴ kg·m ²]	5.90	8.65	11.4	16.9	22.4
	With electromagnetic brake	[× 10 ⁻⁴ kg·m ²]	8.15	10.9	13.7	19.1	24.5
Recommended load to motor inertia ratio (Note 1)			15 times or less	24 times or less		20 times or less	24 times or less
Speed/position detector			Batteryless absolute/incremental 26-bit encoder (resolution: 67,108,864 pulses/rev)				
Oil seal			None (Servo motors with an oil seal are available. (HK-ST_J))				
Electromagnetic brake			None (Servo motors with an electromagnetic brake are available. (HK-ST_B))				
Thermistor			None				
Insulation class			155 (F)				
Structure			Totally enclosed, natural cooling (IP rating: IP67) (Note 2)				
Vibration resistance ^{*1}		[m/s ²]	X: 24.5, Y: 49				
Vibration rank			V10 ⁻³				
Permissible load for the shaft ^{*2}	L	[mm]	55				
	Radial	[N]	980				
	Thrust	[N]	490				
Mass	Standard	[kg]	4.3	5.2	6.2	8.0	9.8
	With electromagnetic brake	[kg]	6.0	6.9	7.8	10	12

- Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
 2. The shaft-through portion is excluded. Refer to asterisk 4 of "Annotations for Rotary Servo Motor Specifications" on p. 4-44 in this catalog for the shaft-through portion.
 3. The value in brackets is applicable when the torque is increased with a combination with a larger-capacity servo amplifier. Refer to "Combinations of Rotary Servo Motors and Servo Amplifiers" in this catalog for the available combinations.
 4. The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.
 5. When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70 % of the servo motor rated torque.

Refer to "Annotations for Rotary Servo Motor Specifications" on p. 4-44 in this catalog for details about asterisks 1 to 3.

Electromagnetic brake specifications (Note 1)

Model		HK-ST	524WB	1024WB	1724WB	2024AWB	3024WB
Type		Spring actuated type safety brake					
Rated voltage		24 V DC (-10 % to 0 %)					
Power consumption		[W] at 20 °C	20			23	
Electromagnetic brake static friction torque		[N·m]	8.5 or higher			16 or higher	
Permissible braking work	Per braking	[J]	400			400	
	Per hour	[J]	4000			4000	
Electromagnetic brake life (Note 2)	Number of braking times		20000			5000	
	Work per braking	[J]	200			400	

- Notes: 1. The electromagnetic brake is for holding. It cannot be used for deceleration applications.
 2. Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

Rotary Servo Motors

HK-ST_4_W (Medium Inertia, Medium Capacity)

Specifications when connected with a 200 V servo amplifier

Flange size		[mm]	176 × 176			
Rotary servo motor model		HK-ST	2024W	3524W	5024W	7024W
Continuous running duty (Note 4)	Rated output	[kW]	1.2	2.0	3.0	4.2
	Rated torque (Note 5)	[N·m]	11.5	19.1	28.6	40.1
Maximum torque (Note 3)		[N·m]	40.1	57.3 (66.8)	85.9	120
Rated speed (Note 4)		[r/min]	1000			
Maximum speed (Note 4)		[r/min]	2000	1500	2000	1500
Power rate at continuous rated torque	Standard	[kW/s]	36.1	68.0	116	153
	With electromagnetic brake	[kW/s]	31.7	62.3	108	146
Rated current		[A]	6.0	9.0	16	17
Maximum current (Note 3)		[A]	24	32 (37)	52	60
Moment of inertia J	Standard	[× 10 ⁻⁴ kg·m ²]	36.4	53.6	70.8	105
	With electromagnetic brake	[× 10 ⁻⁴ kg·m ²]	41.4	58.6	75.8	110
Recommended load to motor inertia ratio (Note 1)						23 times or less
Speed/position detector		Batteryless absolute/incremental 26-bit encoder (resolution: 67,108,864 pulses/rev)				
Oil seal		None (Servo motors with an oil seal are available. (HK-ST_J))				
Electromagnetic brake		None (Servo motors with an electromagnetic brake are available. (HK-ST_B))				
Thermistor		None				
Insulation class		155 (F)				
Structure		Totally enclosed, natural cooling (IP rating: IP67) (Note 2)				
Vibration resistance *1		[m/s ²]	X: 24.5, Y: 49			X: 24.5, Y: 29.4
Vibration rank		V10 *3				
Permissible load for the shaft *2	L	[mm]	79			
	Radial	[N]	2058			
	Thrust	[N]	980			
Mass	Standard	[kg]	12	15	18	24
	With electromagnetic brake	[kg]	17	20	23	29

- Notes:
- Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
 - The shaft-through portion is excluded. Refer to asterisk 4 of "Annotations for Rotary Servo Motor Specifications" on p. 4-44 in this catalog for the shaft-through portion.
 - The value in brackets is applicable when the torque is increased with a combination with a larger-capacity servo amplifier. Refer to "Combinations of Rotary Servo Motors and Servo Amplifiers" in this catalog for the available combinations.
 - The continuous running duty and the speed are not guaranteed when the power supply voltage is dropped.
 - When unbalanced torque is generated, such as in a vertical lift machine, keep the unbalanced torque of the machine under 70 % of the servo motor rated torque.

Refer to "Annotations for Rotary Servo Motor Specifications" on p. 4-44 in this catalog for details about asterisks 1 to 3.

Electromagnetic brake specifications (Note 1)

Model		HK-ST	2024WB	3524WB	5024WB	7024WB
Type		Spring actuated type safety brake				
Rated voltage		24 V DC (-10 % to 0 %)				
Power consumption		[W] at 20 °C	34			
Electromagnetic brake static friction torque		[N·m]	44 or higher			
Permissible braking work	Per braking	[J]	4500			
	Per hour	[J]	45000			
Electromagnetic brake life (Note 2)	Number of braking times		20000			
	Work per braking	[J]	1000			

- Notes:
- The electromagnetic brake is for holding. It cannot be used for deceleration applications.
 - Brake gap is not adjustable. Electromagnetic brake life is defined as the time period until readjustment is needed.

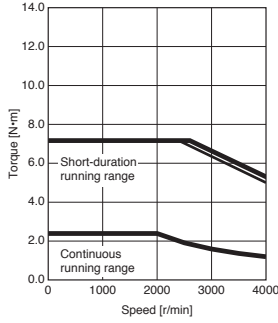
HK-ST_W Torque Characteristics (Note 1)

When connected with a 200 V servo amplifier

— : For 3-phase 200 V AC
 — : For 1-phase 200 V AC

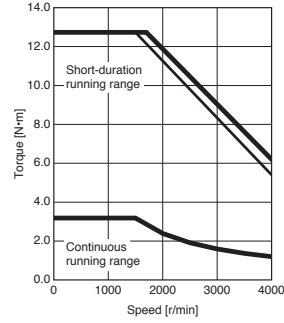
HK-ST52W

Standard torque



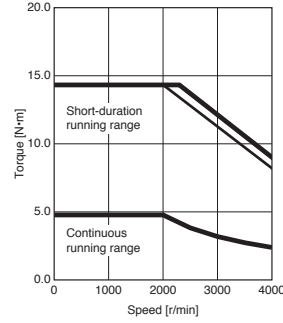
HK-ST52W

Torque increased



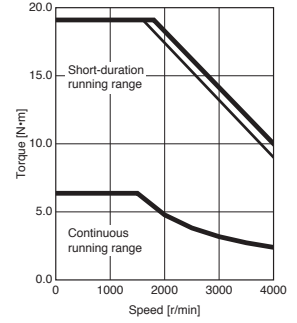
HK-ST102W

Standard torque



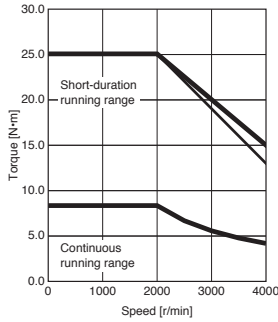
HK-ST102W

Torque increased



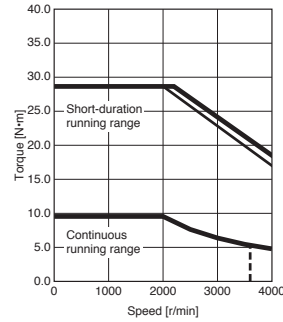
HK-ST172W

Standard torque



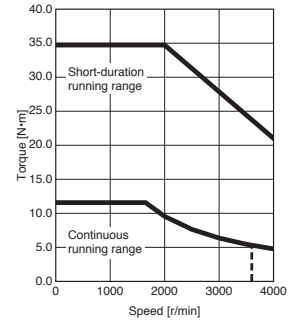
HK-ST202AW

Standard torque



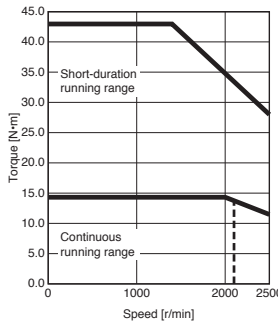
HK-ST202AW

Torque increased



HK-ST302W

Standard torque



Notes: 1. Torque drops when the power supply voltage is below the specified value. - - - - : A rough indication of the possible continuous running range for 3-phase 170 V AC

Rotary Servo Motors

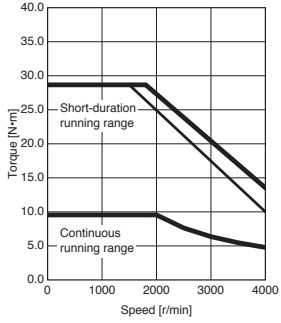
HK-ST_W Torque Characteristics (Note 1)

When connected with a 200 V servo amplifier

: For 3-phase 200 V AC
 : For 1-phase 200 V AC

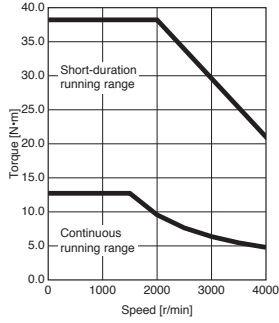
HK-ST202W

Standard torque



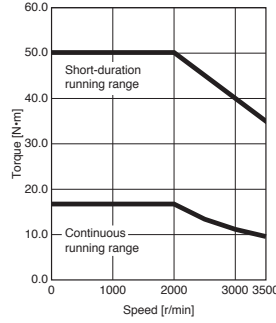
HK-ST202W

Torque increased



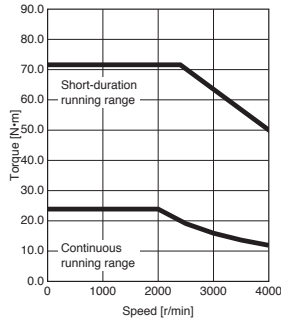
HK-ST352W

Standard torque



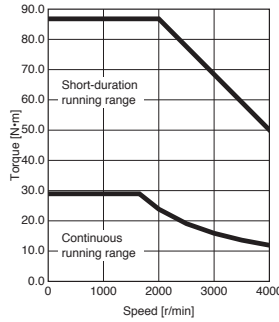
HK-ST502W

Standard torque



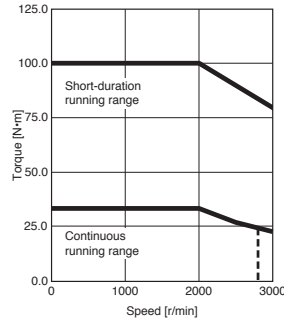
HK-ST502W

Torque increased



HK-ST702W

Standard torque



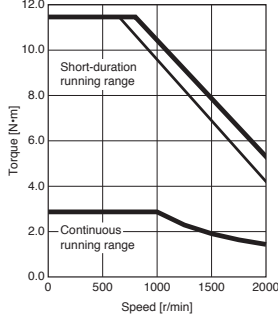
Notes: 1. Torque drops when the power supply voltage is below the specified value. - - - : A rough indication of the possible continuous running range for 3-phase 170 V AC

HK-ST_4_W Torque Characteristics (Note 1)

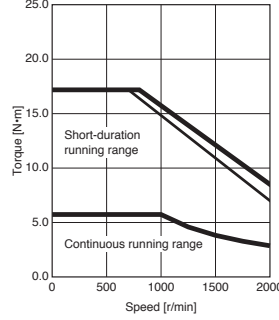
When connected with a 200 V servo amplifier

— : For 3-phase 200 V AC
 — : For 1-phase 200 V AC

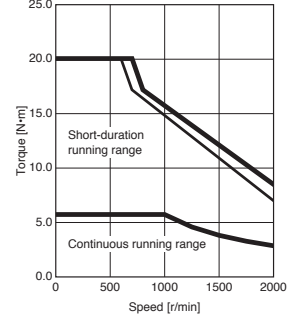
HK-ST524W Standard torque



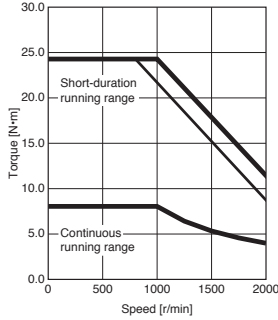
HK-ST1024W Standard torque



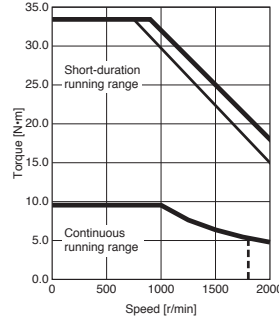
HK-ST1024W Torque increased



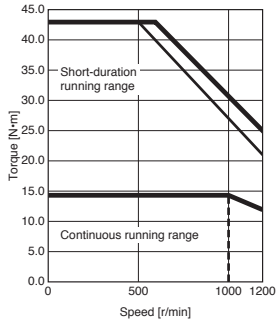
HK-ST1724W Standard torque



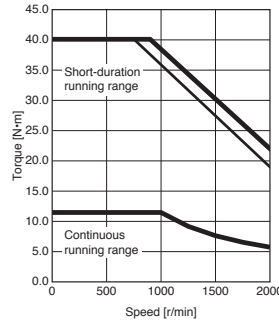
HK-ST2024AW Standard torque



HK-ST3024W Standard torque



HK-ST2024W Standard torque



Notes: 1. Torque drops when the power supply voltage is below the specified value. - - - - : A rough indication of the possible continuous running range for 3-phase 170 V AC

- Common Specifications
- Servo System Controllers
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- Rotary Servo Motors
- Linear Servo Motors
- Direct Drive Motors
- Options/Peripheral Equipment
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- Product List
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Rotary Servo Motors

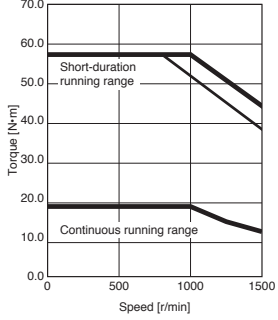
HK-ST_4_W Torque Characteristics (Note 1)

When connected with a 200 V servo amplifier

: For 3-phase 200 V AC
 : For 1-phase 200 V AC

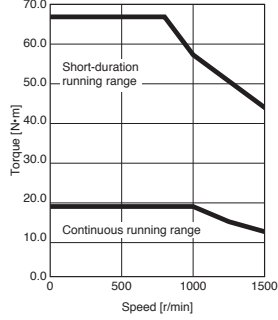
HK-ST3524W

Standard torque



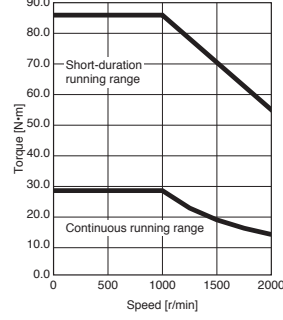
HK-ST3524W

Torque increased



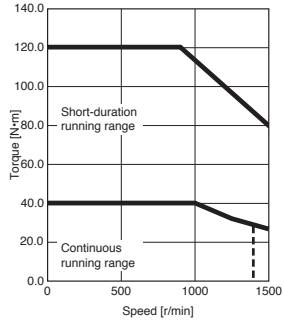
HK-ST5024W

Standard torque



HK-ST7024W

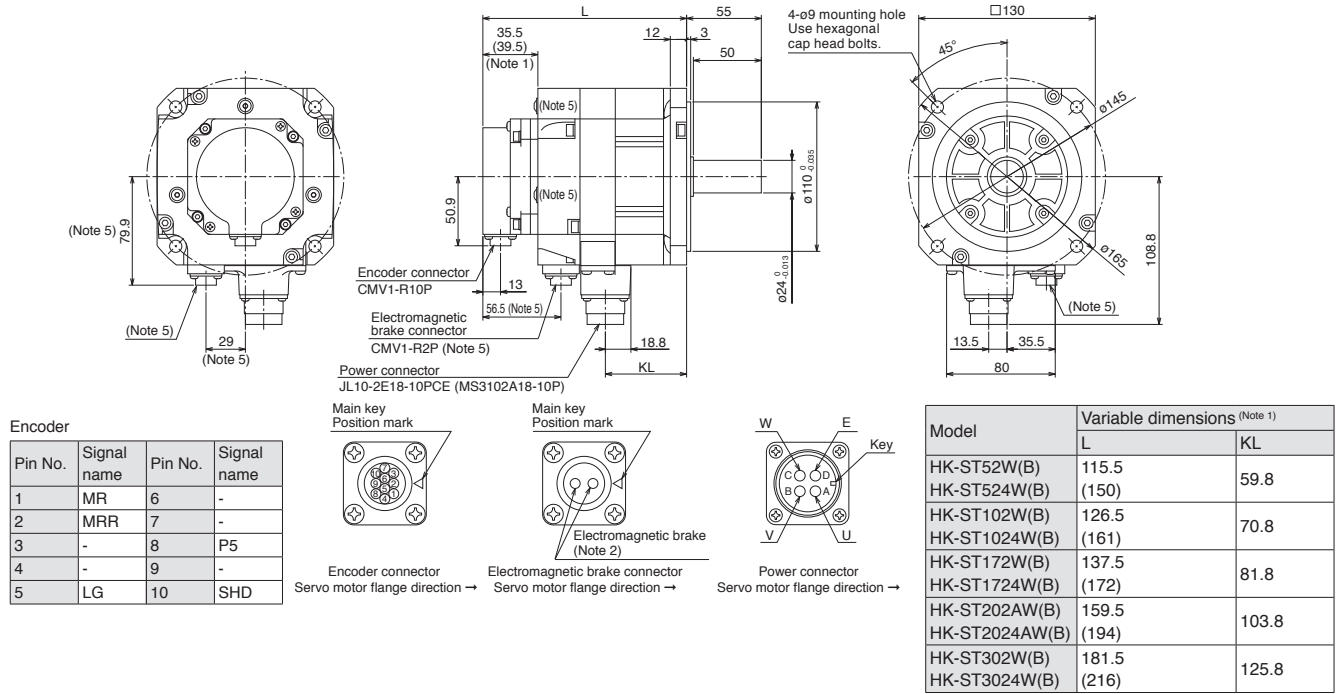
Standard torque



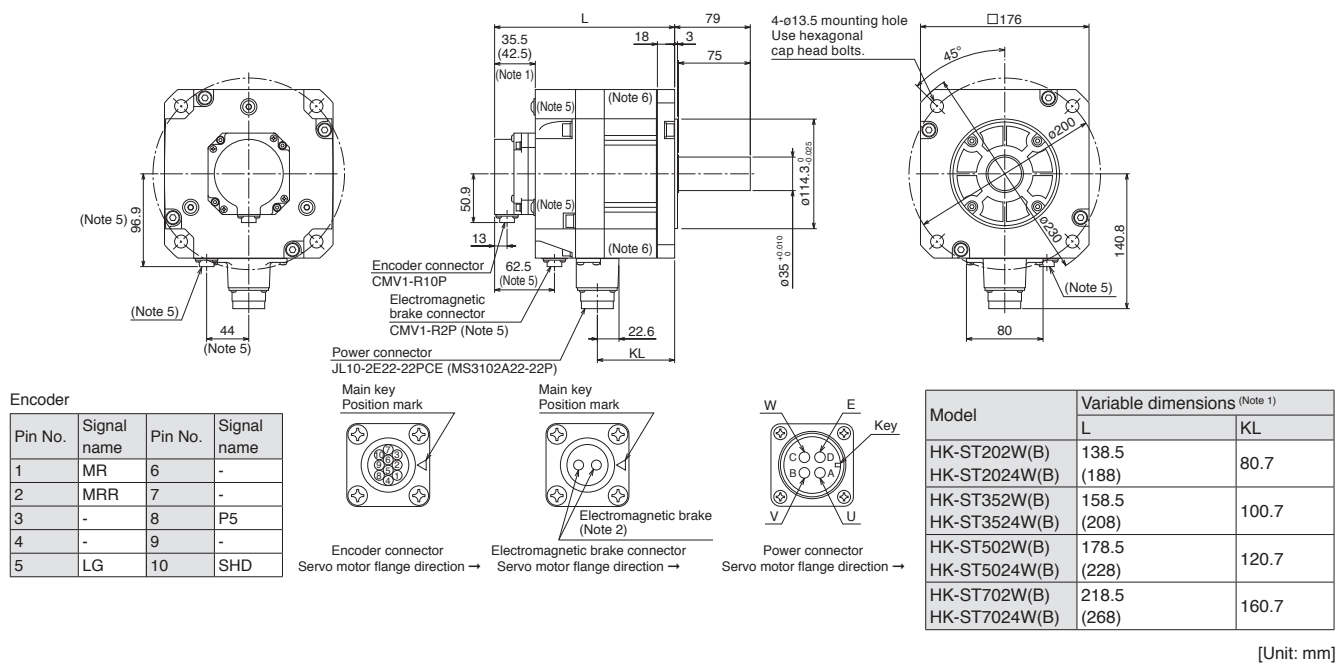
Notes: 1. Torque drops when the power supply voltage is below the specified value. - - - - : A rough indication of the possible continuous running range for 3-phase 170 V AC

HK-ST Series Dimensions (Note 3, 4, 7)

HK-ST52W(B), HK-ST102W(B), HK-ST172W(B), HK-ST202AW(B), HK-ST302W(B),
 HK-ST524W(B), HK-ST1024W(B), HK-ST1724W(B), HK-ST2024AW(B), HK-ST3024W(B)



HK-ST202W(B), HK-ST352W(B), HK-ST502W(B), HK-ST702W(B),
 HK-ST2024W(B), HK-ST3524W(B), HK-ST5024W(B), HK-ST7024W(B)



- Notes:
1. The dimensions in brackets are for the models with an electromagnetic brake.
 2. The electromagnetic brake terminals do not have polarity.
 3. The dimensions are the same regardless of whether or not an oil seal is installed.
 4. Use a friction coupling to fasten a load.
 5. Only for the models with an electromagnetic brake.
 6. HK-ST352W(B), HK-ST3524W(B), HK-ST502W(B), HK-ST5024W(B), HK-ST702W(B), and HK-ST7024W(B) have screw holes (M8) for eyebolts.
 7. The actual dimensions may be up to 3 mm larger than those shown in the drawing because of shifting and variance of parts that occur during the assembly and manufacture of the rotary servo motors. The dimensions and tolerances shown are applicable at a temperature of 20 °C and may vary depending on the ambient temperature. Design the machine to allow for sufficient space.

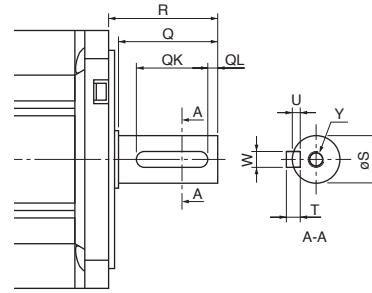
Rotary Servo Motors

HK-ST Series with Special Shaft Dimensions

Servo motors with the following specifications are also available.

K: Keyed shaft (with a double round-ended key) (Note 1)

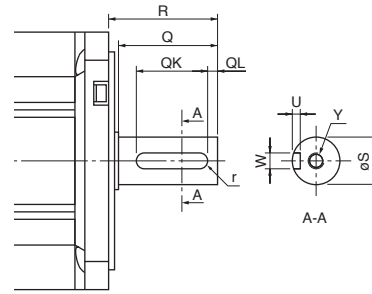
Model	Variable dimensions								
	S	R	Q	W	QK	QL	U	T	Y
HK-ST52(4)WK HK-ST102(4)WK HK-ST172(4)WK HK-ST202(4)AWK HK-ST302(4)WK	24 ⁰ _{-0.013}	55	50	8	36	5	4	7	M8 Screw depth: 20
HK-ST202(4)WK HK-ST352(4)WK HK-ST502(4)WK HK-ST702(4)WK	35 ^{+0.010} ₀	79	75	10	55	5	5	8	M8 Screw depth: 20



[Unit: mm]

N: Keyed shaft (without a key) (Note 1, 2)

Model	Variable dimensions								
	S	R	Q	W	QK	QL	U	r	Y
HK-ST52(4)WN HK-ST102(4)WN HK-ST172(4)WN HK-ST202(4)AWN HK-ST302(4)WN	24 ⁰ _{-0.013}	55	50	8 ⁰ _{-0.036}	36	5	4 ^{+0.2} ₀	4	M8 Screw depth: 20
HK-ST202(4)WN HK-ST352(4)WN HK-ST502(4)WN HK-ST702(4)WN	35 ^{+0.010} ₀	79	75	10 ⁰ _{-0.036}	55	5	5 ^{+0.2} ₀	5	M8 Screw depth: 20



[Unit: mm]

- Notes: 1. Do not use the servo motors with a keyed shaft for frequent start/stop applications as this may cause the damage to the shaft.
2. The servo motor is supplied without a key. The user needs to prepare a key.

HK-ST Series Geared Servo Motor Specifications

With a gear reducer for general industrial machines, flange mounting: G1

Model HK-ST	Output [kW]	Reduction ratio	Moment of inertia J [$\times 10^{-4}$ kg·m ²] (Note 1)		Permissible load to motor inertia ratio (Note 2) (when converted into the servo motor shaft)	Permissible load for the shaft ¹			Mass [kg]		Lubrication method (Note 5)	Mounting direction
			Standard	With electromag- netic brake		Q [mm]	Radial [N]	Thrust [N]	Standard	With electromag- netic brake		
52G1	0.5	1/6	6.72	8.97	4 times or less	35	2058	1470	17	19	Grease (filled)	Any direction
		1/11	6.29	8.54		35	2391	1470	17	19		
		1/17	6.17	8.42		35	2832	1470	17	19		
		1/29	6.11	8.36		35	3273	1470	17	19		
		1/35	6.90	9.15		55	5253	2940	27	29		
		1/43	6.86	9.11		55	5253	2940	27	29		
		1/59	6.82	9.07		55	5880	2940	27	29		
102G1	1.0	1/6	11.9	14.1	4 times or less	55	2842	2352	29	31	Grease (filled)	Any direction
		1/11	10.4	12.6		55	3273	2764	29	31		
		1/17	9.95	12.2		55	3646	2940	29	31		
		1/29	9.65	11.9		55	4410	2940	29	31		
		1/35	9.65	11.9		55	5253	2940	29	31		
		1/43	10.9	13.1		70	6047	3920	48	50	Oil (Note 3)	Shaft horizontal (Note 4)
		1/59	16.2	18.4		90	9741	6860	80	82		
152G1 (Note 6)	1.5	1/6	14.6	16.9	4 times or less	55	2842	2352	30	32	Grease (filled)	Any direction
		1/11	13.1	15.4		55	3273	2764	30	32		
		1/17	12.7	15.0		55	3646	2940	30	32		
		1/29	13.8	16.1		70	5135	3920	49	51	Oil (Note 3)	Shaft horizontal (Note 4)
		1/35	13.7	16.0		70	6047	3920	49	51		
		1/43	19.0	21.3		90	8555	6860	81	83		
		1/59	18.9	21.2		90	9741	6860	81	83		
202G1	2.0	1/6	39.6	44.6	4 times or less	55	2842	2352	37	42	Grease (filled)	Any direction
		1/11	38.0	43.0		55	3273	2764	37	42		
		1/17	37.7	42.7		55	3646	2940	37	42		
		1/29	44.4	49.4		90	7291	6860	88	93	Oil (Note 3)	Shaft horizontal (Note 4)
		1/35	44.1	49.1		90	8555	6860	88	93		
		1/43	43.9	48.9		90	8555	6860	88	93		
		1/59	43.8	48.8		90	9741	6860	88	93		
352G1	3.5	1/6	62.1	67.1	4 times or less	70	3332	3920	59	63	Oil (Note 3)	Shaft horizontal (Note 4)
		1/11	57.8	62.8		70	3871	3920	59	63		
		1/17	56.5	61.5		70	4420	3920	59	63		
		1/29	61.6	66.6		90	7291	6860	91	96	Oil	
		1/35	61.3	66.3		90	8555	6860	91	96		
		1/43	80.0	85.0		90	11662	9800	135	140		
		1/59	79.0	84.0		90	13132	9800	135	140		
502G1	5.0	1/6	97.1	102	4 times or less	90	5448	5000	94	99	Oil	
		1/11	85.1	90.1		90	5488	6292	94	99		
		1/17	81.1	86.1		90	6468	6860	94	99	Oil (Note 3)	Shaft horizontal (Note 4)
		1/29	112	117		110	13426	13720	165	170		
		1/35	111	116		110	16072	13720	165	170		
		1/43	110	115		110	16072	13720	165	170	Oil	
		1/59	109	114		110	16072	13720	165	170		
702G1	7.0	1/6	131	136	4 times or less	90	7526	5000	100	105	Oil	Shaft horizontal (Note 4)
		1/11	144	149		90	7526	8085	145	150		
		1/17	136	141		90	8683	9673	145	150		
		1/29	146	151		110	13426	13720	170	175	Oil	
		1/35	146	151		110	16072	13720	170	175		
		1/43	221	226		135	22540	19600	240	245		
		1/59	220	225		135	22540	19600	240	245		

- Notes: 1. The moments of inertia in the table are the values that are converted into the shaft of the servo motor with a gear reducer (and with an electromagnetic brake).
 2. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
 3. The oil lubricated servo motor cannot be used for applications where the servo motor moves. In that case, order a grease lubricated servo motor (special specification). The maximum speed of the grease lubricated servo motor is the same as that of the oil lubricated.
 4. Do not mount the servo motor in a way that the servo motor is tilted to the shaft direction or to the shaft rotation direction. Refer to the asterisk 2 of "Annotations for Geared Servo Motor Specifications" on p. 4-44 in this catalog. Servo motors with special specifications may be available to be mounted with other than the shaft horizontal. Refer to "Rotary Servo Motor User's Manual" for the available models.
 5. The lubricant oil is removed from the gear reducer before shipment, and thus please purchase the required lubricant oil and fill the oil into the gear reducer.
 6. The torque characteristics of HK-ST152 are equivalent to those of HK-ST172 that are derated by the output ratio of HK-ST172W (1.75 kW) to HK-ST152 (1.5 kW). (The rated torque of HK-ST152 is 7.2 N·m.) The moment of inertia of HK-ST152 is the same as that of HK-ST172W.

Refer to "Annotations for Geared Servo Motor Specifications" on p. 4-44 in this catalog for details about asterisks 1.

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Rotary Servo Motors

HK-ST Series Geared Servo Motor Specifications

With a gear reducer for general industrial machines, flange mounting: G1

Item	Specifications
Mounting method	Flange mounting
Output shaft rotation direction	Opposite from the servo motor output shaft direction
Backlash ^(Note 3)	40 minutes to 2° at gear reducer output shaft ^(Note 2)
Maximum torque ^(Note 4)	Three times of the rated torque (Refer to HK-ST series specifications in this catalog for the rated torque.) ^(Note 5)
Maximum speed (at servo motor shaft)	Grease lubricated: 3000 r/min Oil lubricated: 2000 r/min
IP rating (gear reducer part)	Equivalent to IP44
Gear reducer efficiency ^(Note 1)	85 % to 94 %

Notes: 1. The gear reducer efficiency varies depending on the reduction ratio and the conditions of use such as an output torque, speed, and temperature. The values in the table are not guaranteed as they are representative values at the rated torque and speed at a temperature of 20 °C.

2. This is a designed value, not guaranteed value.

3. The backlash can be converted: 1 minute = 0.0167°

4. The torques of the geared servo motors do not increase even when these servo motors are combined with larger capacity servo amplifiers.

5. The torque characteristics of HK-ST152 are equivalent to those of HK-ST172 that are derated by the output ratio of HK-ST172W (1.75 kW) to HK-ST152 (1.5 kW). (The rated torque of HK-ST152 is 7.2 N·m.) The moment of inertia of HK-ST152 is the same as that of HK-ST172W.

HK-ST Series Geared Servo Motor Specifications

With a gear reducer for general industrial machines, foot mounting: G1H

Model HK-ST	Output [kW]	Reduction ratio	Moment of inertia J [$\times 10^{-4}$ kg·m ²] (Note 1)		Permissible load to motor inertia ratio (Note 2) (when converted into the servo motor shaft)	Permissible load for the shaft ^{*1}			Mass [kg]		Lubrication method (Note 5)	Mounting direction	
			Standard	With electromagnetic brake		Q [mm]	Radial [N]	Thrust [N]	Standard	With electromagnetic brake			
52G1H	0.5	1/6	6.72	8.97	4 times or less	35	2058	1470	20	22	Grease (filled)	Any direction	
		1/11	6.29	8.54		35	2391	1470	20	22			
		1/17	6.17	8.42		35	2832	1470	20	22			
		1/29	6.11	8.36		35	3273	1470	20	22			
		1/35	6.90	9.15		55	5253	2940	28	30			
		1/43	6.86	9.11		55	5253	2940	28	30			
		1/59	6.82	9.07		55	5880	2940	28	30			
102G1H	1.0	1/6	11.9	14.1	4 times or less	55	2842	2352	30	32	Grease (filled)	Any direction	
		1/11	10.4	12.6		55	3273	2764	30	32			
		1/17	9.95	12.2		55	3646	2940	30	32			
		1/29	9.65	11.9		55	4410	2940	30	32			
		1/35	9.65	11.9		55	5253	2940	30	32			
		1/43	10.9	13.1		70	6047	3920	49	51	Oil (Note 3)	Shaft horizontal (Note 4)	
		1/59	16.2	18.4		90	9741	6860	85	87			
152G1H (Note 6)	1.5	1/6	14.6	16.9	4 times or less	55	2842	2352	31	33	Grease (filled)	Any direction	
		1/11	13.1	15.4		55	3273	2764	31	33			
		1/17	12.7	15.0		55	3646	2940	31	33			
		1/29	13.8	16.1		4 times or less	70	5135	3920	50	52	Oil (Note 3)	Shaft horizontal (Note 4)
		1/35	13.7	16.0			70	6047	3920	50	52		
		1/43	19.0	21.3			90	8555	6860	86	88		
		1/59	18.9	21.2			90	9741	6860	86	88		
202G1H	2.0	1/6	39.6	44.6	4 times or less	55	2842	2352	38	43	Grease (filled)	Any direction	
		1/11	38.0	43.0		55	3273	2764	38	43			
		1/17	37.7	42.7		55	3646	2940	38	43			
		1/29	44.4	49.4		4 times or less	90	7291	6860	93	98	Oil (Note 3)	Shaft horizontal (Note 4)
		1/35	44.1	49.1			90	8555	6860	93	98		
		1/43	43.9	48.9			90	8555	6860	93	98		
		1/59	43.8	48.8			90	9741	6860	93	98		
352G1H	3.5	1/6	62.1	67.1	4 times or less	70	3332	3920	60	64	Oil (Note 3)	Shaft horizontal (Note 4)	
		1/11	57.8	62.8		70	3871	3920	60	64			
		1/17	56.5	61.5		70	4420	3920	60	64			
		1/29	61.6	66.6		4 times or less	90	7291	6860	96	105	Oil	Shaft horizontal (Note 4)
		1/35	61.3	66.3			90	8555	6860	96	105		
		1/43	80.0	85.0			90	11662	9800	140	145		
		1/59	79.0	84.0			90	13132	9800	140	145		
502G1H	5.0	1/6	97.1	102	4 times or less	90	5448	5000	99	105	Oil	Shaft horizontal (Note 4)	
		1/11	85.1	90.1		90	5488	6292	99	105			
		1/17	81.1	86.1		4 times or less	90	6468	6860	99	105	Oil	Shaft horizontal (Note 4)
		1/29	112	117			110	13426	13720	180	185		
		1/35	111	116			110	16072	13720	180	185		
		1/43	110	115			110	16072	13720	180	185		
		1/59	109	114			110	16072	13720	180	185		
702G1H	7.0	1/6	131	136	4 times or less	90	7526	5000	105	110	Oil	Shaft horizontal (Note 4)	
		1/11	144	149		90	7526	8085	145	150			
		1/17	136	141		90	8683	9673	145	150			
		1/29	146	151		110	13426	13720	185	190			
		1/35	146	151		110	16072	13720	185	190			
		1/43	221	226		135	22540	19600	255	260			
		1/59	220	225		135	22540	19600	255	260			

- Notes: 1. The moments of inertia in the table are the values that are converted into the shaft of the servo motor with a gear reducer (and with an electromagnetic brake).
 2. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
 3. The oil lubricated servo motor cannot be used for applications where the servo motor moves. In that case, order a grease lubricated servo motor (special specification). The maximum speed of the grease lubricated servo motor is the same as that of the oil lubricated.
 4. Do not mount the servo motor in a way that the servo motor is tilted to the shaft direction or to the shaft rotation direction. Refer to the asterisk 2 of "Annotations for Geared Servo Motor Specifications" on p. 4-44 in this catalog. Servo motors with special specifications may be available to be mounted with other than the shaft horizontal. Refer to "Rotary Servo Motor User's Manual" for the available models.
 5. The lubricant oil is removed from the gear reducer before shipment, and thus please purchase the required lubricant oil and fill the oil into the gear reducer.
 6. The torque characteristics of HK-ST152 are equivalent to those of HK-ST172 that are derated by the output ratio of HK-ST172W (1.75 kW) to HK-ST152 (1.5 kW). (The rated torque of HK-ST152 is 7.2 N·m.) The moment of inertia of HK-ST152 is the same as that of HK-ST172W.

Refer to "Annotations for Geared Servo Motor Specifications" on p. 4-44 in this catalog for details about asterisks 1.

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Rotary Servo Motors

HK-ST Series Geared Servo Motor Specifications

With a gear reducer for general industrial machines, foot mounting: G1H

Item	Specifications
Mounting method	Foot mounting
Output shaft rotation direction	Opposite from the servo motor output shaft direction
Backlash ^(Note 3)	40 minutes to 2° at gear reducer output shaft ^(Note 2)
Maximum torque ^(Note 4)	Three times of the rated torque (Refer to HK-ST series specifications in this catalog for the rated torque.) ^(Note 5)
Maximum speed (at servo motor shaft)	Grease lubricated: 3000 r/min Oil lubricated: 2000 r/min
IP rating (gear reducer part)	Equivalent to IP44
Gear reducer efficiency ^(Note 1)	85 % to 94 %

- Notes:
1. The gear reducer efficiency varies depending on the reduction ratio and the conditions of use such as an output torque, speed, and temperature. The values in the table are not guaranteed as they are representative values at the rated torque and speed at a temperature of 20 °C.
 2. This is a designed value, not guaranteed value.
 3. The backlash can be converted: 1 minute = 0.0167°
 4. The torques of the geared servo motors do not increase even when these servo motors are combined with larger capacity servo amplifiers.
 5. The torque characteristics of HK-ST152 are equivalent to those of HK-ST172 that are derated by the output ratio of HK-ST172W (1.75 kW) to HK-ST152 (1.5 kW). (The rated torque of HK-ST152 is 7.2 N·m.) The moment of inertia of HK-ST152 is the same as that of HK-ST172W.

HK-ST Series Geared Servo Motor Specifications

With a flange-output type gear reducer for high precision applications, flange mounting: G5

Model HK-ST	Output [kW]	Reduction ratio	Moment of inertia J [$\times 10^{-4}$ kg·m ²] (Note 1)		Permissible load to motor inertia ratio (Note 2) (when converted into the servo motor shaft)	Permissible load for the shaft *1			Mass [kg]		Lubrication method	Mounting direction
			Standard	With electromag- netic brake		L [mm]	Radial [N]	Thrust [N]	Standard	With electromag- netic brake		
52G5	0.5	1/5	6.55	8.80	10 times or less	32	416	1465	7.1	8.8	Grease (filled)	Any direction
		1/11	6.46	8.71		32	527	1856	7.5	9.2		
		1/21	8.80	11.1		57	1094	4359	11	13		
		1/33	8.60	10.9		57	1252	4992	11	13		
		1/45	8.60	10.9		57	1374	5478	11	13		
102G5	1.0	1/5	9.30	11.6	10 times or less	32	416	1465	8.0	9.7		
		1/11	12.0	14.2		57	901	3590	12	14		
		1/21	11.6	13.8		57	1094	4359	12	14		
		1/33	13.4	15.6		62	2929	10130	22	23		
		1/45	13.3	15.5		62	3215	11117	22	23		
152G5 (Note 3)	1.5	1/5	12.1	14.4	10 times or less	32	416	1465	9.0	11		
		1/11	14.7	17.0		57	901	3590	13	15		
		1/21	17.1	19.4		62	2558	8845	23	24		
		1/33	16.1	18.4		62	2929	10130	23	24		
		1/45	16.0	18.3		62	3215	11117	23	24		
202G5	2.0	1/5	41.0	46.0	10 times or less	57	711	2834	20	25		
		1/11	40.8	45.8		57	901	3590	20	25		
		1/21	42.8	47.8		62	2558	8845	30	35		
		1/33	41.8	46.8		62	2929	10130	30	35		
		1/45	41.8	46.8		62	3215	11117	30	35		
352G5	3.5	1/5	58.2	63.2	10 times or less	57	711	2834	23	28		
		1/11	61.7	66.7		62	2107	7285	33	38		
		1/21	60.0	65.0		62	2558	8845	33	38		
502G5	5.0	1/5	80.9	85.9	10 times or less	62	1663	5751	34	39		
		1/11	78.9	83.9		62	2107	7285	36	41		
702G5	7.0	1/5	115	120	10 times or less	62	1663	5751	40	45		

Item	Specifications
Mounting method	Flange mounting
Output shaft rotation direction	Same as the servo motor output shaft direction
Backlash (Note 5)	3 minutes or less at gear reducer output shaft
Maximum torque (Note 6)	Three times of the rated torque (Refer to HK-ST series specifications in this catalog for the rated torque.) (Note 3)
Maximum speed (at servo motor shaft)	3000 r/min
IP rating (gear reducer part)	Equivalent to IP44
Gear reducer efficiency (Note 4)	77 % to 92 %

- Notes: 1. The moments of inertia in the table are the values that are converted into the shaft of the servo motor with a gear reducer (and with an electromagnetic brake).
 2. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
 3. The torque characteristics of HK-ST152 are equivalent to those of HK-ST172 that are derated by the output ratio of HK-ST172W (1.75 kW) to HK-ST152 (1.5 kW). (The rated torque of HK-ST152 is 7.2 N·m.) The moment of inertia of HK-ST152 is the same as that of HK-ST172W.
 4. The gear reducer efficiency varies depending on the reduction ratio and the conditions of use such as an output torque, speed, and temperature. The values in the table are not guaranteed as they are representative values at the rated torque and speed at a temperature of 20 °C.
 5. The backlash can be converted: 1 minute = 0.0167°
 6. The torques of the geared servo motors do not increase even when these servo motors are combined with larger capacity servo amplifiers.

Refer to "Annotations for Geared Servo Motor Specifications" on p. 4-44 in this catalog for details about asterisks 1.

Common Specifications
 Servo System Controllers
 Servo Amplifiers
 Rotary Servo Motors
 Linear Servo Motors
 Direct Drive Motors
 Options/Peripheral Equipment
 LVSWires
 Product List
 Precautions
 Support

Rotary Servo Motors

HK-ST Series Geared Servo Motor Specifications

With a shaft-output type gear reducer for high precision applications, flange mounting: G7

Model HK-ST	Output [kW]	Reduction ratio	Moment of inertia J [$\times 10^{-4}$ kg·m ²] (Note 1)		Permissible load to motor inertia ratio (Note 2) (when converted into the servo motor shaft)	Permissible load for the shaft *1			Mass [kg]		Lubrication method	Mounting direction
			Standard	With electromag- netic brake		Q [mm]	Radial [N]	Thrust [N]	Standard	With electromag- netic brake		
52G7	0.5	1/5	6.59	8.84	10 times or less	32	416	1465	7.5	9.2	Grease (filled)	Any direction
		1/11	6.46	8.71		32	527	1856	7.7	9.4		
		1/21	8.80	11.1		57	1094	4359	13	14		
		1/33	8.60	10.9		57	1252	4992	13	14		
		1/45	8.60	10.9		57	1374	5478	13	14		
102G7	1.0	1/5	9.34	11.6	10 times or less	32	416	1465	8.4	11		
		1/11	12.1	14.3		57	901	3590	14	15		
		1/21	11.6	13.8		57	1094	4359	14	15		
		1/33	13.4	15.6		62	2929	10130	25	26		
		1/45	13.4	15.6		62	3215	11117	25	26		
152G7 (Note 3)	1.5	1/5	12.1	14.4	10 times or less	32	416	1465	9.4	11		
		1/11	14.8	17.1		57	901	3590	15	16		
		1/21	17.1	19.4		62	2558	8845	26	27		
		1/33	16.1	18.4		62	2929	10130	26	27		
		1/45	16.1	18.4		62	3215	11117	26	27		
202G7	2.0	1/5	41.3	46.3	10 times or less	57	711	2834	21	26		
		1/11	40.9	45.9		57	901	3590	22	27		
		1/21	42.9	47.9		62	2558	8845	33	38		
		1/33	41.8	46.8		62	2929	10130	33	38		
		1/45	41.8	46.8		62	3215	11117	33	38		
352G7	3.5	1/5	58.5	63.5	10 times or less	57	711	2834	24	29		
		1/11	62.0	67.0		62	2107	7285	36	41		
		1/21	60.1	65.1		62	2558	8845	36	41		
502G7	5.0	1/5	82.3	87.3	10 times or less	62	1663	5751	37	42		
		1/11	79.2	84.2		62	2107	7285	39	44		
702G7	7.0	1/5	117	122	10 times or less	62	1663	5751	43	48		

Item	Specifications
Mounting method	Flange mounting
Output shaft rotation direction	Same as the servo motor output shaft direction
Backlash (Note 5)	3 minutes or less at gear reducer output shaft
Maximum torque (Note 6)	Three times of the rated torque (Refer to HK-ST series specifications in this catalog for the rated torque.) (Note 3)
Maximum speed (at servo motor shaft)	3000 r/min
IP rating (gear reducer part)	Equivalent to IP44
Gear reducer efficiency (Note 4)	77 % to 92 %

- Notes:
- The moments of inertia in the table are the values that are converted into the shaft of the servo motor with a gear reducer (and with an electromagnetic brake).
 - Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
 - The torque characteristics of HK-ST152 are equivalent to those of HK-ST172 that are derated by the output ratio of HK-ST172W (1.75 kW) to HK-ST152 (1.5 kW). (The rated torque of HK-ST152 is 7.2 N·m.) The moment of inertia of HK-ST152 is the same as that of HK-ST172W.
 - The gear reducer efficiency varies depending on the reduction ratio and the conditions of use such as an output torque, speed, and temperature. The values in the table are not guaranteed as they are representative values at the rated torque and speed at a temperature of 20 °C.
 - The backlash can be converted: 1 minute = 0.0167°
 - The torques of the geared servo motors do not increase even when these servo motors are combined with larger capacity servo amplifiers.

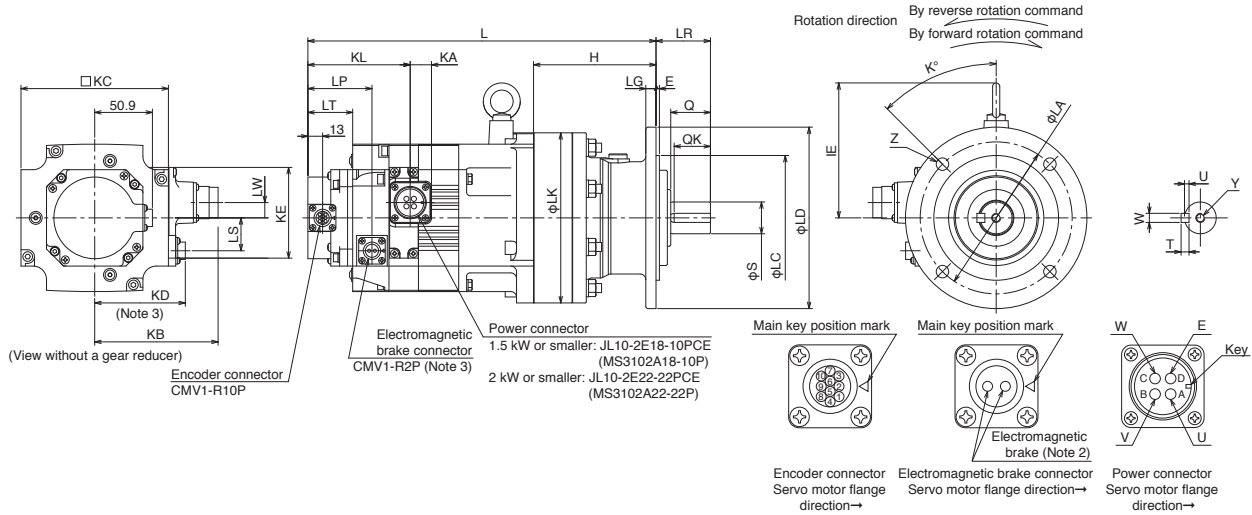
Refer to "Annotations for Geared Servo Motor Specifications" on p. 4-44 in this catalog for details about asterisks 1.

HK-ST Series Geared Servo Motor Dimensions (Note 1, 5)

With a gear reducer for general industrial machines, flange mounting

HK-ST_G1 (Note 6)

The drawing is schematic only. The actual shapes of the servo motors and the location of the mounting screws and the oil cap may differ from the drawing.



[Unit: mm]

Model	Reduction ratio	Variable dimensions (Note 4)																																		
HK-ST		L	LA	LC	LD	LG	LK	LR	IE	KL	KA	LP	LT	LW	LS	KE	Z	K	E	H	KB	KD	KC	Q	QK	S	T	U	W	Y						
52(B)G1	1/6																																			
	1/11	272.5	134	110 ^{+0.036} _{-0.030}	160	9	150	48	119	55.7 (90.2)	18.8	(56.5)	35.5 (39.5)	13.5	(29)	80	4-φ11	45	3	108	108.8	(79.9)	130	35	32	28 ⁰ _{-0.013}	7	4	8		M8 Screw depth: 20					
	1/17																																			
	1/29																																			
	1/35																																			
102(B)G1	1/43	265 (299.5)	180	140 ^{+0.043} _{-0.036}	210	13	204	69	132	55.7 (90.2)	18.8	(56.5)	35.5 (39.5)	13.5	(29)	80	6-φ11	30	4	117	108.8	(79.9)	130	55	50	38 ⁰ _{-0.016}	8	5	10		M8 Screw depth: 20					
	1/11	276 (310.5)	180	140 ^{+0.043} _{-0.036}	210	13	204	69	132	55.7 (90.2)	18.8	(56.5)	35.5 (39.5)	13.5	(29)	80	6-φ11	30	4	117	108.8	(79.9)	130	55	50	38 ⁰ _{-0.016}	8	5	10		M8 Screw depth: 20					
	1/17																																			
	1/29																																			
	1/35																																			
152(B)G1	1/43	321.5 (356)	230	200 ^{+0.060} _{-0.052}	260	15	230	76	145	55.7 (90.2)	18.8	(56.5)	35.5 (39.5)	13.5	(29)	80	6-φ11	60	4	164	108.8	(79.9)	130	70	56	50 ⁰ _{-0.016}	9	5.5	14		M10 Screw depth: 18					
	1/11	287 (321.5)	180	140 ^{+0.043} _{-0.036}	210	13	204	69	132	55.7 (90.2)	18.8	(56.5)	35.5 (39.5)	13.5	(29)	80	6-φ11	30	4	117	108.8	(79.9)	130	55	50	38 ⁰ _{-0.016}	8	5	10		M8 Screw depth: 20					
	1/17																																			
	1/29	332.5 (367)	230	200 ^{+0.060} _{-0.052}	260	15	230	76	145	55.7 (90.2)	18.8	(56.5)	35.5 (39.5)	13.5	(29)	80	6-φ11	60	4	164	108.8	(79.9)	130	70	56	50 ⁰ _{-0.016}	9	5.5	14		M10 Screw depth: 18					
	1/35																																			
202(B)G1	1/43	379 (413.5)	310	270 ^{+0.066} _{-0.057}	340	20	300	89	192	55.7 (90.2)	18.8	(56.5)	35.5 (39.5)	13.5	(29)	80	6-φ11	60	4	219	108.8	(79.9)	130	90	80	60 ⁰ _{-0.019}	11	7	18		M10 Screw depth: 18					
	1/11	306 (355.5)	180	140 ^{+0.043} _{-0.036}	210	13	204	69	142	57.8 (107.3)	22.6	(62.5)	35.5 (42.5)	0	(44)	80	6-φ11	30	4	117	140.8	(96.9)	176	55	50	38 ⁰ _{-0.016}	8	5	10		M8 Screw depth: 20					
	1/17																																			
	1/29	403 (452.5)	310	270 ^{+0.066} _{-0.057}	340	20	300	89	181	57.8 (107.3)	22.6	(62.5)	35.5 (42.5)	0	(44)	80	6-φ11	60	4	219	140.8	(96.9)	176	90	80	60 ⁰ _{-0.019}	11	7	18		M10 Screw depth: 18					
	1/35																																			
352(B)G1	1/43	443 (492.5)	310	270 ^{+0.066} _{-0.057}	340	20	300	89	181	57.8 (107.3)	22.6	(62.5)	35.5 (42.5)	0	(44)	80	6-φ11	60	4	219	140.8	(96.9)	176	90	80	60 ⁰ _{-0.019}	11	7	18		M10 Screw depth: 18					
	1/11	368.5 (418)	230	200 ^{+0.066} _{-0.057}	260	15	230	76	145	57.8 (107.3)	22.6	(62.5)	35.5 (42.5)	0	(44)	80	6-φ11	60	4	164	140.8	(96.9)	176	70	56	50 ⁰ _{-0.016}	9	5.5	14		M10 Screw depth: 18					
	1/17																																			
	1/29	423 (472.5)	310	270 ^{+0.066} _{-0.057}	340	20	300	89	181	57.8 (107.3)	22.6	(62.5)	35.5 (42.5)	0	(44)	80	6-φ11	60	4	219	140.8	(96.9)	176	90	80	60 ⁰ _{-0.019}	11	7	18		M10 Screw depth: 18					
	1/35																																			
502(B)G1	1/43	483 (532.5)	310	270 ^{+0.066} _{-0.057}	340	20	300	89	181	57.8 (107.3)	22.6	(62.5)	35.5 (42.5)	0	(44)	80	6-φ11	60	4	219	140.8	(96.9)	176	90	80	60 ⁰ _{-0.019}	11	7	18		M10 Screw depth: 18					
	1/11	423 (472.5)	230	200 ^{+0.066} _{-0.057}	260	15	230	76	145	57.8 (107.3)	22.6	(62.5)	35.5 (42.5)	0	(44)	80	6-φ11	60	4	164	140.8	(96.9)	176	70	56	50 ⁰ _{-0.016}	9	5.5	14		M10 Screw depth: 18					
	1/17																																			
	1/29	462.5 (512)	360	316 ^{+0.062} _{-0.051}	400	22	340	94	181	57.8 (107.3)	22.6	(62.5)	35.5 (42.5)	0	(44)	80	8-φ14	22.5	5	258	140.8	(96.9)	176	90	80	70 ⁰ _{-0.019}	12	7.5	20		M12 Screw depth: 24					
	1/35																																			
702(B)G1	1/43	506.5 (556)	390	345 ^{+0.062} _{-0.051}	430	22	370	110	176	57.8 (107.3)	22.6	(62.5)	35.5 (42.5)	0	(44)	80	8-φ18	22.5	5	279	140.8	(96.9)	176	110	100	80 ⁰ _{-0.019}	14	9	22		M12 Screw depth: 24					
	1/11	443 (492.5)	310	270 ^{+0.066} _{-0.057}	340	20	300	89	181	57.8 (107.3)	22.6	(62.5)	35.5 (42.5)	0	(44)	80	6-φ11	60	4	219	140.8	(96.9)	176	90	80	60 ⁰ _{-0.019}	11	7	18		M10 Screw depth: 18					
	1/17																																			
	1/29	522.5 (572)	360	316 ^{+0.062} _{-0.051}	400	22	340	94	181	57.8 (107.3)	22.6	(62.5)	35.5 (42.5)	0	(44)	80	8-φ14	22.5	5	258	140.8	(96.9)	176	90	80	70 ⁰ _{-0.019}	12	7.5	20		M12 Screw depth: 24					
	1/35																																			
Notes:	1/43	602.5 (652)	450	400 ^{+0.062} _{-0.051}	490	30	430	145	210	57.8 (107.3)	22.6	(62.5)	35.5 (42.5)	0	(44)	80	12-φ18	15	6	320	140.8	(96.9)	176	135	125	95 ⁰ _{-0.022}	14	9	25		M20 Screw depth: 34					
	1/59																																			

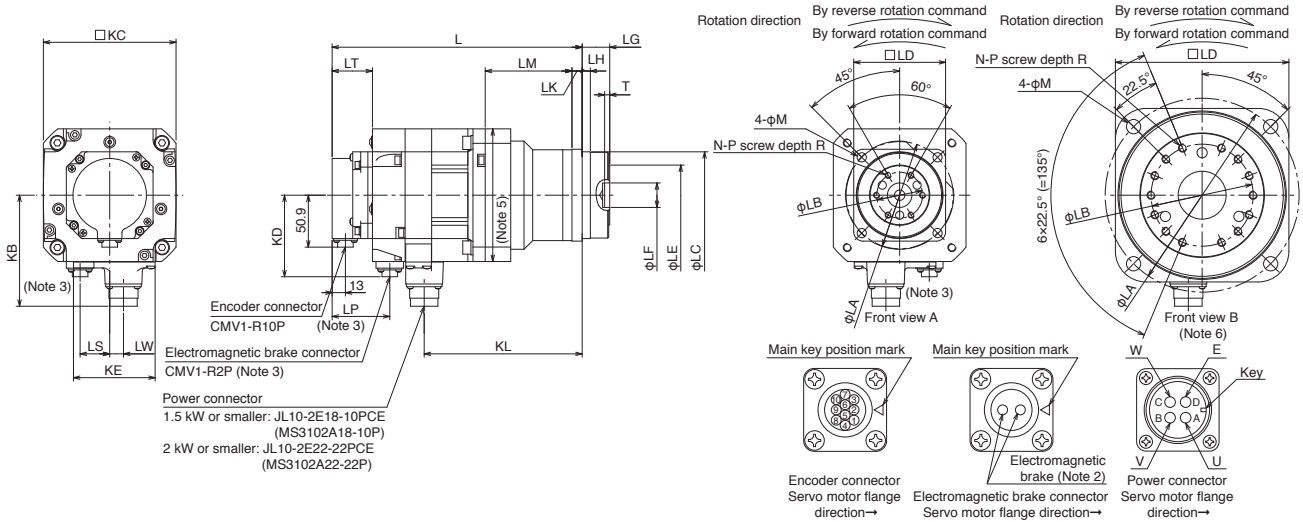
- The actual dimensions may be up to 3 mm larger than those shown in the drawing because of shifting and variance of parts that occur during the assembly and manufacture of the rotary servo motors. The dimensions and tolerances shown are applicable at a temperature of 20 °C and may vary depending on the ambient temperature. Design the machine to allow for sufficient space.
- The electromagnetic brake terminals do not have polarity.
- Only for the models with an electromagnetic brake.
- The dimensions in brackets are for the models with an electromagnetic brake.
- The lubricant oil is removed from the gear reducer before shipment, and thus please purchase the required lubricant oil and fill the oil into the gear reducer.
- This geared servo motor has a keyed shaft (with a key).

HK-ST Series Geared Servo Motor Dimensions (Note 1)

With a flange-output type gear reducer for high precision applications, flange mounting

HK-ST_G5

The drawing is schematic only. The actual shapes of the servo motors and the location of the mounting screws may differ from the drawing.



[Unit: mm]

Model HK-ST	Reduction ratio	Variable dimensions (Note 4)																				Front view					
		L	LA	LB	LC	LD	LE	LF	LG	LH	LK	LM	LT	KL	LP	LW	LS	T	N	P	R		M	KB	KD	KC	KE
52(B)G5	1/5	210.5 (245)	105	45	85 ^{+0.025} ₀	90	59	24 ^{+0.021} ₀	27 ^{+0.4} _{-0.5}	8	10	85	35.5 (39.5)	154.8	(56.5)	13.5	(29)	5	6	M6	10	9	108.8	(79.9)	130	80	A
	1/11	222.5 (257)	135	60	115 ^{+0.025} ₀	120	84	32 ^{+0.025} ₀	35 ^{+0.4} _{-0.5}	13	13	94	35.5 (39.5)	166.8	(56.5)	13.5	(29)	5	6	M8	12	11	108.8	(79.9)	130	80	A
	1/21																										
	1/33																										
1/45	222.5 (257)	135	60	115 ^{+0.025} ₀	120	84	32 ^{+0.025} ₀	35 ^{+0.4} _{-0.5}	13	13	94	35.5 (39.5)	166.8	(56.5)	13.5	(29)	5	6	M8	12	11	108.8	(79.9)	130	80	A	
102(B)G5	1/5	221.5 (256)	105	45	85 ^{+0.025} ₀	90	59	24 ^{+0.021} ₀	27 ^{+0.4} _{-0.5}	8	10	85	35.5 (39.5)	165.8	(56.5)	13.5	(29)	5	6	M6	10	9	108.8	(79.9)	130	80	A
	1/11	233.5 (268)	135	60	115 ^{+0.025} ₀	120	84	32 ^{+0.025} ₀	35 ^{+0.4} _{-0.5}	13	13	94	35.5 (39.5)	177.8	(56.5)	13.5	(29)	5	6	M8	12	11	108.8	(79.9)	130	80	A
	1/21																										
	1/33																										
1/45	249.5 (284)	190	100	165 ^{+0.063} ₀	170	122	47 ^{+0.025} ₀	53 ^{+0.5} _{-0.8}	13	16	107	35.5 (39.5)	193.8	(56.5)	13.5	(29)	7	14	M8	12	14	108.8	(79.9)	130	80	B	
152(B)G5	1/5	232.5 (267)	105	45	85 ^{+0.025} ₀	90	59	24 ^{+0.021} ₀	27 ^{+0.4} _{-0.5}	8	10	85	35.5 (39.5)	176.8	(56.5)	13.5	(29)	5	6	M6	10	9	108.8	(79.9)	130	80	A
	1/11	244.5 (279)	135	60	115 ^{+0.025} ₀	120	84	32 ^{+0.025} ₀	35 ^{+0.4} _{-0.5}	13	13	94	35.5 (39.5)	188.8	(56.5)	13.5	(29)	5	6	M8	12	11	108.8	(79.9)	130	80	A
	1/21																										
	1/33																										
1/45	260.5 (295)	190	100	165 ^{+0.063} ₀	170	122	47 ^{+0.025} ₀	53 ^{+0.5} _{-0.8}	13	16	107	35.5 (39.5)	204.8	(56.5)	13.5	(29)	7	14	M8	12	14	108.8	(79.9)	130	80	B	
202(B)G5	1/5	267.5 (317)	135	60	115 ^{+0.025} ₀	120	84	32 ^{+0.025} ₀	35 ^{+0.4} _{-0.5}	13	13	116	35.5 (42.5)	209.7	(62.5)	0	(44)	5	6	M8	12	11	140.8	(96.9)	176	80	A
	1/11	287.5 (337)	190	100	165 ^{+0.063} ₀	170	122	47 ^{+0.025} ₀	53 ^{+0.5} _{-0.8}	13	16	133	35.5 (42.5)	229.7	(62.5)	0	(44)	7	14	M8	12	14	140.8	(96.9)	176	80	B
	1/21																										
	1/33																										
1/45	287.5 (337)	190	100	165 ^{+0.063} ₀	170	122	47 ^{+0.025} ₀	53 ^{+0.5} _{-0.8}	13	16	133	35.5 (42.5)	229.7	(62.5)	0	(44)	7	14	M8	12	14	140.8	(96.9)	176	80	B	
352(B)G5	1/5	287.5 (337)	135	60	115 ^{+0.025} ₀	120	84	32 ^{+0.025} ₀	35 ^{+0.4} _{-0.5}	13	13	116	35.5 (42.5)	229.7	(62.5)	0	(44)	5	6	M8	12	11	140.8	(96.9)	176	80	A
	1/11	307.5 (357)	190	100	165 ^{+0.063} ₀	170	122	47 ^{+0.025} ₀	53 ^{+0.5} _{-0.8}	13	16	133	35.5 (42.5)	249.7	(62.5)	0	(44)	7	14	M8	12	14	140.8	(96.9)	176	80	B
	1/21																										
502(B)G5	1/5	327.5 (377)	190	100	165 ^{+0.063} ₀	170	122	47 ^{+0.025} ₀	53 ^{+0.5} _{-0.8}	13	16	133	35.5 (42.5)	269.7	(62.5)	0	(44)	7	14	M8	12	14	140.8	(96.9)	176	80	B
702(B)G5	1/5	367.5 (417)	190	100	165 ^{+0.063} ₀	170	122	47 ^{+0.025} ₀	53 ^{+0.5} _{-0.8}	13	16	133	35.5 (42.5)	309.7	(62.5)	0	(44)	7	14	M8	12	14	140.8	(96.9)	176	80	B

- Notes: 1. The actual dimensions may be up to 3 mm larger than those shown in the drawing because of shifting and variance of parts that occur during the assembly and manufacture of the rotary servo motors. The dimensions and tolerances shown are applicable at a temperature of 20 °C and may vary depending on the ambient temperature. Design the machine to allow for sufficient space.
 2. The electromagnetic brake terminals do not have polarity.
 3. Only for the models with an electromagnetic brake.
 4. The dimensions in brackets are for the models with an electromagnetic brake.
 5. HK-ST202(B)G5 to HK-ST702(B)G5 have the maximum dimensions of 180 mm × 180 mm in this part.
 6. For the front view B, the screws are not placed at equal intervals.

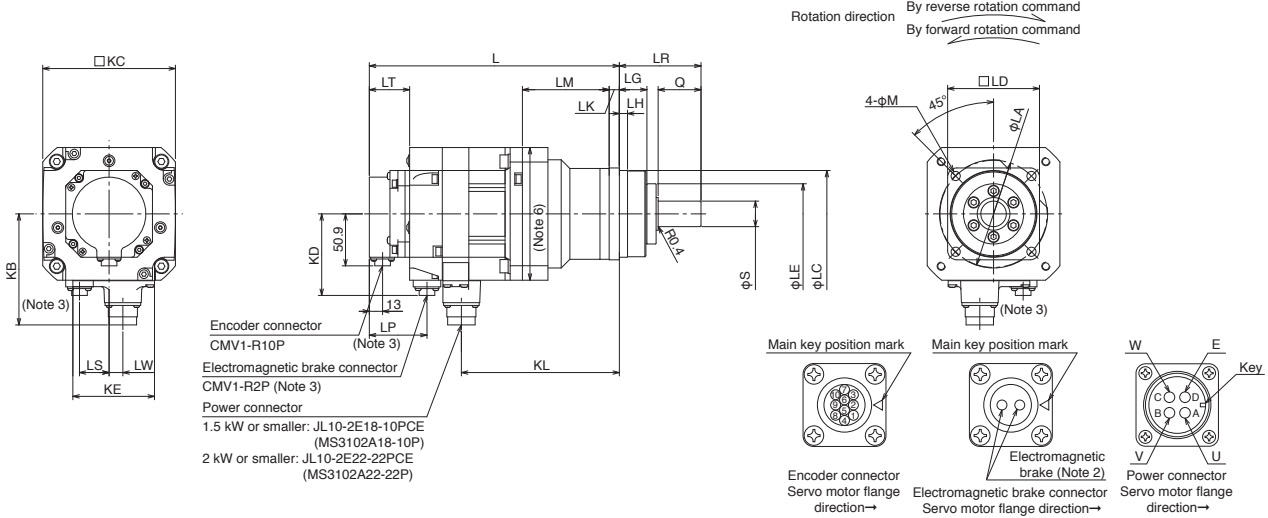
Rotary Servo Motors

HK-ST Series Geared Servo Motor Dimensions (Note 1, 5)

With a shaft-output type gear reducer for high precision applications, flange mounting

HK-ST_G7 (Note 7)

The drawing is schematic only. The actual shapes of the servo motors and the location of the mounting screws may differ from the drawing.



[Unit: mm]

Model	Reduction ratio	Variable dimensions (Note 4)																					
HK-ST		L	LA	LC	LD	LE	S	LG	LH	Q	LR	LK	LM	LT	KL	LP	LW	LS	M	KB	KD	KC	KE
52(B)G7	1/5	210.5 (245)	105	85 ⁰ _{-0.035}	90	59	25 ⁰ _{-0.021}	27	8	42	80	10	85	35.5 (39.5)	154.8	(56.5)	13.5	(29)	9	108.8	(79.9)	130	80
	1/11																						
	1/21	222.5 (257)	135	115 ⁰ _{-0.035}	120	84	40 ⁰ _{-0.025}	35	13	82	133	13	94	35.5 (39.5)	166.8	(56.5)	13.5	(29)	11	108.8	(79.9)	130	80
	1/45																						
102(B)G7	1/5	221.5 (256)	105	85 ⁰ _{-0.035}	90	59	25 ⁰ _{-0.021}	27	8	42	80	10	85	35.5 (39.5)	165.8	(56.5)	13.5	(29)	9	108.8	(79.9)	130	80
	1/11	233.5 (268)	135	115 ⁰ _{-0.035}	120	84	40 ⁰ _{-0.025}	35	13	82	133	13	94	35.5 (39.5)	177.8	(56.5)	13.5	(29)	11	108.8	(79.9)	130	80
	1/21	249.5 (284)	190	165 ⁰ _{-0.063}	170	122	50 ⁰ _{-0.025}	53	13	82	156	16	107	35.5 (39.5)	193.8	(56.5)	13.5	(29)	14	108.8	(79.9)	130	80
	1/45																						
152(B)G7	1/5	232.5 (267)	105	85 ⁰ _{-0.035}	90	59	25 ⁰ _{-0.021}	27	8	42	80	10	85	35.5 (39.5)	176.8	(56.5)	13.5	(29)	9	108.8	(79.9)	130	80
	1/11	244.5 (279)	135	115 ⁰ _{-0.035}	120	84	40 ⁰ _{-0.025}	35	13	82	133	13	94	35.5 (39.5)	188.8	(56.5)	13.5	(29)	11	108.8	(79.9)	130	80
	1/21	260.5 (295)	190	165 ⁰ _{-0.063}	170	122	50 ⁰ _{-0.025}	53	13	82	156	16	107	35.5 (39.5)	204.8	(56.5)	13.5	(29)	14	108.8	(79.9)	130	80
	1/45																						
202(B)G7	1/5	267.5 (317)	135	115 ⁰ _{-0.035}	120	84	40 ⁰ _{-0.025}	35	13	82	133	13	116	35.5 (42.5)	209.7	(62.5)	0	(44)	11	140.8	(96.9)	176	80
	1/11																						
	1/21	287.5 (337)	190	165 ⁰ _{-0.063}	170	122	50 ⁰ _{-0.025}	53	13	82	156	16	133	35.5 (42.5)	229.7	(62.5)	0	(44)	14	140.8	(96.9)	176	80
352(B)G7	1/5	287.5 (337)	135	115 ⁰ _{-0.035}	120	84	40 ⁰ _{-0.025}	35	13	82	133	13	116	35.5 (42.5)	229.7	(62.5)	0	(44)	11	140.8	(96.9)	176	80
	1/11	307.5 (357)	190	165 ⁰ _{-0.063}	170	122	50 ⁰ _{-0.025}	53	13	82	156	16	133	35.5 (42.5)	249.7	(62.5)	0	(44)	14	140.8	(96.9)	176	80
502(B)G7	1/5	327.5 (377)	190	165 ⁰ _{-0.063}	170	122	50 ⁰ _{-0.025}	53	13	82	156	16	133	35.5 (42.5)	269.7	(62.5)	0	(44)	14	140.8	(96.9)	176	80
	1/11																						
702(B)G7	1/5	367.5 (417)	190	165 ⁰ _{-0.063}	170	122	50 ⁰ _{-0.025}	53	13	82	156	16	133	35.5 (42.5)	309.7	(62.5)	0	(44)	14	140.8	(96.9)	176	80

- Notes:
- The actual dimensions may be up to 3 mm larger than those shown in the drawing because of shifting and variance of parts that occur during the assembly and manufacture of the rotary servo motors. The dimensions and tolerances shown are applicable at a temperature of 20 °C and may vary depending on the ambient temperature. Design the machine to allow for sufficient space.
 - The electromagnetic brake terminals do not have polarity.
 - Only for the models with an electromagnetic brake.
 - The dimensions in brackets are for the models with an electromagnetic brake.
 - Use a friction coupling to fasten a load.
 - HK-ST202(B)G7 to HK-ST702(B)G7 have the maximum dimensions of 180 mm × 180 mm in this part.
 - HK-ST_G7K, a geared servo motor with a keyed shaft (with a key), is also available. Refer to "HK-ST Series Geared Servo Motor Special Shaft Dimensions" in this catalog for details.

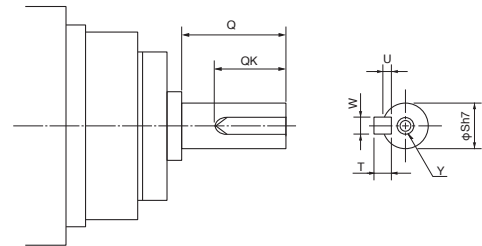
HK-ST Series Geared Servo Motor Special Shaft Dimensions

The standard HK-ST_G7 (with a shaft-output type gear reducer for high precision applications, flange mounting) has a straight shaft. Note that this motor is also available with a keyed shaft (with a key) as HK-ST_G7K.

HK-ST_G7K (Note 1, 2)

Keyed shaft (with a single pointed key)

Model	Reduction ratio	Variable dimensions							Screw
		S	Q	W	QK	U	T	Y	
HK-ST52(B)G7K	1/5	25	42	8	36	4	7	M6 Screw depth: 12	
	1/11								
	1/21								
	1/33	40	82	12	70	5	8	M10 Screw depth: 20	
	1/45								
HK-ST102(B)G7K	1/5	25	42	8	36	4	7	M6 Screw depth: 12	
	1/11	40	82	12	70	5	8	M10 screw depth: 20	
	1/21								
	1/33	50	82	14	70	5.5	9	M10 Screw depth: 20	
	1/45								
HK-ST152(B)G7K	1/5	25	42	8	36	4	7	M6 Screw depth: 12	
	1/11	40	82	12	70	5	8	M10 Screw depth: 20	
	1/21								
	1/33	50	82	14	70	5.5	9	M10 Screw depth: 20	
	1/45								
HK-ST202(B)G7K	1/5	40	82	12	70	5	8	M10 Screw depth: 20	
	1/11								
	1/21								
	1/33	50	82	14	70	5.5	9	M10 Screw depth: 20	
	1/45								
HK-ST352(B)G7K	1/5	40	82	12	70	5	8	M10 Screw depth: 20	
	1/11								
	1/21								
HK-ST502(B)G7K	1/5	50	82	14	70	5.5	9	M10 Screw depth: 20	
	1/11								
HK-ST702(B)G7K	1/5								



[Unit: mm]

- Notes: 1. Do not use the servo motors with a keyed shaft for frequent start/stop applications as this may cause the damage to the shaft.
 2. Dimensions not shown in the tables are the same as those of HK-ST_G7 with a straight shaft. Refer to "HK-ST_G7" of "HK-ST Series Geared Servo Motor Dimensions" in this catalog.

Rotary Servo Motors

Power Supply Capacity

1-axis servo amplifiers

Rotary servo motor	Servo amplifier (Note 2)	Power supply capacity [kVA] (Note 1)
HK-KT053W	MR-J5-10G/A	0.3
	MR-J5-20G/A	0.3
	MR-J5-40G/A	0.3
HK-KT13W	MR-J5-10G/A	0.3
	MR-J5-20G/A	0.3
	MR-J5-40G/A	0.3
HK-KT1M3W	MR-J5-20G/A	0.5
	MR-J5-40G/A	0.5
	MR-J5-60G/A	0.5
HK-KT13UW	MR-J5-10G/A	0.3
	MR-J5-20G/A	0.3
HK-KT23W	MR-J5-20G/A	0.5
	MR-J5-40G/A	0.5
	MR-J5-60G/A	0.5
HK-KT43W	MR-J5-40G/A	0.9
	MR-J5-60G/A	0.9
	MR-J5-70G/A	0.9
HK-KT63W	MR-J5-70G/A	1.3
	MR-J5-100G/A	1.3
	MR-J5-200G/A	1.3
HK-KT23UW	MR-J5-20G/A	0.5
	MR-J5-40G/A	0.5
	MR-J5-60G/A	0.5
HK-KT43UW	MR-J5-40G/A	0.8
	MR-J5-60G/A	0.8
	MR-J5-70G/A	0.8
HK-KT7M3W	MR-J5-70G/A	1.3
	MR-J5-100G/A	1.3
	MR-J5-200G/A	1.3
HK-KT103W	MR-J5-100G/A	1.9
	MR-J5-200G/A	1.9
	MR-J5-350G/A	2.0
HK-KT7M3UW	MR-J5-70G/A	1.3
	MR-J5-100G/A	1.3
	MR-J5-200G/A	1.3
HK-KT103UW	MR-J5-100G/A	1.8
	MR-J5-200G/A	1.8
	MR-J5-350G/A	1.8
HK-KT153W	MR-J5-200G/A	2.6
	MR-J5-350G/A	2.8
HK-KT203W	MR-J5-200G/A	3.2
	MR-J5-350G/A	3.6
HK-KT202W	MR-J5-200G/A	3.3
	MR-J5-350G/A	3.6

Rotary servo motor	Servo amplifier (Note 2)	Power supply capacity [kVA] (Note 1)
HK-KT434W	MR-J5-20G/A	0.6
	MR-J5-40G/A	0.6
	MR-J5-60G/A	0.6
HK-KT634W	MR-J5-40G/A	0.8
	MR-J5-60G/A	0.8
	MR-J5-70G/A	0.8
HK-KT7M34W	MR-J5-40G/A	0.9
	MR-J5-60G/A	0.9
	MR-J5-70G/A	0.9
HK-KT1034W	MR-J5-60G/A	1.1
	MR-J5-70G/A	1.1
	MR-J5-100G/A	1.1
HK-KT1534W	MR-J5-70G/A	1.5
	MR-J5-100G/A	1.5
	MR-J5-200G/A	1.5
HK-KT2034W	MR-J5-100G/A	1.9
	MR-J5-200G/A	1.9
	MR-J5-350G/A	2.0
HK-KT2024W	MR-J5-100G/A	1.9
	MR-J5-200G/A	1.9
	MR-J5-350G/A	2.1
HK-ST52W	MR-J5-60G/A	1.0
	MR-J5-70G/A	1.0
	MR-J5-100G/A	1.0
HK-ST102W	MR-J5-100G/A	1.7
	MR-J5-200G/A	1.7
	MR-J5-350G/A	1.8
HK-ST172W	MR-J5-200G/A	3.0
	MR-J5-350G/A	3.2
	MR-J5-500G/A	3.5
HK-ST202AW	MR-J5-200G/A	3.5
	MR-J5-350G/A	3.5
	MR-J5-500G/A	3.5
HK-ST302W	MR-J5-350G/A	4.9
	MR-J5-500G/A	3.5
	MR-J5-700G/A	3.5
HK-ST202W	MR-J5-200G/A	3.5
	MR-J5-350G/A	3.5
	MR-J5-500G/A	5.5
HK-ST352W	MR-J5-350G/A	7.5
	MR-J5-500G/A	7.8
	MR-J5-700G/A	10
HK-ST524W	MR-J5-40G/A	0.7
	MR-J5-60G/A	0.7
	MR-J5-70G/A	0.7
HK-ST1024W	MR-J5-60G/A	1.3
	MR-J5-70G/A	1.3
	MR-J5-100G/A	1.3
HK-ST1724W	MR-J5-100G/A	1.7
	MR-J5-200G/A	1.7
	MR-J5-350G/A	1.8
HK-ST1724W	MR-J5-100G/A	1.9
	MR-J5-200G/A	1.9
	MR-J5-350G/A	2.0
HK-ST2024AW	MR-J5-200G/A	1.9
	MR-J5-350G/A	2.0
	MR-J5-500G/A	2.6
HK-ST3024W	MR-J5-200G/A	2.8
	MR-J5-350G/A	2.8
	MR-J5-500G/A	2.8
HK-ST2024W	MR-J5-200G/A	2.1
	MR-J5-350G/A	2.2
	MR-J5-500G/A	2.2
HK-ST3524W	MR-J5-200G/A	3.2
	MR-J5-350G/A	3.5
	MR-J5-500G/A	3.5
HK-ST5024W	MR-J5-350G/A	4.9
	MR-J5-500G/A	6.6
	MR-J5-700G/A	6.9

Notes: 1. The power supply capacity varies depending on the power supply impedance.

2. Note that the power supply capacity for servo amplifiers with special specifications is the same as that for standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

3. A power supply capacity for HK-ST152G_ is 2.5 kVA.

Power Supply Capacity

Multi-axis servo amplifiers

Rotary servo motor	Servo amplifier (Note 3)	Power supply capacity [kVA] (Note 1, 2)	
HK-KT_W	HK-KT053W	MR-J5W2-22G	0.3
		MR-J5W2-44G	0.3
		MR-J5W3-222G	0.3
		MR-J5W3-444G	0.3
	HK-KT13W	MR-J5W2-22G	0.3
		MR-J5W2-44G	0.3
		MR-J5W3-222G	0.3
		MR-J5W3-444G	0.3
	HK-KT1M3W	MR-J5W2-22G	0.5
		MR-J5W2-44G	0.5
		MR-J5W3-222G	0.5
		MR-J5W3-444G	0.5
	HK-KT13UW	MR-J5W2-22G	0.3
		MR-J5W2-44G	0.3
		MR-J5W3-222G	0.3
		MR-J5W3-444G	0.3
	HK-KT23W	MR-J5W2-22G	0.5
		MR-J5W2-44G	0.5
		MR-J5W3-222G	0.5
		MR-J5W3-444G	0.5
	HK-KT43W	MR-J5W2-44G	0.9
		MR-J5W2-77G	0.9
		MR-J5W2-1010G	0.9
	HK-KT63W	MR-J5W3-444G	0.9
		MR-J5W2-77G	1.3
		MR-J5W2-1010G	1.3
	HK-KT23UW	MR-J5W2-22G	0.5
		MR-J5W2-44G	0.5
		MR-J5W3-222G	0.5
		MR-J5W3-444G	0.5
	HK-KT43UW	MR-J5W2-44G	0.8
		MR-J5W2-77G	0.8
		MR-J5W2-1010G	0.8
		MR-J5W3-444G	0.8
	HK-KT7M3W	MR-J5W2-77G	1.3
		MR-J5W2-1010G	1.3
HK-KT103W	MR-J5W2-1010G	1.9	
HK-KT7M3UW	MR-J5W2-77G	1.3	
	MR-J5W2-1010G	1.3	
HK-KT103UW	MR-J5W2-1010G	1.3	

Rotary servo motor	Servo amplifier (Note 3)	Power supply capacity [kVA] (Note 1, 2)	
HK-KT_4_W	HK-KT434W	MR-J5W2-22G	0.6
		MR-J5W2-44G	0.6
		MR-J5W3-222G	0.6
		MR-J5W3-444G	0.6
	HK-KT634W	MR-J5W2-44G	0.8
		MR-J5W2-77G	0.8
		MR-J5W2-1010G	0.8
		MR-J5W3-444G	0.8
	HK-KT7M34W	MR-J5W2-44G	0.9
		MR-J5W2-77G	0.9
		MR-J5W2-1010G	0.9
		MR-J5W3-444G	0.9
	HK-KT1034W	MR-J5W2-77G	1.1
		MR-J5W2-1010G	1.1
MR-J5W2-77G		1.5	
MR-J5W2-1010G		1.5	
HK-KT1534W	MR-J5W2-77G	1.9	
	MR-J5W2-1010G	1.9	
	MR-J5W2-77G	1.0	
	MR-J5W2-1010G	1.0	
HK-KT2034W	MR-J5W2-1010G	1.7	
	MR-J5W2-1010G	1.7	
HK-KT2024W	MR-J5W2-77G	1.0	
	MR-J5W2-1010G	1.0	
HK-ST_W	HK-ST52W	1.7	
	HK-ST102W	MR-J5W2-1010G	1.7
HK-ST_4_W	HK-ST524W	MR-J5W2-44G	0.7
		MR-J5W2-77G	0.7
		MR-J5W3-444G	0.7
	HK-ST1024W	MR-J5W2-77G	1.3
		MR-J5W2-1010G	1.3
		MR-J5W2-1010G	1.7
HK-ST1724W	MR-J5W2-1010G	1.7	
HK-ST2024AW	MR-J5W2-1010G	1.9	

Notes: 1. The power supply capacity varies depending on the power supply impedance.

2. The listed values are the power supply capacity for one servo motor. For the multi-axis servo amplifiers, calculate the power supply capacity with the equation below:
 Power supply capacity [kVA] = Sum of power supply capacity [kVA] of the connected servo motors

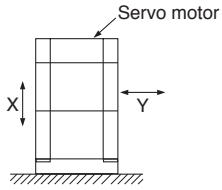
3. Note that the power supply capacity for servo amplifiers with special specifications is the same as that for standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

Common Specifications
Servo System Controllers
Servo Amplifiers
Rotary Servo Motors
Linear Servo Motors
Direct Drive Motors
Options/Peripheral Equipment
LVSWires
Product List
Precautions
Support

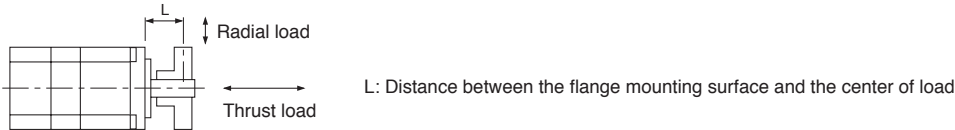
Rotary Servo Motors

Annotations for Rotary Servo Motor Specifications

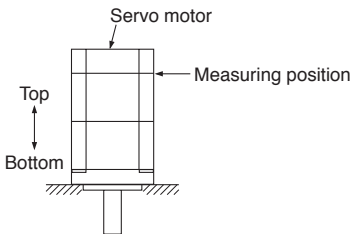
- *1. The vibration direction is shown in the diagram below. The numerical value indicates the maximum value of the component (commonly the bracket in the opposite direction of the load side).
 Fretting tends to occur on the bearing when the servo motor stops. Thus, maintain vibration level at approximately one-half of the allowable value.



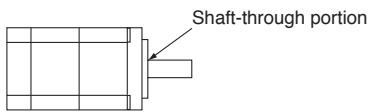
- *2. Refer to the diagram below for the permissible load for the shaft. Ensure that loads applied on the shaft do not exceed the values specified in the table. The values in the table are applicable when each load is applied singly.



- *3. V10 indicates that the amplitude of the servo motor itself is 10 μm or less. The following shows mounting orientation and measuring position of the servo motor during the measurement:

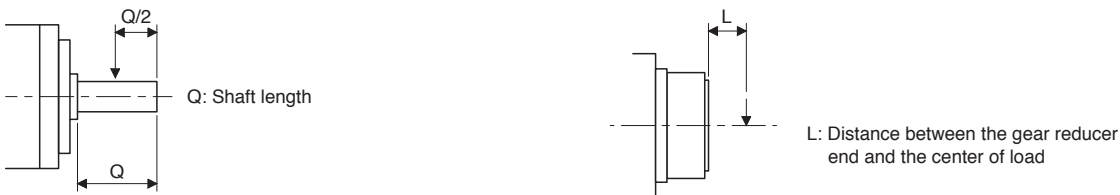


- *4. Refer to the diagram below for the shaft-through portion.



Annotations for Geared Servo Motor Specifications

- *1. Refer to the diagram below for the permissible load for the shaft. Ensure that loads applied on the shaft do not exceed the values specified in the table. The values in the table are applicable when each load is applied singly.

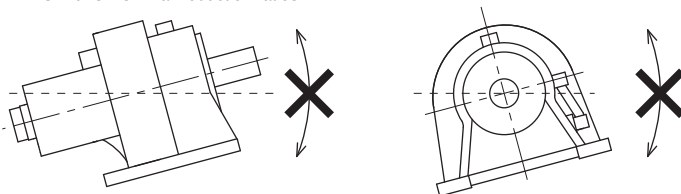


With a gear reducer for general industrial machines (G1/G1H)
 With a shaft-output type gear reducer for high precision applications, flange mounting (G7)

With a flange-output type gear reducer for high precision applications, flange mounting (G5)

- *2. Do not mount the following servo motor in a way that the servo motor is tilted to the shaft direction or to the shaft rotation direction.

- HK-ST102G1/G1H 1/43, 1/59
- HK-ST152G1/G1H 1/29, 1/35, 1/43, 1/59
- HK-ST202G1/G1H 1/29, 1/35, 1/43, 1/59
- HK-ST352G1/G1H all reduction ratios
- HK-ST502G1/G1H all reduction ratios
- HK-ST702G1/G1H all reduction ratios



5

Linear Servo Motors

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LM-U2 series.....	5-30
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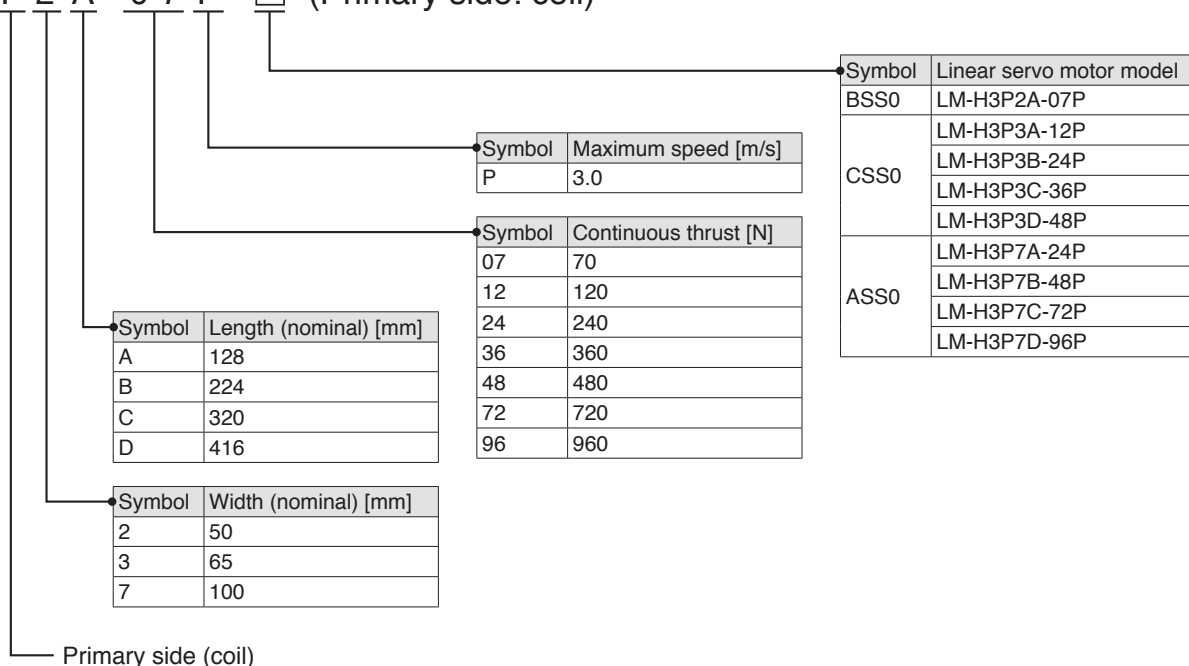
* Refer to p. 7-66 in this catalog for conversion of units.

Linear Servo Motors

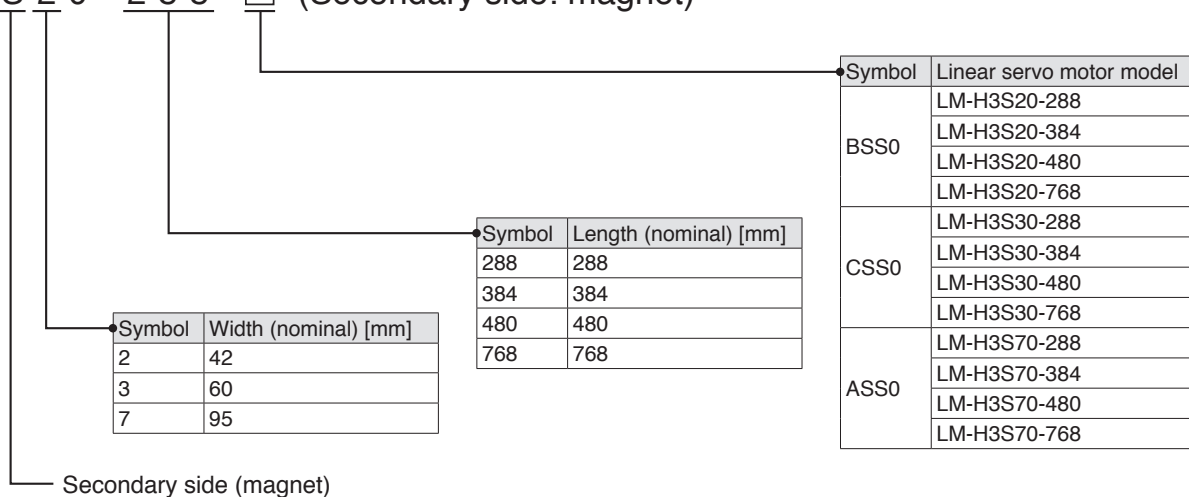
Model Designation (Note 1)

●LM-H3 series

LM - H 3 P 2 A - 0 7 P - □ (Primary side: coil)



LM - H 3 S 2 0 - 2 8 8 - □ (Secondary side: magnet)

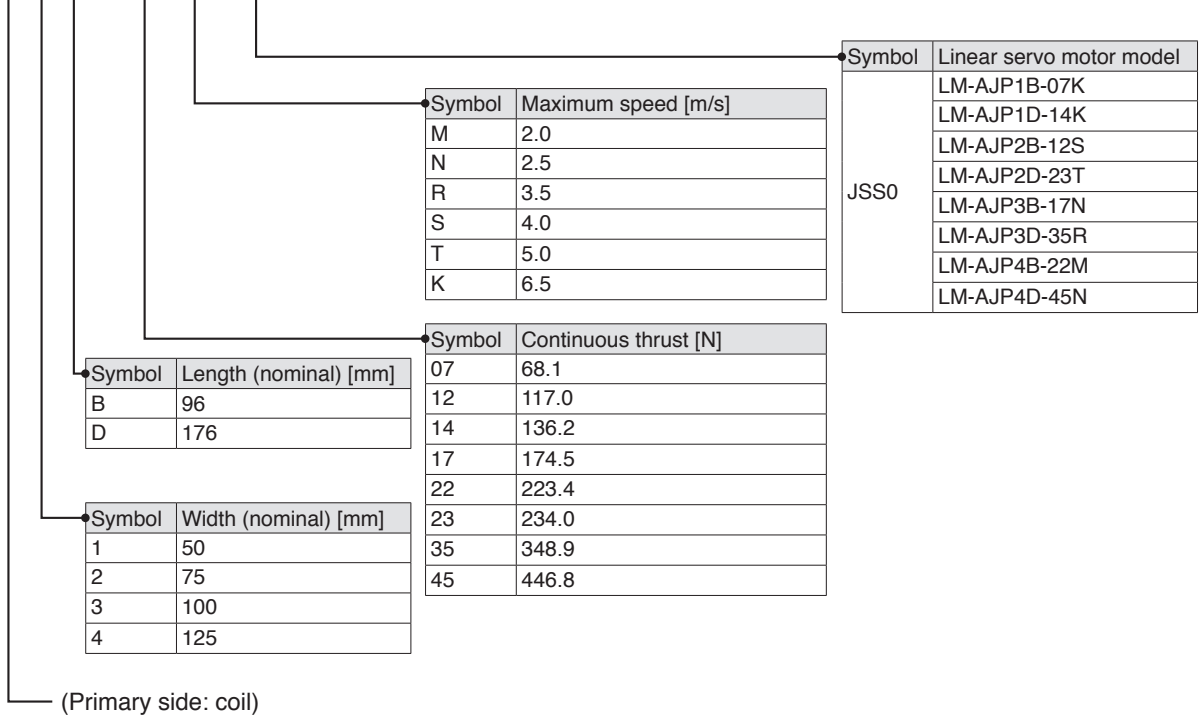


Notes: 1. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.

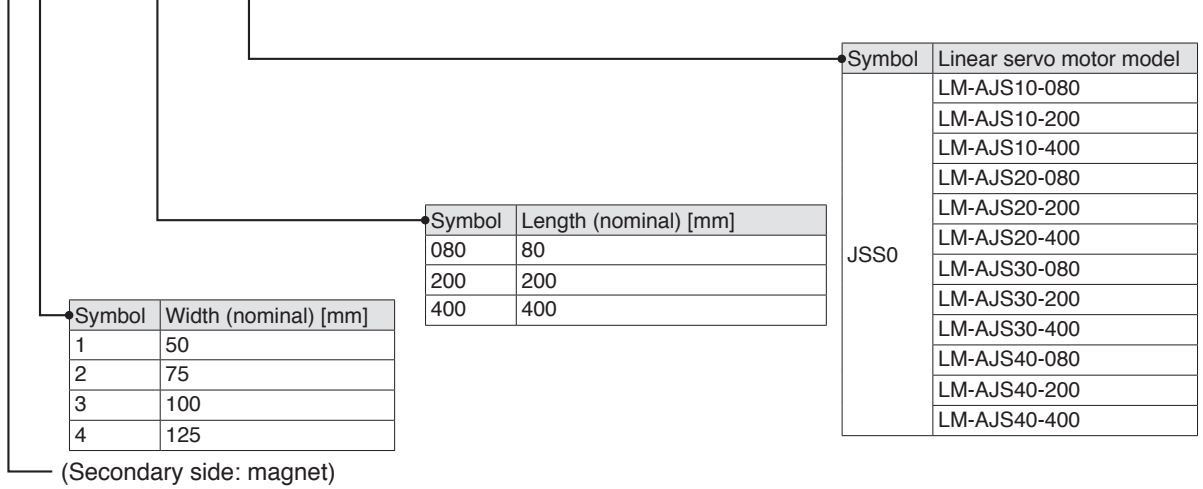
Model Designation (Note 1)

● LM-AJ series

LM - AJP1B - 07K - □ (Primary side: coil)



LM - AJS10 - 080 - □ (Secondary side: magnet)



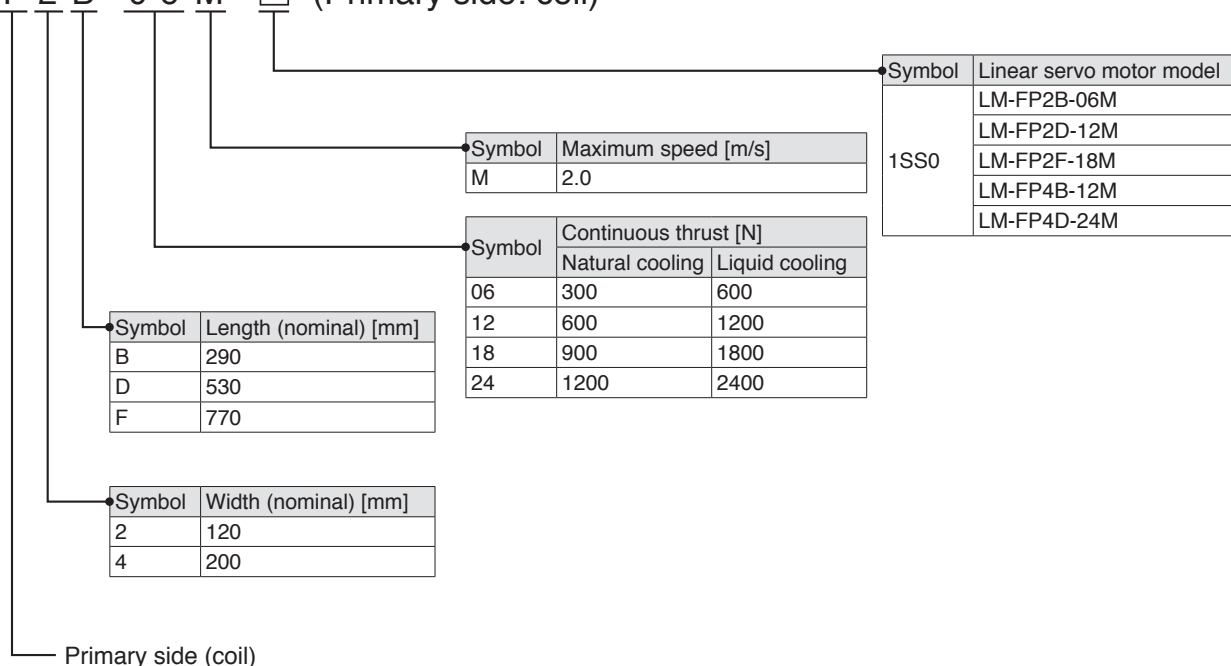
Notes: 1. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.

Linear Servo Motors

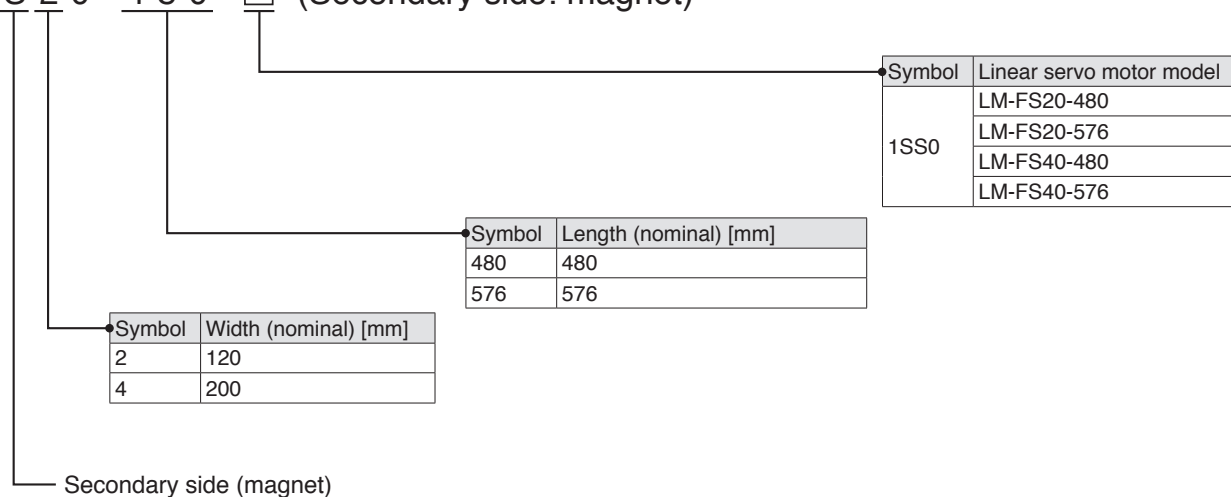
Model Designation (Note 1)

● LM-F series

LM - FP 2 B - 0 6 M - □ (Primary side: coil)



LM - FS 2 0 - 4 8 0 - □ (Secondary side: magnet)

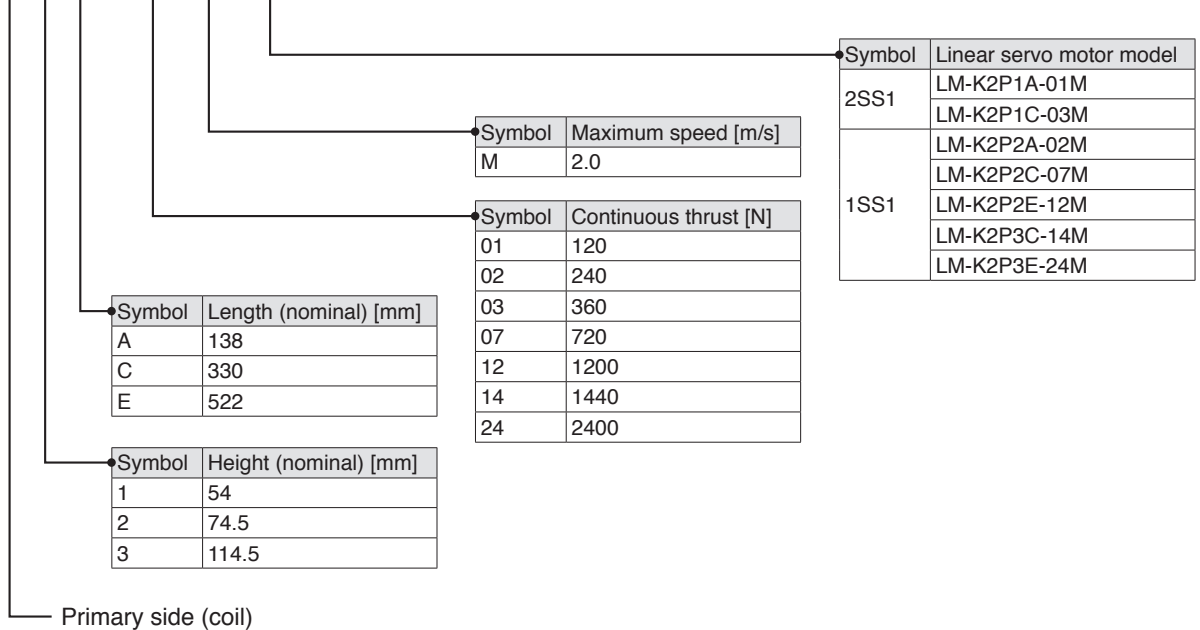


Notes: 1. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.

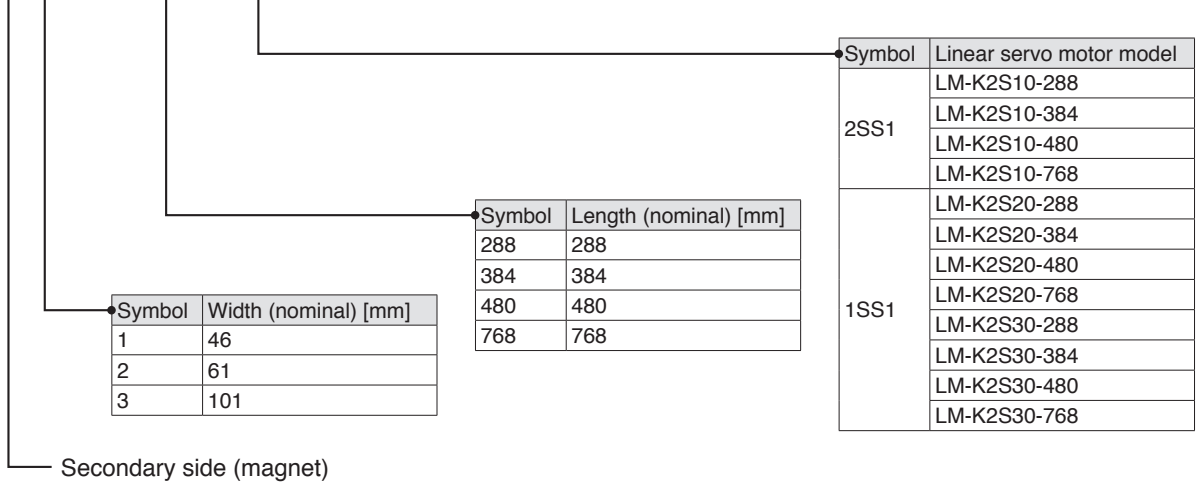
Model Designation (Note 1)

● LM-K2 series

LM - K 2 P 1 A - 0 1 M - □ (Primary side: coil)



LM - K 2 S 1 0 - 2 8 8 - □ (Secondary side: magnet)



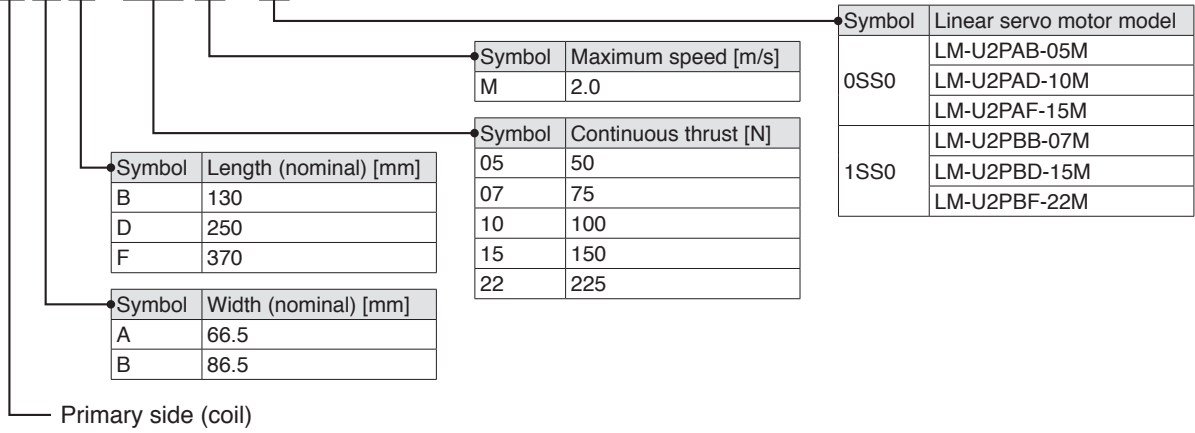
Notes: 1. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.

Linear Servo Motors

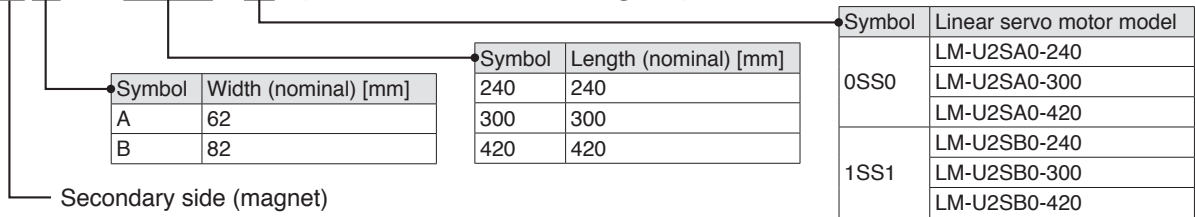
Model Designation (Note 1)

●LM-U2 (medium thrust) series

LM - U 2 P A B - 0 5 M - □ (Primary side: coil)

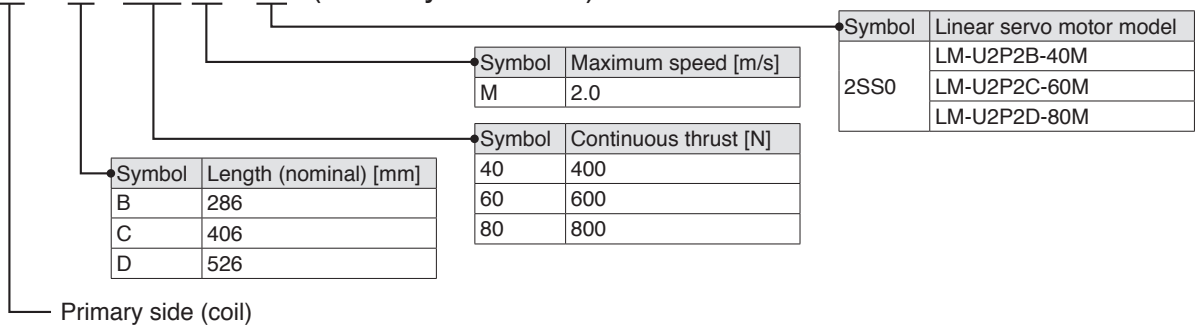


LM - U 2 S A 0 - 2 4 0 - □ (Secondary side: magnet)

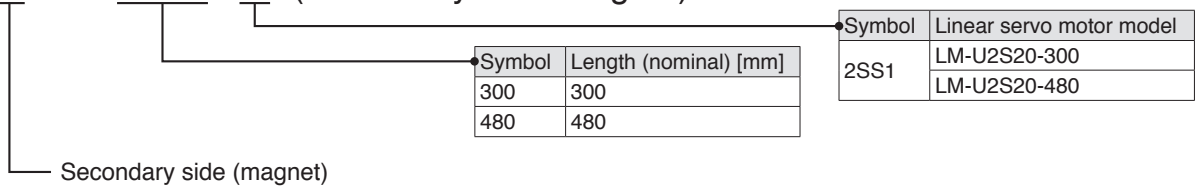


●LM-U2 (large thrust) series

LM - U 2 P 2 B - 4 0 M - □ (Primary side: coil)



LM - U 2 S 2 0 - 3 0 0 - □ (Secondary side: magnet)



Notes: 1. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.

MEMO

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

Product List

Precautions

Support

Linear Servo Motors

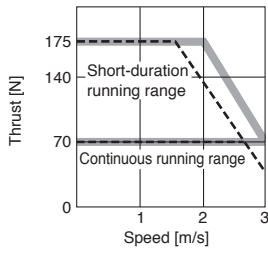
LM-H3 Series Specifications

Linear servo motor model Primary side (coil)	LM-H3	P2A-07P-BSS0	P3A-12P-CSS0	P3B-24P-CSS0	P3C-36P-CSS0	P3D-48P-CSS0	P7A-24P-ASS0	P7B-48P-ASS0	P7C-72P-ASS0	P7D-96P-ASS0	
Linear servo motor model Secondary side (magnet)	LM-H3	S20-288-BSS0 S20-384-BSS0 S20-480-BSS0 S20-768-BSS0	S30-288-CSS0 S30-384-CSS0 S30-480-CSS0 S30-768-CSS0				S70-288-ASS0 S70-384-ASS0 S70-480-ASS0 S70-768-ASS0				
Cooling method	Natural cooling										
Thrust	Continuous ^(Note 2)	[N]	70	120	240	360	480	240	480	720	960
	Maximum	[N]	175	300	600	900	1200	600	1200	1800	2400
Maximum speed ^(Note 1)	[m/s]	3.0									
Magnetic attraction force	[N]	630	1100	2200	3300	4400	2200	4400	6600	8800	
Rated current	[A]	1.8	1.7	3.4	5.1	6.8	3.4	6.8	10.2	13.6	
Maximum current	[A]	5.8	5.0	9.9	14.9	19.8	9.6	19.1	28.6	38.1	
Recommended load to motor mass ratio ^(Note 3)	35 times or less										
Thermistor	Built-in										
Insulation class	155 (F)										
Structure	Open (IP rating: IP00)										
Vibration resistance	[m/s ²]	49									
Mass	Primary side (coil)	[kg]	0.9	1.3	2.3	3.3	4.3	2.2	3.9	5.6	7.3
	Secondary side (magnet)	[kg]	288 mm/pc: 0.7 384 mm/pc: 0.9 480 mm/pc: 1.1 768 mm/pc: 1.8	288 mm/pc: 1.0 384 mm/pc: 1.4 480 mm/pc: 1.7 768 mm/pc: 2.7				288 mm/pc: 2.8 384 mm/pc: 3.7 480 mm/pc: 4.7 768 mm/pc: 7.4			

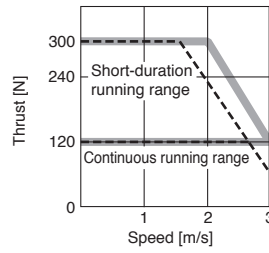
- Notes:
1. The maximum speed of the linear servo motor or the rated speed of the linear encoder, whichever is smaller, is the upper limit of the linear servo motor speed.
 2. Use the linear servo motor at 70 % or less of the effective load ratio when it is in the servo lock state or in a small reciprocating motion.
 3. This is the ratio of the load to the linear servo motor primary side mass. Contact your local sales office if the load to motor mass ratio exceeds the value in the table.

LM-H3 Series Thrust Characteristics

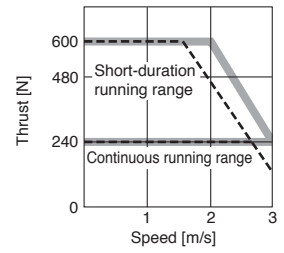
LM-H3P2A-07P-BSS0 (Note 1, 2, 3)



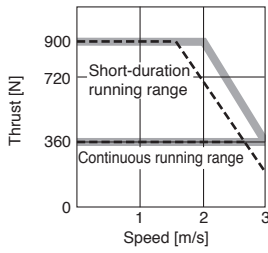
LM-H3P3A-12P-CSS0 (Note 1, 2, 3)



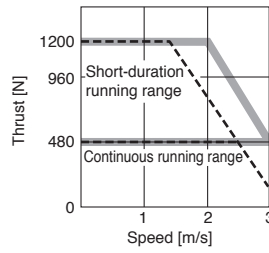
LM-H3P3B-24P-CSS0 (Note 1, 2, 3)



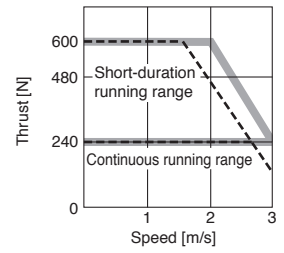
LM-H3P3C-36P-CSS0 (Note 1, 2, 3)



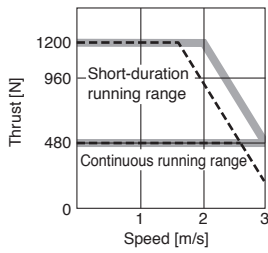
LM-H3P3D-48P-CSS0 (Note 1, 2, 3)



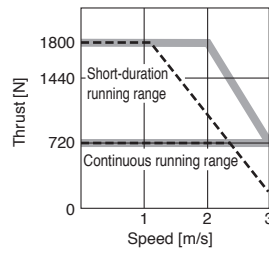
LM-H3P7A-24P-ASS0 (Note 1, 2, 3)



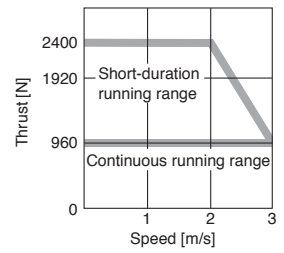
LM-H3P7B-48P-ASS0 (Note 1, 2, 3)



LM-H3P7C-72P-ASS0 (Note 1, 2, 3)



LM-H3P7D-96P-ASS0 (Note 1, 3)



- Notes: 1. — : For 3-phase 200 V AC.
 2. - - - : For 1-phase 200 V AC.
 3. Thrust drops when the power supply voltage is below the specified value.

- Common Specifications
- Servo System Controllers
- Servo Amplifiers
- Rotary Servo Motors
- Linear Servo Motors
- Direct Drive Motors
- Options/Peripheral Equipment
- LVSWires
- Product List
- Precautions
- Support

Linear Servo Motors

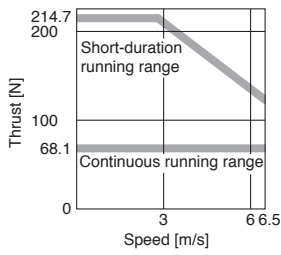
LM-AJ Series Specifications

Linear servo motor model Primary side (coil)	LM-AJ	P1B-07K-JSS0	P1D-14K-JSS0	P2B-12S-JSS0	P2D-23T-JSS0	P3B-17N-JSS0	P3D-35R-JSS0	P4B-22M-JSS0	P4D-45N-JSS0	
Linear servo motor model Secondary side (magnet)	LM-AJ	S10-080-JSS0 S10-200-JSS0 S10-400-JSS0		S20-080-JSS0 S20-200-JSS0 S20-400-JSS0		S30-080-JSS0 S30-200-JSS0 S30-400-JSS0		S40-080-JSS0 S40-200-JSS0 S40-400-JSS0		
Cooling method	Natural cooling									
Thrust	Continuous ^(Note 2)	[N]	68.1	136.2	117.0	234.0	174.5	348.9	223.4	446.8
	Maximum	[N]	214.7	429.4	369.0	738.1	550.2	1100.4	704.5	1409.1
Maximum speed ^(Note 1)	[m/s]	6.5		4.0	5.0	2.5	3.5	2.0	2.5	
Magnetic attraction force	[N]	378.8	757.6	651.1	1302.1	970.7	1941.4	1242.9	2485.9	
Rated current	[A]	2.3	4.6	2.3	4.6	2.3	4.6	2.3	4.6	
Maximum current	[A]	9.0	18.0	9.0	18.0	9.0	18.0	9.0	18.0	
Recommended load to motor mass ratio ^(Note 3)		10 times or less	25 times or less	20 times or less	25 times or less	30 times or less				
Thermistor	None									
Thermal protector	Built-in									
Insulation class	105 (A)									
Structure	Open (IP rating: IP00)									
Vibration resistance	[m/s ²]	49								
Mass	Primary side (coil)	[kg]	0.6	1.1	0.9	1.7	1.2	2.3	1.5	2.9
	Secondary side (magnet)	[kg]	80 mm/pc: 0.26		80 mm/pc: 0.40		80 mm/pc: 0.56		80 mm/pc: 0.70	
		[kg]	200 mm/pc: 0.65		200 mm/pc: 1.00		200 mm/pc: 1.40		200 mm/pc: 1.70	
		[kg]	400 mm/pc: 1.30		400 mm/pc: 2.00		400 mm/pc: 2.80		400 mm/pc: 3.50	

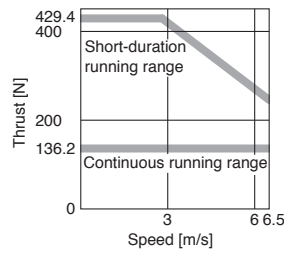
- Notes: 1. The maximum speed of the linear servo motor or the rated speed of the linear encoder, whichever is smaller, is the upper limit of the linear servo motor speed.
 2. Use the linear servo motor at 70 % or less of the effective load ratio when it is in the servo lock state or in a small reciprocating motion.
 3. This is the ratio of the load to the linear servo motor primary side mass. Contact your local sales office if the load to motor mass ratio exceeds the value in the table.

LM-AJ Series Thrust Characteristics

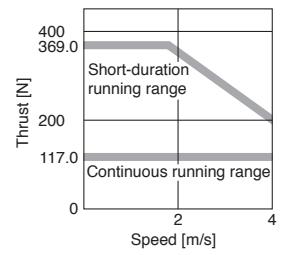
LM-AJP1B-07K-JSS0 (Note 1, 2, 3)



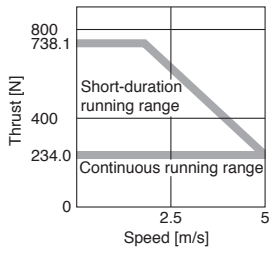
LM-AJP1D-14K-JSS0 (Note 1, 2, 3)



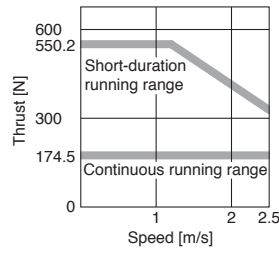
LM-AJP2B-12S-JSS0 (Note 1, 2, 3)



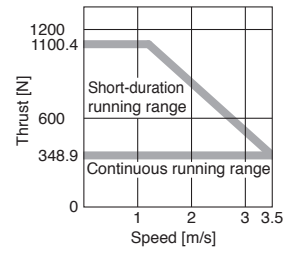
LM-AJP2D-23T-JSS0 (Note 1, 2, 3)



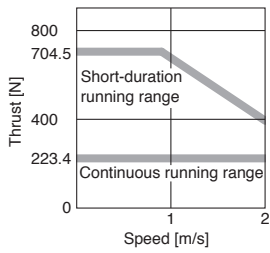
LM-AJP3B-17N-JSS0 (Note 1, 2, 3)



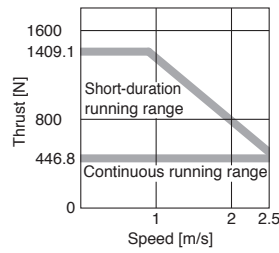
LM-AJP3D-35R-JSS0 (Note 1, 2, 3)



LM-AJP4B-22M-JSS0 (Note 1, 2, 3)



LM-AJP4D-45N-JSS0 (Note 1, 2, 3)



- Notes: 1. : For 3-phase 200 V AC.
 2. Contact your local sales office for the thrust characteristics for 1-phase 200 V AC.
 3. Thrust drops when the power supply voltage is below the specified value.

- Common Specifications
- Servo System Controllers
- Servo Amplifiers
- Rotary Servo Motors
- Linear Servo Motors
- Direct Drive Motors
- Options/Peripheral Equipment
- LVSWires
- Product List
- Precautions
- Support

Linear Servo Motors

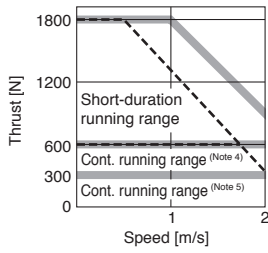
LM-F Series Specifications

Linear servo motor model Primary side (coil)		LM-F	P2B-06M-1SS0	P2D-12M-1SS0	P2F-18M-1SS0	P4B-12M-1SS0	P4D-24M-1SS0
Linear servo motor model Secondary side (magnet)		LM-F	S20-480-1SS0 S20-576-1SS0			S40-480-1SS0 S40-576-1SS0	
Cooling method		Natural cooling or liquid cooling					
Thrust	Continuous (natural cooling) <small>(Note 2)</small>	[N]	300	600	900	600	1200
	Continuous (liquid cooling) <small>(Note 2)</small>	[N]	600	1200	1800	1200	2400
	Maximum	[N]	1800	3600	5400	3600	7200
Maximum speed <small>(Note 1)</small>		[m/s]	2.0				
Magnetic attraction force		[N]	4500	9000	13500	9000	18000
Rated current	Natural cooling	[A]	4.0	7.8	12	7.8	15
	Liquid cooling	[A]	7.8	16	23	17	31
Maximum current		[A]	30	58	87	57	109
Recommended load to motor mass ratio <small>(Note 3)</small>		15 times or less					
Thermistor		Built-in					
Insulation class		155 (F)					
Structure		Open (IP rating: IP00)					
Vibration resistance		[m/s ²]	49				
Mass	Primary side (coil)	[kg]	9.0	18	27	14	28
	Secondary side (magnet)	[kg]	480 mm/pc: 7.0 576 mm/pc: 9.0			480 mm/pc: 12 576 mm/pc: 15	

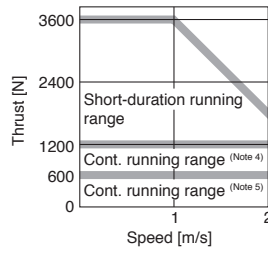
- Notes:
1. The maximum speed of the linear servo motor or the rated speed of the linear encoder, whichever is smaller, is the upper limit of the linear servo motor speed.
 2. Use the linear servo motor at 70 % or less of the effective load ratio when it is in the servo lock state or in a small reciprocating motion.
 3. This is the ratio of the load to the linear servo motor primary side mass. Contact your local sales office if the load to motor mass ratio exceeds the value in the table.

LM-F Series Thrust Characteristics

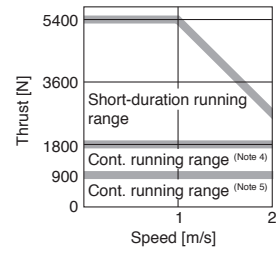
LM-FP2B-06M-1SS0 (Note 1, 2, 3)



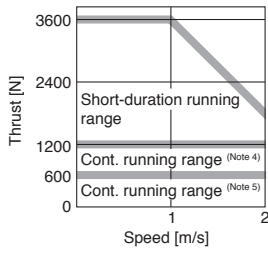
LM-FP2D-12M-1SS0 (Note 1, 3)



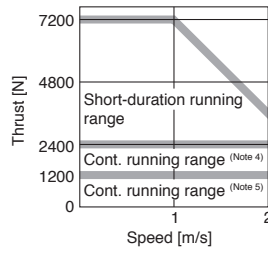
LM-FP2F-18M-1SS0 (Note 1, 3)



LM-FP4B-12M-1SS0 (Note 1, 3)



LM-FP4D-24M-1SS0 (Note 1, 3)



- Notes:
1. : For 3-phase 200 V AC.
 2. : For 1-phase 200 V AC.
 3. Thrust drops when the power supply voltage is below the specified value.
 4. Continuous running range (liquid cooling)
 5. Continuous running range (natural cooling)

- Common Specifications
- Servo System Controllers
- Servo Amplifiers
- Rotary Servo Motors
- Linear Servo Motors
- Direct Drive Motors
- Options/Peripheral Equipment
- LV/S/Wires
- Product List
- Precautions
- Support

Linear Servo Motors

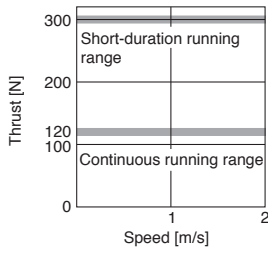
LM-K2 Series Specifications

Linear servo motor model Primary side (coil)	LM-K2	P1A-01M- 2SS1	P1C-03M- 2SS1	P2A-02M- 1SS1	P2C-07M- 1SS1	P2E-12M- 1SS1	P3C-14M- 1SS1	P3E-24M- 1SS1	
Linear servo motor model Secondary side (magnet) ^(Note 2)	LM-K2	S10-288-2SS1 S10-384-2SS1 S10-480-2SS1 S10-768-2SS1		S20-288-1SS1 S20-384-1SS1 S20-480-1SS1 S20-768-1SS1			S30-288-1SS1 S30-384-1SS1 S30-480-1SS1 S30-768-1SS1		
Cooling method		Natural cooling							
Thrust	Continuous ^(Note 3)	[N]	120	360	240	720	1200	1440	2400
	Maximum	[N]	300	900	600	1800	3000	3600	6000
Maximum speed ^(Note 1)		[m/s]	2.0						
Magnetic attraction force ^(Note 4)		[N]	0						
Magnetic attraction force (one side) ^(Note 5)		[N]	800	2400	1100	3200	5300	6400	10700
Rated current		[A]	2.3	6.8	3.7	12	19	15	25
Maximum current		[A]	7.6	23	13	39	65	47	79
Recommended load to motor mass ratio ^(Note 6)			30 times or less						
Thermistor			Built-in						
Insulation class			155 (F)						
Structure			Open (IP rating: IP00)						
Vibration resistance		[m/s ²]	49						
Mass	Primary side (coil)	[kg]	2.5	6.5	4.0	10	16	18	27
	Secondary side (magnet)	[kg]	288 mm/pc: 1.5 384 mm/pc: 2.0 480 mm/pc: 2.5 768 mm/pc: 3.9		288 mm/pc: 1.9 384 mm/pc: 2.5 480 mm/pc: 3.2 768 mm/pc: 5.0			288 mm/pc: 5.5 384 mm/pc: 7.3 480 mm/pc: 9.2 768 mm/pc: 14.6	

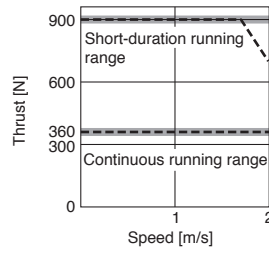
- Notes:
1. The maximum speed of the linear servo motor or the rated speed of the linear encoder, whichever is smaller, is the upper limit of the linear servo motor speed.
 2. LM-K2 series has a structure of magnetic attraction counter-force and requires at least two blocks of identical secondary side (magnet).
 3. Use the linear servo motor at 70 % or less of the effective load ratio when it is in the servo lock state or in a small reciprocating motion.
 4. Magnetic attraction force is caused by assembly precision, etc.
 5. Magnetic attraction force which occurs on one side of the secondary side is shown.
 6. This is the ratio of the load to the linear servo motor primary side mass. Contact your local sales office if the load to motor mass ratio exceeds the value in the table.

LM-K2 Series Thrust Characteristics

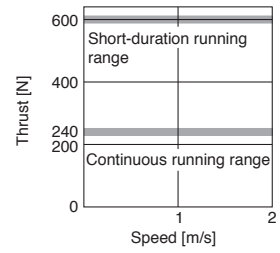
LM-K2P1A-01M-2SS1 (Note 1, 4)



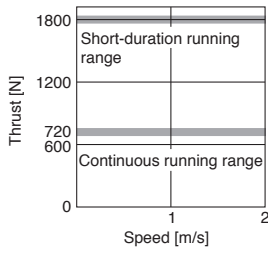
LM-K2P1C-03M-2SS1 (Note 2, 3, 4)



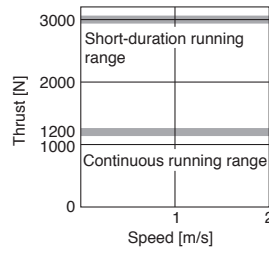
LM-K2P2A-02M-1SS1 (Note 1, 4)



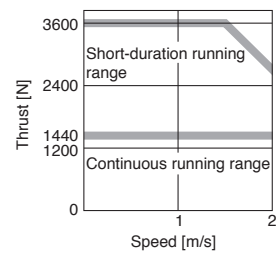
LM-K2P2C-07M-1SS1 (Note 2, 4)



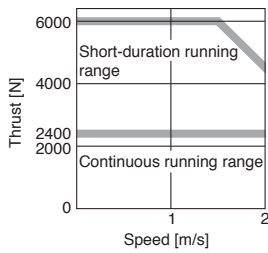
LM-K2P2E-12M-1SS1 (Note 2, 4)



LM-K2P3C-14M-1SS1 (Note 2, 4)



LM-K2P3E-24M-1SS1 (Note 2, 4)



- Notes: 1. : For 3-phase 200 V AC or 1-phase 200 V AC.
 2. : For 3-phase 200 V AC.
 3. : For 1-phase 200 V AC.
 4. Thrust drops when the power supply voltage is below the specified value.

- Common Specifications
- Servo System Controllers
- Servo Amplifiers
- Rotary Servo Motors
- Linear Servo Motors
- Direct Drive Motors
- Options/Peripheral Equipment
- LVSWires
- Product List
- Precautions
- Support

Linear Servo Motors

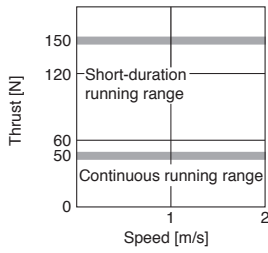
LM-U2 Series Specifications

Linear servo motor model Primary side (coil)	LM-U2	PAB-05M-0SS0	PAD-10M-0SS0	PAF-15M-0SS0	PBB-07M-1SS0	PBD-15M-1SS0	PBF-22M-1SS0	P2B-40M-2SS0	P2C-60M-2SS0	P2D-80M-2SS0	
Linear servo motor model Secondary side (magnet)	LM-U2	SA0-240-0SS0 SA0-300-0SS0 SA0-420-0SS0			SB0-240-1SS1 SB0-300-1SS1 SB0-420-1SS1			S20-300-2SS1 S20-480-2SS1			
Cooling method	Natural cooling										
Thrust	Continuous ^(Note 2)	[N]	50	100	150	75	150	225	400	600	800
	Maximum	[N]	150	300	450	225	450	675	1600	2400	3200
Maximum speed ^(Note 1)	[m/s]	2.0									
Magnetic attraction force	[N]	0									
Rated current	[A]	0.9	1.9	2.7	1.5	3.0	4.6	6.6	9.8	13.1	
Maximum current	[A]	2.7	5.5	8.3	4.5	8.9	13.7	26.7	40.3	53.7	
Recommended load to motor mass ratio ^(Note 3)	30 times or less										
Thermistor	Built-in										
Insulation class	155 (F)										
Structure	Open (IP rating: IP00)										
Vibration resistance	[m/s ²]	49									
Mass	Primary side (coil)	[kg]	0.3	0.6	0.8	0.4	0.8	1.1	2.9	4.2	5.5
	Secondary side (magnet)	[kg]	240 mm/pc: 2.0 300 mm/pc: 2.5 420 mm/pc: 3.5			240 mm/pc: 2.6 300 mm/pc: 3.2 420 mm/pc: 4.5			300 mm/pc: 9.6 480 mm/pc: 15.3		

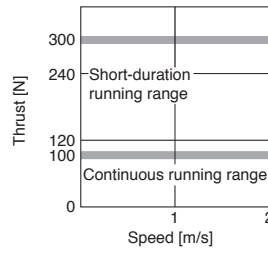
- Notes: 1. The maximum speed of the linear servo motor or the rated speed of the linear encoder, whichever is smaller, is the upper limit of the linear servo motor speed.
 2. Use the linear servo motor at 70 % or less of the effective load ratio when it is in the servo lock state or in a small reciprocating motion.
 3. This is the ratio of the load to the linear servo motor primary side mass. Contact your local sales office if the load to motor mass ratio exceeds the value in the table.

LM-U2 Series Thrust Characteristics

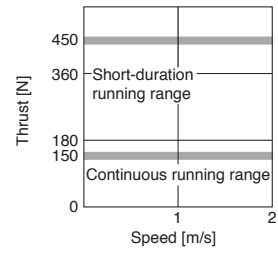
LM-U2PAB-05M-0SS0 (Note 1, 4)



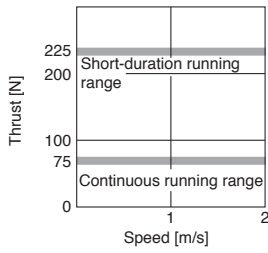
LM-U2PAD-10M-0SS0 (Note 1, 4)



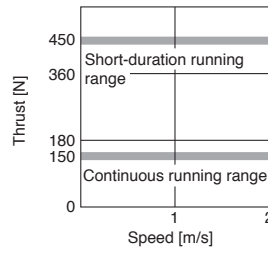
LM-U2PAF-15M-0SS0 (Note 1, 4)



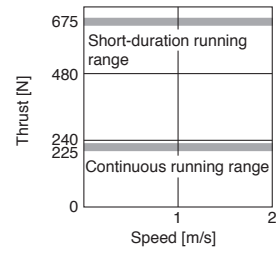
LM-U2PBB-07M-1SS0 (Note 1, 4)



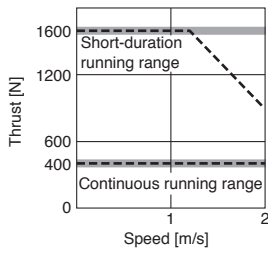
LM-U2PBD-15M-1SS0 (Note 1, 4)



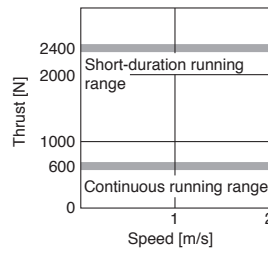
LM-U2PBF-22M-1SS0 (Note 1, 4)



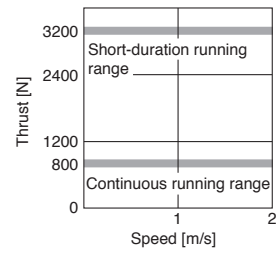
LM-U2P2B-40M-2SS0 (Note 2, 3, 4)



LM-U2P2C-60M-2SS0 (Note 2, 4)



LM-U2P2D-80M-2SS0 (Note 2, 4)



- Notes: 1. : For 3-phase 200 V AC or 1-phase 200 V AC.
 2. : For 3-phase 200 V AC.
 3. : For 1-phase 200 V AC.
 4. Thrust drops when the power supply voltage is below the specified value.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LVSWires

Product List

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Support

Linear Servo Motors

Power Supply Capacity

Linear servo motors (primary side)		Servo amplifiers ^(Note 3)	Power supply capacity [kVA] ^(Note 1, 2)
LM-H3 series	LM-H3P2A-07P-BSS0	MR-J5-40G, MR-J5-40A MR-J5W2-44G, MR-J5W2-77G, MR-J5W2-1010G	0.9
	LM-H3P3A-12P-CSS0	MR-J5W3-444G	
	LM-H3P3B-24P-CSS0	MR-J5-70G, MR-J5-70A	1.3
	LM-H3P3C-36P-CSS0	MR-J5W2-77G, MR-J5W2-1010G	1.9
	LM-H3P3D-48P-CSS0	MR-J5-200G, MR-J5-200A	3.5
	LM-H3P7A-24P-ASS0	MR-J5-70G, MR-J5-70A MR-J5W2-77G, MR-J5W2-1010G	1.3
	LM-H3P7B-48P-ASS0	MR-J5-200G, MR-J5-200A	3.5
	LM-H3P7C-72P-ASS0		3.8
	LM-H3P7D-96P-ASS0	MR-J5-350G, MR-J5-350A	5.5
LM-AJ series	LM-AJP1B-07K-JSS0	MR-J5-40G, MR-J5-40A MR-J5W2-44G, MR-J5W2-77G, MR-J5W2-1010G	0.9
	LM-AJP1D-14K-JSS0	MR-J5-70G, MR-J5-70A MR-J5W2-77G, MR-J5W2-1010G	1.3
	LM-AJP2B-12S-JSS0	MR-J5-40G, MR-J5-40A MR-J5W2-44G, MR-J5W2-77G, MR-J5W2-1010G	0.9
	LM-AJP2D-23T-JSS0	MR-J5-70G, MR-J5-70A MR-J5W2-77G, MR-J5W2-1010G	1.3
	LM-AJP3B-17N-JSS0	MR-J5-40G, MR-J5-40A MR-J5W2-44G, MR-J5W2-77G, MR-J5W2-1010G	0.9
	LM-AJP3D-35R-JSS0	MR-J5-70G, MR-J5-70A MR-J5W2-77G, MR-J5W2-1010G	1.3
	LM-AJP4B-22M-JSS0	MR-J5-40G, MR-J5-40A MR-J5W2-44G, MR-J5W2-77G, MR-J5W2-1010G	0.9
	LM-AJP4D-45N-JSS0	MR-J5-70G, MR-J5-70A MR-J5W2-77G, MR-J5W2-1010G	1.3

Notes: 1. The power supply capacity varies depending on the power supply impedance.

2. The listed values are the power supply capacity for one servo motor. For the multi-axis servo amplifiers, calculate the power supply capacity with the equation below:
Power supply capacity [kVA] = Sum of power supply capacity [kVA] of the connected servo motors

3. Note that the power supply capacity for servo amplifiers with special specifications is the same as that for standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

Power Supply Capacity

Linear servo motors (primary side)		Servo amplifiers ^(Note 3)	Power supply capacity [kVA] ^(Note 1, 2)
LM-F series	LM-FP2B-06M-1SS0	MR-J5-200G, MR-J5-200A	3.5
	LM-FP2D-12M-1SS0	MR-J5-500G, MR-J5-500A	7.5
	LM-FP2F-18M-1SS0	MR-J5-700G, MR-J5-700A	10
	LM-FP4B-12M-1SS0	MR-J5-500G, MR-J5-500A	7.5
	LM-FP4D-24M-1SS0	MR-J5-700G, MR-J5-700A	10
LM-K2 series	LM-K2P1A-01M-2SS1	MR-J5-40G, MR-J5-40A MR-J5W2-44G, MR-J5W2-77G, MR-J5W2-1010G MR-J5W3-444G	0.9
	LM-K2P1C-03M-2SS1	MR-J5-200G, MR-J5-200A	3.5
	LM-K2P2A-02M-1SS1	MR-J5-70G, MR-J5-70A MR-J5W2-77G, MR-J5W2-1010G	1.3
	LM-K2P2C-07M-1SS1	MR-J5-350G, MR-J5-350A	5.5
	LM-K2P2E-12M-1SS1	MR-J5-500G, MR-J5-500A	7.5
	LM-K2P3C-14M-1SS1	MR-J5-350G, MR-J5-350A	5.5
	LM-K2P3E-24M-1SS1	MR-J5-500G, MR-J5-500A	7.5
LM-U2 series	LM-U2PAB-05M-0SS0	MR-J5-20G, MR-J5-20A MR-J5W2-22G, MR-J5W2-44G MR-J5W3-222G, MR-J5W3-444G	0.5
	LM-U2PAD-10M-0SS0	MR-J5-40G, MR-J5-40A MR-J5W2-44G, MR-J5W2-77G, MR-J5W2-1010G MR-J5W3-444G	0.9
	LM-U2PAF-15M-0SS0	MR-J5-20G, MR-J5-20A MR-J5W2-22G, MR-J5W2-44G MR-J5W3-222G, MR-J5W3-444G	0.5
	LM-U2PBB-07M-1SS0	MR-J5-60G, MR-J5-60A MR-J5W2-77G, MR-J5W2-1010G	1.0
	LM-U2PBD-15M-1SS0	MR-J5-70G, MR-J5-70A MR-J5W2-77G, MR-J5W2-1010G	1.3
	LM-U2PBF-22M-1SS0	MR-J5-200G, MR-J5-200A	3.5
	LM-U2P2C-60M-2SS0	MR-J5-350G, MR-J5-350A	5.5
	LM-U2P2D-80M-2SS0	MR-J5-500G, MR-J5-500A	7.5

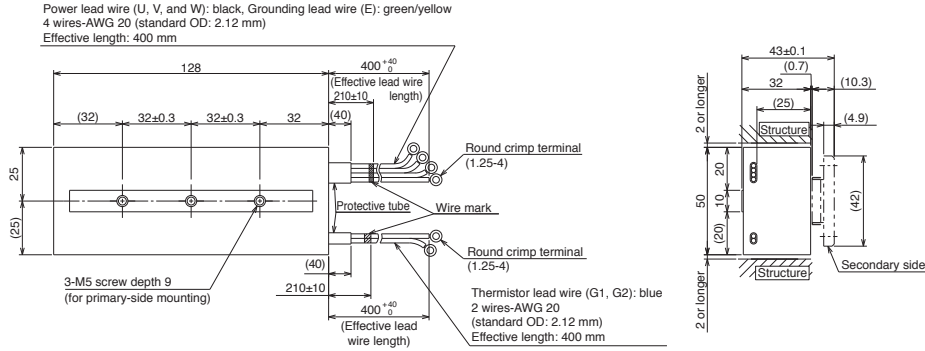
- Notes: 1. The power supply capacity varies depending on the power supply impedance.
 2. The listed values are the power supply capacity for one servo motor. For the multi-axis servo amplifiers, calculate the power supply capacity with the equation below:
 Power supply capacity [kVA] = Sum of power supply capacity [kVA] of the connected servo motors
 3. Note that the power supply capacity for servo amplifiers with special specifications is the same as that for standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

Common Specifications
 Servo System Controllers
 Servo Amplifiers
 Rotary Servo Motors
 Linear Servo Motors
 Direct Drive Motors
 Options/Peripheral Equipment
 LVSWires
 Product List
 Precautions
 Support

Linear Servo Motors

LM-H3 Series Primary Side (Coil) Dimensions (Note 1, 2)

●LM-H3P2A-07P-BSS0



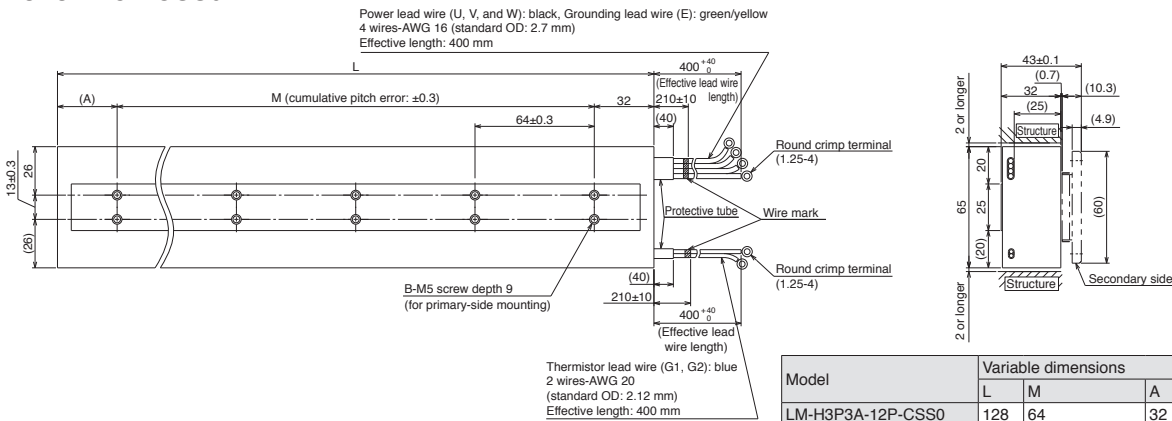
[Unit: mm]

●LM-H3P3A-12P-CSS0

●LM-H3P3B-24P-CSS0

●LM-H3P3C-36P-CSS0

●LM-H3P3D-48P-CSS0



Model	Variable dimensions			
	L	M	A	B
LM-H3P3A-12P-CSS0	128	64	32	2 × 2
LM-H3P3B-24P-CSS0	224	2 × 64 = 128	64	2 × 3
LM-H3P3C-36P-CSS0	320	4 × 64 = 256	32	2 × 5
LM-H3P3D-48P-CSS0	416	5 × 64 = 320	64	2 × 6

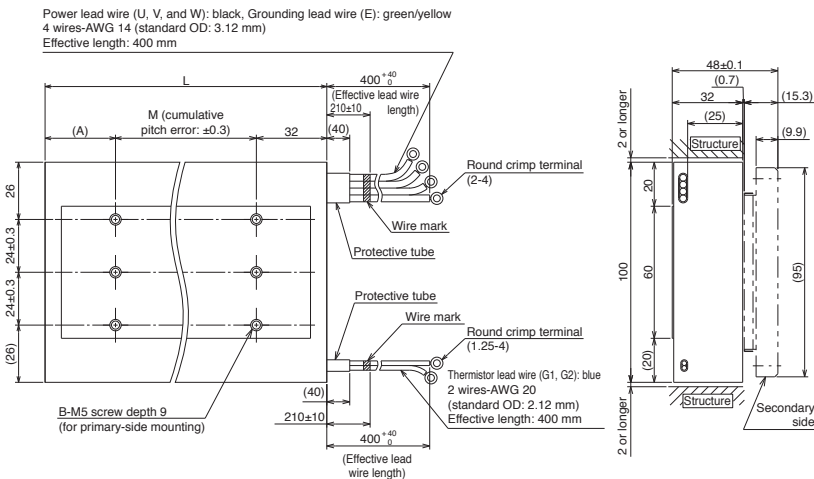
[Unit: mm]

●LM-H3P7A-24P-ASS0

●LM-H3P7B-48P-ASS0

●LM-H3P7C-72P-ASS0

●LM-H3P7D-96P-ASS0



Model	Variable dimensions			
	L	M	A	B
LM-H3P7A-24P-ASS0	128	64	32	3 × 2
LM-H3P7B-48P-ASS0	224	2 × 64 = 128	64	3 × 3
LM-H3P7C-72P-ASS0	320	4 × 64 = 256	32	3 × 5
LM-H3P7D-96P-ASS0	416	5 × 64 = 320	64	3 × 6

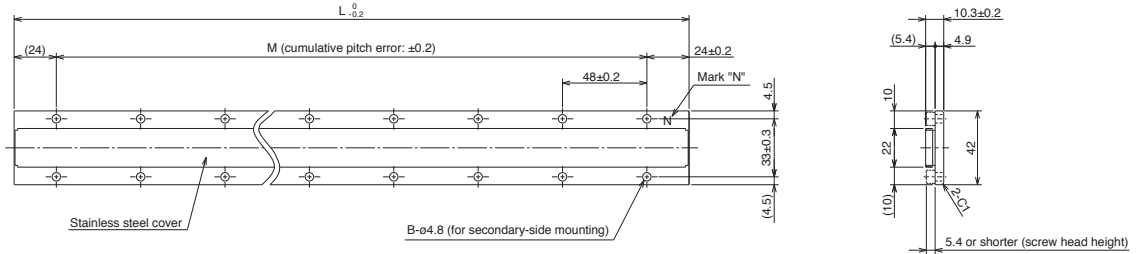
[Unit: mm]

Notes: 1. Power, grounding and thermistor lead wires do not have a long bending life. Fix the lead wires led from the primary side (coil) to a moving part to prevent the lead wires from repetitive bending.

5-20 2. Minimum bending radius of the lead wire equals to six times the standard overall diameter of the lead wire.

LM-H3 Series Secondary Side (Magnet) Dimensions

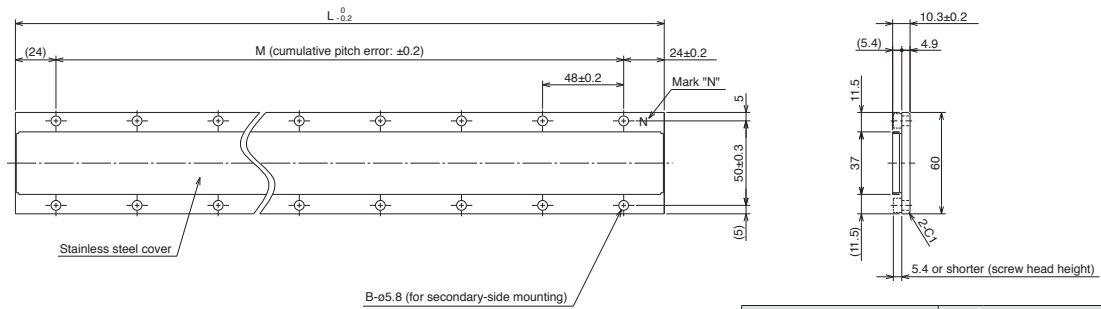
- LM-H3S20-288-BSS0
- LM-H3S20-384-BSS0
- LM-H3S20-480-BSS0
- LM-H3S20-768-BSS0



Model	Variable dimensions		
	L	M	B
LM-H3S20-288-BSS0	288	5 × 48 = 240	2 × 6
LM-H3S20-384-BSS0	384	7 × 48 = 336	2 × 8
LM-H3S20-480-BSS0	480	9 × 48 = 432	2 × 10
LM-H3S20-768-BSS0	768	15 × 48 = 720	2 × 16

[Unit: mm]

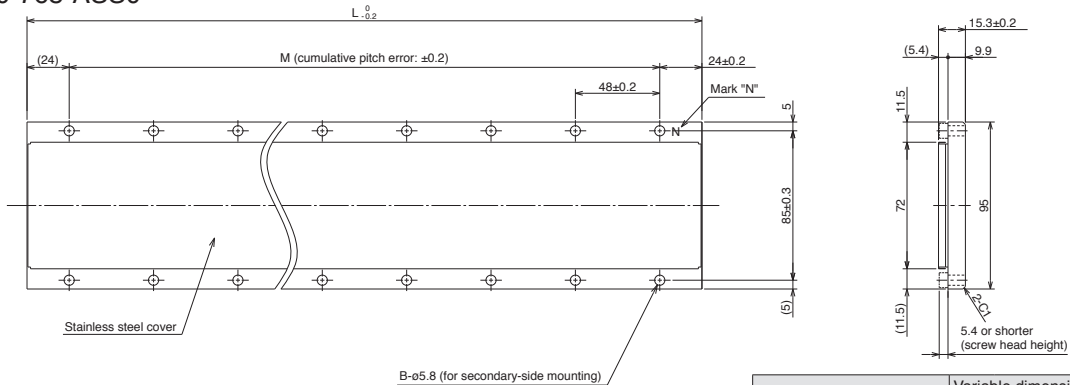
- LM-H3S30-288-CSS0
- LM-H3S30-384-CSS0
- LM-H3S30-480-CSS0
- LM-H3S30-768-CSS0



Model	Variable dimensions		
	L	M	B
LM-H3S30-288-CSS0	288	5 × 48 = 240	2 × 6
LM-H3S30-384-CSS0	384	7 × 48 = 336	2 × 8
LM-H3S30-480-CSS0	480	9 × 48 = 432	2 × 10
LM-H3S30-768-CSS0	768	15 × 48 = 720	2 × 16

[Unit: mm]

- LM-H3S70-288-ASS0
- LM-H3S70-384-ASS0
- LM-H3S70-480-ASS0
- LM-H3S70-768-ASS0



Model	Variable dimensions		
	L	M	B
LM-H3S70-288-ASS0	288	5 × 48 = 240	2 × 6
LM-H3S70-384-ASS0	384	7 × 48 = 336	2 × 8
LM-H3S70-480-ASS0	480	9 × 48 = 432	2 × 10
LM-H3S70-768-ASS0	768	15 × 48 = 720	2 × 16

[Unit: mm]

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LVSWires

Product List

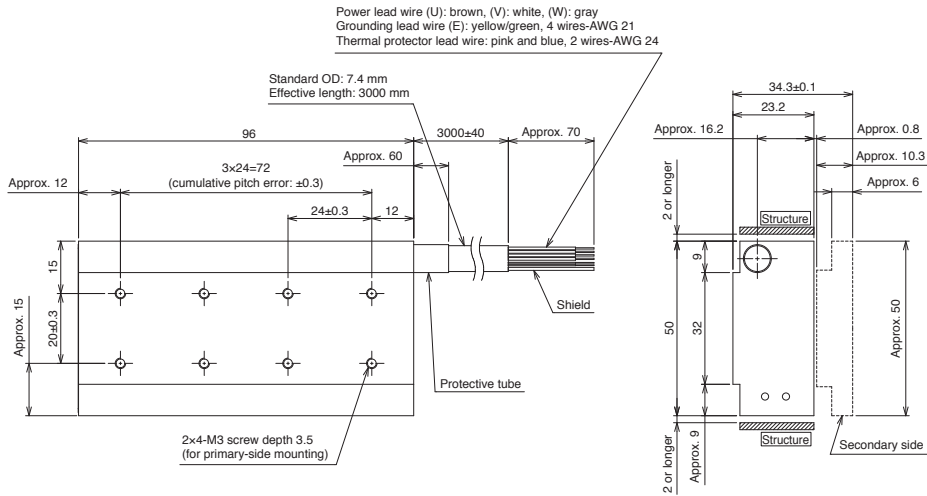
Precautions

Support

Linear Servo Motors

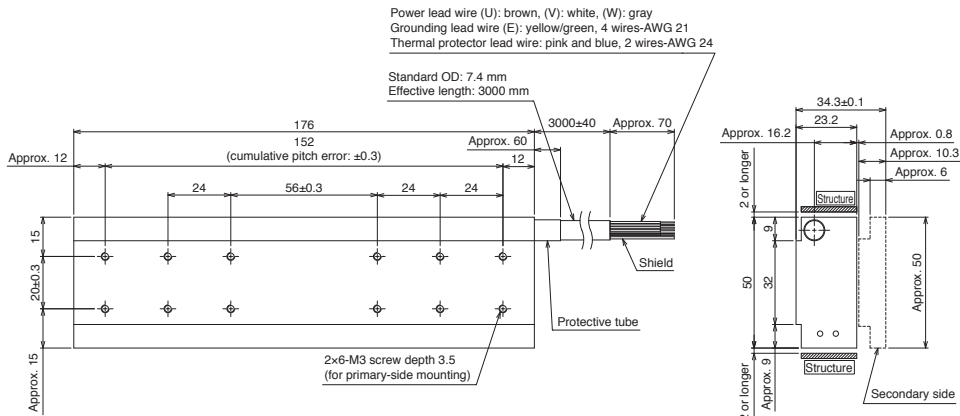
LM-AJ Series Primary Side (Coil) Dimensions (Note 1, 2)

●LM-AJP1B-07K-JSS0



[Unit: mm]

●LM-AJP1D-14K-JSS0



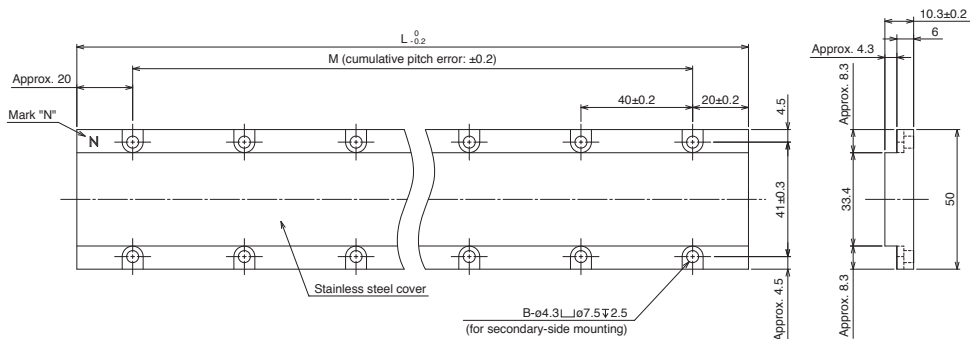
[Unit: mm]

LM-AJ Series Secondary Side (Magnet) Dimensions

●LM-AJS10-080-JSS0

●LM-AJS10-200-JSS0

●LM-AJS10-400-JSS0



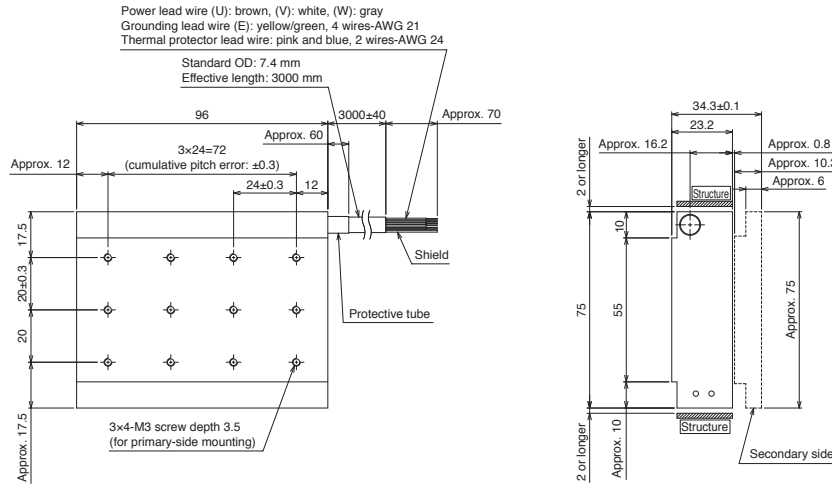
Model	Variable dimensions		
	L	M	B
LM-AJS10-080-JSS0	80	1 x 40 = 40	2 x 2
LM-AJS10-200-JSS0	200	4 x 40 = 160	2 x 5
LM-AJS10-400-JSS0	400	9 x 40 = 360	2 x 10

[Unit: mm]

- Notes: 1. Power, grounding and thermal protector lead wires do not have a long bending life. Fix the lead wires led from the primary side (coil) to a moving part to prevent the lead wires from repetitive bending.
2. Minimum bending radius of the lead wire equals to 10 times the standard overall diameter of the lead wire.

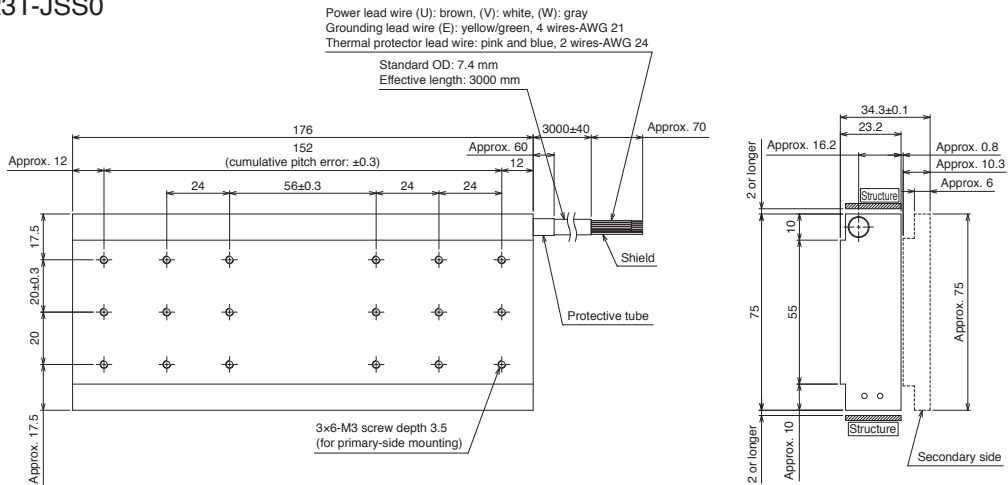
LM-AJ Series Primary Side (Coil) Dimensions (Note 1, 2)

●LM-AJP2B-12S-JSS0



[Unit: mm]

●LM-AJP2D-23T-JSS0



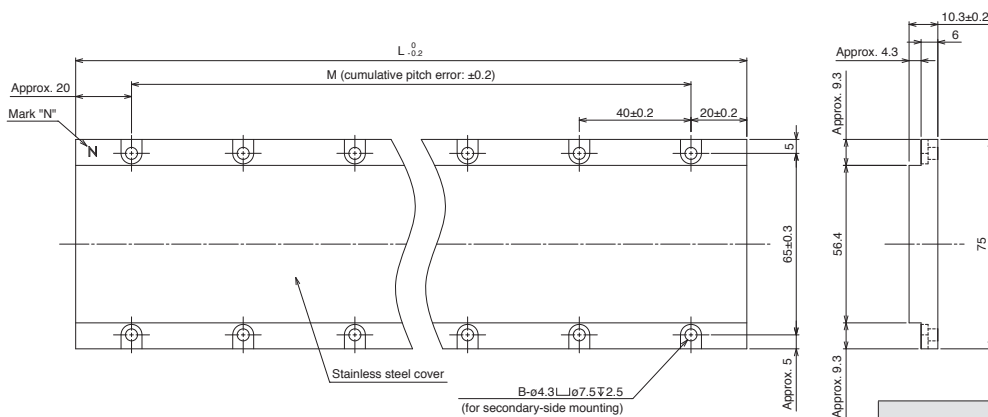
[Unit: mm]

LM-AJ Series Secondary Side (Magnet) Dimensions

●LM-AJS20-080-JSS0

●LM-AJS20-200-JSS0

●LM-AJS20-400-JSS0



Model	Variable dimensions		
	L	M	B
LM-AJS20-080-JSS0	80	1 × 40 = 40	2 × 2
LM-AJS20-200-JSS0	200	4 × 40 = 160	2 × 5
LM-AJS20-400-JSS0	400	9 × 40 = 360	2 × 10

[Unit: mm]

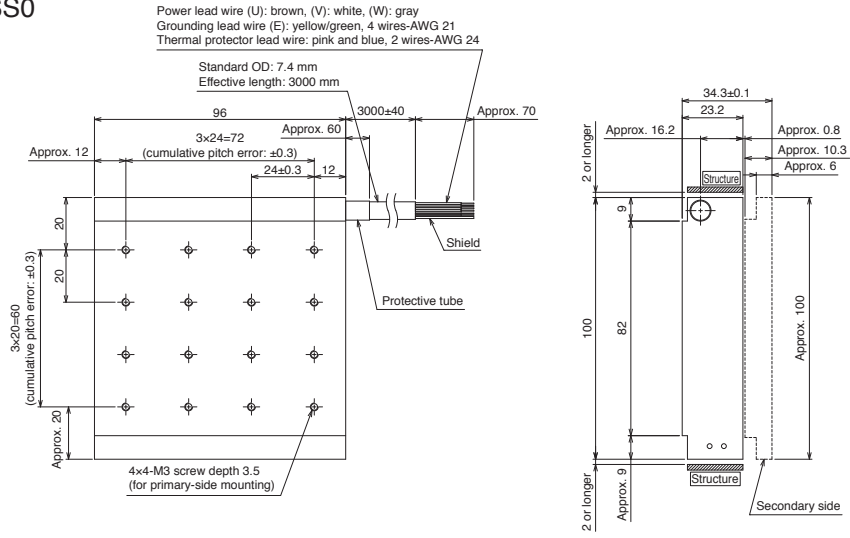
Notes: 1. Power, grounding and thermal protector lead wires do not have a long bending life. Fix the lead wires led from the primary side (coil) to a moving part to prevent the lead wires from repetitive bending.
2. Minimum bending radius of the lead wire equals to 10 times the standard overall diameter of the lead wire.

Common Specifications
Servo System Controllers
Servo Amplifiers
Rotary Servo Motors
Linear Servo Motors
Direct Drive Motors
Options/Peripheral Equipment
LVSWires
Product List
Precautions
Support

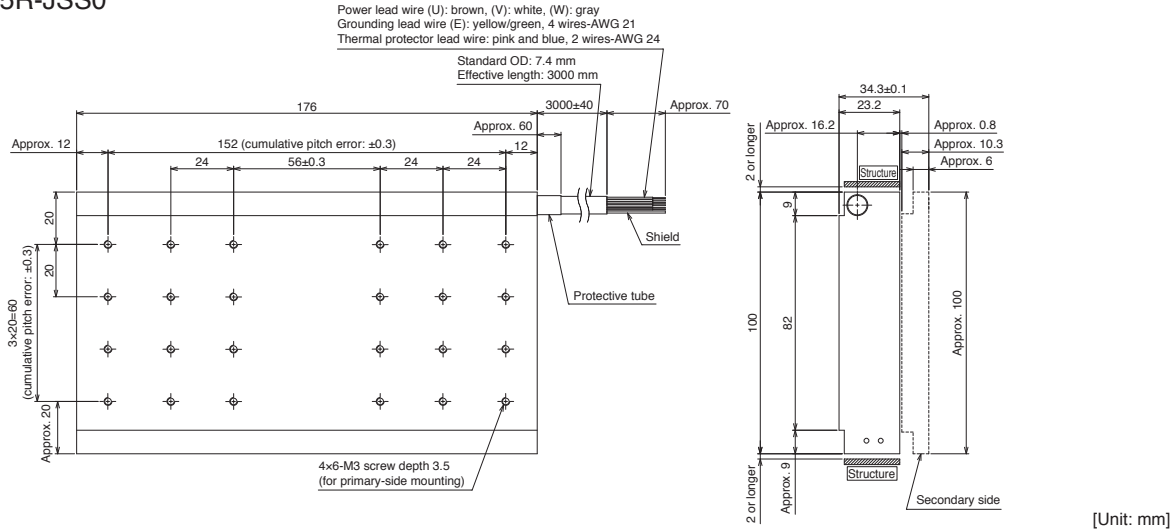
Linear Servo Motors

LM-AJ Series Primary Side (Coil) Dimensions (Note 1, 2)

●LM-AJP3B-17N-JSS0



●LM-AJP3D-35R-JSS0

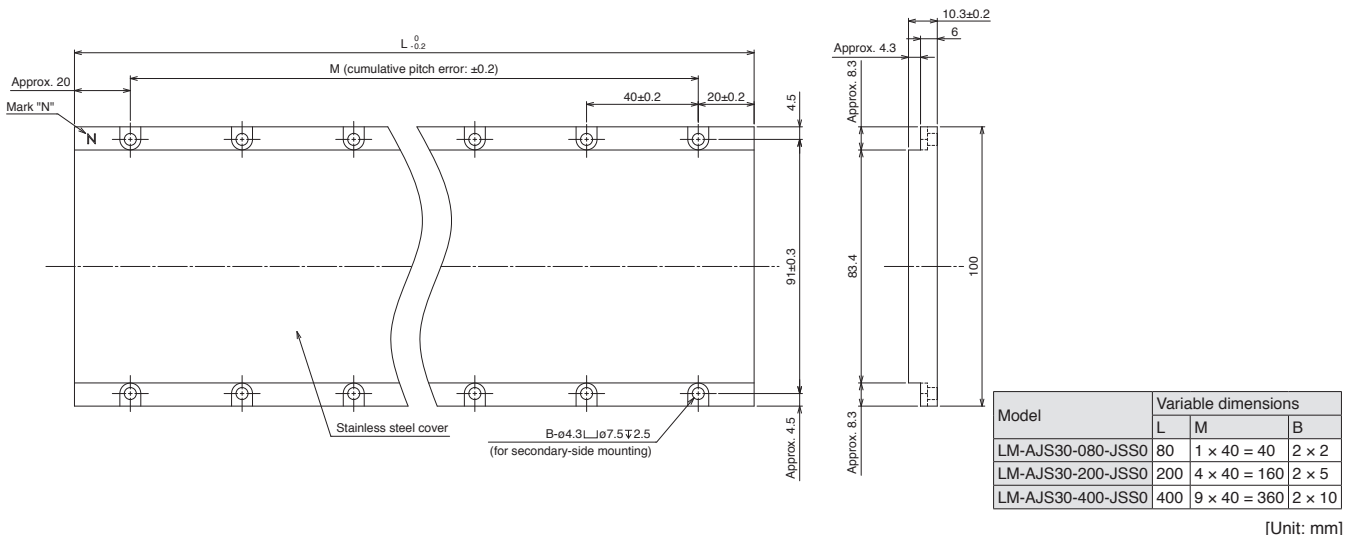


LM-AJ Series Secondary Side (Magnet) Dimensions

●LM-AJS30-080-JSS0

●LM-AJS30-200-JSS0

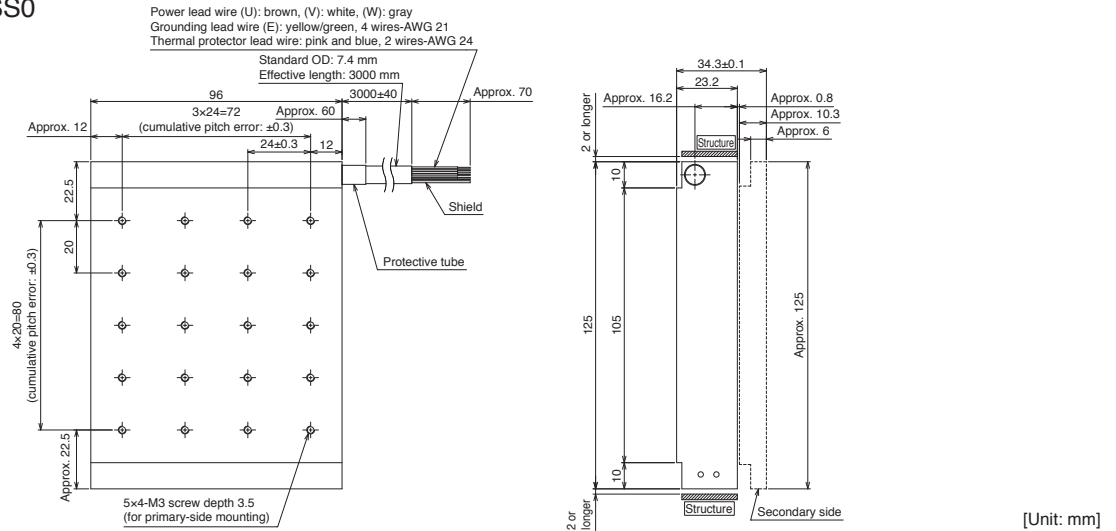
●LM-AJS30-400-JSS0



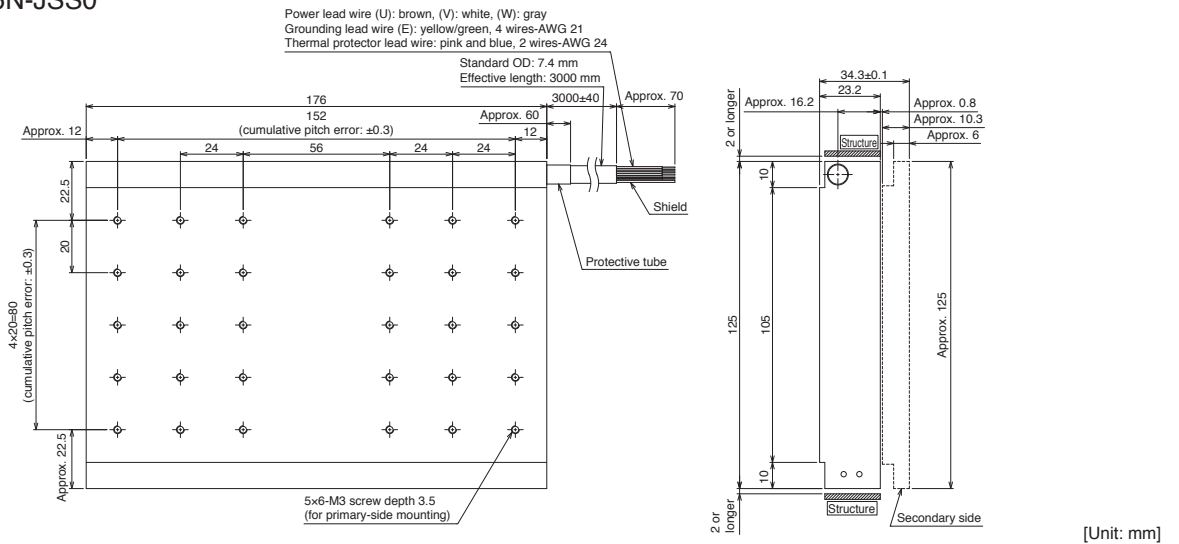
Notes: 1. Power, grounding and thermal protector lead wires do not have a long bending life. Fix the lead wires led from the primary side (coil) to a moving part to prevent the lead wires from repetitive bending.
 2. Minimum bending radius of the lead wire equals to 10 times the standard overall diameter of the lead wire.

LM-AJ Series Primary Side (Coil) Dimensions (Note 1, 2)

● LM-AJP4B-22M-JSS0



● LM-AJP4D-45N-JSS0

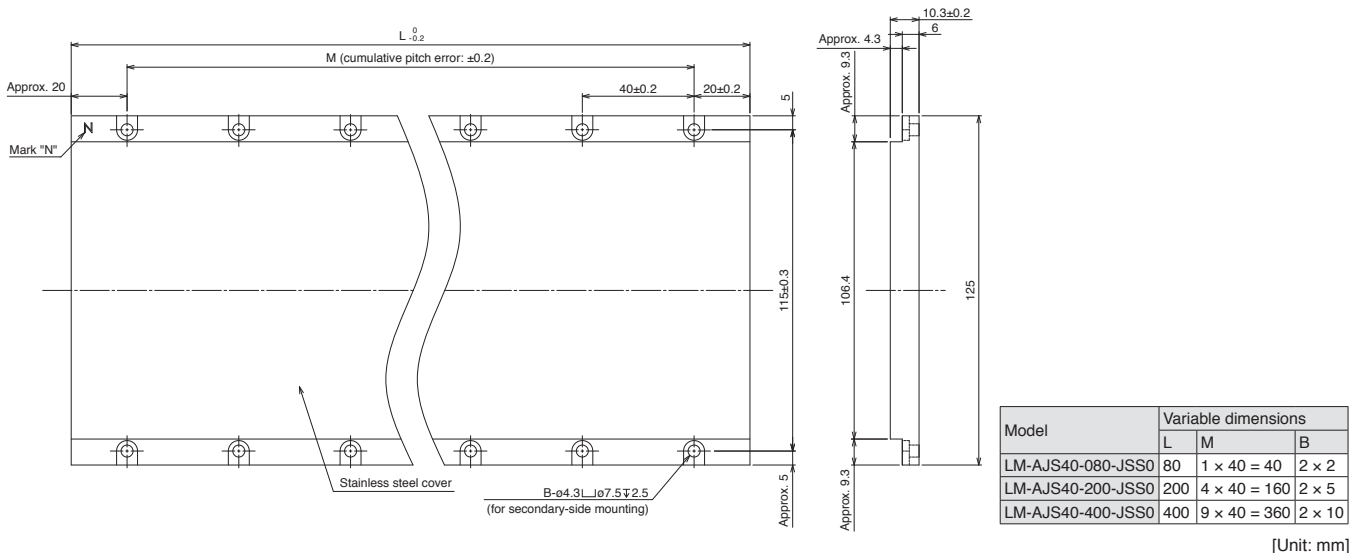


LM-AJ Series Secondary Side (Magnet) Dimensions

● LM-AJS40-080-JSS0

● LM-AJS40-200-JSS0

● LM-AJS40-400-JSS0



Notes: 1. Power, grounding and thermal protector lead wires do not have a long bending life. Fix the lead wires led from the primary side (coil) to a moving part to prevent the lead wires from repetitive bending.
 2. Minimum bending radius of the lead wire equals to 10 times the standard overall diameter of the lead wire.

Common Specifications
 Servo System Controllers
 Servo Amplifiers
 Rotary Servo Motors
 Linear Servo Motors
 Direct Drive Motors
 Options/Peripheral Equipment
 LV/S/Wires
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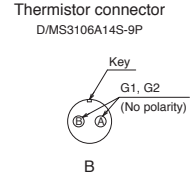
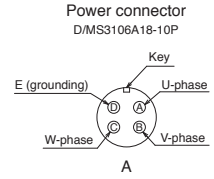
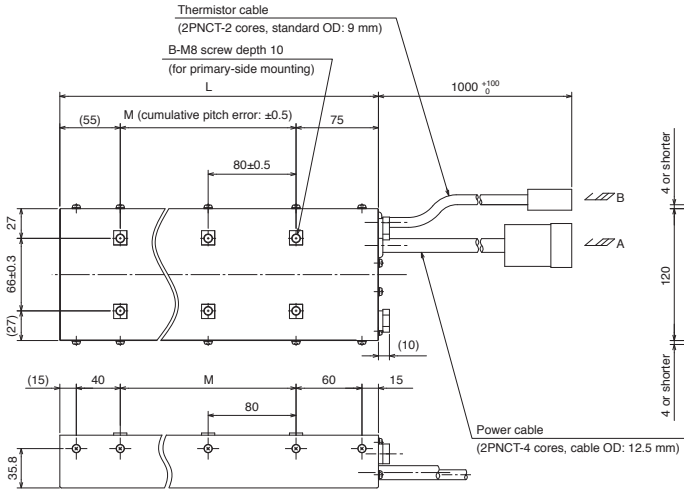
Linear Servo Motors

LM-F Series Primary Side (Coil) Dimensions (Note 1, 2)

● LM-FP2B-06M-1SS0

● LM-FP2D-12M-1SS0

● LM-FP2F-18M-1SS0

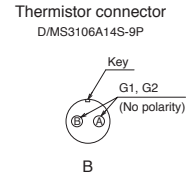
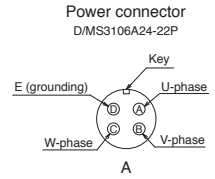
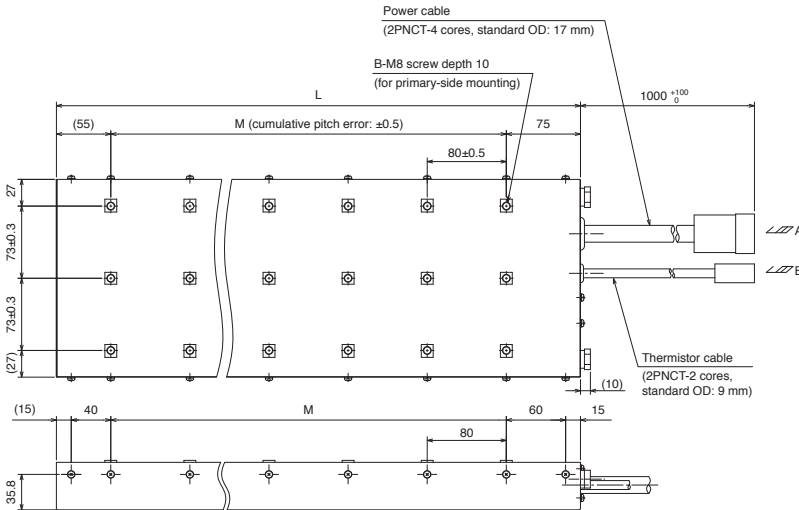


Model	Variable dimensions		
	L	M	B
LM-FP2B-06M-1SS0	290	2 × 80 = 160	2 × 3
LM-FP2D-12M-1SS0	530	5 × 80 = 400	2 × 6
LM-FP2F-18M-1SS0	770	8 × 80 = 640	2 × 9

[Unit: mm]

● LM-FP4B-12M-1SS0

● LM-FP4D-24M-1SS0



Model	Variable dimensions		
	L	M	B
LM-FP4B-12M-1SS0	290	2 × 80 = 160	3 × 3
LM-FP4D-24M-1SS0	530	5 × 80 = 400	3 × 6

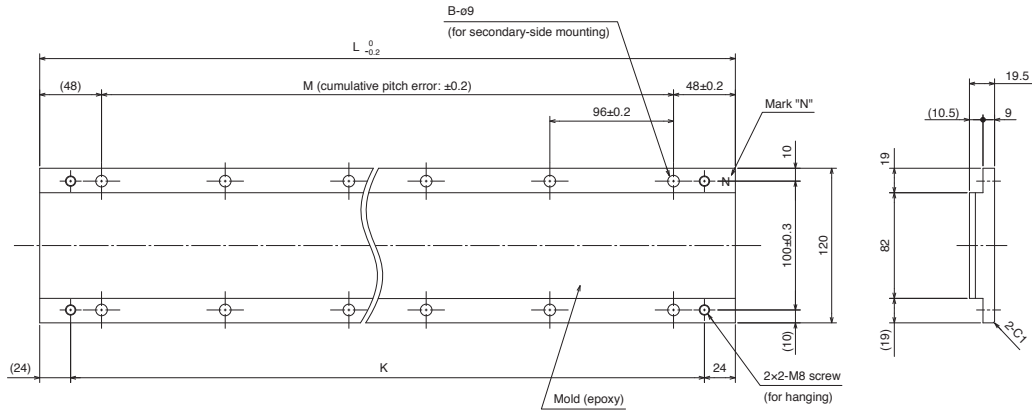
[Unit: mm]

- Notes: 1. Power and thermistor cables do not have a long bending life. Fix the cables led from the primary side (coil) to a moving part to prevent the cables from repetitive bending.
2. Minimum bending radius of the cable equals to six times the standard overall diameter of the cable.

LM-F Series Secondary Side (Magnet) Dimensions

● LM-FS20-480-1SS0

● LM-FS20-576-1SS0

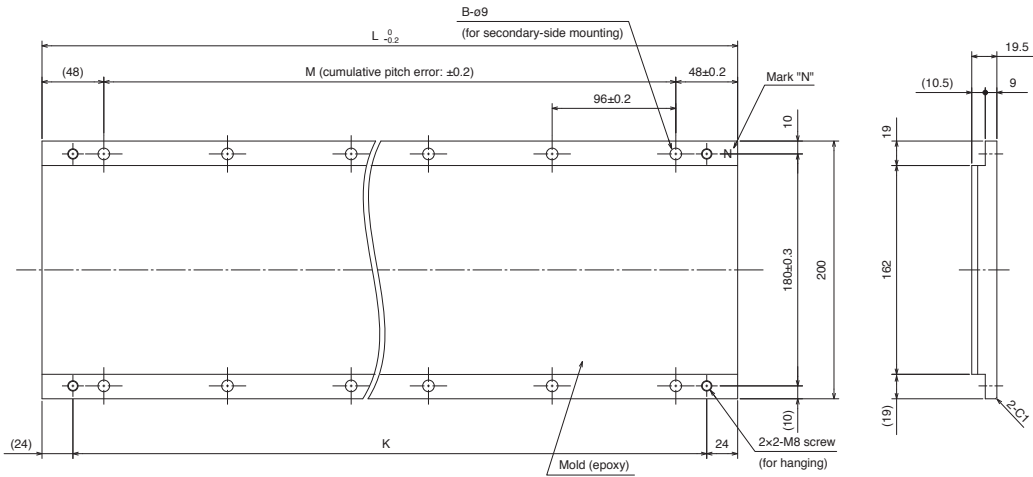


Model	Variable dimensions			
	L	M	B	K
LM-FS20-480-1SS0	480	$4 \times 96 = 384$	2×5	432
LM-FS20-576-1SS0	576	$5 \times 96 = 480$	2×6	528

[Unit: mm]

● LM-FS40-480-1SS0

● LM-FS40-576-1SS0



Model	Variable dimensions			
	L	M	B	K
LM-FS40-480-1SS0	480	$4 \times 96 = 384$	2×5	432
LM-FS40-576-1SS0	576	$5 \times 96 = 480$	2×6	528

[Unit: mm]

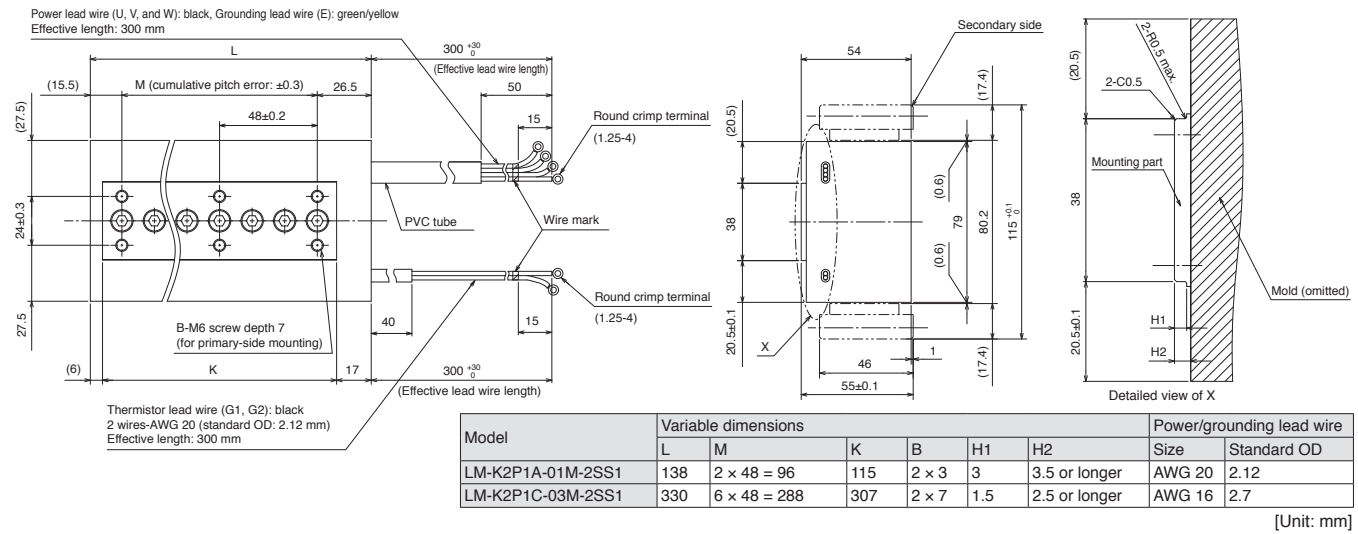
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 Servo Amplifiers
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 Linear Servo Motors
 Direct Drive Motors
 Options/Peripheral Equipment
 LV/S/Wires
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Linear Servo Motors

LM-K2 Series Primary Side (Coil) Dimensions (Note 1, 2)

●LM-K2P1A-01M-2SS1

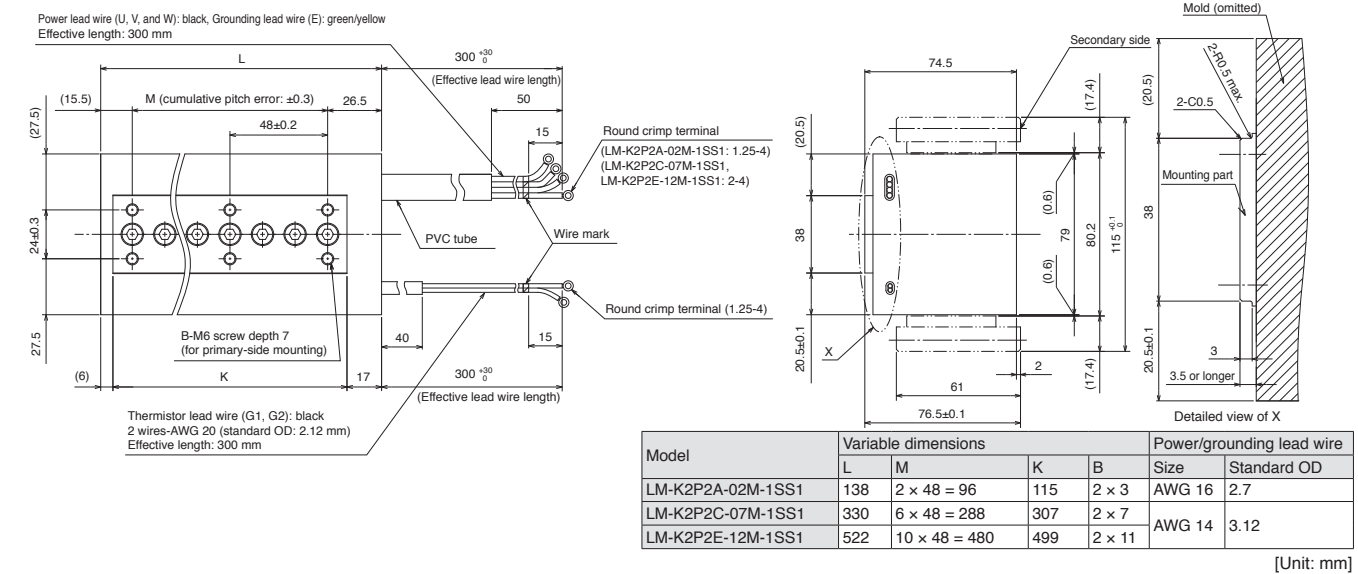
●LM-K2P1C-03M-2SS1



●LM-K2P2A-02M-1SS1

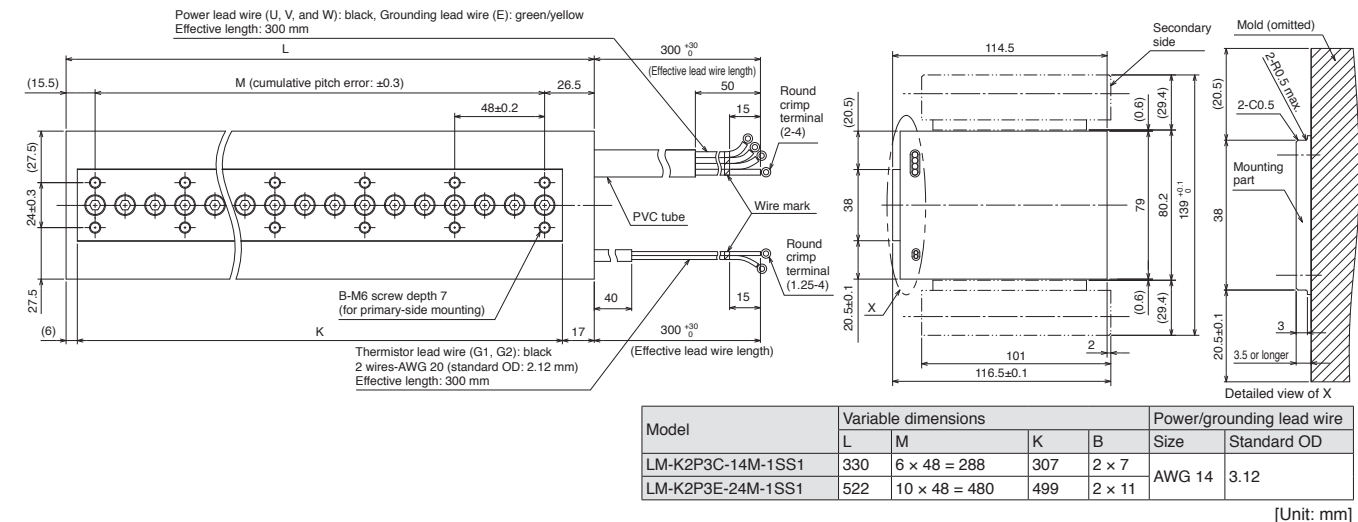
●LM-K2P2C-07M-1SS1

●LM-K2P2E-12M-1SS1



●LM-K2P3C-14M-1SS1

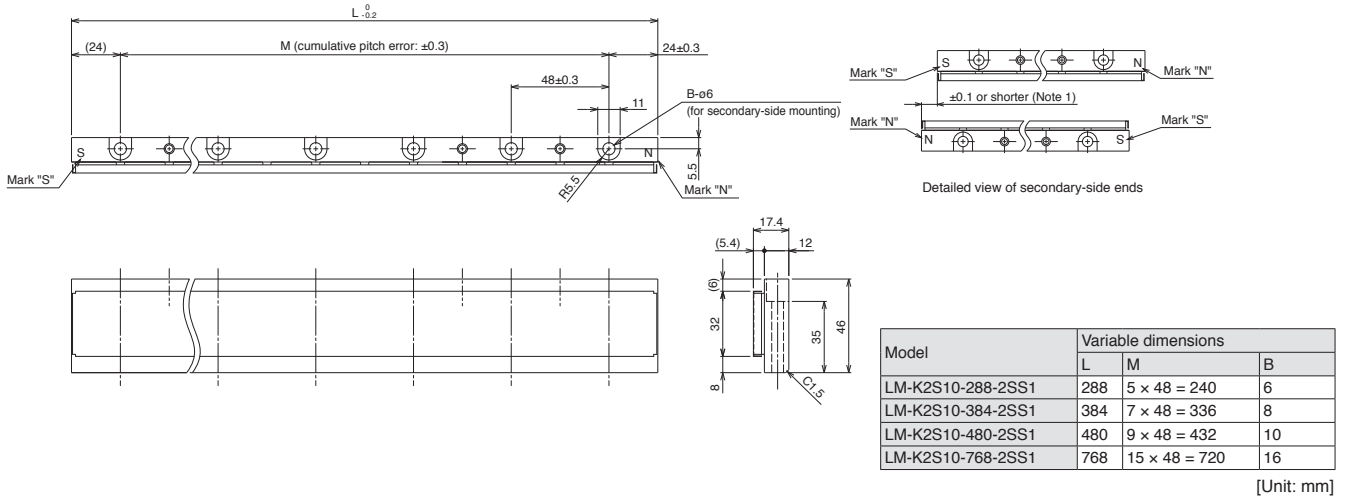
●LM-K2P3E-24M-1SS1



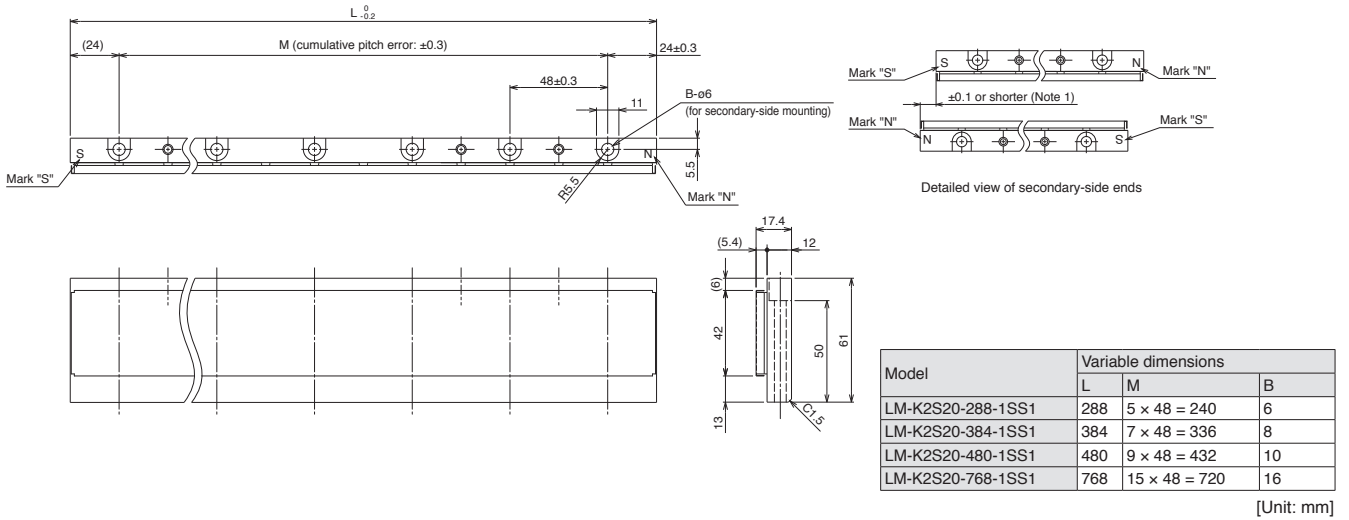
Notes: 1. Power, grounding and thermistor lead wires do not have a long bending life. Fix the lead wires led from the primary side (coil) to a moving part to prevent the lead wires from repetitive bending.
2. Minimum bending radius of the lead wire equals to six times the standard overall diameter of the lead wire.

LM-K2 Series Secondary Side (Magnet) Dimensions

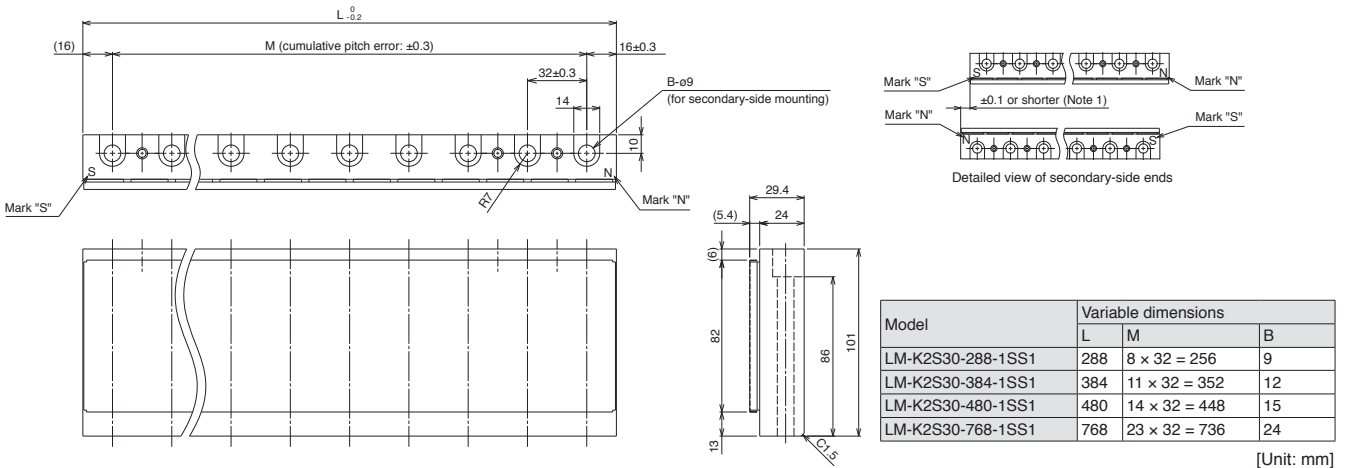
- LM-K2S10-288-2SS1
- LM-K2S10-384-2SS1
- LM-K2S10-480-2SS1
- LM-K2S10-768-2SS1



- LM-K2S20-288-1SS1
- LM-K2S20-384-1SS1
- LM-K2S20-480-1SS1
- LM-K2S20-768-1SS1



- LM-K2S30-288-1SS1
- LM-K2S30-384-1SS1
- LM-K2S30-480-1SS1
- LM-K2S30-768-1SS1



Notes: 1. Longitudinal deviation of the secondary side must be within ±0.1 mm.

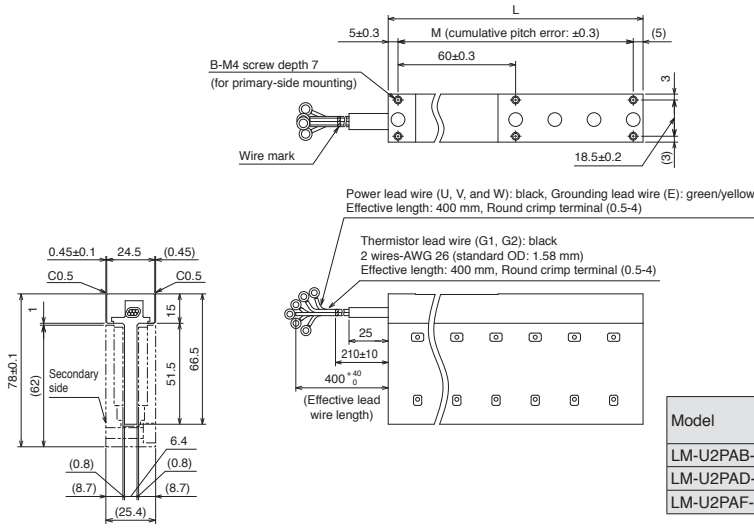
Linear Servo Motors

LM-U2 Series Primary Side (Coil) Dimensions (Note 1, 2)

●LM-U2PAB-05M-0SS0

●LM-U2PAD-10M-0SS0

●LM-U2PAF-15M-0SS0



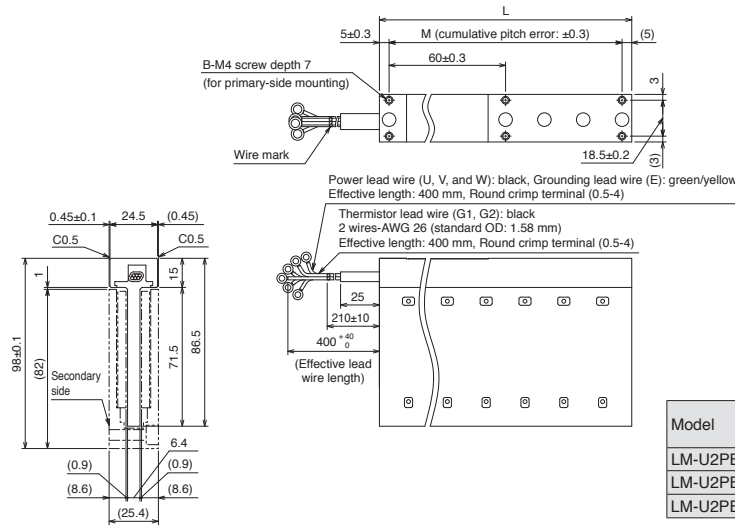
Model	Variable dimensions			Power/grounding lead wire	
	L	M	B	Size	Standard OD
LM-U2PAB-05M-0SS0	130	2 × 60 = 120	2 × 3	AWG 26	1.58
LM-U2PAD-10M-0SS0	250	4 × 60 = 240	2 × 5		
LM-U2PAF-15M-0SS0	370	6 × 60 = 360	2 × 7		

[Unit: mm]

●LM-U2PBB-07M-1SS0

●LM-U2PBD-15M-1SS0

●LM-U2PBF-22M-1SS0



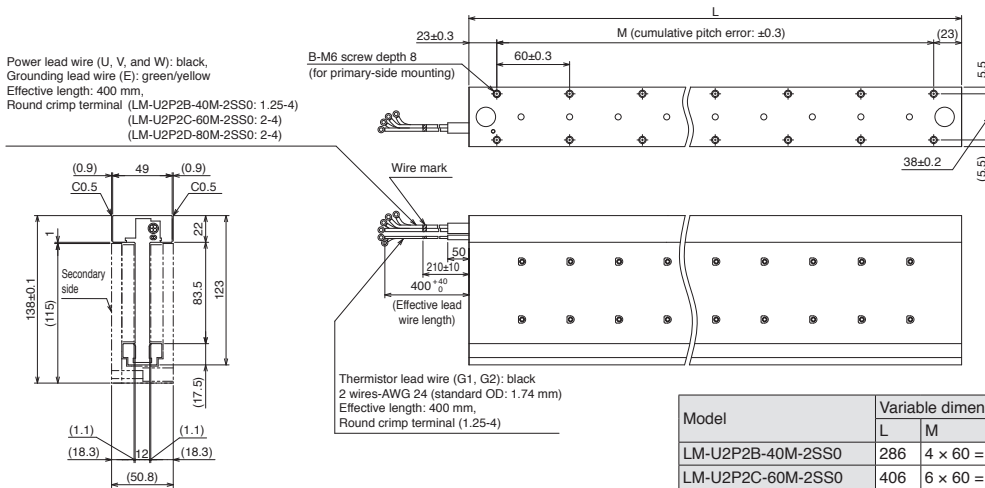
Model	Variable dimensions			Power/grounding lead wire	
	L	M	B	Size	Standard OD
LM-U2PBB-07M-1SS0	130	2 × 60 = 120	2 × 3	AWG 26	1.58
LM-U2PBD-15M-1SS0	250	4 × 60 = 240	2 × 5		
LM-U2PBF-22M-1SS0	370	6 × 60 = 360	2 × 7		

[Unit: mm]

●LM-U2P2B-40M-2SS0

●LM-U2P2C-60M-2SS0

●LM-U2P2D-80M-2SS0



Model	Variable dimensions			Power/grounding lead wire	
	L	M	B	Size	Standard OD
LM-U2P2B-40M-2SS0	286	4 × 60 = 240	2 × 5	AWG 16	2.7
LM-U2P2C-60M-2SS0	406	6 × 60 = 360	2 × 7		
LM-U2P2D-80M-2SS0	526	8 × 60 = 480	2 × 9	AWG 14	3.12

[Unit: mm]

Notes: 1. Power, grounding and thermistor lead wires do not have a long bending life. Fix the lead wires led from the primary side (coil) to a moving part to prevent the lead wires from repetitive bending.

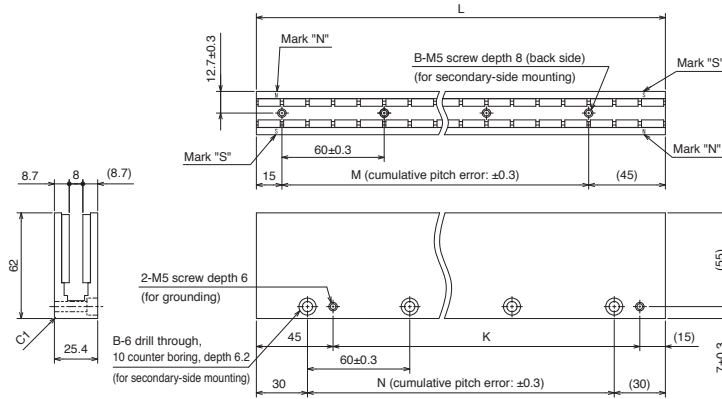
5-30 2. Minimum bending radius of the lead wire equals to six times the standard overall diameter of the lead wire.

LM-U2 Series Secondary Side (Magnet) Dimensions

●LM-U2SA0-240-0SS0

●LM-U2SA0-300-0SS0

●LM-U2SA0-420-0SS0



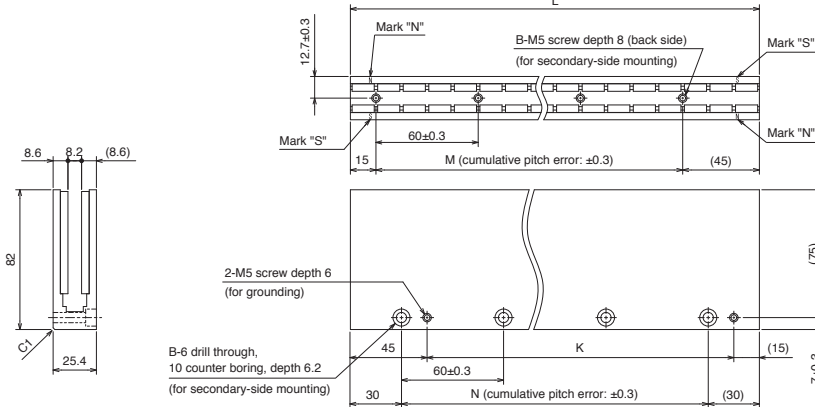
Model	Variable dimensions				
	L	M	B	K	N
LM-U2SA0-240-0SS0	240	$3 \times 60 = 180$	4	180	$3 \times 60 = 180$
LM-U2SA0-300-0SS0	300	$4 \times 60 = 240$	5	240	$4 \times 60 = 240$
LM-U2SA0-420-0SS0	420	$6 \times 60 = 360$	7	360	$6 \times 60 = 360$

[Unit: mm]

●LM-U2SB0-240-1SS1

●LM-U2SB0-300-1SS1

●LM-U2SB0-420-1SS1

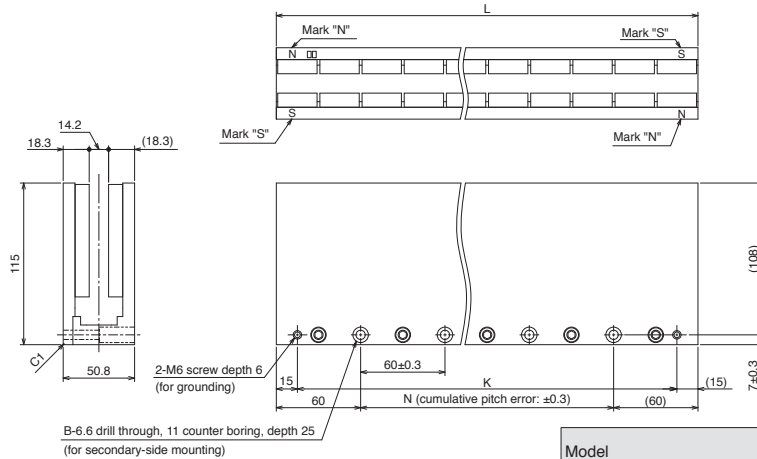


Model	Variable dimensions				
	L	M	B	K	N
LM-U2SB0-240-1SS1	240	$3 \times 60 = 180$	4	180	$3 \times 60 = 180$
LM-U2SB0-300-1SS1	300	$4 \times 60 = 240$	5	240	$4 \times 60 = 240$
LM-U2SB0-420-1SS1	420	$6 \times 60 = 360$	7	360	$6 \times 60 = 360$

[Unit: mm]

●LM-U2S20-300-2SS1

●LM-U2S20-480-2SS1



Model	Variable dimensions			
	L	N	B	K
LM-U2S20-300-2SS1	300	$3 \times 60 = 180$	4	270
LM-U2S20-480-2SS1	480	$6 \times 60 = 360$	7	450

[Unit: mm]

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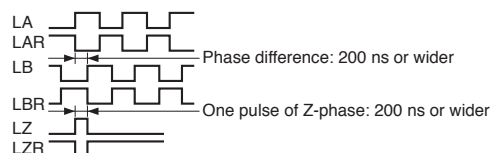
Linear Servo Motors

List of Linear Encoders (Note 1)

Contact your local sales office for compatible linear encoders.

Linear encoder type	Manufacturer	Model	Resolution	Rated speed (Note 2)	Maximum effective measurement length (Note 3)	Communication method	
Mitsubishi Electric serial interface compatible	Absolute type	Magnescale Co., Ltd.	SR77	0.05 μm/	3.3 m/s	2040 mm	Two-wire type
			SR87	0.01 μm		3040 mm	
			SR27A	0.01 μm	3.3 m/s	2040 mm	Two-wire type/ Four-wire type (Note 6)
			SR67A			3640 mm	
			SmartSCALE SQ47	0.005 μm	3.3 m/s	3740 mm	
			SmartSCALE SQ57			3770 mm	
		Mitutoyo Corporation	AT343A	0.05 μm	2.0 m/s	3000 mm	Two-wire type
			AT543A-SC			2200 mm	
			AT545A-SC	20 μm/4096 (Approx. 0.005 μm)	2.5 m/s	2200 mm	
			ST743A	0.1 μm	5.0 m/s	6000 mm	
			ST744A				
			ST748A				
	ST1341A	0.01 μm	8.0 m/s	12000 mm			
	ST1342A	0.001 μm		4200 mm			
	Renishaw	RESOLUTE RL40M	1 nm	100 m/s	2100 mm	Two-wire type	
			50 nm		20990 mm		
		EVOLUTE EL40M	50 nm/100 nm/500 nm	100 m/s	10010 mm		
	Heidenhain	LC 495M	0.001 μm/	3.0 m/s	2040 mm	Four-wire type (Note 6)	
		LC 195M	0.01 μm		4240 mm		
		LIC 4193M	0.005 μm/ 0.01 μm	10.0 m/s	3040 mm	Two-wire type/ Four-wire type (Note 6)	
		LIC 4195M			28440 mm		
		LIC 4197M			6040 mm		
		LIC 4199M			1020 mm		
		LIC 2197M	0.05 μm/	10.0 m/s	6020 mm		
		LIC 2199M	0.1 μm		6020 mm		
	RSF Elektronik	MC15M	0.05 μm/ 0.1 μm	10.0 m/s	3020 mm		
	Incremental type	Magnescale Co., Ltd.	SR75	0.05 μm/	3.3 m/s		2040 mm
SR85			0.01 μm	3040 mm			
SL710 + PL101-RM/RHM			0.1 μm	10.0 m/s	100000 mm		
SQ10 + PQ10 + MQ10			0.1 μm/ 0.05 μm	10.0 m/s	3800 mm	Two-wire type/ Four-wire type (Note 6)	
Heidenhain		LIDA 483 + EIB 392M (/16384)	20 μm/16384 (Approx. 1.22 nm)	4.0 m/s	3040 mm	Four-wire type (Note 6)	
		LIDA 485 + EIB 392M (/16384)			30040 mm		
		LIDA 487 + EIB 392M (/16384)			6040 mm		
		LIDA 489 + EIB 392M (/16384)			1020 mm		
		LIDA 287 + EIB 392M (/16384)	200 μm/16384 (Approx. 12.2 nm)	1.6 m/s	10000 mm		
		LIDA 289 + EIB 392M (/16384)	4 μm/4096 (Approx. 0.977 nm)		1020 mm		
		LIF 481 + EIB 392M (/4096)	1440 mm				
LIP 6081 + EIB 392M (/4096)							
Nidec Sankyo Corporation		PSLH041	0.1 μm	5.0 m/s	2400 mm	Two-wire type	
A/B/Z-phase differential output type (Note 4, 7)		Not designated	-	0.001 μm to 5 μm (Note 5)	Depends on the linear encoder	Depends on the linear encoder	A/B/Z-phase differential output method

- Notes:
1. Contact the relevant linear encoder manufacturer for details on operating environment and specifications of the linear encoder such as ambient temperature, vibration resistance and IP rating.
 2. The listed values are the manufacturer's specifications. When combined with MELSERVO-J5 Series servo amplifiers, the specification is the lower value of either the listed value or the servo motor rated speed.
 3. The listed values are the manufacturer's specifications. The maximum length of the encoder cable between linear encoder and servo amplifier is 30 m.
 4. When using the A/B/Z-phase differential output type linear encoder, use MR-J5-G-RJ(N1)/MR-J5-A-RJ servo amplifier.
 5. Select the linear encoder within this range.
 6. When using the four-wire type linear encoder in the fully closed loop control, use MR-J5-G-RJ(N1)/MR-J5-A-RJ servo amplifier. The scale measurement function is supported only by MR-J5-G_ servo amplifier.
 7. The phase difference of the A-phase pulse and the B-phase pulse, and the width of the Z-phase pulse must be 200 ns or wider. The output pulse of A-phase and B-phase of the A/B/Z-phase differential output linear encoder is in the multiply-by-four count method. For linear encoders without Z-phase, some of the homing modes cannot be used. Refer to "MR-J5 User's Manual" for details.



6

Direct Drive Motors

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* Refer to p. 7-66 in this catalog for conversion of units.

Direct Drive Motors

Model Designation (Note 1, 2)

Low-profile series

● Flange type

T M - R G 2 M

Direct drive motor series

Symbol	Rated torque [N·m]
002	2.2
004	4.5
009	9

Symbol	Motor outer diameter [mm] (Frame dimensions)
C	ø130
E	ø180
G	ø230

Symbol	Rated speed [r/min]
30	300

● Table type

T M - R U 2 M

Direct drive motor series

Symbol	Rated torque [N·m]
002	2.2
004	4.5
009	9

Symbol	Motor outer diameter [mm] (Frame dimensions)
C	ø130
E	ø180
G	ø230

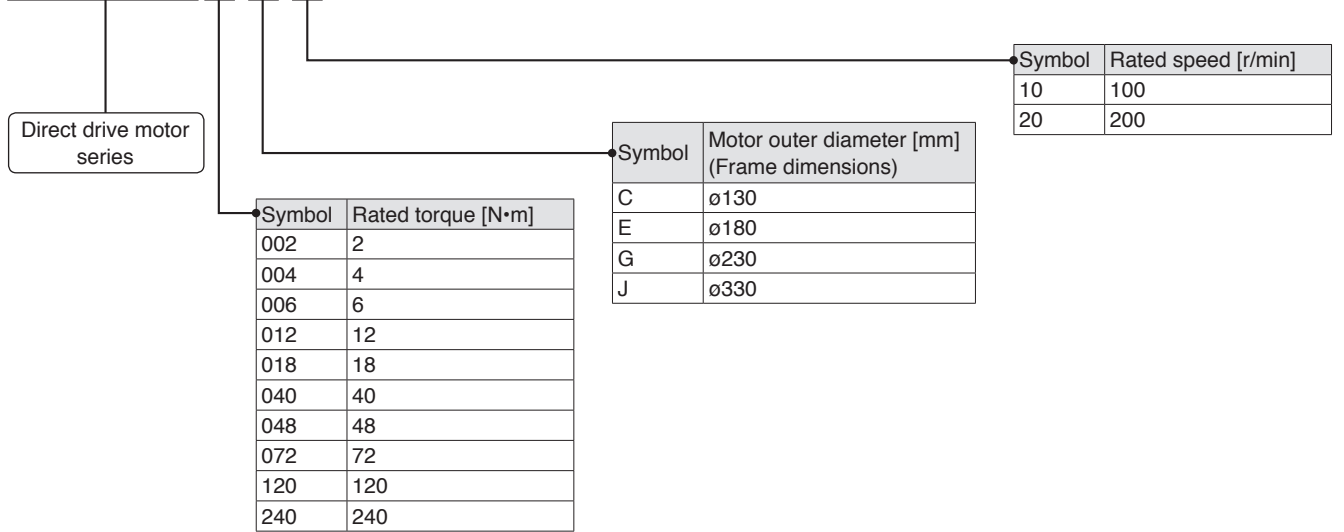
Symbol	Rated speed [r/min]
30	300

- Notes: 1. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.
 2. Use the direct drive motors manufactured in June 2019 or later when connecting to MR-J5 servo amplifiers.
 If the direct drive motors manufactured before the date above are connected, an alarm occurs.

Model Designation (Note 1, 2)

High-rigidity series

T M - R F M



Notes: 1. This section describes what each symbol in a model name indicates. Some combinations of symbols are not available.
 2. Use the direct drive motors manufactured in June 2019 or later when connecting to MR-J5 servo amplifiers.
 If the direct drive motors manufactured before the date above are connected, an alarm occurs.

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Direct Drive Motors

TM-RG2M/TM-RU2M Series Specifications

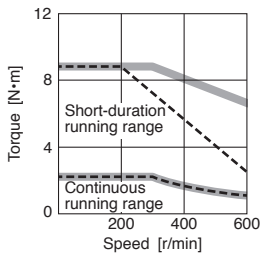
Direct drive motor model		TM-RG2M- TM-RU2M-	002C30	004E30	009G30
Motor outer diameter (frame dimensions)		[mm]	ø130	ø180	ø230
Continuous running duty	Rated output ^(Note 4)	[W]	69	141 (188)	283
	Rated torque ^(Note 3, 4)	[N·m]	2.2	4.5 (6)	9
Maximum torque ^(Note 4)		[N·m]	8.8	13.5 (18)	27
Rated speed		[r/min]	300		
Maximum speed		[r/min]	600		
Power rate at continuous rated torque ^(Note 4)		[kW/s]	6.1	3.4 (6.0)	5.5
Rated current ^(Note 4)		[A]	1.2	1.3 (1.7)	2.2
Maximum current ^(Note 4)		[A]	4.9	4.0 (5.3)	6.7
Moment of inertia J		[$\times 10^{-4}$ kg·m ²]	7.88	60.2	147
Recommended load to motor inertia ratio ^(Note 1)			50 times or less	20 times or less	
Absolute accuracy ^(Note 5)		[s]	±15	±12.5	
Speed/ position detector	Absolute/incremental ^{*1}		21-bit encoder 2097152 pulses/rev	22-bit encoder 4194304 pulses/rev	
Thermistor			Built-in		
Insulation class			155 (F)		
Structure			Totally enclosed, natural cooling (IP rating: IP40) ^(Note 2)		
Vibration resistance ^{*2}		[m/s ²]	X: 49, Y: 49		
Vibration rank			V10 ^{*4}		
Rotor permissible load ^{*3}	Moment load	[N·m]	15	49	65
	Axial load	[N]	770	2300	3800
Mass		[kg]	2.7	5.5	8.3

- Notes:
1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
 2. Connectors and a gap along the rotor (output shaft) are excluded.
 3. When unbalanced torque is generated, such as in a vertical lift machine, use the absolute position detection system, and keep the unbalanced torque under 70 % of the servo motor rated torque.
 4. The value in brackets is applicable when the torque is increased in combination with a larger-capacity servo amplifier. Refer to "Combinations of Direct Drive Motors and Servo Amplifiers" in this catalog for the combinations.
 5. Absolute accuracy varies according to the mounting state of load and the surrounding environment.

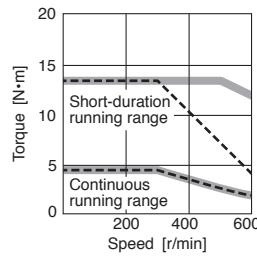
Refer to "Annotations for Direct Drive Motor Specifications" on p. 6-11 in this catalog for the details about asterisks 1 to 4.

TM-RG2M/TM-RU2M Series Torque Characteristics

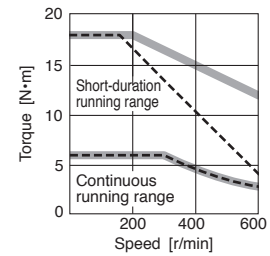
TM-RG2M002C30,
TM-RU2M002C30 (Note 1, 2, 3)



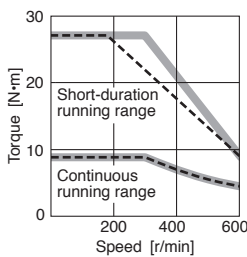
TM-RG2M004E30,
TM-RU2M004E30 (Note 1, 2, 3)



TM-RG2M004E30,
TM-RU2M004E30 (Note 1, 2, 3, 4)
(when torque is increased)



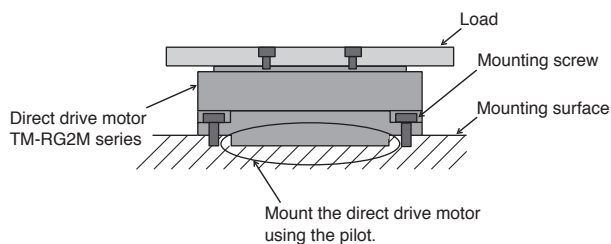
TM-RG2M009G30,
TM-RU2M009G30 (Note 1, 2, 3)



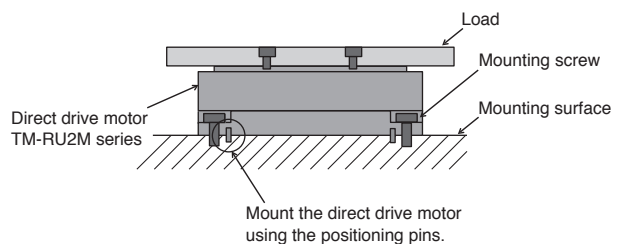
- Notes: 1. —: For 3-phase 200 V AC or 1-phase 230 V AC.
 2. - - -: For 1-phase 200 V AC.
 3. Torque drops when the power supply voltage is below the specified value.
 4. This value is applicable when the torque is increased in combination with a larger-capacity servo amplifier. Refer to "Combinations of Direct Drive Motors and Servo Amplifiers" in this catalog for the combinations.

Mounting of TM-RG2M/TM-RU2M Series

● Flange type (with pilot)



● Table type (with positioning pin holes)



Precautions when mounting the direct drive motor

- Fix the direct drive motor securely on a high-rigid mounting surface because a machine resonance may occur if the rigidity of the mounting surface is low.
 - Fix the mounting screws of the direct drive motor and a rotating table securely to ensure enough rigidity.
 - To ensure heat dissipation and accuracy, mount the direct drive motor on a high-rigid mounting surface which has enough heat dissipation area without gaps between the bottom of the direct drive motor and the mounting surface.
 - The flange type has a higher mounting accuracy than the table type. When a high-mounting accuracy is required, select the flange type.
- Refer to "Direct Drive Motor Machine Accuracy" on p. 6-9 in this catalog for the machine accuracy of each direct drive motor, and refer to the dimensions in this catalog for the dimensional tolerance.

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Direct Drive Motors

TM-RFM Series Specifications

Direct drive motor model		TM-RFM	002C20	004C20	006C20	006E20	012E20	018E20
Motor outer diameter (frame dimensions)		[mm]	ø130			ø180		
Continuous running duty	Rated output	[W]	42	84	126	126	251	377
	Rated torque ^(Note 3)	[N·m]	2	4	6	6	12	18
Maximum torque		[N·m]	6	12	18	18	36	54
Rated speed		[r/min]	200					
Maximum speed		[r/min]	500					
Power rate at continuous rated torque		[kW/s]	3.7	9.6	16.1	4.9	12.9	21.8
Rated current		[A]	1.3	2.2	3.2	3.0	3.8	6.0
Maximum current		[A]	3.9	6.6	9.6	9.0	12	18
Moment of inertia J		[× 10 ⁻⁴ kg·m ²]	10.9	16.6	22.4	74.0	111	149
Recommended load to motor inertia ratio ^(Note 1)			50 times or less					
Absolute accuracy ^(Note 4)		[s]	±15			±12.5		
Speed/position detector			Absolute/incremental 20-bit encoder ^{*1} (resolution: 1048576 pulses/rev)					
Thermistor			Built-in					
Insulation class			155 (F)					
Structure			Totally enclosed, natural cooling (IP rating: IP42) ^(Note 2)					
Vibration resistance ^{*2}		[m/s ²]	X: 49, Y: 49					
Vibration rank			V10 ^{*4}					
Rotor permissible load ^{*3}	Moment load	[N·m]	22.5			70		
	Axial load	[N]	1100			3300		
Mass		[kg]	5.2	6.8	8.4	11	15	18

- Notes:
1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
 2. Connectors and a gap along the rotor (output shaft) are excluded.
 3. When unbalanced torque is generated, such as in a vertical lift machine, use the absolute position detection system, and keep the unbalanced torque under 70 % of the servo motor rated torque.
 4. Absolute accuracy varies according to the mounting state of load and the surrounding environment.

Refer to "Annotations for Direct Drive Motor Specifications" on p. 6-11 in this catalog for the details about asterisks 1 to 4.

TM-RFM Series Specifications

Direct drive motor model		TM-RFM	012G20	048G20	072G20	040J10	120J10	240J10
Motor outer diameter (frame dimensions)		[mm]	ø230			ø330		
Continuous running duty	Rated output	[W]	251	1005	1508	419	1257	2513
	Rated torque ^(Note 3)	[N·m]	12	48	72	40	120	240
Maximum torque		[N·m]	36	144	216	120	360	720
Rated speed		[r/min]	200			100		
Maximum speed		[r/min]	500			200		
Power rate at continuous rated torque		[kW/s]	6.0	37.5	59.3	9.4	40.9	91.4
Rated current		[A]	3.6	11	16	4.3	11	19
Maximum current		[A]	11	33	48	13	33	57
Moment of inertia J		[$\times 10^{-4}$ kg·m ²]	238	615	875	1694	3519	6303
Recommended load to motor inertia ratio ^(Note 1)			50 times or less					
Absolute accuracy ^(Note 4)		[s]	±12.5			±10		
Speed/position detector			Absolute/incremental 20-bit encoder *1 (resolution: 1048576 pulses/rev)					
Thermistor			Built-in					
Insulation class			155 (F)					
Structure			Totally enclosed, natural cooling (IP rating: IP42) ^(Note 2)					
Vibration resistance *2		[m/s ²]	X: 49, Y: 49			X: 24.5, Y: 24.5		
Vibration rank			V10 *4					
Rotor permissible load *3	Moment load	[N·m]	93			350		
	Axial load	[N]	5500			16000		
Mass		[kg]	17	36	52	53	91	146

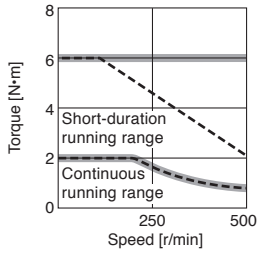
- Notes: 1. Contact your local sales office if the load to motor inertia ratio exceeds the value in the table.
2. Connectors and a gap along the rotor (output shaft) are excluded.
3. When unbalanced torque is generated, such as in a vertical lift machine, use the absolute position detection system, and keep the unbalanced torque under 70 % of the servo motor rated torque.
4. Absolute accuracy varies according to the mounting state of load and the surrounding environment.

Refer to "Annotations for Direct Drive Motor Specifications" on p. 6-11 in this catalog for the details about asterisks 1 to 4.

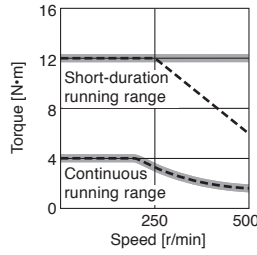
Direct Drive Motors

TM-RFM Series Torque Characteristics

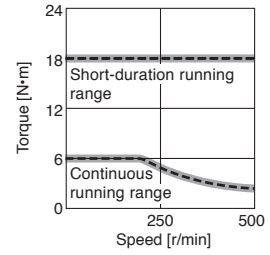
TM-RFM002C20 (Note 1, 2, 3)



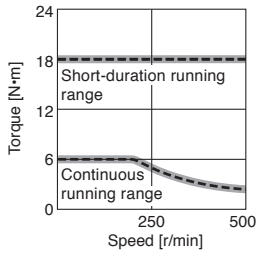
TM-RFM004C20 (Note 1, 2, 3)



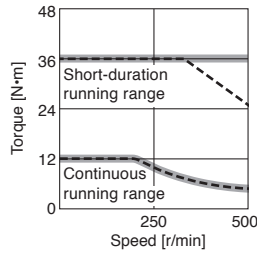
TM-RFM006C20 (Note 1, 2, 3)



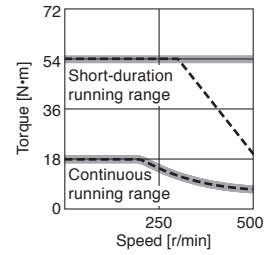
TM-RFM006E20 (Note 1, 2, 3)



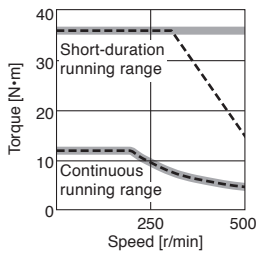
TM-RFM012E20 (Note 1, 2, 3)



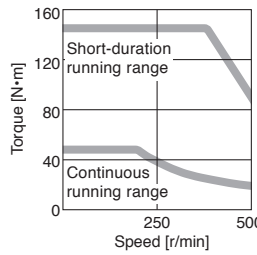
TM-RFM018E20 (Note 1, 2, 3)



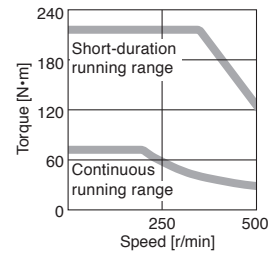
TM-RFM012G20 (Note 1, 2, 3)



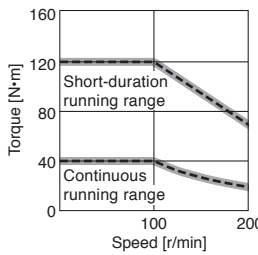
TM-RFM048G20 (Note 1, 3)



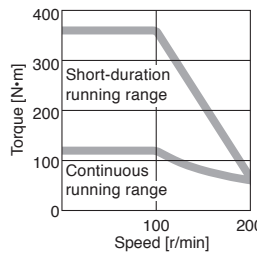
TM-RFM072G20 (Note 1, 3)



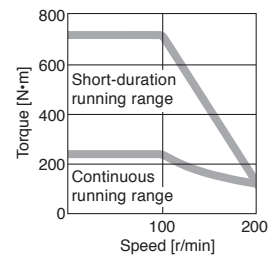
TM-RFM040J10 (Note 1, 2, 3)



TM-RFM120J10 (Note 1, 3)



TM-RFM240J10 (Note 1, 3)



Notes: 1. — : For 3-phase 200 V AC or 1-phase 230 V AC.

The following direct drive motors are compatible with 1-phase 230 V AC:

TM-RFM002C20, TM-RFM004C20, TM-RFM006C20, TM-RFM006E20, TM-RFM012E20, TM-RFM018E20, TM-RFM012G20, and TM-RFM040J10

2. - - - : For 1-phase 200 V AC.

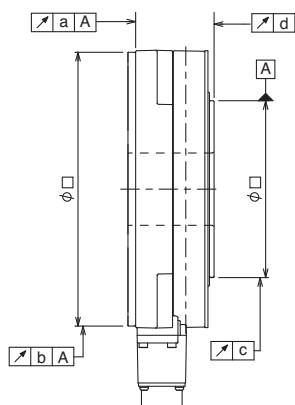
3. Torque drops when the power supply voltage is below the specified value.

Direct Drive Motor Machine Accuracy

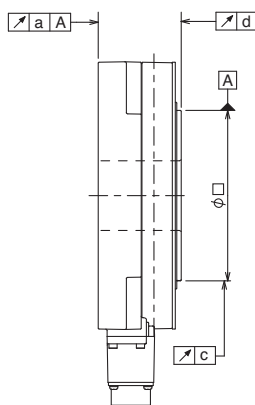
The machine accuracy related to the direct drive motor rotor (output shaft) and mounting is indicated below:

Item	Measuring position	Accuracy [mm]
Runout of flange surface about rotor (output shaft)	a	0.05
Runout of fitting outer diameter of flange surface	b	0.07
Runout of rotor (output shaft)	c	0.04
Runout of rotor (output shaft) end	d	0.02

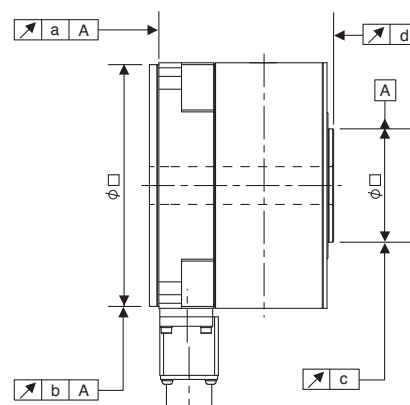
●TM-RG2M series



●TM-RU2M series



●TM-RFM series



Direct Drive Motors

Power Supply Capacity

Direct drive motor	Servo amplifier ^(Note 3)	Power supply capacity [kVA] ^(Note 1, 2)	
TM-RG2M/ TM-RU2M series	TM-RG2M002C30	MR-J5-20G, MR-J5-20A	0.25
	TM-RU2M002C30	MR-J5W2-22G, MR-J5W2-44G MR-J5W3-222G, MR-J5W3-444G	
	TM-RG2M004E30	MR-J5-20G, MR-J5-20A	0.5
	TM-RU2M004E30	MR-J5W2-22G MR-J5W3-222G	
	TM-RG2M004E30	MR-J5-40G, MR-J5-40A	0.7
	TM-RU2M004E30	MR-J5W2-44G MR-J5W3-444G	
	TM-RG2M009G30	MR-J5-40G, MR-J5-40A	0.9
	TM-RU2M009G30	MR-J5W2-44G, MR-J5W2-77G, MR-J5W2-1010G MR-J5W3-444G	
TM-RFM series	TM-RFM002C20	MR-J5-20G, MR-J5-20A MR-J5W2-22G, MR-J5W2-44G MR-J5W3-222G, MR-J5W3-444G	0.25
	TM-RFM004C20	MR-J5-40G, MR-J5-40A MR-J5W2-44G, MR-J5W2-77G, MR-J5W2-1010G MR-J5W3-444G	0.38
	TM-RFM006C20	MR-J5-60G, MR-J5-60A MR-J5W2-77G, MR-J5W2-1010G	0.53
	TM-RFM006E20	MR-J5-60G, MR-J5-60A MR-J5W2-77G, MR-J5W2-1010G	0.46
	TM-RFM012E20	MR-J5-70G, MR-J5-70A MR-J5W2-77G, MR-J5W2-1010G	0.81
	TM-RFM018E20	MR-J5-100G, MR-J5-100A MR-J5W2-1010G	1.3
	TM-RFM012G20	MR-J5-70G, MR-J5-70A MR-J5W2-77G, MR-J5W2-1010G	0.71
	TM-RFM048G20	MR-J5-350G, MR-J5-350A	2.7
	TM-RFM072G20	MR-J5-350G, MR-J5-350A	3.8
	TM-RFM040J10	MR-J5-70G, MR-J5-70A MR-J5W2-77G, MR-J5W2-1010G	1.2
	TM-RFM120J10	MR-J5-350G, MR-J5-350A	3.4
	TM-RFM240J10	MR-J5-500G, MR-J5-500A	6.6

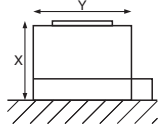
Notes: 1. The power supply capacity varies depending on the power supply impedance.

2. The listed values are the power supply capacity for one servo motor. For the multi-axis servo amplifiers, calculate the power supply capacity with the equation below:
Power supply capacity [kVA] = Sum of power supply capacity [kVA] of the connected servo motors

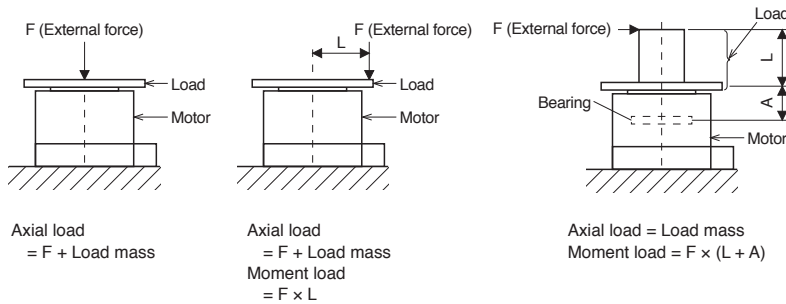
3. Note that the power supply capacity for servo amplifiers with special specifications is the same as that for standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

Annotations for Direct Drive Motor Specifications

- *1. Connect the following options for absolute position detection system.
 - MR-J5-G_/MR-J5-A_: battery (MR-BAT6V1SET or MR-BAT6V1SET-A) and absolute position storage unit (MR-BTAS01)
 - MR-J5W_: battery case (MR-BT6VCASE), battery (MR-BAT6V1) × 5 pcs, and absolute position storage unit (MR-BTAS01)
 Refer to "MR-J5 User's Manual" for details.
- *2. The vibration direction is shown in the diagram below. The numerical value indicates the maximum value of the component. Fretting tends to occur on the bearing when the direct drive motor stops. Thus, maintain vibration level at approximately one-half of the allowable value.

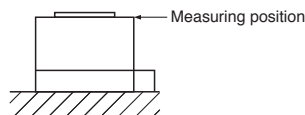


- *3. The following is calculation examples of axial and moment loads to the rotor (output shaft) of the direct drive motor. The axial and moment loads must be maintained equal to or below the permissible value.



Motor outer diameter [mm] (Frame dimensions)	Dimension A [mm]	
	TM-RG2M series TM-RU2M series	TM-RFM series
ø130	20.6	19.1
ø180	20.7	20.2
ø230	18.0	24.4
ø330	-	32.5

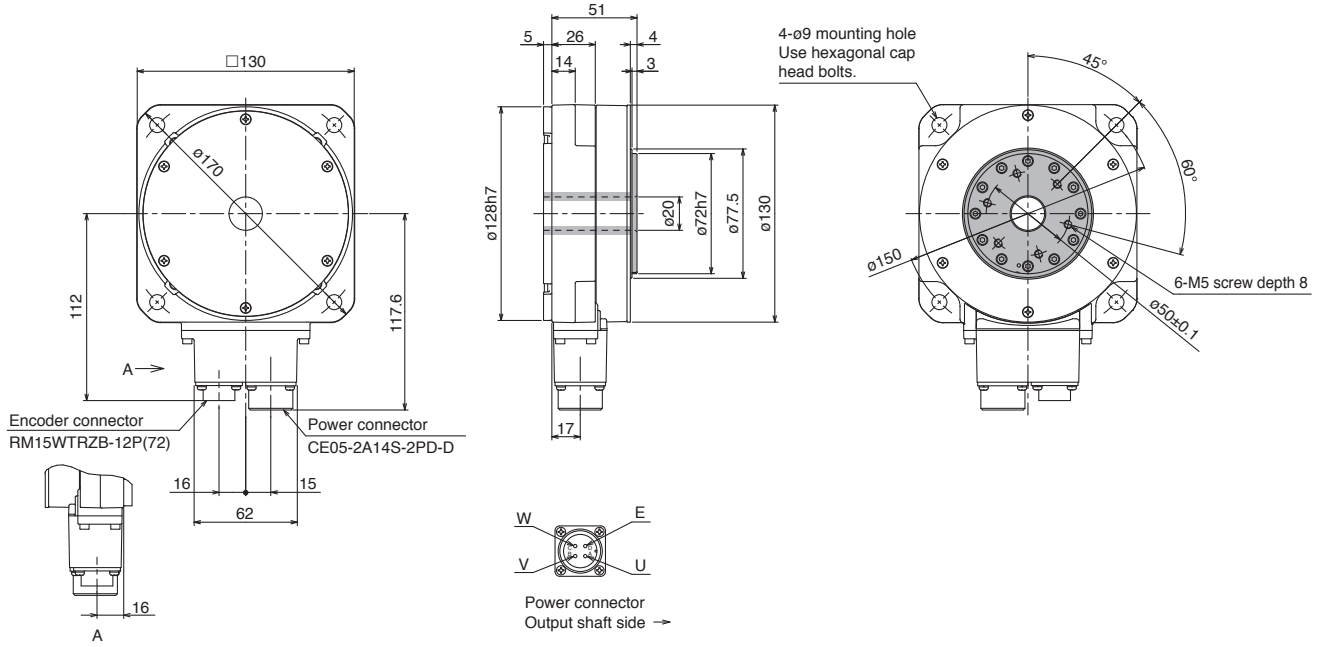
- *4. V10 indicates that the amplitude of the direct drive motor itself is 10 μm or less. The following shows mounting posture and measuring position of the direct drive motor during the measurement:



Direct Drive Motors

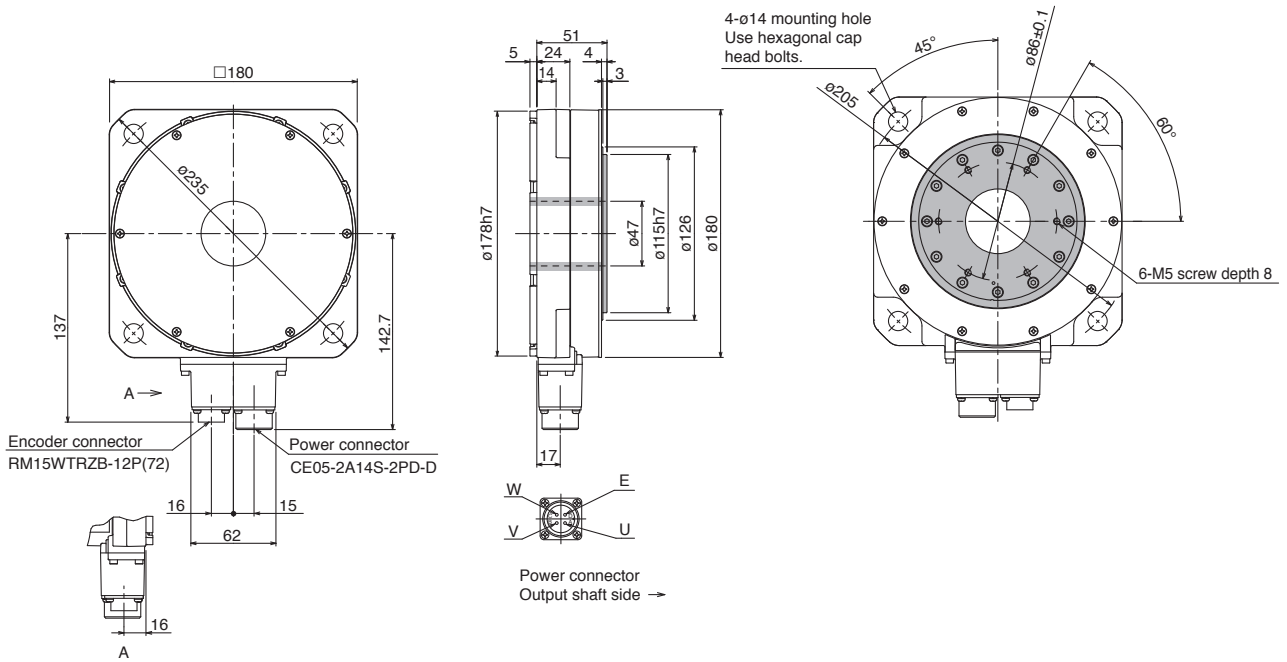
TM-RG2M Series Dimensions (Note 1, 2)

● TM-RG2M002C30



[Unit: mm]

● TM-RG2M004E30

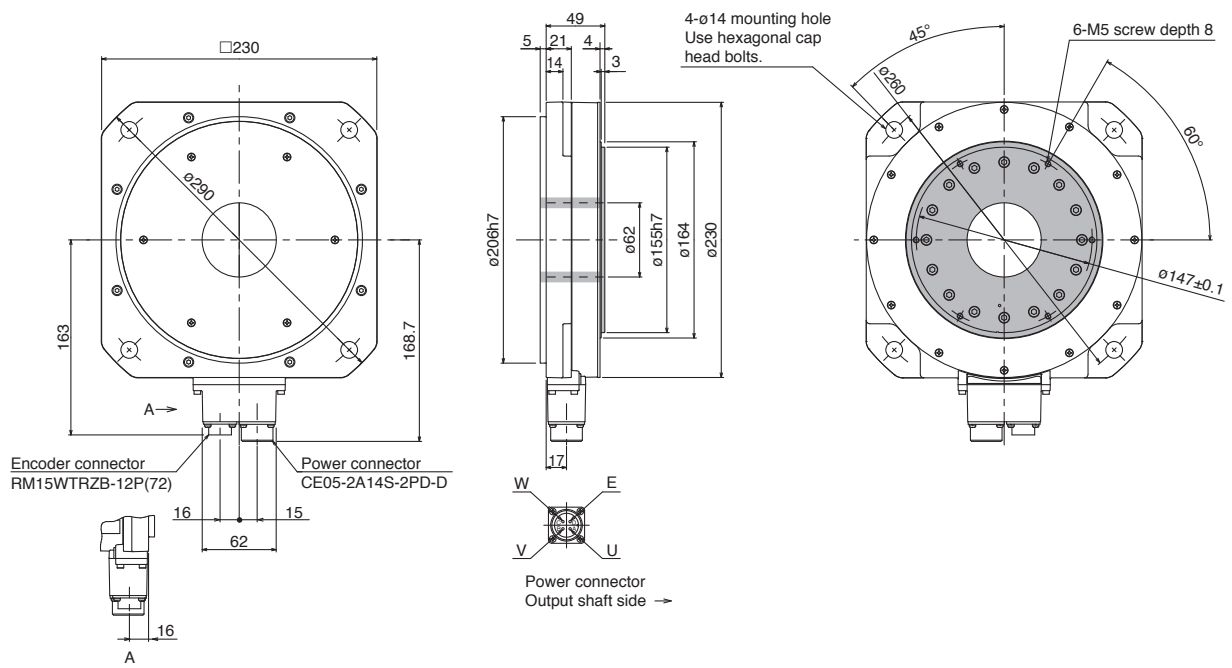


[Unit: mm]

Notes: 1. General tolerances are applied to the dimensions in which tolerances are not given in the drawing.
2. ■ indicates rotor.

TM-RG2M Series Dimensions (Note 1, 2)

●TM-RG2M009G30



[Unit: mm]

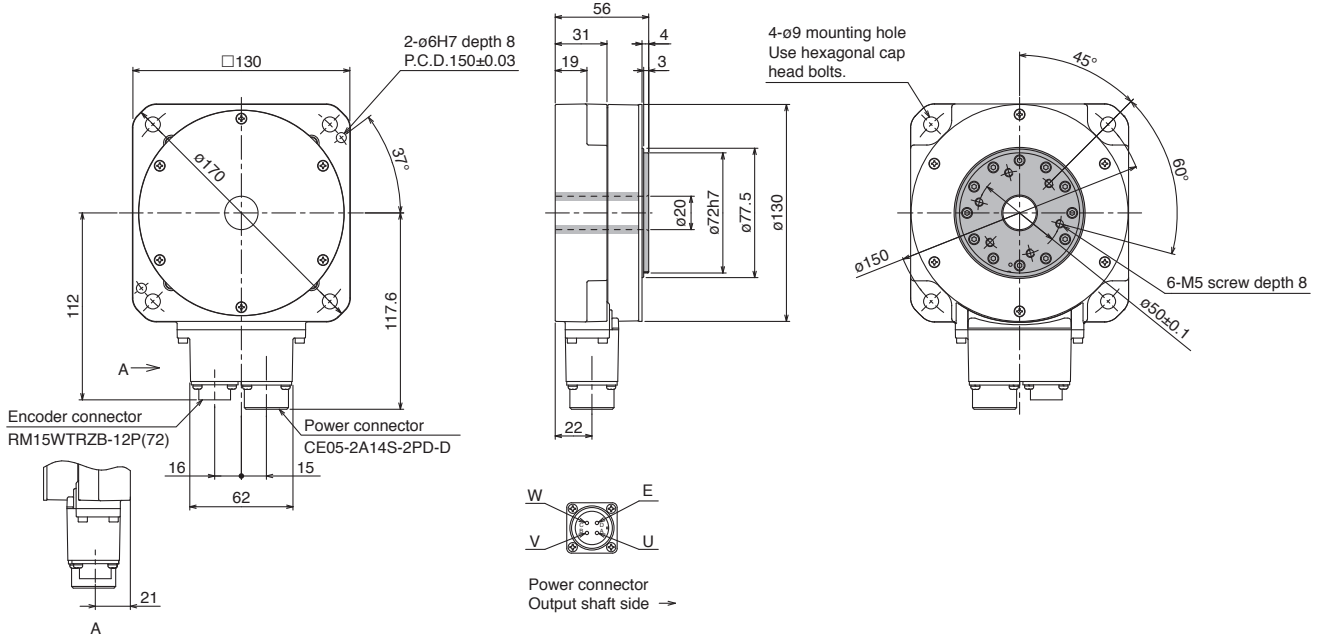
Notes: 1. General tolerances are applied to the dimensions in which tolerances are not given in the drawing.
 2. ■ indicates rotor.

Common Specifications
Servo System Controllers
Servo Amplifiers
Rotary Servo Motors
Linear Servo Motors
Direct Drive Motors
Options/Peripheral Equipment
LV/S/Wires
Product List
Precautions
Support

Direct Drive Motors

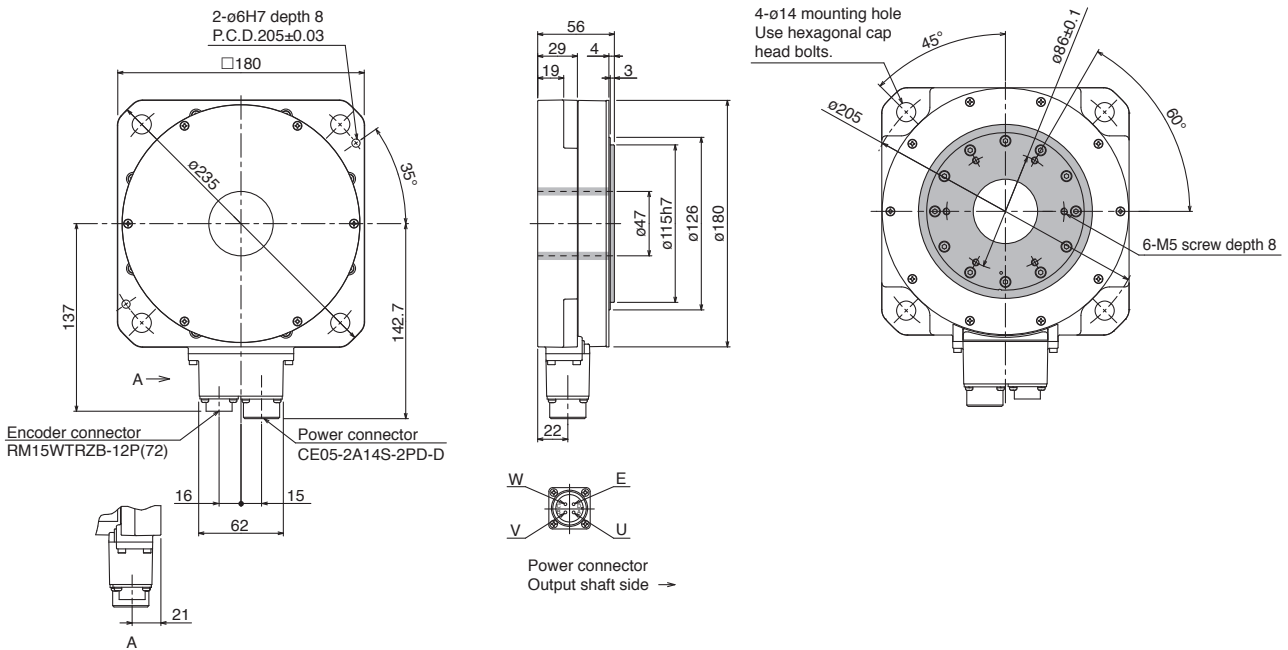
TM-RU2M Series Dimensions (Note 1, 2)

● TM-RU2M002C30



[Unit: mm]

● TM-RU2M004E30

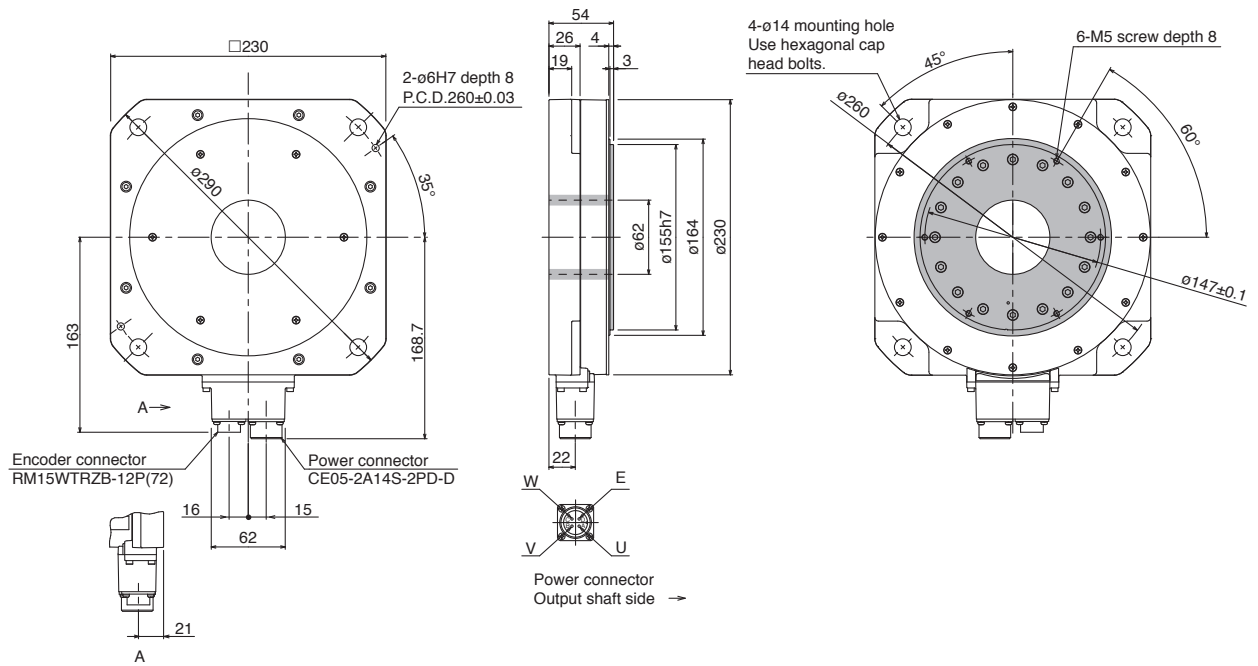


[Unit: mm]

- Notes: 1. General tolerances are applied to the dimensions in which tolerances are not given in the drawing.
2. ■ indicates rotor.

TM-RU2M Series Dimensions (Note 1, 2)

●TM-RU2M009G30



[Unit: mm]

Notes: 1. General tolerances are applied to the dimensions in which tolerances are not given in the drawing.
 2. ■ indicates rotor.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

Product List

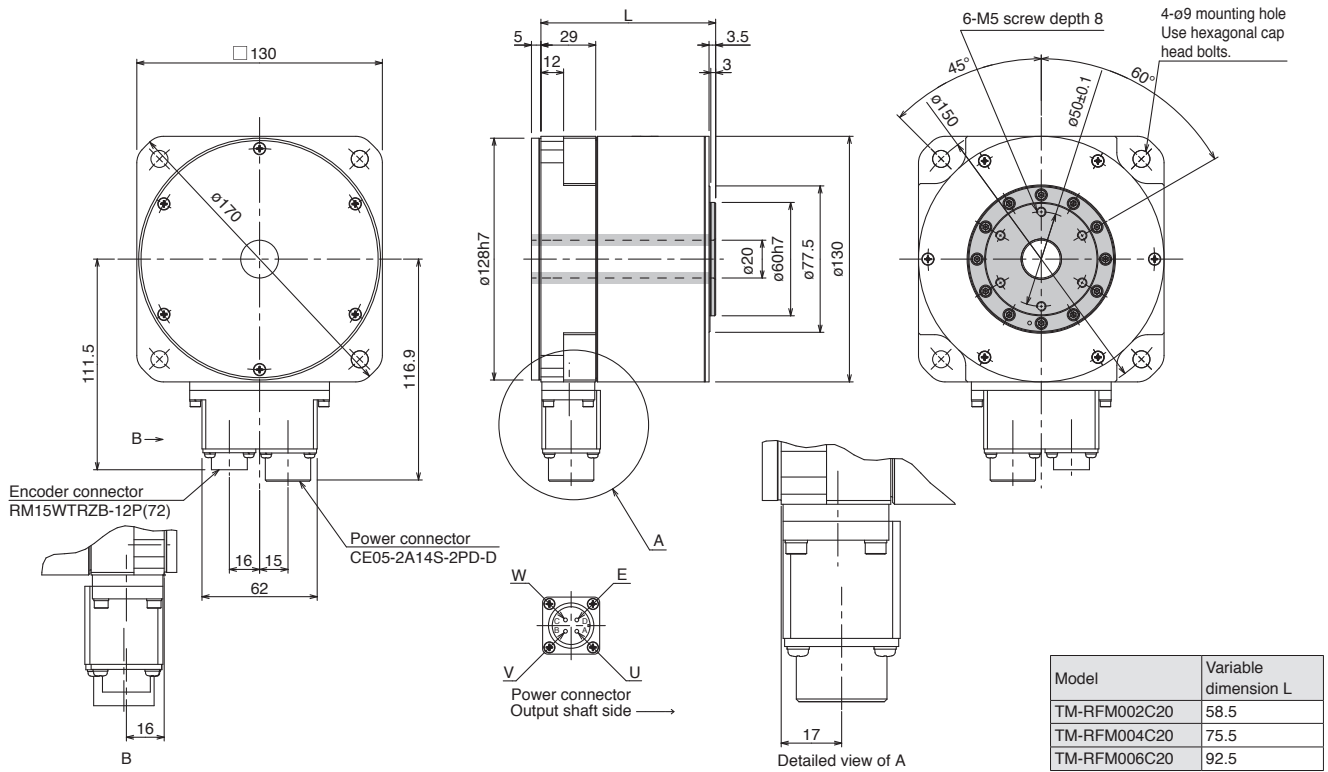
Precautions

Support

Direct Drive Motors

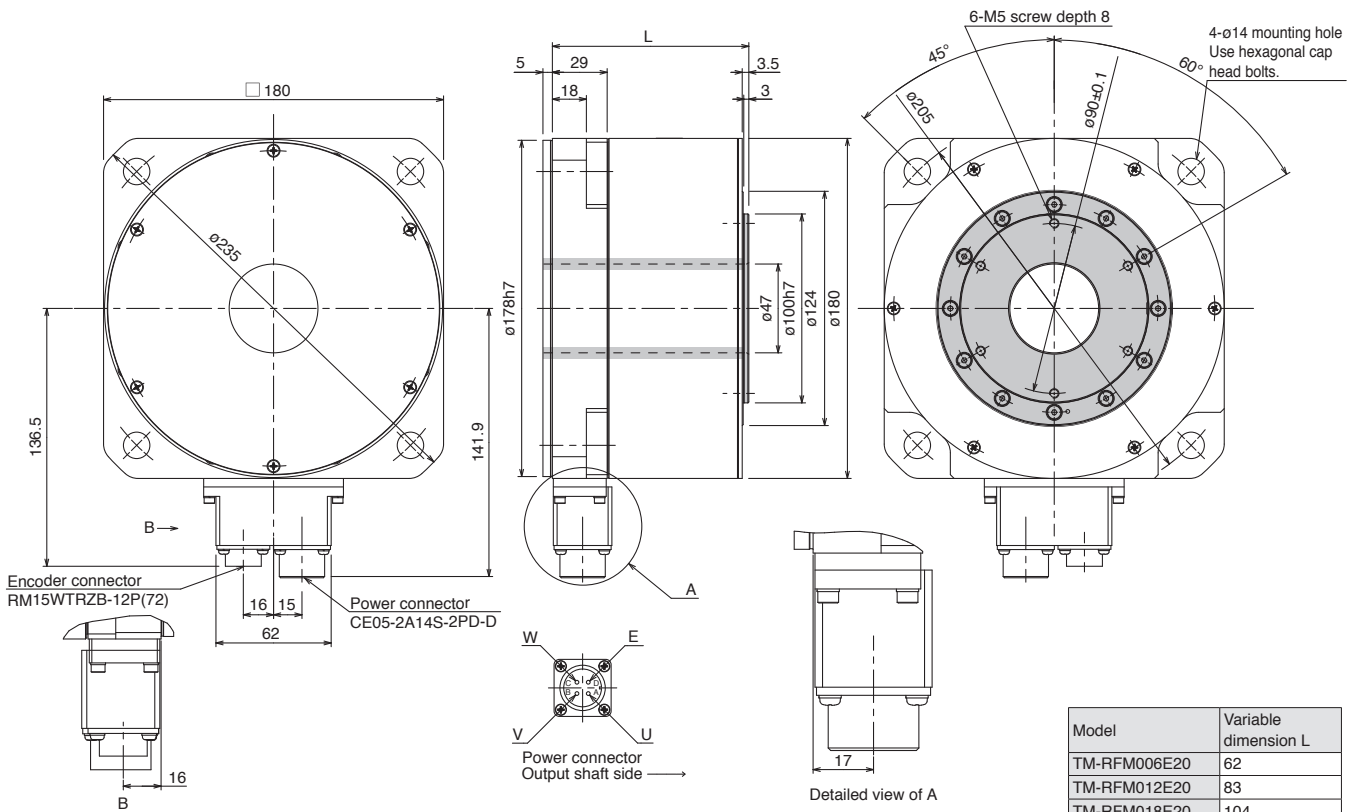
TM-RFM Series Dimensions (Note 1, 2)

● TM-RFM002C20, TM-RFM004C20, TM-RFM006C20



[Unit: mm]

● TM-RFM006E20, TM-RFM012E20, TM-RFM018E20

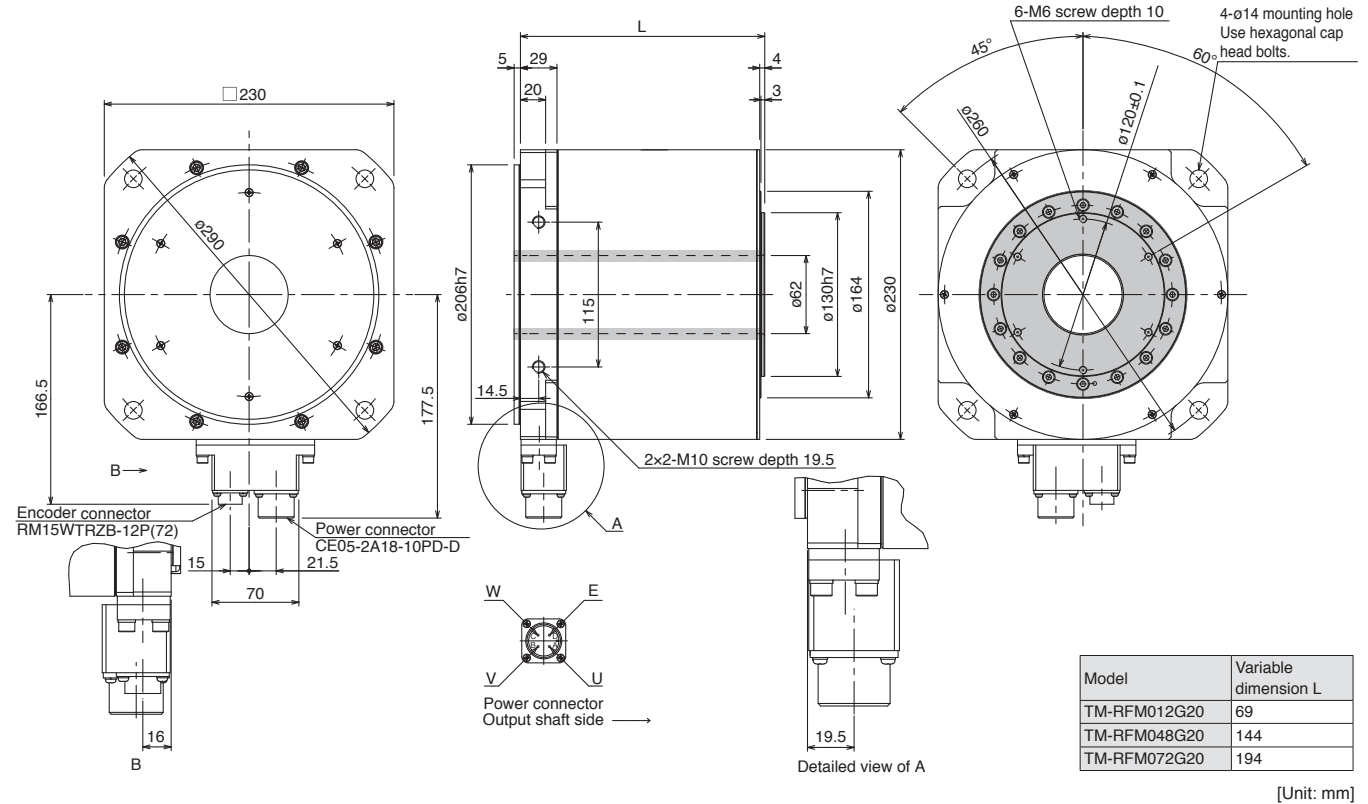


[Unit: mm]

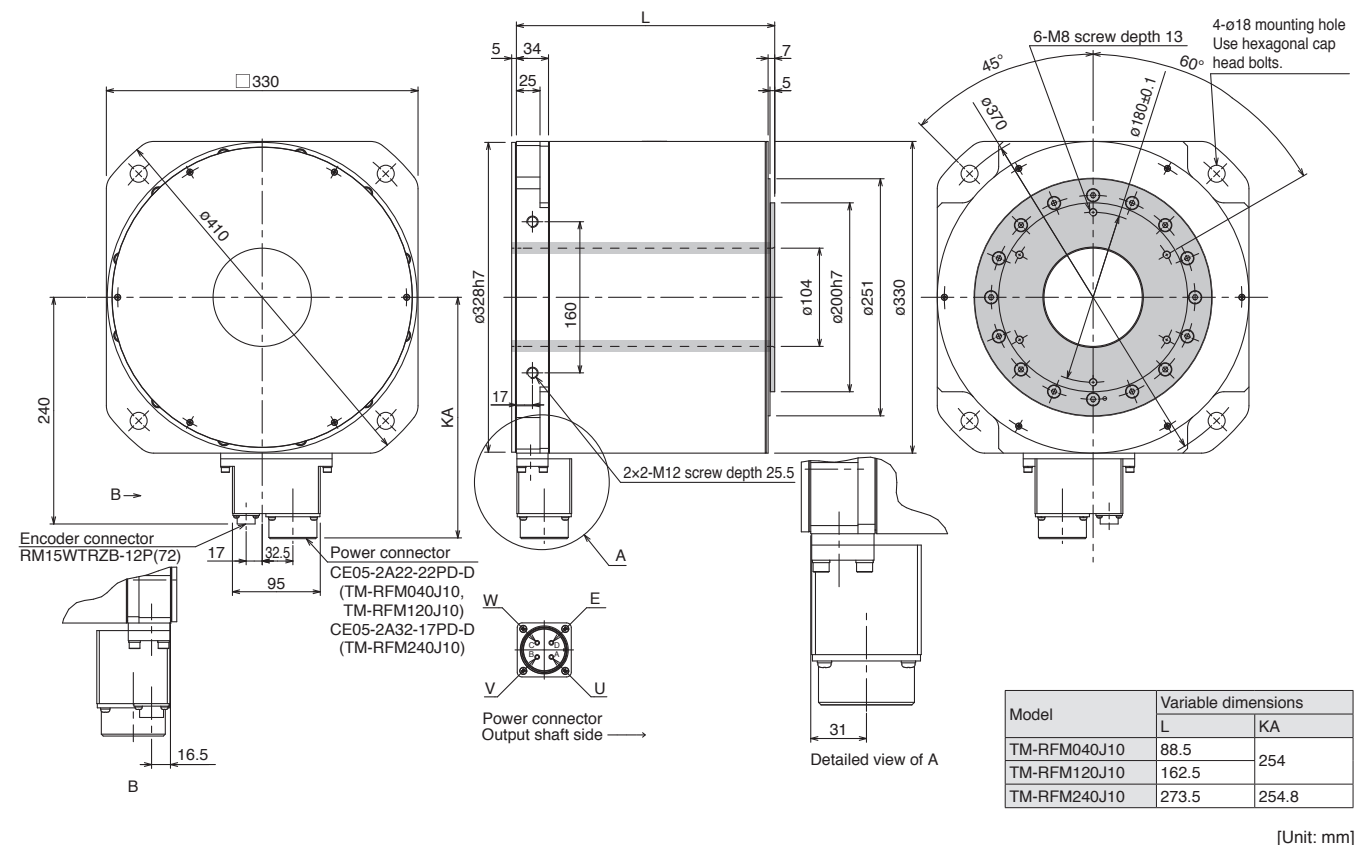
- Notes: 1. General tolerances are applied to the dimensions in which tolerances are not given in the drawing. The actual dimensions may be 1 mm to 3 mm larger than the dimensions indicated. Make allowances for the tolerance when designing a machine.
 2. ■ indicates rotor.

TM-RFM Series Dimensions (Note 1, 2)

● TM-RFM012G20, TM-RFM048G20, TM-RFM072G20



● TM-RFM040J10, TM-RFM120J10, TM-RFM240J10



Notes: 1. General tolerances are applied to the dimensions in which tolerances are not given in the drawing. The actual dimensions may be 1 mm to 3 mm larger than the dimensions indicated. Make allowances for the tolerance when designing a machine.
 2. ■ indicates rotor.

Common Specifications
 Servo System Controllers
 Servo Amplifiers
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 Linear Servo Motors
 Direct Drive Motors
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 Product List
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Direct Drive Motors

MEMO

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Options/Peripheral Equipment

	Servo amplifier					● : Applicable
	G	G-RJ	WG	A	A-RJ	
Introducing MELSERVO Model Selection Software	●	●	●	●	● 7-2
Cable and Connector Selection Table for Servo Motors	●	●	●	●	● 7-2
Configuration Example for Servo Motors	●	●	●	●	● 7-4
Details of Option Connectors for Servo Motors	●	●	●	●	● 7-19
Products on the Market for Servo Motors	●	●	●	●	● 7-23
Configuration Example for MR-J5-_G(-RJ)/MR-J5W2-_G/MR-J5W3-_G	●	●	●		 7-28
Configuration Example for MR-J5-_A(-RJ)				●	● 7-29
Ethernet Cable Specifications	●	●	●		 7-33
Configuration Example for MR-CM	●	●	●	●	● 7-34
Configuration Example for MR-J3-D05	●	●	●	●	● 7-35
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Multifunction Regeneration Converter	●	●		●	● 7-48
Simple Converter	●	●	●	●	● 7-50
Battery and Battery Case	●	●	●	●	● 7-52
Absolute Position Storage Unit	●	●	●	●	● 7-54
Replacement Fan Unit	●	●	●	●	● 7-54
Cabinet-Mounting Attachment	●	●	●	●	● 7-55
Grounding Terminal Attachment	●	●		●	● 7-55
Junction Terminal Block	●	●	●	●	● 7-56
Radio Noise Filter/Line Noise Filter/Data Line Filter	●	●	●	●	● 7-58
Surge Killer	●	●	●	●	● 7-58
EMC Filter	●	●	●	●	● 7-59
Surge Protector	●	●	●	●	● 7-60
Power Factor Improving Reactor	●	●	●	●	● 7-61
Servo Support Software	●	●	●	●	● 7-64
Unit Conversion Table	●	●	●	●	● 7-66

G MR-J5-G(-N1) **G-RJ** MR-J5-G-RJ(N1) **WG** MR-J5W2-G(-N1)/MR-J5W3-G(-N1) **A** MR-J5-A **A-RJ** MR-J5-A-RJ

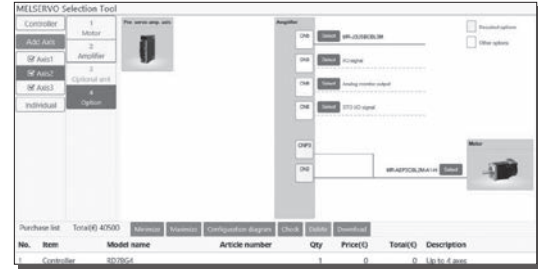
* Note that options/peripheral equipment necessary for servo amplifiers with special specifications are the same as those for standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

* Refer to p. 7-66 in this catalog for conversion of units.

Options/Peripheral Equipment

Introducing MELSERVO Model Selection Software

Model selection software is now available, so you can select options such as encoder cables and power cables which are required to use with controllers, servo motors, servo amplifiers, and regenerative options of your choice.



Cable and Connector Selection Table for Servo Motors

Necessary option cables and connectors vary depending on the servo motor series. Refer to the following tables for necessary options.

Cables for HK-KT servo motors

Cable type	Cable length	IP rating (Note 1)	Electromagnetic brake wires	Cable direction	Bending life (Note 5)	Model	Reference
10 m or shorter (direct connection type)		IP65 (Note 3)	Available	In the direction of the load side	Long bending life	MR-AEPB2CBL_M-A1-H	p. 7-6
					Standard	MR-AEPB2CBL_M-A1-L	
				In the opposite direction of the load side	Long bending life	MR-AEPB2CBL_M-A2-H	
					Standard	MR-AEPB2CBL_M-A2-L	
				Vertical (Note 4)	Long bending life	MR-AEPB2CBL_M-A5-H	
					Standard	MR-AEPB2CBL_M-A5-L	
			Not available	In the direction of the load side	Long bending life	MR-AEP2CBL_M-A1-H	
					Standard	MR-AEP2CBL_M-A1-L	
				In the opposite direction of the load side	Long bending life	MR-AEP2CBL_M-A2-H	
					Standard	MR-AEP2CBL_M-A2-L	
				Vertical (Note 4)	Long bending life	MR-AEP2CBL_M-A5-H	
					Standard	MR-AEP2CBL_M-A5-L	
Dual cable type	Over 10 m (junction type) (Note 2)	IP20	Available	In the direction of the load side	Long bending life	MR-AEPB2J10CBL03M-A1-L, MR-AEKCBL_M-H	p. 7-7
					Standard	MR-AEPB2J10CBL03M-A1-L, MR-AEKCBL_M-L	
				In the opposite direction of the load side	Long bending life	MR-AEPB2J10CBL03M-A2-L, MR-AEKCBL_M-H	
					Standard	MR-AEPB2J10CBL03M-A2-L, MR-AEKCBL_M-L	
				Vertical (Note 4)	Long bending life	MR-AEPB2J10CBL03M-A5-L, MR-AEKCBL_M-H	
					Standard	MR-AEPB2J10CBL03M-A5-L, MR-AEKCBL_M-L	
			Not available	In the direction of the load side	Long bending life	MR-AEP2J10CBL03M-A1-L, MR-AEKCBL_M-H	
					Standard	MR-AEP2J10CBL03M-A1-L, MR-AEKCBL_M-L	
				In the opposite direction of the load side	Long bending life	MR-AEP2J10CBL03M-A2-L, MR-AEKCBL_M-H	
					Standard	MR-AEP2J10CBL03M-A2-L, MR-AEKCBL_M-L	
				Vertical (Note 4)	Long bending life	MR-AEP2J10CBL03M-A5-L, MR-AEKCBL_M-H	
					Standard	MR-AEP2J10CBL03M-A5-L, MR-AEKCBL_M-L	
	IP65 (Note 3)	Available	In the direction of the load side	Long bending life	MR-AEPB2J20CBL03M-A1-L, MR-AENSCBL_M-H	p. 7-8	
				Standard	MR-AEPB2J20CBL03M-A1-L, MR-AENSCBL_M-L		
			In the opposite direction of the load side	Long bending life	MR-AEPB2J20CBL03M-A2-L, MR-AENSCBL_M-H		
				Standard	MR-AEPB2J20CBL03M-A2-L, MR-AENSCBL_M-L		
			Vertical (Note 4)	Long bending life	MR-AEPB2J20CBL03M-A5-L, MR-AENSCBL_M-H		
				Standard	MR-AEPB2J20CBL03M-A5-L, MR-AENSCBL_M-L		
		Not available	In the direction of the load side	Long bending life	MR-AEP2J20CBL03M-A1-L, MR-AENSCBL_M-H		
				Standard	MR-AEP2J20CBL03M-A1-L, MR-AENSCBL_M-L		
			In the opposite direction of the load side	Long bending life	MR-AEP2J20CBL03M-A2-L, MR-AENSCBL_M-H		
				Standard	MR-AEP2J20CBL03M-A2-L, MR-AENSCBL_M-L		
			Vertical (Note 4)	Long bending life	MR-AEP2J20CBL03M-A5-L, MR-AENSCBL_M-H		
				Standard	MR-AEP2J20CBL03M-A5-L, MR-AENSCBL_M-L		

- Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo motor. If the IP rating of the servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.
 2. The two types of cables indicated are required.
 3. When IP67 cables are required, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)
 4. When a vertically mounted cable is led out, the lock lever of the connector must be on the load side.
 5. Long bending life cables and standard cables are for moving parts and fixed parts respectively.

Cable and Connector Selection Table for Servo Motors

Cables for HK-KT servo motors

Cable type	Cable length	IP rating (Note 1)	Electromagnetic brake wires	Cable direction	Bending life (Note 5)	Model	Reference
Single cable type	10 m or shorter (direct connection type)	IP65 (Note 3)	Available	In the direction of the load side	Long bending life	MR-AEPB1CBL_M-A1-H	p. 7-9
					Standard	MR-AEPB1CBL_M-A1-L	
				In the opposite direction of the load side	Long bending life	MR-AEPB1CBL_M-A2-H	
					Standard	MR-AEPB1CBL_M-A2-L	
				Vertical (Note 4)	Long bending life	MR-AEPB1CBL_M-A5-H	
					Standard	MR-AEPB1CBL_M-A5-L	
			Not available	In the direction of the load side	Long bending life	MR-AEP1CBL_M-A1-H	
					Standard	MR-AEP1CBL_M-A1-L	
				In the opposite direction of the load side	Long bending life	MR-AEP1CBL_M-A2-H	
					Standard	MR-AEP1CBL_M-A2-L	
				Vertical (Note 4)	Long bending life	MR-AEP1CBL_M-A5-H	
					Standard	MR-AEP1CBL_M-A5-L	

Cables for HK-ST servo motors

Application	Compatible servo motor	IP rating (Note 1)	Bending life (Note 5)	Length	Model	Reference
Encoder	HK-ST series	IP67	Long bending life	2 m to 10 m	MR-J3ENSCBL_M-H	p. 7-8
				20 m to 50 m	MR-AENSCBL_M-H	
			Standard	2 m to 10 m	MR-J3ENSCBL_M-L	
				20 m to 30 m	MR-AENSCBL_M-L	

Connectors for HK-ST servo motors

Application	Compatible servo motor	IP rating (Note 1)	Connector shape	Type of connection	Model (Note 2)	Reference
Encoder	HK-ST series	IP67	Straight	One-touch	MR-J3SCNS	p. 7-8
				Screw	MR-ENCNS2	
			Angle	One-touch	MR-J3SCNSA	
				Screw	MR-ENCNS2A	
Power supply (Note 6)	HK-ST52(4)W, 102(4)W, 172(4)W, 202(4)AW, 302(4)W	IP67	Straight	One-touch	MR-APWCNS4	p. 7-10
				One-touch	MR-APWCNS5	
Electromagnetic brake	HK-ST series	IP67	Straight	One-touch	MR-BKCNS1	
				Screw	MR-BKCNS2	
			Angle	One-touch	MR-BKCNS1A	
				Screw	MR-BKCNS2A	

- Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo motor. If the IP rating of the servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.
2. Use the option connector set indicated to fabricate a cable.
3. When IP67 cables are required, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)
4. When a vertically mounted cable is led out, the lock lever of the connector must be on the load side.
5. Long bending life cables and standard cables are for moving parts and fixed parts respectively.
6. Connectors for HK-ST152G1/G1H/G5/G7 geared servo motors are the same as those for HK-ST172W.

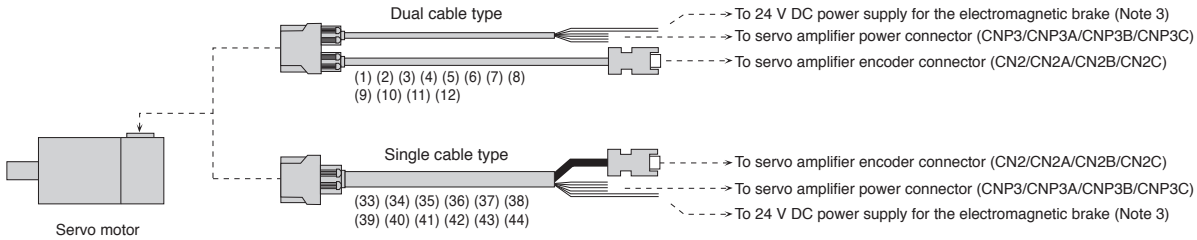
Options/Peripheral Equipment

Configuration Example for Rotary Servo Motors (Note 2)

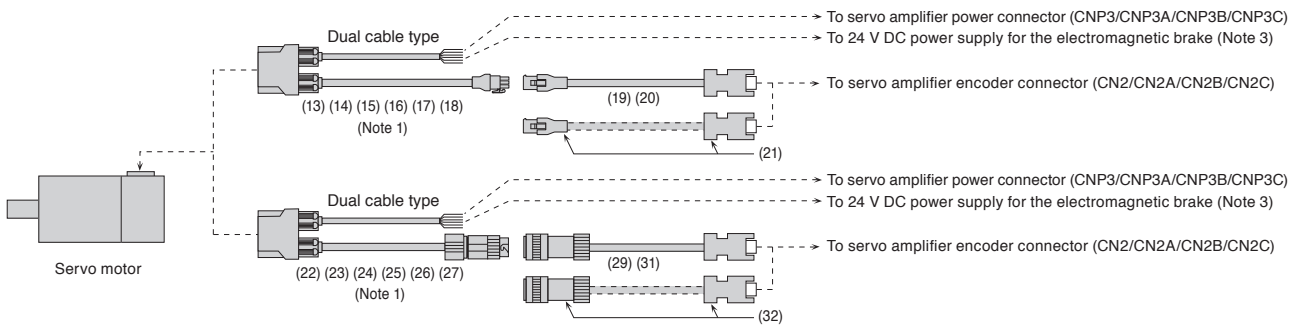
G G-RJ WG A A-RJ

HK-KT series (Cable direction: load side/opposite to load side/vertical) (Note 4, 5)

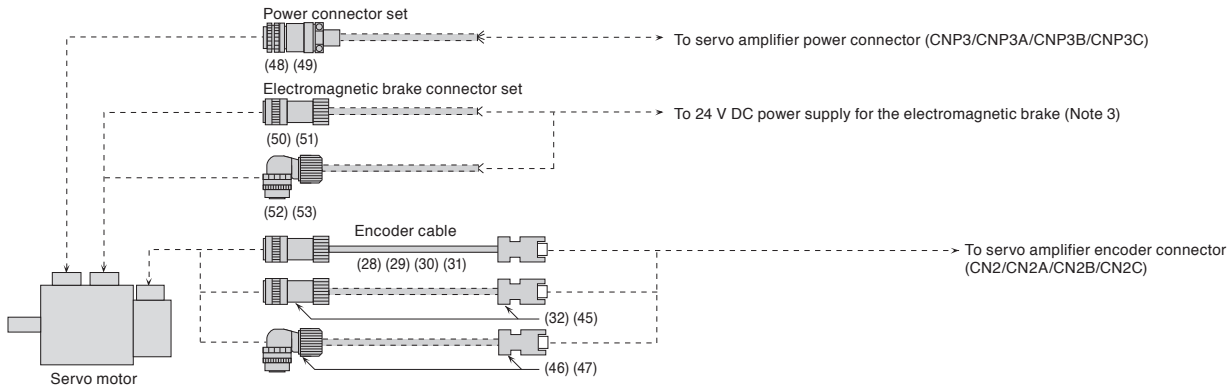
● Cable length of 10 m or shorter



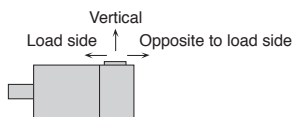
● Cable length of over 10 m



HK-ST series



- Notes:
1. Secure this cable as it does not have a long bending life.
 2. Cables drawn with dashed lines need to be fabricated by users. Refer to "Rotary Servo Motor User's Manual" when fabricating the cables.
 3. This is for the servo motors with an electromagnetic brake.
 4. When a vertically mounted cable is led out, the lock lever of the connector must be on the load side.
 5. The cable direction in the configuration examples is in the opposite direction to the load side. Cables can be led out in the direction of the load side, the opposite to the load side, and vertical, depending on the option to be used. These cable directions are shown below.

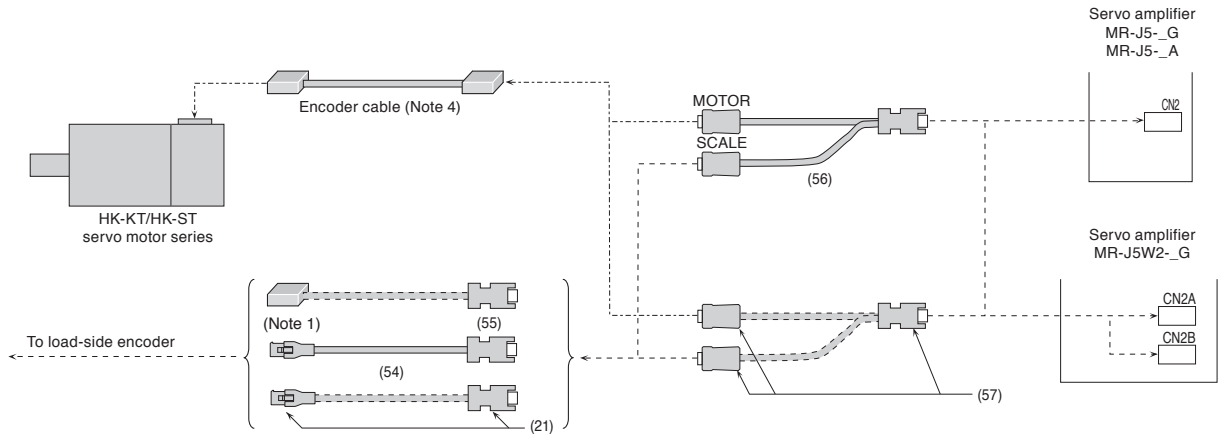


Configuration Example for Rotary Servo Motors (Note 2)

For fully closed loop control

(MR-J5-G/A, MR-J5W2-G and rotary servo motors) (Note 3)

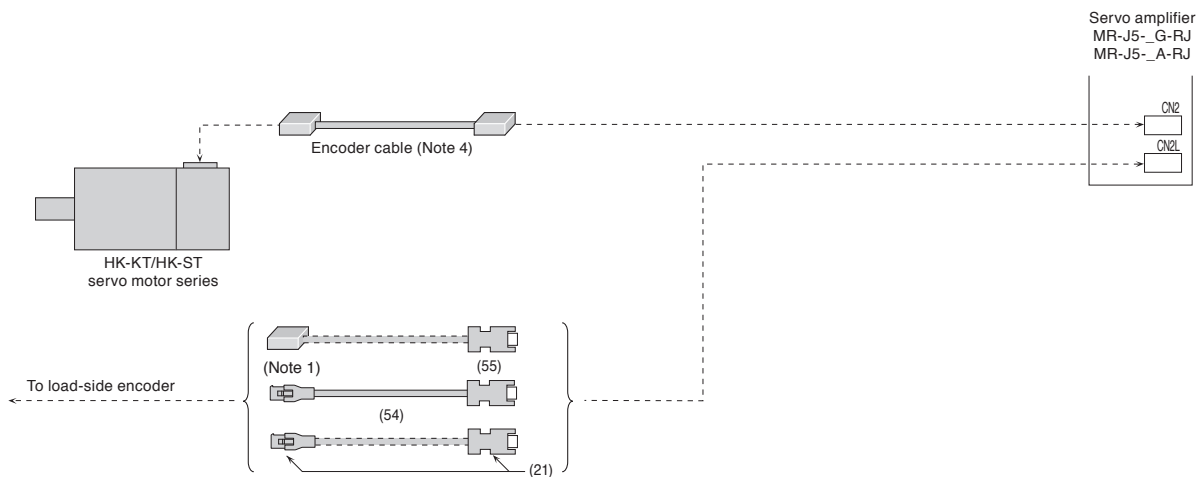
G **WG** **A**



For fully closed loop control

(MR-J5-G-RJ/A-RJ and rotary servo motors) (Note 3)

G-RJ **A-RJ**



- Notes:
1. Contact the relevant linear encoder manufacturers for connectors to connect with the head cables.
 2. Cables drawn with dashed lines need to be fabricated by users. Refer to "Rotary Servo Motor User's Manual" when fabricating the cables.
 3. Connections other than mentioned are the same as those for each rotary servo motor. Refer to cables and connectors for relevant servo motors in this catalog.
 4. Necessary encoder cables vary depending on the servo motor series. Refer to cables and connectors for relevant servo motors in this catalog.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

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Precautions

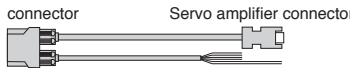
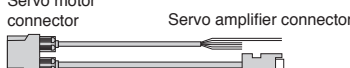
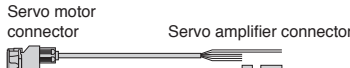
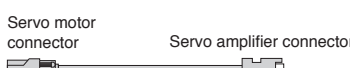


Support

Options/Peripheral Equipment

Cables and Connectors for Rotary Servo Motors

Refer to "Details of Option Connectors for Servo Motors" in this catalog for the detailed models.

Encoder cables are not subject to European Low Voltage Directive (50 V AC to 1000 V AC and 75 V DC to 1500 V DC).

No.	Item	Application	Bending life (Note 4)	Cable length	Model	Description/IP rating (Note 1)	
(1)	Motor cable (Note 2, 3) (dual cable type/ direct connection type for 10 m or shorter)	For HK-KT Load-side lead With electromagnetic brake wires	Long bending life	2 m	MR-AEPB2CBL2M-A1-H		
				5 m	MR-AEPB2CBL5M-A1-H		
				10 m	MR-AEPB2CBL10M-A1-H		
(2)		Standard	2 m	MR-AEPB2CBL2M-A1-L			
			5 m	MR-AEPB2CBL5M-A1-L			
			10 m	MR-AEPB2CBL10M-A1-L			
(3)		For HK-KT Opposite to load-side lead With electromagnetic brake wires	Long bending life	2 m	MR-AEPB2CBL2M-A2-H		
				5 m	MR-AEPB2CBL5M-A2-H		
				10 m	MR-AEPB2CBL10M-A2-H		
(4)			Standard	2 m	MR-AEPB2CBL2M-A2-L		
				5 m	MR-AEPB2CBL5M-A2-L		
				10 m	MR-AEPB2CBL10M-A2-L		
(5)	For HK-KT Vertical lead (Note 5) With electromagnetic brake wires	Long bending life	2 m	MR-AEPB2CBL2M-A5-H			
			5 m	MR-AEPB2CBL5M-A5-H			
			10 m	MR-AEPB2CBL10M-A5-H			
(6)		Standard	2 m	MR-AEPB2CBL2M-A5-L			
			5 m	MR-AEPB2CBL5M-A5-L			
			10 m	MR-AEPB2CBL10M-A5-L			
(7)	For HK-KT Load-side lead Without electromagnetic brake wires	Long bending life	2 m	MR-AEP2CBL2M-A1-H			
			5 m	MR-AEP2CBL5M-A1-H			
			10 m	MR-AEP2CBL10M-A1-H			
(8)		Standard	2 m	MR-AEP2CBL2M-A1-L			
			5 m	MR-AEP2CBL5M-A1-L			
			10 m	MR-AEP2CBL10M-A1-L			
(9)	For HK-KT Opposite to load-side lead Without electromagnetic brake wires	Long bending life	2 m	MR-AEP2CBL2M-A2-H			
			5 m	MR-AEP2CBL5M-A2-H			
			10 m	MR-AEP2CBL10M-A2-H			
(10)		Standard	2 m	MR-AEP2CBL2M-A2-L			
			5 m	MR-AEP2CBL5M-A2-L			
			10 m	MR-AEP2CBL10M-A2-L			
(11)	For HK-KT Vertical lead (Note 5) Without electromagnetic brake wires	Long bending life	2 m	MR-AEP2CBL2M-A5-H			
			5 m	MR-AEP2CBL5M-A5-H			
			10 m	MR-AEP2CBL10M-A5-H			
(12)		Standard	2 m	MR-AEP2CBL2M-A5-L			
			5 m	MR-AEP2CBL5M-A5-L			
			10 m	MR-AEP2CBL10M-A5-L			

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo motor. If the IP rating of the servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

2. For unlisted lengths of the cables, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)

3. When IP67 cables are required, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)

4. Long bending life cables and standard cables are for moving parts and fixed parts respectively.

5. When a vertically mounted cable is led out, the lock lever of the connector must be on the load side.

Cables and Connectors for Rotary Servo Motors

Refer to "Details of Option Connectors for Servo Motors" in this catalog for the detailed models.

Encoder cables are not subject to European Low Voltage Directive (50 V AC to 1000 V AC and 75 V DC to 1500 V DC).

No.	Item	Application	Bending life (Note 7)	Cable length	Model	Description/IP rating (Note 1)	
(13)	Motor cable (Note 3, 5) (dual cable type/ junction type for over 10 m)	For HK-KT Load-side lead With electromagnetic brake wires	Standard	0.3 m	MR-AEPB2J10CBL03M-A1-L	Servo motor connector Junction connector IP20 IP65	
(14)		For HK-KT Opposite to load-side lead With electromagnetic brake wires	Standard	0.3 m	MR-AEPB2J10CBL03M-A2-L	Servo motor connector Junction connector IP20 IP65	
(15)		For HK-KT Vertical lead (Note 8) With electromagnetic brake wires	Standard	0.3 m	MR-AEPB2J10CBL03M-A5-L	Servo motor connector Junction connector IP20 IP65	
(16)		For HK-KT Load-side lead Without electromagnetic brake wires	Standard	0.3 m	MR-AEP2J10CBL03M-A1-L	Servo motor connector Junction connector IP20 IP65	
(17)		For HK-KT Opposite to load-side lead Without electromagnetic brake wires	Standard	0.3 m	MR-AEP2J10CBL03M-A2-L	Servo motor connector Junction connector IP20 IP65	
(18)		For HK-KT Vertical lead (Note 8) Without electromagnetic brake wires	Standard	0.3 m	MR-AEP2J10CBL03M-A5-L	Servo motor connector Junction connector IP20 IP65	
(19)		Encoder cable (Note 4, 5)	For HK-KT	Long bending life	20 m	MR-AEKCBL20M-H	Junction connector Servo amplifier connector IP20
(20)					Standard	30 m	
	40 m	MR-AEKCBL40M-H					
		50 m			MR-AEKCBL50M-H		
		20 m		MR-AEKCBL20M-L			
		30 m		MR-AEKCBL30M-L			
(21)	Encoder connector set (Note 2, 4, 6)	For HK-KT For connecting a load-side encoder	-	-	MR-ECNM	Junction connector Servo amplifier connector IP20 Applicable cable Wire size: AWG 26 to 22 Cable OD: 7 mm to 9 mm	

- Notes:
- The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo motor. If the IP rating of the servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.
 - The crimping tool (91529-1) manufactured by TE Connectivity Ltd. Company is required. Contact the manufacturer directly.
 - Use this cable in combination with an option from (19) to (21).
 - When using this cable or connector set for HK-KT series, use it in combination with an option from (13) to (18).
 - For unlisted lengths of the cables, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)
 - Use MR-EKCBL_M-H or MR-ECNM to connect to an output cable for AT343A, AT543A-SC or AT545A-SC scales manufactured by Mitutoyo Corporation.
 - Long bending life cables and standard cables are for moving parts and fixed parts respectively.
 - When a vertically mounted cable is led out, the lock lever of the connector must be on the load side.

Common
SpecificationsServo System
Controllers

Servo Amplifiers

Rotary Servo
MotorsLinear Servo
MotorsDirect Drive
MotorsOptions/Peripheral
Equipment

LV/S/Wires

Product List

Precautions

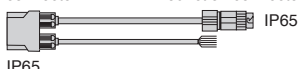




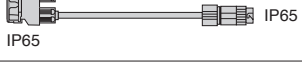


Support

Options/Peripheral Equipment

Cables and Connectors for Rotary Servo Motors

Refer to "Details of Option Connectors for Servo Motors" in this catalog for the detailed models.

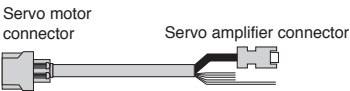
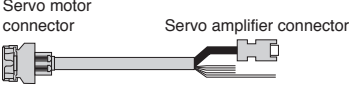
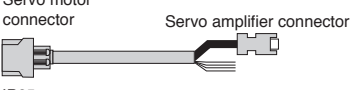
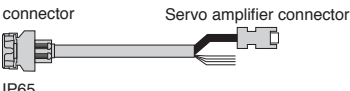
Encoder cables are not subject to European Low Voltage Directive (50 V AC to 1000 V AC and 75 V DC to 1500 V DC).

No.	Item	Application	Bending life (Note 8)	Cable length	Model	Description/IP rating (Note 1)		
(22)	Motor cable (Note 4, 6, 7) (dual cable type/ junction type for over 10 m)	For HK-KT Load-side lead With electromagnetic brake wires	Standard	0.3 m	MR-AEPB2J20CBL03M-A1-L	Servo motor connector Junction connector  IP65		
(23)		For HK-KT Opposite to load-side lead With electromagnetic brake wires	Standard	0.3 m	MR-AEPB2J20CBL03M-A2-L	Servo motor connector Junction connector  IP65		
(24)		For HK-KT Vertical lead (Note 9) With electromagnetic brake wires	Standard	0.3 m	MR-AEPB2J20CBL03M-A5-L	Servo motor connector Junction connector  IP65		
(25)		For HK-KT Load-side lead Without electromagnetic brake wires	Standard	0.3 m	MR-AEP2J20CBL03M-A1-L	Servo motor connector Junction connector  IP65		
(26)		For HK-KT Opposite to load-side lead Without electromagnetic brake wires	Standard	0.3 m	MR-AEP2J20CBL03M-A2-L	Servo motor connector Junction connector  IP65		
(27)		For HK-KT Vertical lead (Note 9) Without electromagnetic brake wires	Standard	0.3 m	MR-AEP2J20CBL03M-A5-L	Servo motor connector Junction connector  IP65		
(28)		Encoder cable (Note 5, 6)	For HK-ST	Long bending life	2 m	MR-J3ENSCBL2M-H	Junction connector or encoder connector Servo amplifier connector  IP67	
(29)	For HK-KT/HK-ST				Long bending life	5 m		MR-J3ENSCBL5M-H
						10 m		MR-J3ENSCBL10M-H
			20 m	MR-AENSCBL20M-H				
			30 m	MR-AENSCBL30M-H				
			40 m	MR-AENSCBL40M-H				
			50 m	MR-AENSCBL50M-H				
(30)	For HK-ST		Standard	2 m	MR-J3ENSCBL2M-L			
				5 m	MR-J3ENSCBL5M-L			
				10 m	MR-J3ENSCBL10M-L			
(31)	For HK-KT/HK-ST	Standard	20 m	MR-AENSCBL20M-L				
			30 m	MR-AENSCBL30M-L				
(32)	Encoder connector set (Note 2, 3, 5) (one-touch connection type)	For HK-KT/HK-ST	-	-	MR-J3SCNS	Junction connector or encoder connector Servo amplifier connector  IP67 Applicable cable Wire size: 0.5 mm ² (AWG 20) or smaller Cable OD: 5.5 mm to 9.0 mm		

- Notes:
- The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo motor. If the IP rating of the servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.
 - Cable clamps and bushings for cable OD of 5.5 mm to 7.5 mm and of 7.0 mm to 9.0 mm are included in the set.
 - The connector set contains a plug and contacts. Using contacts for other plugs may damage the connector. Use the enclosed contacts.
 - Use this cable in combination with (29), (31), or (32).
 - When using this cable or connector set for HK-KT series, use it in combination with an option from (22) to (27).
 - For unlisted lengths of the cables, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)
 - When IP67 cables are required, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)
 - Long bending life cables and standard cables are for moving parts and fixed parts respectively.
 - When a vertically mounted cable is led out, the lock lever of the connector must be on the load side.

Cables and Connectors for Rotary Servo Motors

Refer to "Details of Option Connectors for Servo Motors" in this catalog for the detailed models.









No.	Item	Application	Bending life (Note 4)	Cable length	Model	Description/IP rating (Note 1)	
(33)	Motor cable (Note 2, 3) (single cable type/ direct connection type for 10 m or shorter)	For HK-KT Load-side lead With electromagnetic brake wires	Long bending life	2 m	MR-AEPB1CBL2M-A1-H		
				5 m	MR-AEPB1CBL5M-A1-H		
				10 m	MR-AEPB1CBL10M-A1-H		
(34)		Standard	2 m	MR-AEPB1CBL2M-A1-L			
			5 m	MR-AEPB1CBL5M-A1-L			
			10 m	MR-AEPB1CBL10M-A1-L			
(35)		For HK-KT Opposite to load-side lead With electromagnetic brake wires	Long bending life	2 m	MR-AEPB1CBL2M-A2-H		
				5 m	MR-AEPB1CBL5M-A2-H		
				10 m	MR-AEPB1CBL10M-A2-H		
(36)			Standard	2 m	MR-AEPB1CBL2M-A2-L		
				5 m	MR-AEPB1CBL5M-A2-L		
				10 m	MR-AEPB1CBL10M-A2-L		
(37)		For HK-KT Vertical lead (Note 5) With electromagnetic brake wires	Long bending life	2 m	MR-AEPB1CBL2M-A5-H		
				5 m	MR-AEPB1CBL5M-A5-H		
				10 m	MR-AEPB1CBL10M-A5-H		
(38)	Standard		2 m	MR-AEPB1CBL2M-A5-L			
			5 m	MR-AEPB1CBL5M-A5-L			
			10 m	MR-AEPB1CBL10M-A5-L			
(39)	For HK-KT Load-side lead Without electromagnetic brake wires		Long bending life	2 m	MR-AEP1CBL2M-A1-H		
				5 m	MR-AEP1CBL5M-A1-H		
				10 m	MR-AEP1CBL10M-A1-H		
(40)		Standard	2 m	MR-AEP1CBL2M-A1-L			
			5 m	MR-AEP1CBL5M-A1-L			
			10 m	MR-AEP1CBL10M-A1-L			
(41)	For HK-KT Opposite to load-side lead Without electromagnetic brake wires	Long bending life	2 m	MR-AEP1CBL2M-A2-H			
			5 m	MR-AEP1CBL5M-A2-H			
			10 m	MR-AEP1CBL10M-A2-H			
(42)		Standard	2 m	MR-AEP1CBL2M-A2-L			
			5 m	MR-AEP1CBL5M-A2-L			
			10 m	MR-AEP1CBL10M-A2-L			
(43)	For HK-KT Vertical lead (Note 5) Without electromagnetic brake wires	Long bending life	2 m	MR-AEP1CBL2M-A5-H			
			5 m	MR-AEP1CBL5M-A5-H			
			10 m	MR-AEP1CBL10M-A5-H			
(44)		Standard	2 m	MR-AEP1CBL2M-A5-L			
			5 m	MR-AEP1CBL5M-A5-L			
			10 m	MR-AEP1CBL10M-A5-L			

- Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo motor. If the IP rating of the servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.
2. For unlisted lengths of the cables, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)
3. When IP67 cables are required, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)
4. Long bending life cables and standard cables are for moving parts and fixed parts respectively.
5. When a vertically mounted cable is led out, the lock lever of the connector must be on the load side.

Options/Peripheral Equipment

Cables and Connectors for Rotary Servo Motors



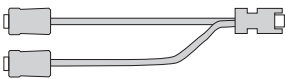

Refer to "Details of Option Connectors for Servo Motors" in this catalog for the detailed models.

No.	Item	Application	Bending life	Cable length	Model	Description/IP rating (Note 1)
(45)	Encoder connector set (Note 2, 3, 4) (screw type)	For HK-ST (straight type)	-	-	MR-ENCNS2	Encoder connector  Servo amplifier connector  IP67 Applicable cable Wire size: 0.5 mm ² (AWG 20) or smaller Cable OD: 5.5 mm to 9.0 mm
(46)	Encoder connector set (Note 2, 3, 4) (one-touch connection type)	For HK-ST (angle type)	-	-	MR-J3SCNSA	Encoder connector  Servo amplifier connector  IP67
(47)	Encoder connector set (Note 2, 3, 4) (screw type)	For HK-ST (angle type)	-	-	MR-ENCNS2A	Applicable cable Wire size: 0.5 mm ² (AWG 20) or smaller Cable OD: 5.5 mm to 9.0 mm
(48)	Power connector set (Note 4, 5, 6) (one-touch connection type)	HK-ST52(4)W, 102(4)W, 172(4)W, 202(4)AW, 302(4)W	-	-	MR-APWCNS4	Power connector  IP67 Applicable cable Wire size: 3.5 mm ² (AWG 12) or smaller Cable OD: 11 mm to 14.1 mm
(49)	Power connector set (Note 4, 5) (one-touch connection type)	HK-ST202(4)W, 352(4)W, 502(4)W, 702(4)W	-	-	MR-APWCNS5	Power connector  IP67 Applicable cable Wire size: 8 mm ² (AWG 8) or smaller Cable OD: 12.9 mm to 16 mm
(50)	Electromagnetic brake connector set (Note 3, 4) (one-touch connection type)	For HK-ST (straight type)	-	-	MR-BKCNS1	Electromagnetic brake connector  IP67
(51)	Electromagnetic brake connector set (Note 3, 4) (screw type)		-	-	MR-BKCNS2	Applicable cable Wire size: 1.25 mm ² (AWG 16) or smaller Cable OD: 9.0 mm to 11.6 mm
(52)	Electromagnetic brake connector set (Note 3, 4) (one-touch connection type)	For HK-ST (angle type)	-	-	MR-BKCNS1A	Electromagnetic brake connector  IP67
(53)	Electromagnetic brake connector set (Note 3, 4) (screw type)		-	-	MR-BKCNS2A	Applicable cable Wire size: 1.25 mm ² (AWG 16) or smaller Cable OD: 9.0 mm to 11.6 mm

- Notes:
- The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo motor. If the IP rating of the servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.
 - Cable clamps and bushings for cable OD of 5.5 mm to 7.5 mm and of 7.0 mm to 9.0 mm are included in the set.
 - The connector set contains a plug and contacts. Using contacts for other plugs may damage the connector. Use the enclosed contacts.
 - For fabricating cables with these connectors, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION.
(Email: osb.webmaster@melsc.jp)
 - When the screw type is required, refer to "Products on the Market for Rotary Servo Motors" in this catalog.
 - Connectors for HK-ST152G1/G1H/G5/G7 geared servo motors are the same as those for HK-ST172W.

Cables and Connectors for Rotary Servo Motors

Refer to "Details of Option Connectors for Servo Motors" in this catalog for the detailed models.

No.	Item	Application	Bending life (Note 5)	Cable length	Model	Description/IP rating (Note 1)
(54)	Encoder cable (Note 2, 3)	For connecting a load-side encoder	Long bending life	2 m	MR-EKCBL2M-H	Junction connector Servo amplifier connector 
				5 m	MR-EKCBL5M-H	IP20
(55)	Encoder connector set	For connecting a load-side encoder	-	-	MR-J3CN2	Servo amplifier connector 
(56)	Junction cable for fully closed loop control (Note 4)	For branching a load-side encoder	Standard	0.3 m	MR-J4FCCBL03M	Junction connector Servo amplifier connector 
(57)	Connector set	For fully closed loop control	-	-	MR-J3THMCN2	Junction connector Servo amplifier connector 

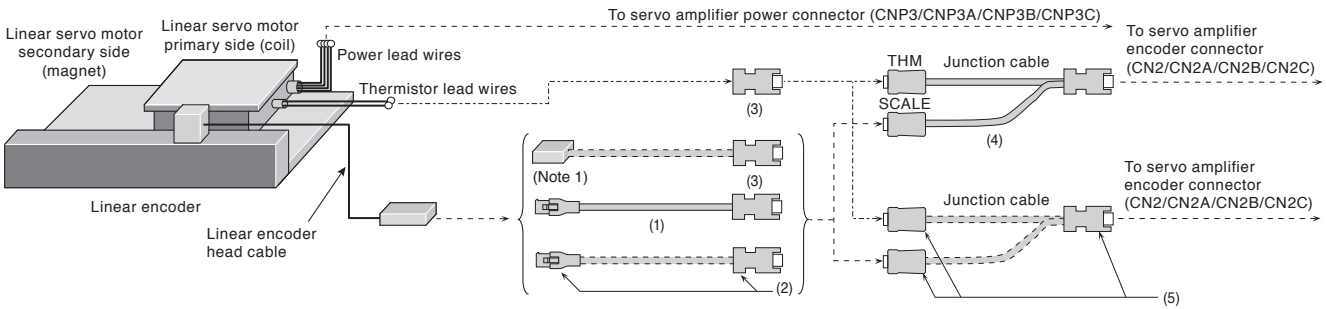
- Notes:
1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo motor. If the IP rating of the servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.
 2. Use MR-EKCBL_M-H or MR-ECNM to connect to an output cable for AT343A, AT543A-SC or AT545A-SC scales manufactured by Mitutoyo Corporation.
 3. For unlisted lengths of the cables, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)
 4. Servo system will not operate correctly when the junction cables for fully closed loop control and for linear servo motors are used mistakenly or interchangeably. Make sure of the model before placing an order.
 5. Long bending life cables and standard cables are for moving parts and fixed parts respectively.

Configuration Example for Linear Servo Motors (Note 3)

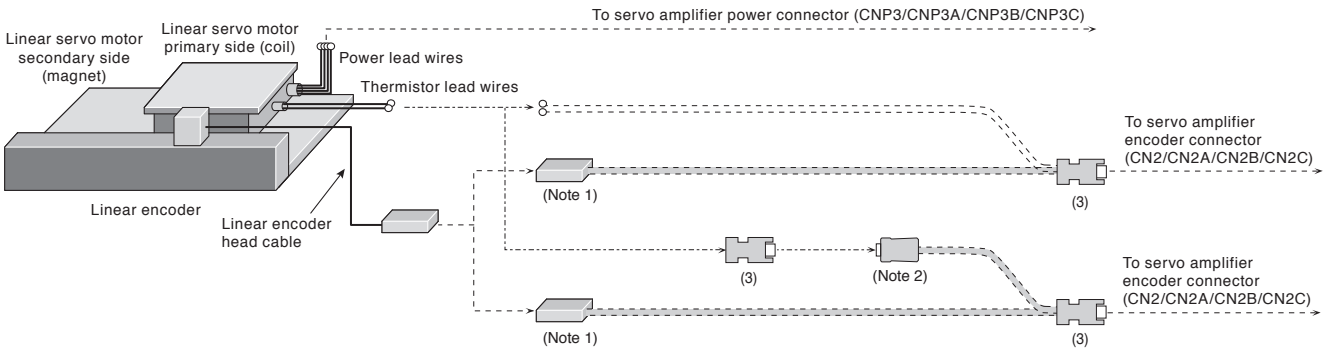


MR-J5-G/A or MR-J5W_-G, and LM-H3/LM-K2/LM-U2 series

●When using a junction cable

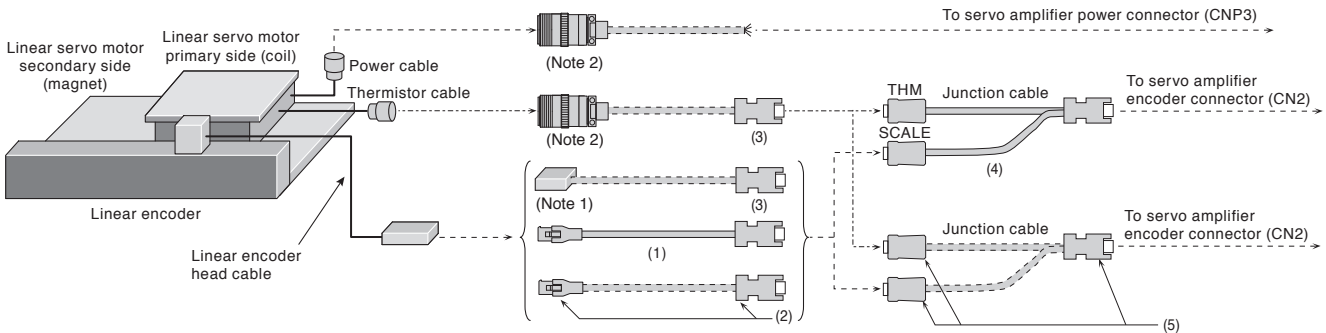


●When not using a junction cable

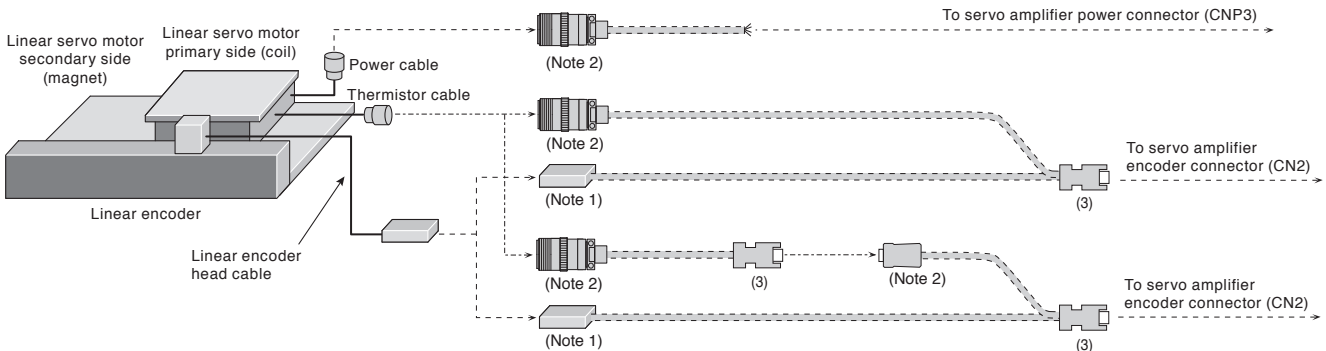


MR-J5-G/A and LM-F series

●When using a junction cable



●When not using a junction cable



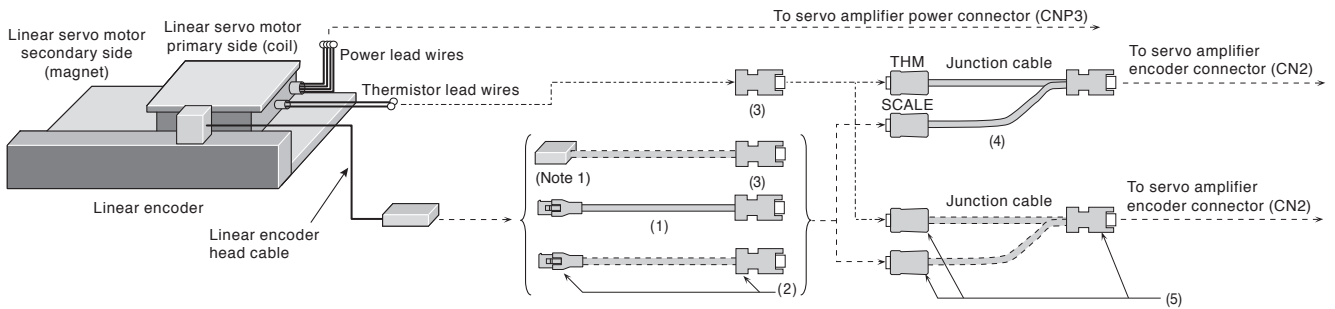
- Notes: 1. Contact the relevant linear encoder manufacturers for connectors to connect with the head cables.
- 2. Refer to "Products on the Market for Linear Servo Motors" in this catalog for these connectors.
- 3. Cables drawn with dashed lines need to be fabricated by users. Refer to "Linear Servo Motor User's Manual" when fabricating the cables.

Configuration Example for Linear Servo Motors (Note 3)

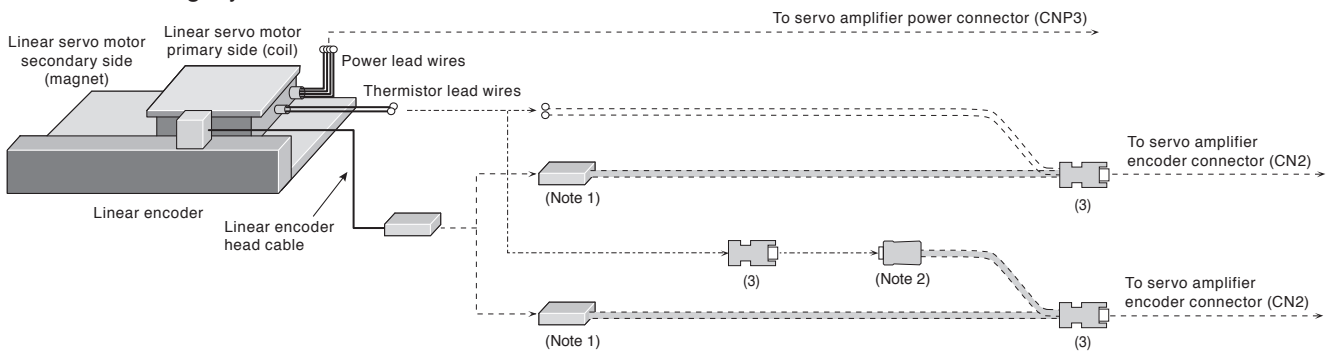
G-RJ A-RJ

MR-J5-G-RJ/A-RJ and LM-H3/LM-K2/LM-U2 series with a serial linear encoder

●When using a junction cable

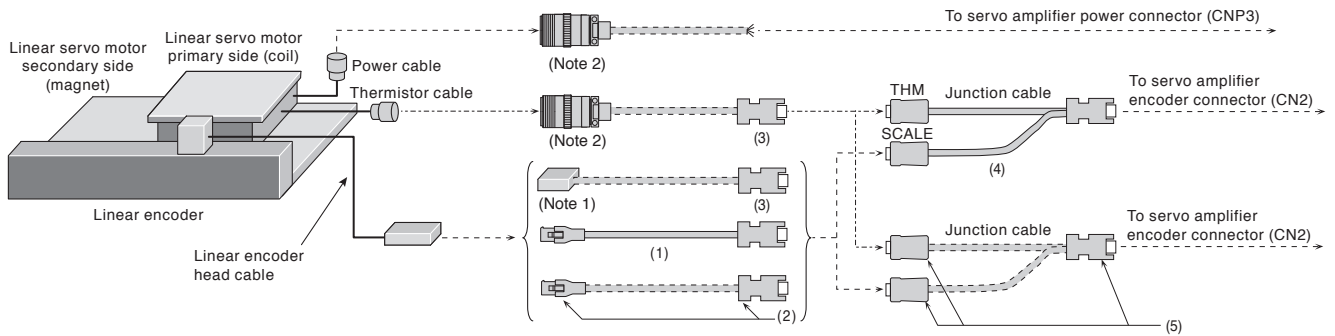


●When not using a junction cable

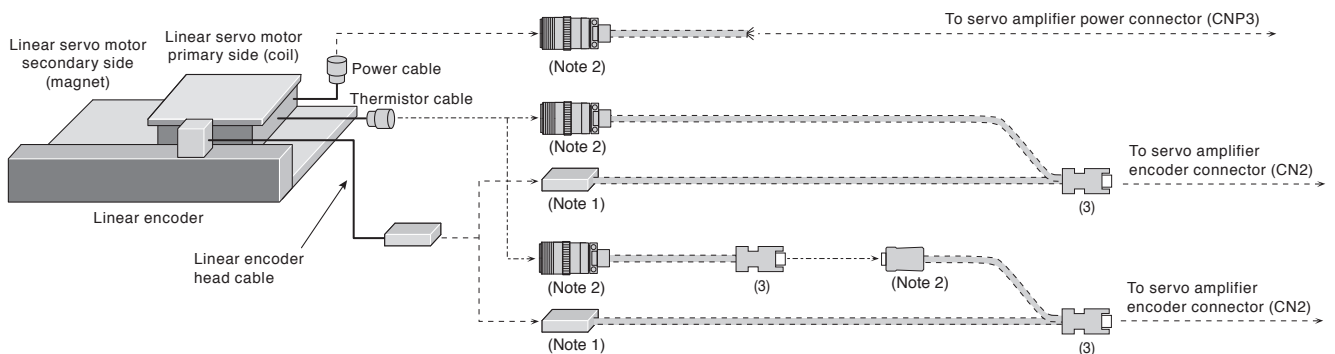


MR-J5-G-RJ/A-RJ and LM-F series with a serial linear encoder

●When using a junction cable



●When not using a junction cable



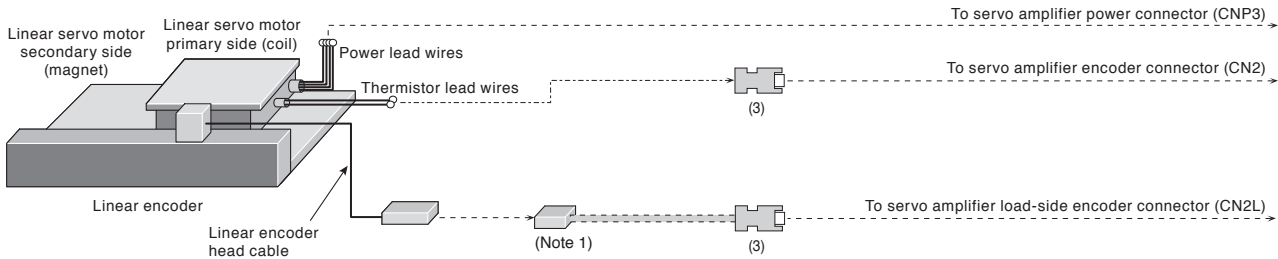
- Notes: 1. Contact the relevant linear encoder manufacturers for connectors to connect with the head cables.
- 2. Refer to "Products on the Market for Linear Servo Motors" in this catalog for these connectors.
- 3. Cables drawn with dashed lines need to be fabricated by users. Refer to "Linear Servo Motor User's Manual" when fabricating the cables.

Common Specifications
Servo System Controllers
Servo Amplifiers
Rotary Servo Motors
Linear Servo Motors
Direct Drive Motors
Options/Peripheral Equipment
LV/S/Wires
Product List
Precautions
Support

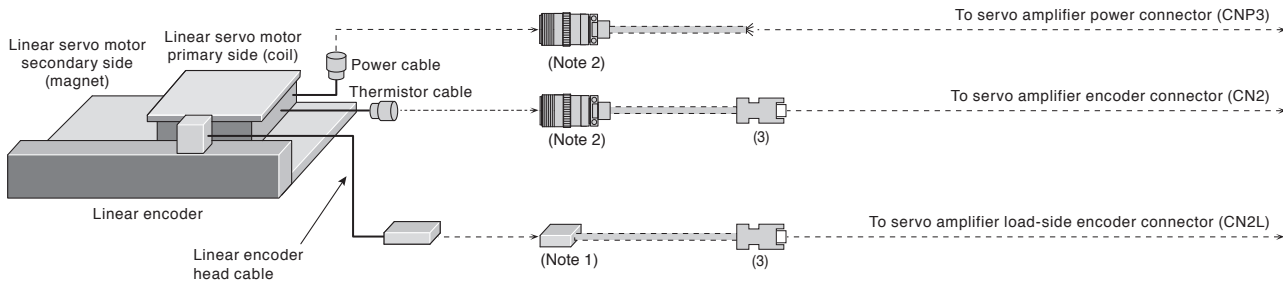
Configuration Example for Linear Servo Motors (Note 3)

G-RJ A-RJ

MR-J5-G-RJ/A-RJ and LM-H3/LM-K2/LM-U2 series with an A/B/Z-phase differential output type linear encoder



MR-J5-G-RJ/A-RJ and LM-F series with an A/B/Z-phase differential output type linear encoder



- Notes:
1. Contact the relevant linear encoder manufacturers for connectors to connect with the head cables.
 2. Refer to "Products on the Market for Linear Servo Motors" in this catalog for these connectors.
 3. Cables drawn with dashed lines need to be fabricated by users. Refer to "Linear Servo Motor User's Manual" when fabricating the cables.

Configuration Example for Linear Servo Motors (Note 2)

G

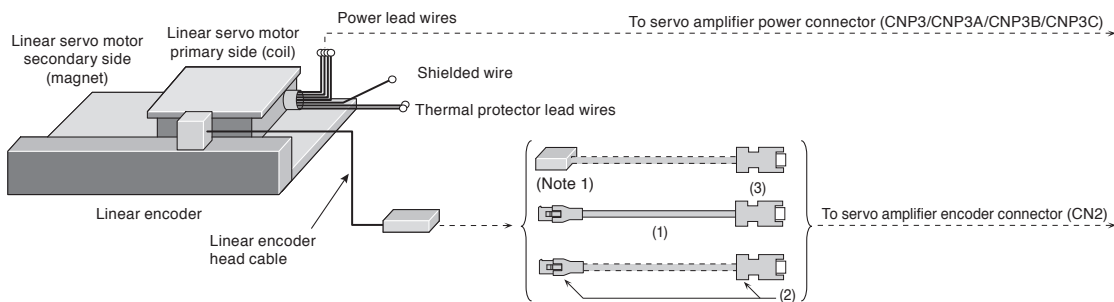
G-RJ

WG

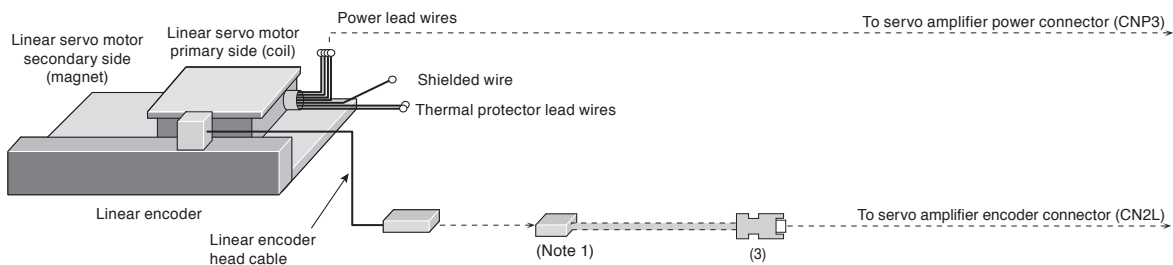
A

A-RJ

MR-J5-G(-RJ)/A(-RJ) or MR-J5W_-G, and LM-AJ series with a serial linear encoder



MR-J5-G-RJ/A-RJ and LM-AJ series with an A/B/Z-phase differential output type linear encoder



- Notes: 1. Contact the relevant linear encoder manufacturers for connectors to connect with the head cables.
2. Cables drawn with dashed lines need to be fabricated by users. Refer to "Linear Servo Motor User's Manual" when fabricating the cables.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

Product List

Precautions




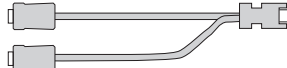

Support

Options/Peripheral Equipment

Cables and Connectors for Linear Servo Motors

Refer to "Details of Option Connectors for Servo Motors" in this catalog for the detailed models.

Encoder cables are not subject to European Low Voltage Directive (50 V AC to 1000 V AC and 75 V DC to 1500 V DC).

No.	Item	Application	Bending life (Note 6)	Cable length	Model	Description/IP rating (Note 1)
(1)	Encoder cable (Note 3, 4)	For connecting a linear encoder	Long bending life	2 m	MR-EKCBL2M-H	Junction connector Servo amplifier connector  IP20
				5 m	MR-EKCBL5M-H	
(2)	Encoder connector set (Note 2, 3)	For connecting a linear encoder	-	-	MR-ECNM	Junction connector Servo amplifier connector  IP20 Applicable cable Wire size: AWG 26 to 22 Cable OD: 7 mm to 9 mm
(3)	Encoder connector set	For connecting a linear encoder or a thermistor	-	-	MR-J3CN2	Servo amplifier connector 
(4)	Junction cable for linear servo motors (Note 5)	For branching a thermistor	Standard	0.3 m	MR-J4THCBL03M	Junction connector Servo amplifier connector 
(5)	Connector set	For branching a thermistor	-	-	MR-J3THMCN2	Junction connector Servo amplifier connector 

- Notes:
1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo motor. If the IP rating of the servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.
 2. The crimping tool (91529-1) manufactured by TE Connectivity Ltd. Company is required. Contact the manufacturer directly.
 3. Use MR-EKCBL_M-H or MR-ECNM to connect to an output cable for AT343A, AT543A-SC or AT545A-SC scales manufactured by Mitutoyo Corporation.
 4. For unlisted lengths of the cables, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)
 5. Servo system will not operate correctly when the junction cables for fully closed loop control and for linear servo motors are used mistakenly or interchangeably. Make sure of the model before placing an order.
 6. Long bending life cables and standard cables are for moving parts and fixed parts respectively.

Configuration Example for Direct Drive Motors (Note 1)

G

G-RJ

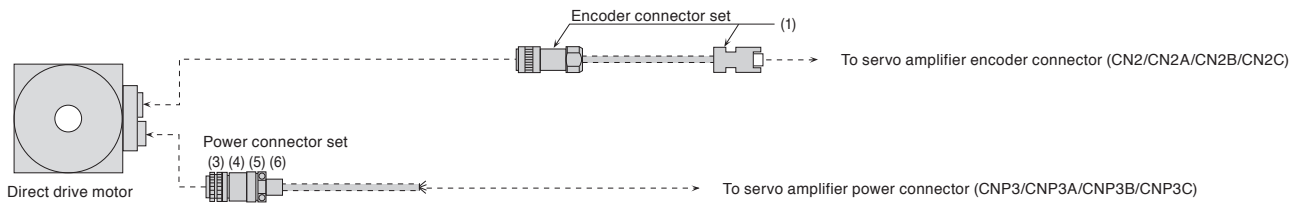
WG

A

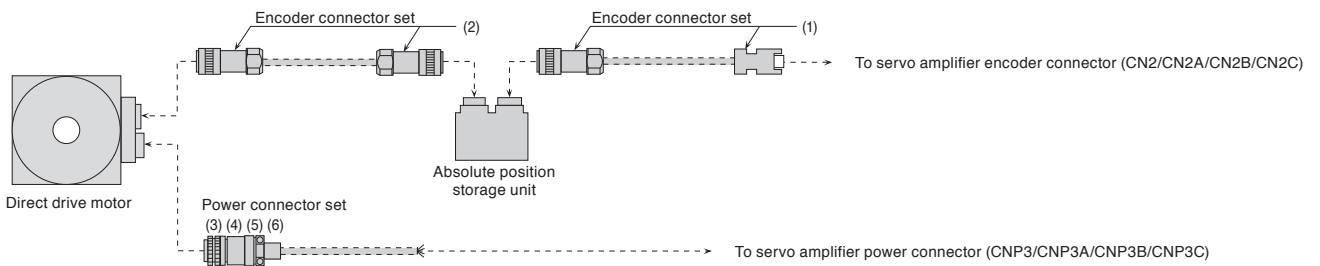
A-RJ

TM-RG2M/TM-RU2M/TM-RFM Series

● Incremental system



● Absolute position detection system



Notes: 1. Cables drawn with dashed lines need to be fabricated by users. Refer to "Direct Drive Motor User's Manual" when fabricating the cables.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

Product List









Precautions

Support

Options/Peripheral Equipment














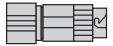
Cables and Connectors for Direct Drive Motors

Refer to "Details of Option Connectors for Servo Motors" in this catalog for the detailed models.

No.	Item	Application	Bending life	Cable length	Model	Description/IP rating ^(Note 1)
(1)	Encoder connector set	For TM-RG2M/ TM-RU2M/TM-RFM (for connecting a direct drive motor and a servo amplifier, or an absolute position storage unit and a servo amplifier)	-	-	MR-J3DDCNS	Encoder connector or absolute position storage unit connector  IP67 Servo amplifier connector  Applicable cable Wire size: 0.25 mm ² to 0.5 mm ² (AWG 23 to 20) Cable OD: 7.8 mm to 8.2 mm
(2)	Encoder connector set	For TM-RG2M/ TM-RU2M/TM-RFM (for connecting a direct drive motor and an absolute position storage unit)	-	-	MR-J3DDSPS	Encoder connector  IP67 Absolute position storage unit connector  IP67 Applicable cable Wire size: 0.25 mm ² to 0.5 mm ² (AWG 23 to 20) Cable OD: 7.8 mm to 8.2 mm
(3)	Power connector set ^(Note 2)	For TM-RG2M_, TM-RU2M_, TM-RFM_C20, and TM-RFM_E20	-	-	MR-PWCNF	Power connector  IP67 Applicable cable Wire size: 0.3 mm ² to 1.25 mm ² (AWG 22 to 16) Cable OD: 8.3 mm to 11.3 mm
(4)	Power connector set ^(Note 2)	For TM-RFM_G20	-	-	MR-PWCNS4	Power connector  IP67 Applicable cable Wire size: 2 mm ² to 3.5 mm ² (AWG 14 to 12) Cable OD: 10.5 mm to 14.1 mm
(5)	Power connector set ^(Note 2)	For TM-RFM040J10 and TM-RFM120J10	-	-	MR-PWCNS5	Power connector  IP67 Applicable cable Wire size: 5.5 mm ² to 8 mm ² (AWG 10 to 8) Cable OD: 12.5 mm to 16 mm
(6)	Power connector set ^(Note 2)	For TM-RFM240J10	-	-	MR-PWCNS3	Power connector  IP67 Applicable cable Wire size: 14 mm ² to 22 mm ² (AWG 6 to 4) Cable OD: 22 mm to 23.8 mm

- Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo motor/absolute position storage unit. If the IP rating of the servo motor/absolute position storage unit differs from that of these connectors, overall IP rating depends on the lowest of all.
2. For fabricating cables with these connectors, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION.
(Email: osb.webmaster@melsc.jp)

Details of Option Connectors for Servo Motors

Model	Servo motor connector	Servo amplifier connector
MR-AEPB2CBL_M-A1-H MR-AEPB2CBL_M-A1-L MR-AEPB2CBL_M-A2-H MR-AEPB2CBL_M-A2-L MR-AEP2CBL_M-A1-H MR-AEP2CBL_M-A1-L MR-AEP2CBL_M-A2-H MR-AEP2CBL_M-A2-L	 Connector set: MT50W-8D/2D4ES-CVLD(7.5) Contact for power supply: MT50E-1820SCFA Contact for signal: MT50D-2224SCFA (Hirose Electric Co., Ltd.)	 Connector set: 54599-1016 (Molex, LLC) or Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M)
MR-AEPB2CBL_M-A5-H MR-AEPB2CBL_M-A5-L MR-AEP2CBL_M-A5-H MR-AEP2CBL_M-A5-L	 Connector set: MT50W-8D/2D4ES-CVSD(7.5) Contact for power supply: MT50E-1820SCFA Contact for signal: MT50D-2224SCFA (Hirose Electric Co., Ltd.)	 Connector set: 54599-1016 (Molex, LLC) or Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M)
MR-AEPB2J10CBL03M-A1-L MR-AEPB2J10CBL03M-A2-L MR-AEP2J10CBL03M-A1-L MR-AEP2J10CBL03M-A2-L	 Connector set: MT50W-8D/2D4ES-CVLD(7.5) Contact for power supply: MT50E-1820SCFA Contact for signal: MT50D-2224SCFA (Hirose Electric Co., Ltd.)	 Contact: 170361-4 Housing: 1-172169-9 Cable clamp: 316454-1 (TE Connectivity Ltd. Company)
MR-AEPB2J10CBL03M-A5-L MR-AEP2J10CBL03M-A5-L	 Connector set: MT50W-8D/2D4ES-CVSD(7.5) Contact for power supply: MT50E-1820SCFA Contact for signal: MT50D-2224SCFA (Hirose Electric Co., Ltd.)	 Contact: 170361-4 Housing: 1-172169-9 Cable clamp: 316454-1 (TE Connectivity Ltd. Company)
MR-AEKCBL_M-H MR-AEKCBL_M-L	 Housing: 1-172161-9 Connector pin: 170359-1 (TE Connectivity Ltd. Company) or an equivalent product Cable clamp: MTI-0002 (Toa Electric Industrial Co., Ltd.)	 Connector set: 54599-1016 (Molex, LLC) or Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M)
MR-ECNM MR-EKCBL_M-H	 Housing: 1-172161-9 Connector pin: 170359-1 (TE Connectivity Ltd. Company) or an equivalent product Cable clamp: MTI-0002 (Toa Electric Industrial Co., Ltd.)	 Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or Connector set: 54599-1019 (Molex, LLC)
MR-AEPB2J20CBL03M-A1-L MR-AEPB2J20CBL03M-A2-L MR-AEP2J20CBL03M-A1-L MR-AEP2J20CBL03M-A2-L	 Connector set: MT50W-8D/2D4ES-CVLD(7.5) Contact for power supply: MT50E-1820SCFA Contact for signal: MT50D-2224SCFA (Hirose Electric Co., Ltd.)	 Cable receptacle: CMV1-CR10P-M2 (DDK Ltd.)

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/SWires













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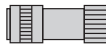







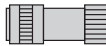
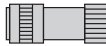


Options/Peripheral Equipment

Details of Option Connectors for Servo Motors

Model	Servo motor connector	Junction connector
MR-AEPB2J20CBL03M-A5-L MR-AEP2J20CBL03M-A5-L	 Connector set: MT50W-8D/2D4ES-CVSD(7.5) Contact for power supply: MT50E-1820SCFA Contact for signal: MT50D-2224SCFA (Hirose Electric Co., Ltd.)	 Cable receptacle: CMV1-CR10P-M2 (DDK Ltd.)
Model	Encoder connector	Servo amplifier connector
MR-J3ENSCBL_M-H (Note 2) MR-J3ENSCBL_M-L (Note 2)	 Straight plug: CMV1-SP10S-M1 Socket contact: CMV1-#22ASC-C1-100 (DDK Ltd.)	 Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or Connector set: 54599-1019 (Molex, LLC)
Model	Junction connector/encoder connector	Servo amplifier connector
MR-AENSCBL_M-H (Note 2) MR-AENSCBL_M-L (Note 2)	 Straight plug: CMV1-SP10S-M2 Socket contact: CMV1-#22ASC-S1-100 (DDK Ltd.)	 Connector set: 54599-1016 (Molex, LLC) or Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M)
Model	Junction connector/encoder connector	Servo amplifier connector
MR-J3SCNS (Note 1, 2, 3)	 Straight plug: CMV1-SP10S-M2 Socket contact: CMV1-#22ASC-S1-100 (DDK Ltd.)	 Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or Connector set: 54599-1019 (Molex, LLC)
Model	Servo motor connector	Servo amplifier connector
MR-AEPB1CBL_M-A1-H MR-AEPB1CBL_M-A1-L MR-AEPB1CBL_M-A2-H MR-AEPB1CBL_M-A2-L MR-AEP1CBL_M-A1-H MR-AEP1CBL_M-A1-L MR-AEP1CBL_M-A2-H MR-AEP1CBL_M-A2-L	 Connector set: MT50W-8D/2D4ES-CVL(11.9) Contact for power supply: MT50E-1820SCFA Contact for signal: MT50D-2224SCFA (Hirose Electric Co., Ltd.)	 Connector set: 54599-1016 (Molex, LLC) or Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M)
Model	Servo motor connector	Servo amplifier connector
MR-AEPB1CBL_M-A5-H MR-AEPB1CBL_M-A5-L MR-AEP1CBL_M-A5-H MR-AEP1CBL_M-A5-L	 Connector set: MT50W-8D/2D4ES-CVS(11.9) Contact for power supply: MT50E-1820SCFA Contact for signal: MT50D-2224SCFA (Hirose Electric Co., Ltd.)	 Connector set: 54599-1016 (Molex, LLC) or Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M)

- Notes: 1. Cable clamps and bushings for cable OD of 5.5 mm to 7.5 mm and of 7.0 mm to 9.0 mm are included in the set.
 2. Some cables or connector sets may contain the connectors of different shapes. However, these connectors are all usable.
 3. The connector set contains a plug and contacts. Using contacts for other plugs may damage the connector. Use the enclosed contacts.

Details of Option Connectors for Servo Motors

Model	Encoder connector	Servo amplifier connector
MR-ENCNS2 (Note 2, 3)	 Straight plug: CMV1S-SP10S-M2 Socket contact: CMV1-#22ASC-S1-100 (DDK Ltd.)	 Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or Connector set: 54599-1019 (Molex, LLC)
MR-J3SCNSA (Note 1, 2, 3)	 Angle plug: CMV1-AP10S-M2 Socket contact: CMV1-#22ASC-S1-100 (DDK Ltd.)	 Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or Connector set: 54599-1019 (Molex, LLC)
MR-ENCNS2A (Note 2, 3)	 Angle plug: CMV1S-AP10S-M2 Socket contact: CMV1-#22ASC-S1-100 (DDK Ltd.)	 Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or Connector set: 54599-1019 (Molex, LLC)
MR-APWCNS4	 Power connector	Plug: JL10-6A18-10SE-EB (straight) Cable clamp: JL04-18CK(13)-R (Japan Aviation Electronics Industry, Limited)
MR-APWCNS5	 Power connector	Plug: JL10-6A22-22SE-EB (straight) Cable clamp: JL04-2022CK(14)-R (Japan Aviation Electronics Industry, Limited)
MR-BKCNS1 (Note 1, 2)	 Electromagnetic brake connector	Straight plug: CMV1-SP2S-L Socket contact: CMV1-#22BSC-S2-100 (DDK Ltd.)
MR-BKCNS2 (Note 2)	 Electromagnetic brake connector	Straight plug: CMV1S-SP2S-L Socket contact: CMV1-#22BSC-S2-100 (DDK Ltd.)
MR-BKCNS1A (Note 1, 2)	 Electromagnetic brake connector	Angle plug: CMV1-AP2S-L Socket contact: CMV1-#22BSC-S2-100 (DDK Ltd.)
MR-BKCNS2A (Note 2)	 Electromagnetic brake connector	Angle plug: CMV1S-AP2S-L Socket contact: CMV1-#22BSC-S2-100 (DDK Ltd.)

- Notes: 1. Some cables or connector sets may contain the connectors of different shapes. However, these connectors are all usable.
 2. The connector set contains a plug and contacts. Using contacts for other plugs may damage the connector. Use the enclosed contacts.
 3. Cable clamps and bushings for cable OD of 5.5 mm to 7.5 mm and of 7.0 mm to 9.0 mm are included in the set.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LVSWires












Product List

Precautions

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Options/Peripheral Equipment

Details of Option Connectors for Servo Motors

Model	Servo amplifier connector	
MR-J3CN2	 Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M)	or Connector set: 54599-1019 (Molex, LLC)
Model	Junction connector	Servo amplifier connector
MR-J4FCCBL03M MR-J4THCBL03M MR-J3THMCN2	 Plug: 36110-3000FD Shell kit: 36310-F200-008 (3M)	 Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M)
Model	Encoder connector/absolute position storage unit connector	Servo amplifier connector
MR-J3DDCNS	 Plug: RM15WTPZK-12S Cord clamp: JR13WCCA-8(72) (Hirose Electric Co., Ltd.)	 Receptacle: 36210-0100PL Shell kit: 36310-3200-008 (3M) or Connector set: 54599-1019 (Molex, LLC)
Model	Encoder connector	Absolute position storage unit connector
MR-J3DDSPS	 Plug: RM15WTPZK-12S Cord clamp: JR13WCCA-8(72) (Hirose Electric Co., Ltd.)	 Plug: RM15WTPZ-12P(72) Cord clamp: JR13WCCA-8(72) (Hirose Electric Co., Ltd.)
Model	Power connector	
MR-PWCNF	 Plug: CE05-6A14S-2SD-D (straight) (DDK Ltd.) Cable clamp: YSO14-9 to 11 (Daiwa Dengyo Co., Ltd.)	
Model	Power connector	
MR-PWCNS4	 Plug: CE05-6A18-10SD-D-BSS (straight) Cable clamp: CE3057-10A-1-D (DDK Ltd.)	
Model	Power connector	
MR-PWCNS5	 Plug: CE05-6A22-22SD-D-BSS (straight) Cable clamp: CE3057-12A-1-D (DDK Ltd.)	
Model	Power connector	
MR-PWCNS3	 Plug: CE05-6A32-17SD-D-BSS (straight) Cable clamp: CE3057-20A-1-D (DDK Ltd.)	

Products on the Market for Rotary Servo Motors

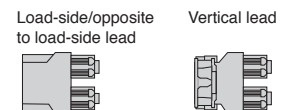
Contact the relevant manufacturers directly.

When fabricating a cable with the following connectors, refer to the relevant manufacturers' instruction manuals for wiring and assembling procedures.

Encoder connector (servo amplifier side)

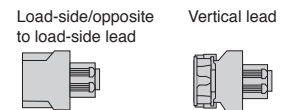


Application	Connector (3M)
Servo amplifier CN2 connector	Receptacle: 36210-0100PL Shell kit: 36310-3200-008
	Connector (Molex, LLC)
	54599-1019 (gray)
	54599-1016 (black)



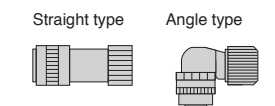
Connector for HK-KT series (for dual cable type) **Rotary**

Applicable servo motor	IP rating ^(Note 1)	Connector set (Hirose Electric Co., Ltd.)		Contact (Hirose Electric Co., Ltd.)	Applicable cable example
		Cable direction	Model		
HK-KT	IP67	In the direction of the load side/In the opposite direction of the load side	MT50W-8D/ 2D4ES-CVLD(7.5)	For power supply: MT50E-1820SCFA For signal: MT50D-2224SCFA	Refer to "Rotary Servo Motor User's Manual" for the applicable cables.
		Vertical ^(Note 3)	MT50W-8D/ 2D4ES-CVSD(7.5)		



Connector for HK-KT series (for single cable type) **Rotary**

Applicable servo motor	IP rating ^(Note 1)	Connector set (Hirose Electric Co., Ltd.)		Contact (Hirose Electric Co., Ltd.)	Applicable cable example
		Cable direction	Model		
HK-KT	IP67	In the direction of the load side/In the opposite direction of the load side	MT50W-8D/ 2D4ES-CVLD(11.9)	For power supply: MT50E-1820SCFA For signal: MT50D-2224SCFA	Refer to "Rotary Servo Motor User's Manual" for the applicable cables.
		Vertical ^(Note 3)	MT50W-8D/ 2D4ES-CVS(11.9)		



Encoder connector for HK-ST series **Rotary**

Applicable servo motor	IP rating ^(Note 1)	Connector (DDK Ltd.)				Applicable cable example
		Type	Type of connection	Plug	Socket contact	
HK-ST	IP67	Straight	One-touch connection type	CMV1-SP10S-M1	Select a solder or press bonding type. (Refer to the table below.)	5.5 to 7.5
				CMV1-SP10S-M2		7.0 to 9.0
			Screw type	CMV1S-SP10S-M1		5.5 to 7.5
				CMV1S-SP10S-M2		7.0 to 9.0
		Angle	One-touch connection type	CMV1-AP10S-M1		5.5 to 7.5
				CMV1-AP10S-M2		7.0 to 9.0
			Screw type	CMV1S-AP10S-M1		5.5 to 7.5
				CMV1S-AP10S-M2		7.0 to 9.0

Contact	Socket contact (DDK Ltd.)	Wire size ^(Note 2)
Solder type	CMV1-#22ASC-S1-100	0.5 mm ² (AWG 20) or smaller
Press bonding type	CMV1-#22ASC-C1-100	0.2 mm ² to 0.5 mm ² (AWG 24 to 20) Crimping tool (357J-53162T) is required.
	CMV1-#22ASC-C2-100	0.08 mm ² to 0.2 mm ² (AWG 28 to 24) Crimping tool (357J-53163T) is required.

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo motor. If the IP rating of the servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

2. The wire size shows wiring specifications of the connector.

3. When a vertically mounted cable is led out, the lock lever of the connector must be on the load side.

Rotary Rotary servo motor **Linear** Linear servo motor **Direct** Direct drive motor

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LVSWires

Product List

Precautions

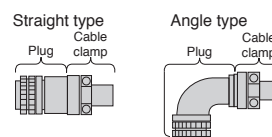
Support

Options/Peripheral Equipment

Products on the Market for Rotary Servo Motors

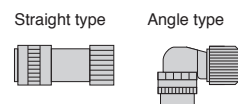
Contact the relevant manufacturers directly.

When fabricating a cable with the following connectors, refer to the relevant manufacturers' instruction manuals for wiring and assembling procedures.



Power connector for HK-ST series (Note 3) **Rotary**

Applicable servo motor	IP rating <small>(Note 1)</small>	Plug <small>(Japan Aviation Electronics Industry, Limited)</small>			Cable clamp <small>(Japan Aviation Electronics Industry, Limited)</small>	Applicable cable example	
		Type	Type of connection	Model		Wire size <small>(Note 2)</small>	Cable OD [mm]
HK-ST52(4)W, 102(4)W, 172(4)W, 202(4)AW, 302(4)W	IP67	Straight	One-touch connection type	JL10-6A18-10SE-EB	JL04-18CK(10)-R	3.5 mm ² (AWG 12) or smaller	8 to 11
				JL04-18CK(13)-R	11 to 14.1		
			Screw type	JL04V-6A18-10SE-EB-R	JL04-18CK(10)-R		8 to 11
				JL04-18CK(13)-R	11 to 14.1		
		Angle	One-touch connection type	JL10-8A18-10SE-EB	JL04-18CK(10)-R		8 to 11
				JL04-18CK(13)-R	11 to 14.1		
			Screw type	JL04V-8A18-10SE-EBH-R	JL04-18CK(10)-R		8 to 11
				JL04-18CK(13)-R	11 to 14.1		
HK-ST202(4)W, 352(4)W, 502(4)W, 702(4)W	IP67	Straight	One-touch connection type	JL10-6A22-22SE-EB	JL04-2022CK(12)-R	8 mm ² (AWG 8) or smaller	9.5 to 13
				JL04-2022CK(14)-R	12.9 to 16		
			Screw type	JL04V-6A22-22SE-EB-R	JL04-2022CK(12)-R		9.5 to 13
				JL04-2022CK(14)-R	12.9 to 16		
		Angle	One-touch connection type	JL10-8A22-22SE-EB	JL04-2022CK(12)-R		9.5 to 13
				JL04-2022CK(14)-R	12.9 to 16		
			Screw type	JL04V-8A22-22SE-EBH-R	JL04-2022CK(12)-R		9.5 to 13
				JL04-2022CK(14)-R	12.9 to 16		



Electromagnetic brake connector for HK-ST series **Rotary**

Applicable servo motor	IP rating <small>(Note 1)</small>	Connector (DDK Ltd.)				Applicable cable example
		Type	Type of connection	Plug	Socket contact	
HK-ST	IP67	Straight	One-touch connection type	CMV1-SP2S-S	Select a solder or press bonding type. <small>(Refer to the table below.)</small>	4.0 to 6.0
				CMV1-SP2S-M1		5.5 to 7.5
				CMV1-SP2S-M2		7.0 to 9.0
				CMV1-SP2S-L		9.0 to 11.6
			Screw type	CMV1S-SP2S-S		4.0 to 6.0
				CMV1S-SP2S-M1		5.5 to 7.5
				CMV1S-SP2S-M2		7.0 to 9.0
				CMV1S-SP2S-L		9.0 to 11.6
		Angle	One-touch connection type	CMV1-AP2S-S		4.0 to 6.0
				CMV1-AP2S-M1		5.5 to 7.5
				CMV1-AP2S-M2		7.0 to 9.0
				CMV1-AP2S-L		9.0 to 11.6
			Screw type	CMV1S-AP2S-S		4.0 to 6.0
				CMV1S-AP2S-M1		5.5 to 7.5
				CMV1S-AP2S-M2		7.0 to 9.0
				CMV1S-AP2S-L		9.0 to 11.6
Contact		Socket contact (DDK Ltd.)		Wire size <small>(Note 2)</small>		
Solder type		CMV1-#22BSC-S2-100		1.25 mm ² (AWG 16) or smaller		
Press bonding type		CMV1-#22BSC-C3-100		0.5 mm ² to 1.25 mm ² (AWG 20 to 16) Crimping tool (357J-53164T) is required.		

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo motor. If the IP rating of the servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

2. The wire size shows wiring specifications of the connector. Refer to "Selection Example in HIV Wires for Servo Motors" in this catalog for examples of wire size selection.

3. Connectors for HK-ST152G1/G1H/G5/G7 geared servo motors are the same as those for HK-ST172W.

Rotary Rotary servo motor **Linear** Linear servo motor **Direct** Direct drive motor

Products on the Market for Linear Servo Motors

Contact the relevant manufacturers directly.

When fabricating a cable with the following connectors, refer to the relevant manufacturers' instruction manuals for wiring and assembling procedures.

Thermistor junction connector for LM-H3/LM-K2/LM-U2/LM-F series **Linear**



Applicable servo motor	IP rating ^(Note 1)	Connector (3M)		Applicable cable example
		Plug	Shell kit	
LM-H3/ LM-K2/ LM-U2/ LM-F	-	36110-3000FD	36310-F200-008	Wire size: 0.3 mm ² (AWG 22) or smaller Cable OD: 7 mm to 9 mm

Thermistor connector for LM-F series **Linear**



Applicable servo motor	IP rating ^(Note 1)	Cable receptacle (DDK Ltd.)	Cable clamp (DDK Ltd.)	Applicable cable example
LM-F	-	D/MS3101A14S-9S	D/MS3057A-6A	Wire size: 0.3 mm ² to 1.25 mm ² (AWG 22 to 16) Cable OD: 7.9 mm or smaller

Power connector for LM-F series **Linear**



Applicable servo motor	IP rating ^(Note 1)	Cable receptacle (DDK Ltd.)	Cable clamp (DDK Ltd.)	Applicable cable example	
				Wire size ^(Note 2)	Cable OD [mm]
LM-FP2B, 2D, 2F	-	D/MS3101A18-10S	D/MS3057-10A	2 mm ² to 3.5 mm ² (AWG 14 to 12)	14.3 or smaller (bushing ID)
LM-FP4B, 4D	-	D/MS3101A24-22S	D/MS3057-16A	5.5 mm ² to 8 mm ² (AWG 10 to 8)	19.1 or smaller (bushing ID)

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo motor. If the IP rating of the servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.

2. The wire size shows wiring specifications of the connector. Refer to "Selection Example in HIV Wires for Servo Motors" in this catalog for examples of wire size selection.

Options/Peripheral Equipment

Products on the Market for Direct Drive Motors

Contact the relevant manufacturers directly.

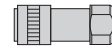
When fabricating a cable with the following connectors, refer to the relevant manufacturers' instruction manuals for wiring and assembling procedures.

Encoder connector for TM-RG2M/TM-RU2M/TM-RFM series and absolute position storage unit connector (servo amplifier side) **Direct**



Applicable servo motor	Application	IP rating (Note 1)	Plug (Hirose Electric Co., Ltd.)			Applicable cable example
			Type	Plug	Cord clamp	
TM-RG2M/ TM-RU2M/ TM-RFM	For an encoder or absolute position storage unit (servo amplifier side)	IP67	Straight	RM15WTPZK-12S	JR13WCCA-8(72)	Wire size: 0.5 mm ² (AWG 20) or smaller Cable OD: 7.8 mm to 8.2 mm Wire example: Vinyl jacket cable 20276 VSVPAWG#23 × 6P KB-0492 Bando Densen Co., Ltd. (Note 2)

Encoder connector for TM-RG2M/TM-RU2M/TM-RFM series and absolute position storage unit connector (encoder side) **Direct**



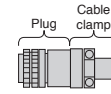
Applicable servo motor	Application	IP rating (Note 1)	Plug (Hirose Electric Co., Ltd.)			Applicable cable example
			Type	Plug	Cord clamp	
TM-RG2M/ TM-RU2M/ TM-RFM	For an absolute position storage unit (encoder side)	IP67	Straight	RM15WTPZ-12P(72)	JR13WCCA-8(72)	Wire size: 0.5 mm ² (AWG 20) or smaller Cable OD: 7.8 mm to 8.2 mm Wire example: Vinyl jacket cable 20276 VSVPAWG#23 × 6P KB-0492 Bando Densen Co., Ltd. (Note 2)

- Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo motor/absolute position storage unit. If the IP rating of the servo motor/absolute position storage unit differs from that of these connectors, overall IP rating depends on the lowest of all.
2. Contact Toa Electric Industrial Co., Ltd.

Products on the Market for Direct Drive Motors

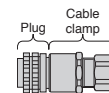
Contact the relevant manufacturers directly.

When fabricating a cable with the following connectors, refer to the relevant manufacturers' instruction manuals for wiring and assembling procedures.



Power connector for TM-RFM series **Direct**

Applicable servo motor	IP rating ^(Note 1)	Plug (with backshell) (DDK Ltd.)		Cable clamp (DDK Ltd.)		Applicable cable example	
		Type	Model	Model	Wire size ^(Note 2)	Cable OD [mm]	
TM-RFM012G20, 048G20, 072G20	IP67	Straight	CE05-6A18-10SD-D-BSS	CE3057-10A-2-D	2 mm ² to 3.5 mm ² (AWG 14 to 12)	8.5 to 11	
				CE3057-10A-1-D			10.5 to 14.1
D/MS3106B18-10S	D/MS3057-10A			2 mm ² to 3.5 mm ² (AWG 14 to 12)	14.3 or smaller (bushing ID)		
TM-RFM040J10, 120J10	IP67			CE05-6A22-22SD-D-BSS	CE3057-12A-2-D	5.5 mm ² to 8 mm ² (AWG 10 to 8)	9.5 to 13
			CE3057-12A-1-D		12.5 to 16		
D/MS3106B22-22S	D/MS3057-12A		5.5 mm ² to 8 mm ² (AWG 10 to 8)		15.9 or smaller (bushing ID)		
TM-RFM240J10	IP67		CE05-6A32-17SD-D-BSS		CE3057-20A-1-D	14 mm ² to 22 mm ² (AWG 6 to 4)	22 to 23.8
				D/MS3106B32-17S	D/MS3057-20A		



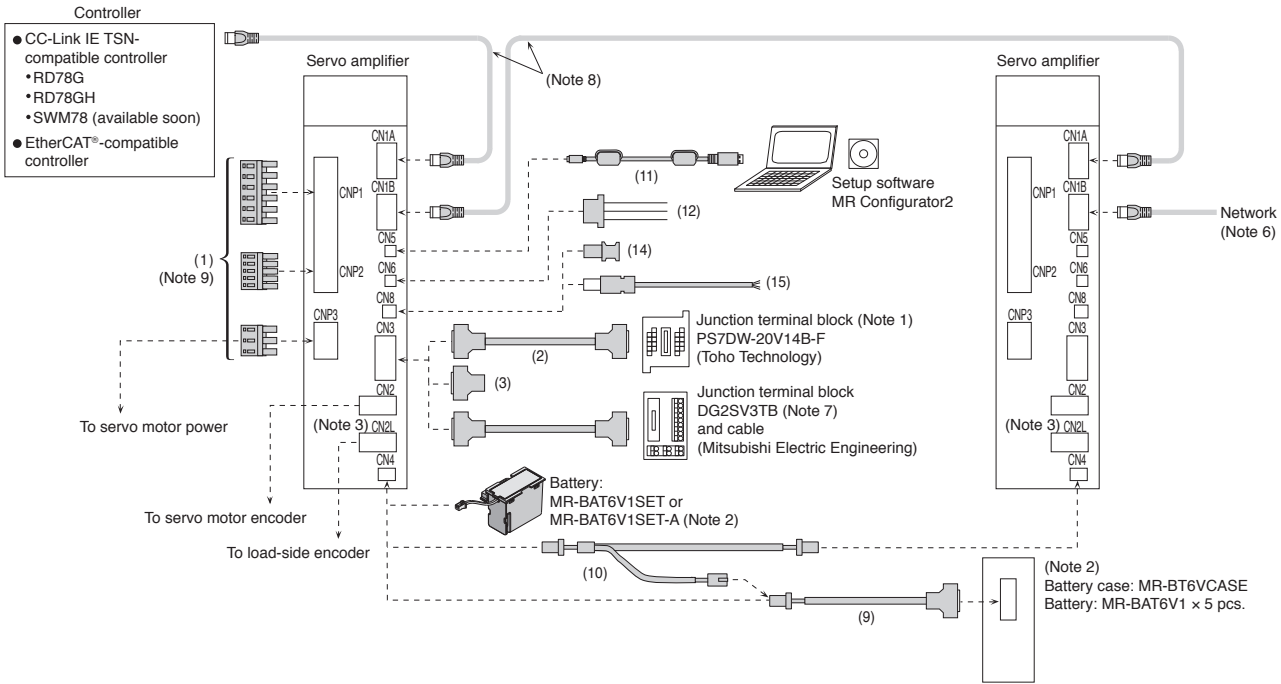
Power connector for TM-RG2M/TM-RU2M/TM-RFM series **Direct**

Applicable servo motor	IP rating ^(Note 1)	Plug (DDK Ltd.)	Cable clamp (with backshell)			Applicable cable example	
			Type	Model	Manufacturer	Wire size ^(Note 2)	Cable OD [mm]
TM-RG2M_, TM-RU2M_, TM-RFM002C20, 004C20, 006C20, 006E20, 012E20, 018E20	IP67	CE05-6A14S-2SD-D	Straight	ACS-08RL-MS14F	Nippon Flex Co., Ltd.	0.3 mm ² to 1.25 mm ² (AWG 22 to 16)	4 to 8
				ACS-12RL-MS14F			8 to 12
				YSO14-5 to 8	Daiwa Dengyo Co., Ltd.		5 to 8.3
				YSO14-9 to 11			8.3 to 11.3
-	D/MS3106B14S-2S	Straight	D/MS3057-6A	DDK Ltd.	0.3 mm ² to 1.25 mm ² (AWG 22 to 16)	7.9 or smaller (bushing ID)	

Notes: 1. The IP rating indicated is for the connector's protection against ingress of dust and water when coupled to a servo motor. If the IP rating of the servo motor differs from that of these connectors, overall IP rating depends on the lowest of all.
2. The wire size shows wiring specifications of the connector. Refer to "Selection Example in HIV Wires for Servo Motors" in this catalog for examples of wire size selection.

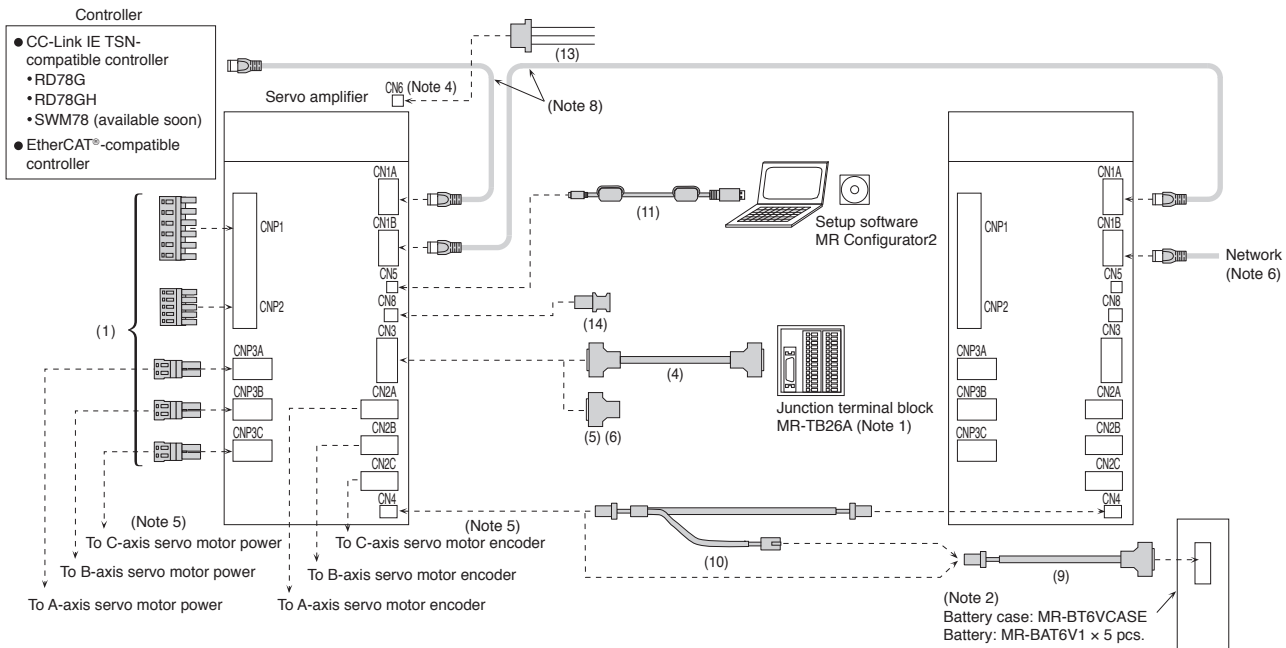
Configuration Example for MR-J5- G(-RJ)

G G-RJ



Configuration Example for MR-J5W2- G/MR-J5W3- G

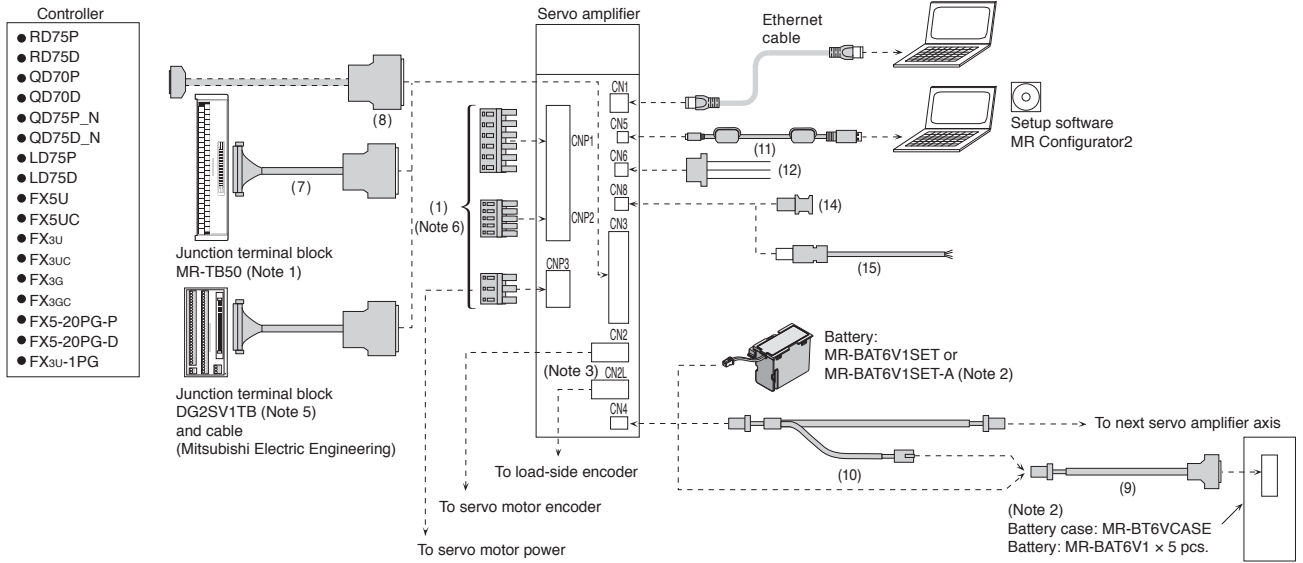
WG



- Notes:
1. Refer to "Junction Terminal Block" in this catalog.
 2. The battery, or the battery and the battery case are required to configure an absolute position detection system with a direct drive motor. Refer to "Battery" or "Battery Case and Battery" in this catalog.
 3. CN2L connector is available for MR-J5-G-RJ servo amplifiers.
 4. MR-J5W2-G/MR-J5W3-G servo amplifiers have CN6 connector on the top of the unit.
 5. CNP3C and CN2C connectors are available for MR-J5W3-G servo amplifiers.
 6. When branching off CC-Link IE TSN (synchronous communication function) with a switching hub, use a switching hub (Class B) recommended by CC-Link Partner Association. When a switching hub (Class A) is used, there are restrictions on the topologies to be used. Refer to "MELSEC iQ-R Motion Module User's Manual (Startup)" for details.
 7. Refer to p. 7-40 in this catalog for details.
 8. Refer to "Ethernet Cable Specifications" in this catalog for specifications of the Ethernet cable.
 9. For MR-J5-500_ and MR-J5-700_ servo amplifiers, CNP1 connector is divided into two connectors, CNP1A (L1/L2/L3) and CNP1B (N1/P3/P4).

Configuration Example for MR-J5- _A(-RJ) (Note 4)

A A-RJ







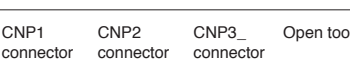
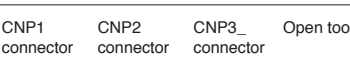
- Notes:
1. Refer to "Junction Terminal Block" in this catalog.
 2. The battery, or the battery and the battery case are required to configure an absolute position detection system with a direct drive motor. Refer to "Battery" or "Battery Case and Battery" in this catalog.
 3. CN2L connector is available for MR-J5-A-RJ servo amplifiers.
 4. Cables drawn with dashed lines need to be fabricated by users. Refer to "MR-J5 User's Manual" when fabricating the cables.
 5. Refer to p. 7-42 in this catalog for details.
 6. For MR-J5-500_ and MR-J5-700_ servo amplifiers, CNP1 connector is divided into two connectors, CNP1A (L1/L2/L3) and CNP1B (N1/P3/P4).

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Cables and Connectors for Servo Amplifiers







Refer to "Details of Option Connectors for Servo Amplifiers" in this catalog for the detailed models.

No.	Item	Application	Cable length	Model	Description
For CNP1/CNP1A/CNP1B/CNP2/CNP3/CNP3A/CNP3B/CNP3C	(1) Servo amplifier power connector set	For MR-J5-100G(-RJ) or smaller/ MR-J5-100A(-RJ) or smaller			CNP1 connector CNP2 connector CNP3 connector Open tool  Applicable wire size ^(Note 1) : AWG 18 to 14 Insulator OD: 3.9 mm or smaller
		For MR-J5-200G(-RJ)/ MR-J5-200A(-RJ)/ MR-J5-350G(-RJ)/ MR-J5-350A(-RJ)			CNP1 connector CNP2 connector CNP3 connector Open tool  CNP1/CNP3 connector Applicable wire size ^(Note 1) : AWG 16 to 10 Insulator OD: 4.7 mm or smaller CNP2 connector Applicable wire size ^(Note 1) : AWG 18 to 14 Insulator OD: 3.9 mm or smaller
		For MR-J5-500G(-RJ)/ MR-J5-500A(-RJ)/ MR-J5-700G(-RJ)/ MR-J5-700A(-RJ)	-	(Standard accessory)	CNP1A connector CNP1B connector CNP3 connector Open tool  CNP1A/CNP1B/CNP3 connector Applicable wire size ^(Note 1) : AWG 18 to 8 Insulator OD: 7.6 mm or smaller CNP2 connector Open tool  CNP2 connector Applicable wire size ^(Note 1) : AWG 18 to 14 Insulator OD: 3.9 mm or smaller
		For MR-J5W2-44G or smaller/ MR-J5W3-444G or smaller			CNP1 connector CNP2 connector CNP3_ connector Open tool  Applicable wire size ^(Note 1) : AWG 18 to 14 Insulator OD: 3.9 mm or smaller
		For MR-J5W2-77G or larger			CNP1 connector CNP2 connector CNP3_ connector Open tool  CNP1 connector Applicable wire size ^(Note 1) : AWG 16 to 10 Insulator OD: 4.7 mm or smaller CNP2, CNP3_ connector Applicable wire size ^(Note 1) : AWG 18 to 14 Insulator OD: 3.9 mm or smaller

Notes: 1. The wire size shows wiring specifications of the connector. Refer to "Selection Example in HIV Wires for Servo Motors" in this catalog for examples of wire size selection.

Cables and Connectors for Servo Amplifiers

Refer to "Details of Option Connectors for Servo Amplifiers" in this catalog for the detailed models.

No.	Item	Application	Cable length	Model	Description	
For CN3	(2)	Junction terminal block cable	For connecting MR-J5-_G(-RJ) and PS7DW-20V14B-F	0.5 m	MR-J2HBUS05M	 Servo amplifier connector Junction terminal block connector
				1 m	MR-J2HBUS1M	
				5 m	MR-J2HBUS5M	
	(3)	Connector set	For MR-J5-_G(-RJ)	-	MR-CCN1	 Servo amplifier connector
	(4)	Junction terminal block cable	For connecting MR-J5W2-_G/ MR-J5W3-_G and MR-TB26A	0.5 m	MR-TBNATBL05M	 Servo amplifier connector Junction terminal block connector
				1 m	MR-TBNATBL1M	
	(5)	Connector set (Qty: 1 pc.)	For MR-J5W2-_G/ MR-J5W3-_G	-	MR-J2CMP2	 Servo amplifier connector
	(6)	Connector set (Qty: 20 pcs.)	For MR-J5W2-_G/ MR-J5W3-_G	-	MR-ECN1	
	(7)	Junction terminal block cable	For connecting MR-J5-_A(-RJ) and MR-TB50	0.5 m	MR-J2M-CN1TBL05M	 Junction terminal block connector Servo amplifier connector
				1 m	MR-J2M-CN1TBL1M	
(8)	Connector set	For MR-J5-_A(-RJ)	-	MR-J3CN1	 Servo amplifier connector	

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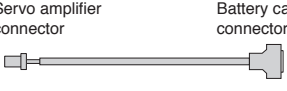
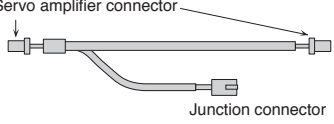




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Cables and Connectors for Servo Amplifiers

Refer to "Details of Option Connectors for Servo Amplifiers" in this catalog for the detailed models.

No.	Item	Application	Cable length	Model	Description
For CN4	(9) Battery cable	For connecting MR-J5-_G(-RJ)/ MR-J5W2-_G/ MR-J5W3-_G/ MR-J5-_A(-RJ) and MR-BT6VCASE	0.3 m	MR-BT6V1CBL03M	 Servo amplifier connector Battery case connector
			1 m	MR-BT6V1CBL1M	
For CN4	(10) Junction battery cable	For MR-J5-_G(-RJ)/ MR-J5W2-_G/ MR-J5W3-_G/ MR-J5-_A(-RJ)	0.3 m	MR-BT6V2CBL03M	 Servo amplifier connector Junction connector
			1 m	MR-BT6V2CBL1M	
For CN5	(11) Personal computer communication cable (USB cable)	For MR-J5-_G(-RJ)/ MR-J5W2-_G/ MR-J5W3-_G/ MR-J5-_A(-RJ)	3 m	MR-J3USBCBL3M	 Servo amplifier connector mini-B connector (5-pin) Personal computer connector A connector
For CN6	(12) Monitor cable	For MR-J5-_G(-RJ)/ MR-J5-_A(-RJ)	1 m	MR-ACN6CBL1M	 Servo amplifier connector
	(13) Monitor cable	For MR-J5W2-_G/ MR-J5W3-_G	1 m	MR-J3CN6CBL1M	
For CN8	(14) Short-circuit connector	For MR-J5-_G(-RJ)/ MR-J5W2-_G/ MR-J5W3-_G/ MR-J5-_A(-RJ)	-	(Standard accessory)	 This connector is required when the STO function is not used.
	(15) STO cable	For connecting MR-J3-D05 or another safety control device with MR-J5-_G(-RJ)/ MR-J5W2-_G/ MR-J5W3-_G/ MR-J5-_A(-RJ)	3 m	MR-D05UDL3M-B	 Servo amplifier connector

Ethernet Cable Specifications

Item		CC-Link IE TSN ^(Note 1, 2)	EtherCAT®
Ethernet Cable		Category 5e or higher, (double shielded/STP) straight cable	
	Standard	The cable must meet the following: • IEEE802.3 (100BASE-T) • ANSI/TIA/EIA-568-B (Category 5e)	The cable must meet the following: • IEEE802.3 (100BASE-TX) • ANSI/TIA/EIA-568-B (Category 5e)
	Connector	RJ-45 connector with shield	

Notes: 1. Use wiring parts recommended by CC-Link Partner Association for wiring the CC-Link IE TSN.
2. Cables for CC-Link IE Controller Network cannot be used with CC-Link IE TSN.

[Products on the Market]

Ethernet Cable

Item		Model	Specifications
Ethernet Cable	For indoor	SC-E5EW-S_M	_: cable length (100 m max., unit of 1 m)
	For indoor and moving part	SC-E5EW-S_M-MV	_: cable length (45 m max., unit of 1 m)
	For indoor/outdoor	SC-E5EW-S_M-L	_: cable length (100 m max., unit of 1 m)
			Double shielded cable (Category 5e)

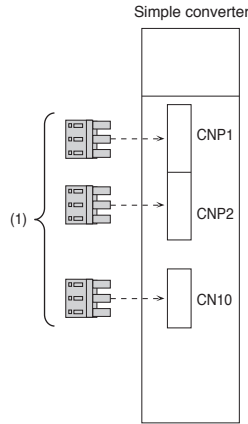
For details, please contact Mitsubishi Electric System & Service Co., Ltd. OVERSEAS SERVICE SECTION. (Email: osb.webmaster@melsc.jp)

* When using CC-Link IE TSN, refer to the website of CC-Link Partner Association for cables on the market other than above.
<https://www.cc-link.org/en/>

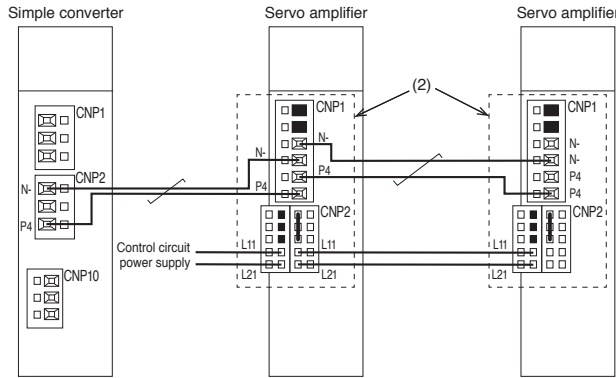
Configuration Example for MR-CM

G G-RJ WG A A-RJ

Connectors for MR-CM



Connectors for daisy chain wiring (Note 2)



Cables and Connectors for MR-CM

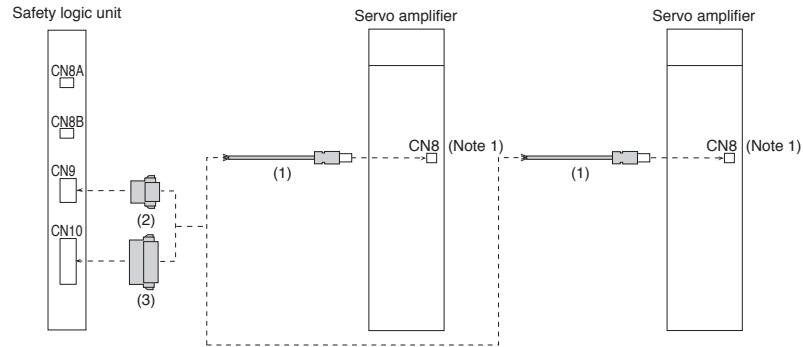
Refer to "Details of Option Connectors for MR-CM" in this catalog for the detailed models.

No.	Item	Application	Model	Description
(1)	Simple converter connector set	For MR-CM3K	(Standard accessory)	CNP1 connector CNP2 connector CNP10 connector Open tool
(2)	Daisy chain power connector	For MR-J5-100G(-RJ) or smaller/ MR-J5W2-44G or smaller/ MR-J5W3-444G or smaller/ MR-J5-100A(-RJ) or smaller	MR-J5CNP12-J1	CNP1 connector CNP2 connector
		For MR-J5-200G(-RJ)/ MR-J5W2-77G or larger/ MR-J5-200A(-RJ)	MR-J5CNP12-J2	CNP1 connector CNP2 connector

Notes: 1. The wire size shows wiring specifications of the connector. Refer to "Wires, Molded-Case Circuit Breakers, and Magnetic Contactors" in this catalog for examples of wire size selection.
 2. When mounting the servo amplifiers, follow the restrictions indicated in "MR-J5 User's Manual".

Configuration Example for MR-J3-D05

G G-RJ WG A A-RJ



Cables and Connectors for MR-J3-D05

Refer to "Details of Option Connectors for MR-J3-D05" in this catalog for the detailed models.






















No.	Item	Application	Cable length	Model	Description
For CN8	(1) STO cable	For connecting MR-J3-D05 or another safety control device with MR-J5_G(-RJ)/ MR-J5W2-_G/ MR-J5W3-_G/ MR-J5_A(-RJ)	3 m	MR-D05UDL3M-B	Servo amplifier connector
For CN9	(2) Connector	For MR-J3-D05	-	(Standard accessory of MR-J3-D05)	Safety logic unit connector
For CN10	(3) Connector	For MR-J3-D05	-	(Standard accessory of MR-J3-D05)	Safety logic unit connector

Notes: 1. Attach a short-circuit connector supplied with the servo amplifier when the STO function is not used.






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Details of Option Connectors for Servo Amplifiers

Model	CNP1 connector	CNP2 connector	CNP3 connector	Open tool
Servo amplifier power connector set For MR-J5-100G(-RJ) or smaller/ MR-J5-100A(-RJ) or smaller (standard accessory)	 06JFAT-SAXGDK-K7.5 (LA) (J.S.T. Mfg. Co., Ltd.)	 05JFAT-SAXGDK-K5.0 (LA) (J.S.T. Mfg. Co., Ltd.)	 03JFAT-SAXGDK-K7.5 (LA) (J.S.T. Mfg. Co., Ltd.)	 J-FAT-OT-K (J.S.T. Mfg. Co., Ltd.)
Servo amplifier power connector set For MR-J5-200G(-RJ)/ MR-J5-200A(-RJ)/ MR-J5-350G(-RJ)/ MR-J5-350A(-RJ) (standard accessory)	 06JFAT-SAXGFK-XL (LA) (J.S.T. Mfg. Co., Ltd.)	 05JFAT-SAXGDK-H5.0 (LA) (J.S.T. Mfg. Co., Ltd.)	 03JFAT-SAXGFK-XL (LA) (J.S.T. Mfg. Co., Ltd.)	 J-FAT-OT-EXL (J.S.T. Mfg. Co., Ltd.)
Model	CNP1A/CNP1B connector	CNP2 connector	CNP3 connector	Open tool
Servo amplifier power connector set For MR-J5-500G(-RJ)/ MR-J5-500A(-RJ)/ MR-J5-700G(-RJ)/ MR-J5-700A(-RJ) (standard accessory)	 CNP1A connector 03JFAT-SAXGDK-P15 (LA) (J.S.T. Mfg. Co., Ltd.) CNP1B connector 03JFAT-SAYGDK-P15 (LB) (J.S.T. Mfg. Co., Ltd.)	 CNP2 connector 05JFAT-SAXGDK-H5.0 (LA) (J.S.T. Mfg. Co., Ltd.)	 CNP3 connector 03JFAT-SAZGDK-P15 (LC) (J.S.T. Mfg. Co., Ltd.)	For CNP1A/CNP1B/CNP3 connectors  J-FAT-OT-P (J.S.T. Mfg. Co., Ltd.) For CNP2 connector  J-FAT-OT (N) (J.S.T. Mfg. Co., Ltd.)
Model	CNP1 connector	CNP2 connector	CNP3_ connector	Open tool
Servo amplifier power connector set For MR-J5W2-44G or smaller/ MR-J5W3-444G or smaller (standard accessory)	 06JFAT-SAXGDK-K7.5 (LB) (J.S.T. Mfg. Co., Ltd.)	 05JFAT-SAXGDK-K5.0 (LA) (J.S.T. Mfg. Co., Ltd.)	 04JFAT-SAGG-G-KK (J.S.T. Mfg. Co., Ltd.)	 J-FAT-OT-K (J.S.T. Mfg. Co., Ltd.)
Model	CNP1 connector	CNP2 connector	CNP3_ connector	Open tool
Servo amplifier power connector set For MR-J5W2-77G or larger (standard accessory)	 06JFAT-SAXGFK-XL (LB) (J.S.T. Mfg. Co., Ltd.)	 05JFAT-SAXGDK-H5.0 (LA) (J.S.T. Mfg. Co., Ltd.)	 04JFAT-SAGG-G-KK (J.S.T. Mfg. Co., Ltd.)	 J-FAT-OT-EXL (J.S.T. Mfg. Co., Ltd.)

Details of Option Connectors for Servo Amplifiers

Model	Servo amplifier connector	Junction terminal block connector
MR-J2HBUS_M	 <p>Connector: 52316-2019 Shell kit: 52370-2070 (Molex, LLC) or an equivalent product or Press bonding type ^(Note 2) Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M) or an equivalent product</p>	 <p>Connector: 52316-2019 Shell kit: 52370-2070 (Molex, LLC) or an equivalent product or Press bonding type ^(Note 2) Connector: 10120-6000EL Shell kit: 10320-3210-000 (3M) or an equivalent product</p>
MR-CCN1		<p>Solder type ^(Note 1) Connector: 10120-3000PE Shell kit: 10320-52F0-008 (3M) or an equivalent product</p>
MR-TBNATBL_M	 <p>Connector: 10126-6000EL Shell kit: 10326-3210-000 (3M) or an equivalent product</p>	 <p>Connector: 10126-6000EL Shell kit: 10326-3210-000 (3M) or an equivalent product</p>

Notes: 1. The press bonding type (connector: 10120-6000EL and shell kit: 10320-3210-000) (3M) is also usable. Contact the manufacturer directly.
2. The solder type (connector: 10120-3000PE and shell kit: 10320-52F0-008) (3M) is also usable. Contact the manufacturer directly.

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




Options/Peripheral Equipment

Details of Option Connectors for Servo Amplifiers

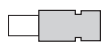


Model	Servo amplifier connector	
MR-J2CMP2 MR-ECN1		Connector: 10126-3000PE Shell kit: 10326-52F0-008 (3M) or an equivalent product
Model	Junction terminal block connector	Servo amplifier connector
MR-J2M-CN1TBL_M	 Connector: D7950-B500FL (3M)	 Press bonding type ^(Note 1) Connector: 10150-6000EL Shell kit: 10350-3210-000 (3M)
Model	Servo amplifier connector	
MR-J3CN1		Connector: 10150-3000PE Shell kit: 10350-52F0-008 (3M) or an equivalent product
Model	Servo amplifier connector	Battery case connector
MR-BT6V1CBL_M	 Contact: SPHD-001G-P0.5 Housing: PAP-02V-O (J.S.T. Mfg. Co., Ltd.)	 Solder type ^(Note 2) Connector: 10114-3000PE Shell kit: 10314-52F0-008 (3M) or an equivalent product
Model	Servo amplifier connector	Junction connector
MR-BT6V2CBL_M	 Contact: SPHD-001G-P0.5 Housing: PAP-02V-O (J.S.T. Mfg. Co., Ltd.)	 Contact: SPAL-001GU-P0.5 Housing: PALR-02VF-O (J.S.T. Mfg. Co., Ltd.)
Model	Servo amplifier connector	
MR-ACN6CBL1M		Housing: SHR-03V-S Contact: SSH-003T-P0.2-H (J.S.T. Mfg. Co., Ltd.)
Model	Servo amplifier connector	
MR-J3CN6CBL1M		Housing: 51004-0300 Terminal: 50011-8100 (Molex, LLC)
Model	Servo amplifier connector	
MR-D05UDL3M-B		Connector set: 2069250-1 (TE Connectivity Ltd. Company)

Notes: 1. The solder type (connector: 10150-3000PE and shell kit: 10350-52F0-008) (3M) is also usable. Contact the manufacturer directly.
2. The press bonding type (connector: 10114-6000EL and shell kit: 10314-3210-000) (3M) is also usable. Contact the manufacturer directly.

Details of Option Connectors for MR-CM

Model	CNP1 connector	CNP2 connector	CNP10 connector	Open tool
Simple converter connector set (standard accessory)	 03JFAT-SAYGFK-XL (LB) (J.S.T. Mfg. Co., Ltd.)	 02(16.0)JFAT-SAZGFK-XL (LA) (J.S.T. Mfg. Co., Ltd.)	 02(3-2)JFAT-SAYDFK-K7.5 (J.S.T. Mfg. Co., Ltd.)	 J-FAT-OT-EXL (J.S.T. Mfg. Co., Ltd.)
Model	CNP1 connector	CNP2 connector		
MR-J5CNP12-J1	 06JFAT-SAXGDK-KC7.5 (LA) (J.S.T. Mfg. Co., Ltd.)	 05JFAT-SAXGDK-KC5.0 (LA) (J.S.T. Mfg. Co., Ltd.)		
Model	CNP1 connector	CNP2 connector		
MR-J5CNP12-J2	 06JFAT-SAXGFK-XLC (LA) (J.S.T. Mfg. Co., Ltd.)	 05JFAT-SAXGDK-HC5.0 (LA) (J.S.T. Mfg. Co., Ltd.)		

Details of Option Connectors for MR-J3-D05

Model	Servo amplifier connector		
MR-D05UDL3M-B		Connector set: 2069250-1 (TE Connectivity Ltd. Company)	
Model	Safety logic unit connector		
Connector for CN9 of safety logic unit (Standard accessory of MR-J3-D05)		Connector: 1-1871940-4 (TE Connectivity Ltd. Company)	
Model	Safety logic unit connector		
Connector for CN10 of safety logic unit (Standard accessory of MR-J3-D05)		Connector: 1-1871940-8 (TE Connectivity Ltd. Company)	

Common
SpecificationsServo System
Controllers

Servo Amplifiers

Rotary Servo
MotorsLinear Servo
MotorsDirect Drive
MotorsOptions/Peripheral
Equipment

LV/S/Wires

Product List

Precautions

Support

Options/Peripheral Equipment

Products on the Market for Servo Amplifiers

Mitsubishi Electric Engineering

Network amplifier junction terminal block



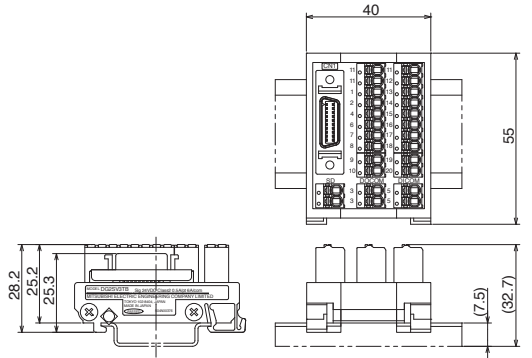
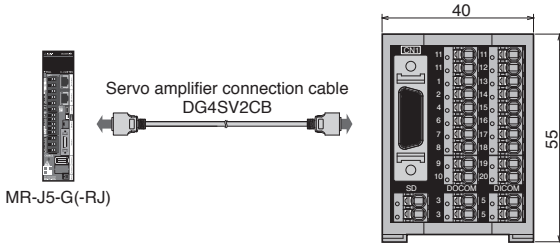
Features

- The spring clamp type reduces the installation area by about 40 % compared to the screw type (based on our research).
- When multiple servo amplifiers are connected, the interface power supply can be connected in series across terminal blocks.

Connection with servo amplifier

Dimensions

■DG2SV3TB



[Unit: mm]

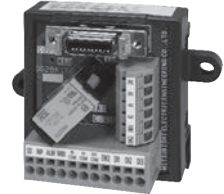
Product models

Item	Model	Description
Network amplifier junction terminal block	DG2SV3TB	For network-connectable 1-axis servo amplifier, sink/source common type External power supply voltage: 24 V DC \pm 10 % Maximum usable current: 0.5 A for signal / 6 A for common line
	DG4SV2CB05	Length: 0.5 m
Servo amplifier connection cable	DG4SV2CB10	Length: 1 m
	DG4SV2CB50	Length: 5 m

Junction terminal block for servo motors with brakes

Features

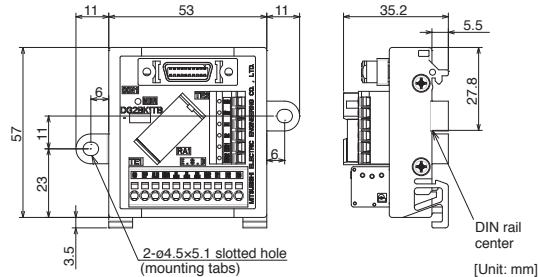
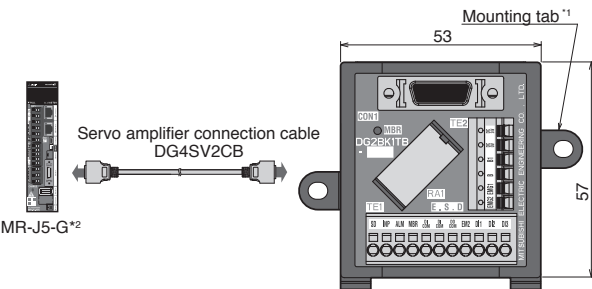
- Easy to build a brake sequence circuit recommended for MR-J5-G servo amplifiers.
- The new terminal block reduces the installation area by up to 50 % compared to preceding types. In addition, fewer wires are required inside the cabinet.



Connection with servo amplifier

Dimensions

■DG2BK1TB, DG2BK1TB-P01



[Unit: mm]

*1 : The DG2BK1TB-D and the DG2BK1TB-P01-D are without mounting tabs.
*2 : MR-J5-RJ is planned for future support.

Notes: 1. The DG2BK1TB-D and the DG2BK1TB-P01-D are without mounting tabs.

Product models

Item	Model	Description
Junction terminal block for motor with brake Applicable servo motor capacity: 50 W to 22 kW External power supply voltage For servo amplifier interface: 24 V DC \pm 10 %, 0.3 A (max.) For electromagnetic brake: 24 V DC 0 to -10 %, 1.43 A (max.) Relay: DSP1a-DC24V (Panasonic Corporation)	DG2BK1TB	For network-connectable 1-axis servo amplifier, sink type
	DG2BK1TB-D	For network-connectable 1-axis servo amplifier, sink type For DIN rail installation
	DG2BK1TB-P01	For network-connectable 1-axis servo amplifier, source type
	DG2BK1TB-P01-D	For network-connectable 1-axis servo amplifier, source type For DIN rail installation
Servo amplifier connection cable	DG4SV2CB05	Length: 0.5 m
	DG4SV2CB10	Length: 1 m
	DG4SV2CB50	Length: 5 m

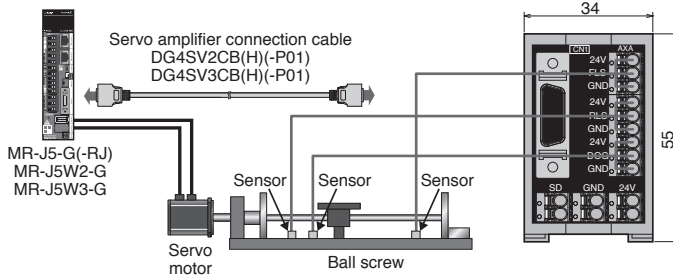
FLS/RLS/DOG signal-specialized network amplifier terminal block



Features

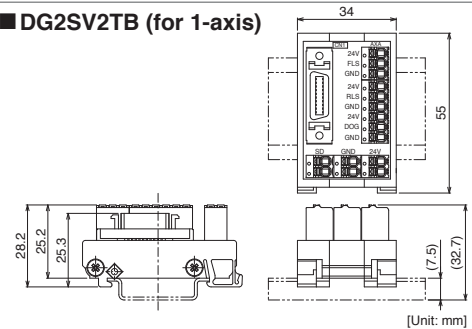
- Compact terminal blocks designed specifically for the FLS/RLS (stroke limit) and DOG (proximity dog) signals.
- Long cables are available to install the terminal block near the machine. (Long bending life cables are also available.)

Connection with servo amplifier



Dimensions

■ DG2SV2TB (for 1-axis)



Product models

Item	Model	Description	
FLS/RLS/DOG signal-specialized network amplifier terminal block (for 1-axis)	DG2SV2TB	For network-connectable 1-axis servo amplifier Sink/source common type, dedicated for FLS/RLS/DOG signals External power supply voltage: 24 V DC ± 10 % Maximum usable current: 0.5 A for signal / 6 A for common line	
	Sink-interface servo amplifier connection cable (for 1-axis servo amplifier)	DG4SV2CB05	Length: 0.5 m
		DG4SV2CB10	Length: 1 m
		DG4SV2CB50	Length: 5 m
	Sink-interface servo amplifier connection cable (for 1-axis servo amplifier / long bending life)	DG4SV2CB50H	Length: 5 m
		DG4SV2CB100H	Length: 10 m
	Source-interface servo amplifier connection cable (for 1-axis servo amplifier)	DG4SV2CB05-P01	Length: 0.5 m
DG4SV2CB10-P01		Length: 1 m	
DG4SV2CB50-P01		Length: 5 m	
Source-interface servo amplifier connection cable (for 1-axis servo amplifier / long bending life)	DG4SV2CB50H-P01	Length: 5 m	
	DG4SV2CB100H-P01	Length: 10 m	
	FLS/RLS/DOG signal-specialized network amplifier terminal block (for 2-axis/3-axis servo amplifier)	DG2SV2TB2	For network-connectable 2-axis integrated servo amplifier Sink/source common type, dedicated for FLS/RLS/DOG signals External power supply voltage: 24 V DC ± 10 % Maximum usable current: 0.5 A for signal / 6 A for common line
		DG2SV2TB3	For network-connectable 3-axis integrated servo amplifier Sink/source common type, dedicated for FLS/RLS/DOG signals External power supply voltage: 24 V DC ± 10 % Maximum usable current: 0.5 A for signal / 6 A for common line
Sink-interface servo amplifier connection cable (for 2-axis/3-axis servo amplifier)	DG4SV3CB05	Length: 0.5 m	
	DG4SV3CB10	Length: 1 m	
	DG4SV3CB50	Length: 5 m	
Sink-interface servo amplifier connection cable (for 2-axis/3-axis servo amplifier / long bending life)	DG4SV3CB50H	Length: 5 m	
	DG4SV3CB100H	Length: 10 m	
Source-interface servo amplifier connection cable (for 2-axis/3-axis servo amplifier)	DG4SV3CB05-P01	Length: 0.5 m	
	DG4SV3CB10-P01	Length: 1 m	
	DG4SV3CB50-P01	Length: 5 m	
Source-interface servo amplifier connection cable (for 2-axis/3-axis servo amplifier / long bending life)	DG4SV3CB50H-P01	Length: 5 m	
	DG4SV3CB100H-P01	Length: 10 m	

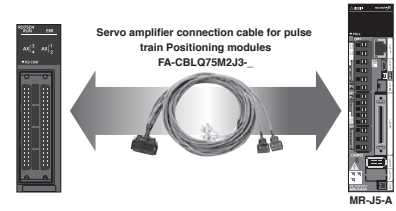
Common Specifications
Servo System Controllers
Servo Amplifiers
Rotary Servo Motors
Linear Servo Motors
Direct Drive Motors
Options/Peripheral Equipment
LV/S/Wires
Product List
Precautions
Support

Options/Peripheral Equipment

Servo amplifier connection cable for pulse train Positioning modules

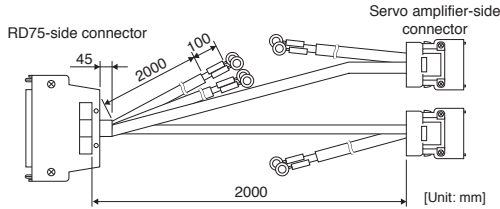
Features

- This servo amplifier connection cable for pulse train Positioning modules enables easy wiring when the MELSEC Positioning module is used to control the MR-J5-A.

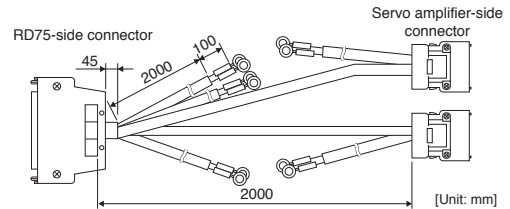


Dimensions

■ FA-CBLQ75M2J3, FA-CBLQ75PM2J3



■ FA-CBLQ75M2J3-P



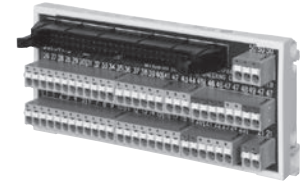
Product models

Item	Model	Description
Servo amplifier connection cable for pulse train Positioning modules	FA-CBLQ75M2J3-P	Supported Positioning module: RD75D2, RD75D4, FX5-20PG-D Length: 2 m, with pulsar cables
	FA-CBLQ75M2J3	Supported Positioning module: RD75D2, RD75D4, FX5-20PG-D Length: 2 m, without pulsar cables
	FA-CBLQ75PM2J3	Supported Positioning module: RD75P2, RD75P4, FX5-20PG-P Length: 2 m, without pulsar cables

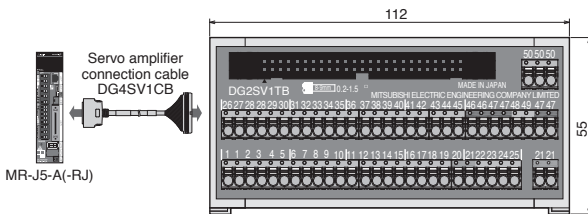
General-purpose interface amplifier junction terminal block

Features

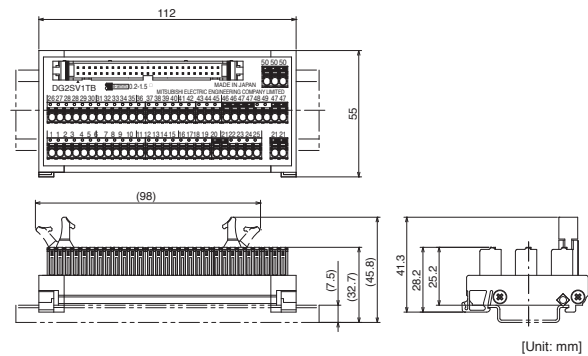
- The spring clamp type reduces the installation area by 50 % compared to the screw type (based on our research).
- When multiple servo amplifiers are connected, the interface power supply can be connected in series across up to four terminal blocks.



Connection with servo amplifier



Dimensions



Product models

Item	Model	Description
General-purpose interface amplifier junction terminal block	DG2SV1TB	For general-purpose interface servo amplifier, sink/source common type External power supply voltage: 24 V DC \pm 10 %, current capacity 1 A (max.)
	DG4SV1CB05	Length: 0.5 m
Servo amplifier connection cable	DG4SV1CB10	Length: 1 m

For inquiries about Mitsubishi Electric Engineering products, please contact us at the following email address. (Supported languages: English and Japanese).

fagoods.products.faq@mitsubishielectricengineering.com

Safety Logic Unit (MR-J3-D05)

G **G-RJ** **WG** **A** **A-RJ**

The safety logic unit has SS1 and STO functions. A combination of the servo amplifier and the safety logic unit (MR-J3-D05) achieves SS1 (safe stop 1) function.

Specifications

Safety logic unit model		MR-J3-D05
Control circuit power supply	Voltage	24 V DC
	Permissible voltage fluctuation	24 V DC \pm 10 %
	Required current capacity [A]	0.5 (Note 1, 2)
Compatible system		2 systems (A-axis, B-axis independent)
Shut-off input		4 points (2 points \times 2 systems) SDI_: source/sink compatible (Note 3)
Shut-off release input		2 points (1 point \times 2 systems) SRES_: source/sink compatible (Note 3)
Feedback input		2 points (1 point \times 2 systems) TOF_: source compatible (Note 3)
Input type		Photocoupler insulation, 24 V DC (external supply), internal limited resistance 5.4 k Ω
Shut-off output		8 points (4 points \times 2 systems) STO_: source compatible (Note 3) SDO_: source/sink compatible (Note 3)
Output type		Photocoupler insulation, open-collector type Permissible current: 40 mA or less per output, Inrush current: 100 mA or less per output
Delay time setting		A-axis: select from 0 s, 1.4 s, 2.8 s, 5.6 s, 9.8 s or 30.8 s B-axis: select from 0 s, 1.4 s, 2.8 s, 9.8 s or 30.8 s Accuracy: \pm 2 %
Safety sub-function		STO, SS1 (IEC/EN 61800-5-2) EMG STOP, EMG OFF (IEC/EN 60204-1)
Safety performance	Satisfied standards	ISO 13849-1:2015 Category 3 PL d, IEC 61508 SIL 2, IEC 62061 SIL CL 2, IEC 61800-5-2
	Response performance (when delay time is set to 0 s) (Note 4)	10 ms or less (STO input OFF \rightarrow shut-off output OFF)
	Mean time to dangerous failure (MTTFd)	MTTFd \geq 100 [years] (516a)
	Diagnostic coverage (DC)	DC = Medium, 93.1 [%]
	Probability of dangerous Failure per Hour (PFH)	4.75×10^{-9} [1/h]
Satisfied standards	CE marking	LVD: EN 61800-5-1 EMC: EN 61800-3 MD: EN ISO 13849-1:2015, EN 61800-5-2, EN 62061
Structure (IP rating)		Natural cooling, open (IP00)
Environment	Ambient temperature	Operation: 0 °C to 55 °C (non-freezing), storage: -20 °C to 65 °C (non-freezing)
	Ambient humidity	Operation/storage: 5 %RH to 90 %RH (non-condensing)
	Ambience	Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist or dust
	Altitude	1000 m or less
	Vibration resistance	5.9 m/s ² at 10 Hz to 55 Hz (directions of X, Y and Z axes)
Mass [kg]		0.2 (including CN9 and CN10 connectors)

Notes: 1. Inrush current of approximately 1.5 A flows instantaneously when the power is switched on. Select an appropriate capacity of a power supply considering the inrush current.

2. Power-on duration of the safety logic unit is 100,000 times.

3. _ in signal name indicates a number and axis name.

4. Contact your local sales office for test pulse input.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

Product List

Precautions

Support

Regenerative Option

G	G-RJ	WG	A	A-RJ
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Servo amplifier model	Permissible regenerative power [W] (Note 2)										
	Built-in regenerative resistor	Regenerative option									
		MR-RB									
		032	12	14	30	3N	31	34	50 (Note 1)	5N (Note 1)	51 (Note 1)
		40 Ω	40 Ω	26 Ω	13 Ω	9 Ω	6.7 Ω	26 Ω	13 Ω	9 Ω	6.7 Ω
MR-J5-10G/A	-	30	-	-	-	-	-	-	-	-	-
MR-J5-20G/A	10	30	100	-	-	-	-	-	-	-	-
MR-J5-40G/A	10	30	100	-	-	-	-	-	-	-	-
MR-J5-60G/A	10	30	100	-	-	-	-	-	-	-	-
MR-J5-70G/A	30	-	-	100	-	-	-	300	-	-	-
MR-J5-100G/A	30	-	-	100	-	-	-	300	-	-	-
MR-J5-200G/A	100	-	-	-	300	-	-	-	500	-	-
MR-J5-350G/A	100	-	-	-	-	300	-	-	-	500	-
MR-J5-500G/A	130	-	-	-	-	-	300	-	-	-	500
MR-J5-700G/A (Note 3)	170	-	-	-	-	-	-	-	-	-	-
MR-J5W2-22G	20	-	-	100	-	-	-	-	-	-	-
MR-J5W2-44G	20	-	-	100	-	-	-	-	-	-	-
MR-J5W2-77G	100	-	-	-	-	300	-	-	-	-	-
MR-J5W2-1010G	100	-	-	-	-	300	-	-	-	-	-
MR-J5W3-222G	30	-	-	100	-	-	-	300	-	-	-
MR-J5W3-444G	30	-	-	100	-	-	-	300	-	-	-

Notes: 1. Cool the unit forcibly with a cooling fan (92 mm × 92 mm, minimum air flow: 1.0 m³/min). The cooling fan must be prepared by users.
 2. The power values in this table are resistor-generated powers, not rated powers.
 3. Contact your local sales office for supported regenerative options.

* Precautions when connecting the regenerative option

1. The regenerative option causes a temperature rise of 100 °C or higher relative to the ambient temperature. Fully examine heat dissipation, installation position, wires used before installing the unit. Use flame-retardant wires or apply flame retardant on wires, and keep the wires clear of the unit.
2. Use twisted wires for connecting the regenerative option to the servo amplifier, and keep the wire length to a maximum of 5 m.
3. Use twisted wires for connecting a thermal sensor so that the sensor does not fail to work properly because of inducted noise.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

Product List

Precautions

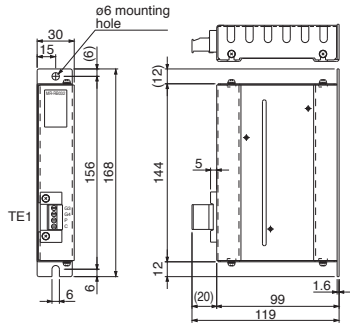
Support

Regenerative Option

G G-RJ WG A A-RJ

Dimensions [Unit: mm] Connections

MR-RB032



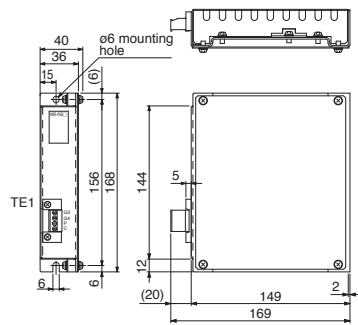
Terminal arrangement



Applicable wire size (Note 3):
0.2 mm² to 2.5 mm² (AWG 24 to 12)
Mounting screw size: M5

Model	Mass [kg]
MR-RB032	0.5

MR-RB12, MR-RB14

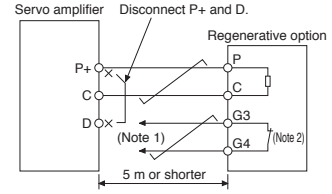


Terminal arrangement



Applicable wire size (Note 3):
0.2 mm² to 2.5 mm² (AWG 24 to 12)
Mounting screw size: M5

Model	Mass [kg]
MR-RB12	1.1
MR-RB14	



- Notes:
1. Create a sequence circuit that turns off the magnetic contactor when abnormal overheating occurs.
 2. G3 and G4 terminals are thermal sensor. G3-G4 opens when the regenerative option overheats abnormally.
 3. The wire size shows wiring specifications of the connector. Refer to "Wires, Molded-Case Circuit Breakers, and Magnetic Contactors" in this catalog for examples of wire size selection.

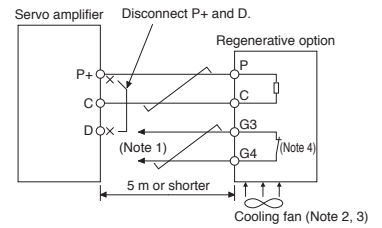
Regenerative Option

G G-RJ WG A A-RJ

Dimensions [Unit: mm] Connections

MR-RB30, MR-RB3N, MR-RB31, MR-RB34

Model	Variable dimensions		Mass [kg]
	A	B	
MR-RB30	17	335	2.9
MR-RB3N			
MR-RB31			
MR-RB34			



MR-RB50, MR-RB5N, MR-RB51

Model	Variable dimensions		Mass [kg]
	A	B	
MR-RB50	17	217	5.6
MR-RB5N			
MR-RB51			

- Notes:
1. Create a sequence circuit that turns off the magnetic contactor when abnormal overheating occurs.
 2. When using MR-RB50, MR-RB5N, or MR-RB51, cool the unit forcibly with a cooling fan (92 mm × 92 mm, minimum air flow: 1.0 m³/min). The cooling fan must be prepared by users.
 3. When MR-RB30, MR-RB3N, MR-RB31, or MR-RB34 is used, it may be necessary to cool the unit forcibly with a cooling fan (92 mm × 92 mm, minimum air flow: 1.0 m³/min), depending on the operating environment. Refer to "MR-J5 User's Manual" for details. The cooling fan must be prepared by users.
 4. G3 and G4 terminals are thermal sensor. G3-G4 opens when the regenerative option overheats abnormally.

Common Specifications
Servo System Controllers
Servo Amplifiers
Rotary Servo Motors
Linear Servo Motors
Direct Drive Motors
Options/Peripheral Equipment
LVSWires
Product List
Precautions
Support

Options/Peripheral Equipment

Multifunction Regeneration Converter (FR-XC) ^(Note 3)

G G-RJ A A-RJ

FR-XC multifunction regeneration converter is suitable for 200 V class servo amplifiers ranged from 100 W to 7 kW. The multifunction regeneration converter is not compatible with multi-axis servo amplifiers.

200 V class

Multifunction regeneration converter	FR-XC-	7.5K	11K	15K	22K	30K	37K	55K
Capacity	[kW]	7.5	11	15	22	30	37	55
Maximum number of connectable servo amplifiers		10						
Total capacity of connectable servo amplifiers ^(Note 1)	[kW]	3.5 (5.5)	5.5 (7.5)	7.5 (11)	22	30	37	55
Continuous output ^(Note 1)	[kW]	3.5 (5.5)	5.5 (7.5)	7.5 (11)	18.5	22	30	45
Rated input current [A]	Power driving	33	47	63	92	124	151	223
	Regenerative driving	26	37	51	74	102	125	186
Overload current rating		100 % continuous / 150 % 60 s						
Power source	Rated input AC voltage/frequency	3-phase 200 V AC to 240 V AC, 50 Hz/60 Hz						
	Permissible AC voltage fluctuation	3-phase 170 V AC to 264 V AC, 50 Hz/60 Hz						
	Permissible frequency fluctuation	±5 %						
	Power supply capacity [kVA]	17	20	28	41	52	66	100
IP rating (IEC 60529)		Open type (IP00)						
Cooling system		Forced air						
Environment	Ambient temperature	-10 °C to 50 °C (non-freezing)						
	Ambient humidity	90 %RH or less (non-condensing)						
	Storage temperature	-20 °C to 65 °C						
	Ambience	Indoors (without corrosive gas, flammable gas, oil mist, dust and dirt)						
	Altitude	2500 m or less (For the installation at an altitude above 1000 m, consider a 3 % reduction in the rated current per 500 m increase in altitude.)						
	Vibration resistance	5.9 m/s ² at 10 Hz to 55 Hz (directions of X, Y, Z axes)						
Molded-case circuit breaker or earth-leakage current breaker ^(Note 2)		100 AF 60 A (30 AF 30 A)	100 AF 75 A (50 AF 50 A)	225 AF 125 A (100 AF 75 A)	225 AF 175 A (100 AF 100 A)	225 AF 225 A (125 AF 125 A)	400 AF 250 A (125 AF 125 A)	400 AF 250 A (225 AF 175 A)
Magnetic contactor ^(Note 2)		S-T35 (S-T21)	S-T50 (S-T35)	S-T65 (S-T50)	S-T100 (S-T65)	S-N125 (S-T80)	S-N150 (S-T100)	S-N220 (S-N125)

- Notes: 1. The values in brackets are applicable when the number of connected servo amplifiers is six or less.
 2. The models in brackets are applicable when the capacity [kW] of FR-XC \geq Total rated capacity [kW] of servo amplifiers connected to FR-XC \times 2
 3. The following are specifications at the time of July 2020.
 For selecting a FR-XC multifunction regeneration converter, refer to the latest "FR-XC Instruction Manual" and "MR-J5 User's Manual".

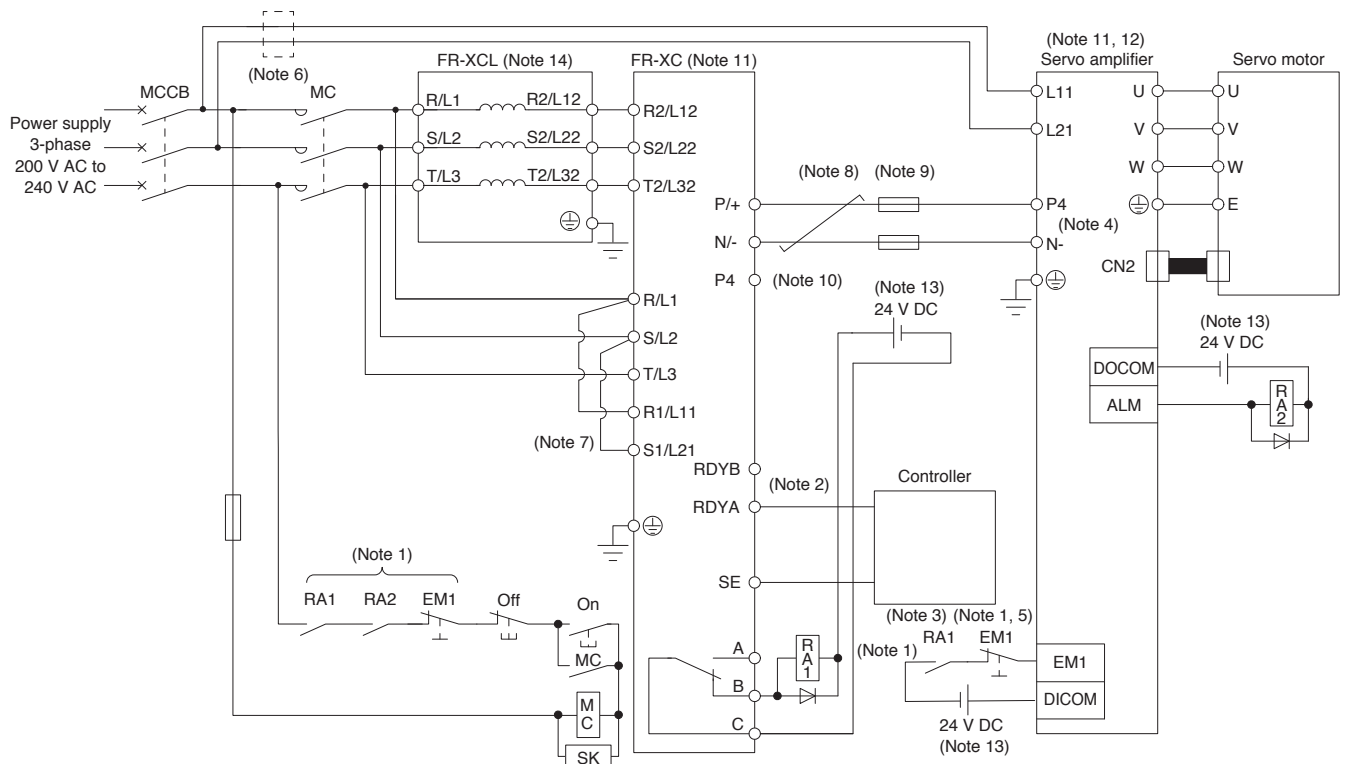
* Cautions when selecting the multifunction regeneration converter

1. Total rated capacity [kW] of servo amplifiers connected to FR-XC \leq Capacity [kW] of FR-XC
2. Effective value of total output power of servo motors \leq Continuous output [kW] of FR-XC
3. Maximum value [kW] of total output power of servo motors \leq FR-XC capacity [kW] \times 1.5

Multifunction Regeneration Converter (FR-XC)

G G-RJ A A-RJ

Connection example



- Notes:
1. Create a sequence that shuts off the main circuit power when either:
 - An alarm occurs on FR-XC or the servo amplifier, or
 - EM1 (Forced stop 1) is validated.
 2. For the servo amplifier, create a sequence that switches the servo-on after FR-XC is ready.
 3. Create a sequence that stops the servo motor with the emergency stop input to the controller when an alarm occurs on FR-XC. When the emergency stop input is not available in the controller, stop the servo motor with the forced stop input to the servo amplifier as shown in the diagram.
 4. Disconnect the short-circuit bar between P3 and P4 when using FR-XC.
 5. Set [Pr. PA04.3] and [Pr. PA04.2] to "0" to enable EM1 (Forced stop 1).
 6. When wires used for L11 and L21 are thinner than those for L1, L2, and L3, use a molded-case circuit breaker.
 7. When using a separate power supply for the control circuit, remove the short-circuit bars between R/L1 and R1/L11, and S/L2 and S1/L21.
 8. Use twisted wires for connecting the DC power supply between FR-XC and the servo amplifiers, and keep the wire length to a maximum of 5 m.
 9. Install a fuse between each FR-XC and servo amplifier.
 10. Do not connect anything to the P4 terminal of FR-XC.
 11. Inputs/outputs (main circuit) of FR-XC and the servo amplifier include high frequency components, and they may interfere with peripheral communication devices. In this case, the interference can be reduced with the installation of a radio noise filter (FR-BIF) or line noise filter (FR-BSF01 or FR-BLF).
 12. When using 7 kW or smaller servo amplifiers, wire a built-in regenerative resistor.
 13. For convenience of illustration, the diagram shows separate 24 V DC power supplies for input and output signals. However, the input and output signals can share a common power supply.
 14. When using FR-XC, use the following dedicated stand-alone reactor (FR-XCL). Do not use a power factor improving AC reactor (FR-HAL) or a power factor improving DC reactor (FR-HEL) with FR-XC.

Multifunction regeneration converter	Dedicated stand-alone reactor
FR-XC-7.5K	FR-XCL-7.5K
FR-XC-11K	FR-XCL-11K
FR-XC-15K	FR-XCL-15K
FR-XC-22K	FR-XCL-22K
FR-XC-30K	FR-XCL-30K
FR-XC-37K	FR-XCL-37K
FR-XC-55K	FR-XCL-55K

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

Product List

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Options/Peripheral Equipment

Simple Converter (MR-CM)

G **G-RJ** **WG** **A** **A-RJ**

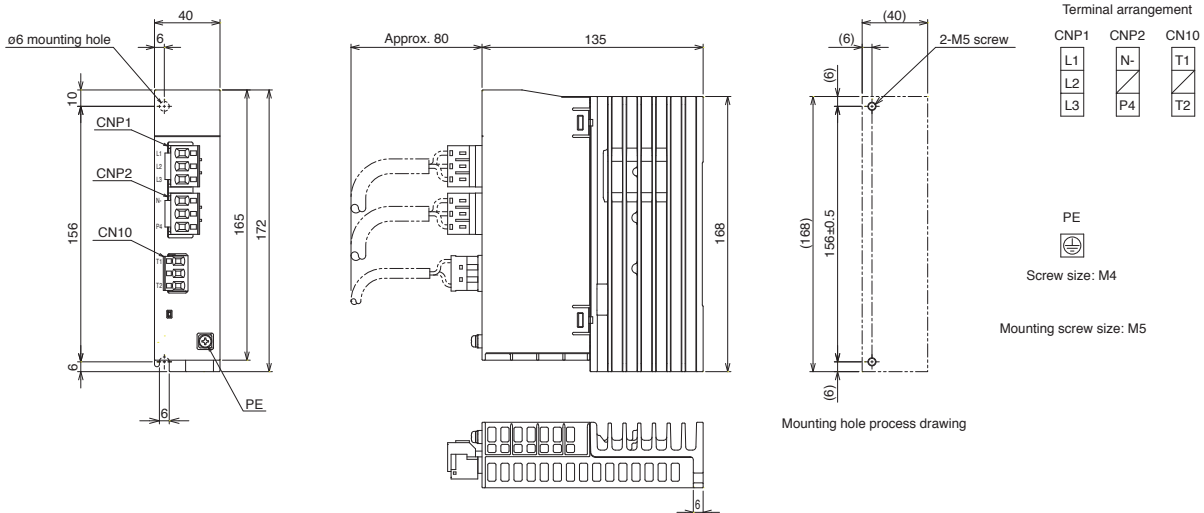
Simple converters enable a PN bus connection to servo amplifiers having a capacity of 2 kW or lower for multiple axes.

Specifications

Simple converter unit model		MR-CM3K	
Converter output	Rated voltage	270 V DC to 324 V DC	
	Rated current [A]	20 ^(Note 1)	
Main circuit power supply input	Voltage/frequency	3-phase 200 V AC to 240 V AC, 50 Hz/60 Hz	
	Rated current [A]	16 ^(Note 1)	
	Permissible voltage fluctuation	3-phase 170 V AC to 264 V AC	
Overheat detection function	Thermal sensor	The contact between TH1 and TH2 opens when the thermal sensor detects an overheat condition.	
	Contact specification	Maximum voltage	110 V AC/DC
		Maximum current	0.3 A at 20 V DC
		Minimum current	0.1 mA at 1 V DC
Maximum capacity	6 VA		
Compatible servo amplifier		MR-J5-10G/A to MR-J5-200G/A, MR-J5W2-22G to MR-J5W2-1010G, MR-J5W3-222G, MR-J5W3-444G	
Maximum number of connectable servo amplifiers		6 units	
Total capacity of servo amplifiers to be driven [kW]		3	
Continuous rating [kW]		3	
Instantaneous maximum rating [kW]		9	
Structure (IP rating)		IP20	
Close mounting		Possible	
Environment		The operating environment is the same as that of the servo amplifiers. Refer to "1. Common Specifications" in this catalog.	
Mass [kg]		0.7	
Wire size	L1/L2/L3/PE	2 mm ² to 3.5 mm ² (AWG 14 to 12)	
	P4/N-	2 mm ² to 3.5 mm ² (AWG 14 to 12)	
Total wiring length from P4/N- of simple converter to P4/N- of servo amplifier		5 m or shorter	

Notes: 1. This value is for 3-phase power supply input.

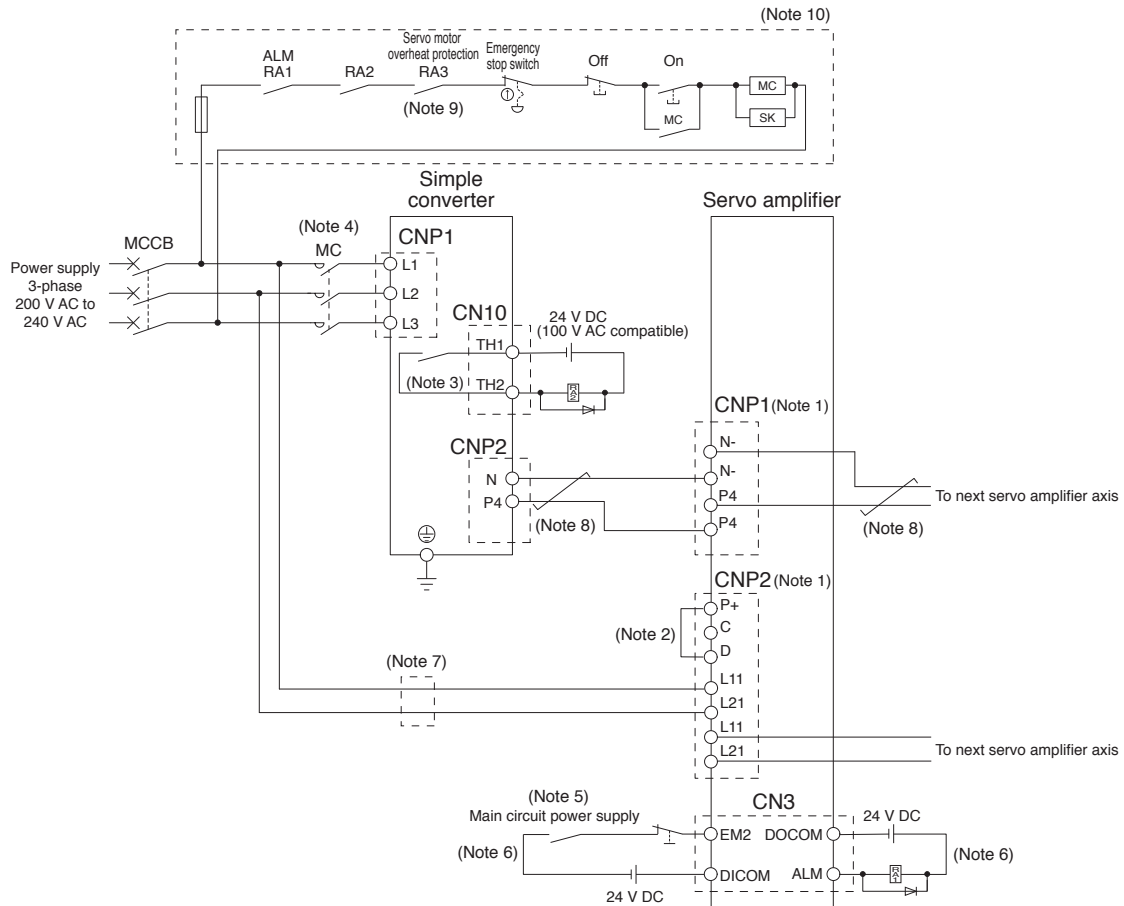
Dimensions



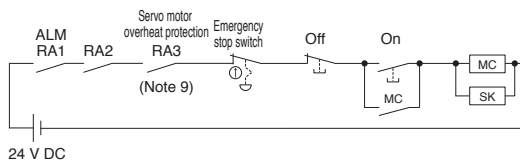
[Unit: mm]

Simple Converter (MR-CM)

Connection example



- Notes:
1. Use option daisy chain power connectors when using a simple converter.
 2. Connect P+ and D.
 3. The contact between TH1 and TH2 opens when the thermal sensor detects an overheat condition.
 4. Use a magnetic contactor with an operation delay time of 80 ms or less. The operation delay time is the time interval from current being applied to the coil until closure of contacts.
 5. To prevent an unexpected restart of the servo amplifier, create a circuit to turn off EM2 (Forced stop 2) when the main circuit power is turned off.
 6. Stop commands from the controller as soon as the main circuit power supply is turned off when an alarm occurs even in one servo amplifier. The following are example methods to turn off the main circuit power supply: Configure a circuit with an I/O module, or connect relays for alarm output corresponding to each servo amplifier to the coil-side of the magnetic contactor in series.
 7. Install an overcurrent protection device (molded-case circuit breaker, fuse, etc.) to protect the branch circuit.
 8. Twist or bundle the wires between the simple converter and the servo amplifier and between the servo amplifiers with cable ties to keep the two wires close to each other. Keep the total wiring length between the simple converter and each servo amplifier 5 m or shorter.
 9. When connecting a linear servo motor with a thermal protector, add a contact to shut off by being interlocked with the thermal protector output of the linear servo motor.
 10. To turn on/off the main circuit power supply by a DC power supply, wire the circuit as follows. Do not use the 24 V DC interface power supply for the magnetic contactor. Provide a dedicated power supply to the magnetic contactor.

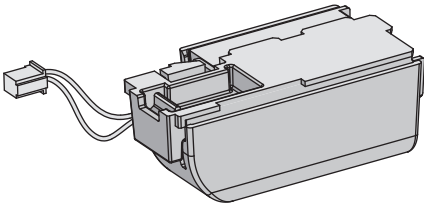
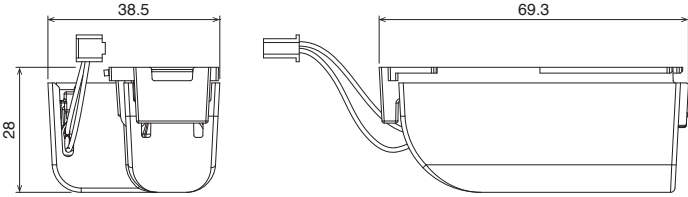
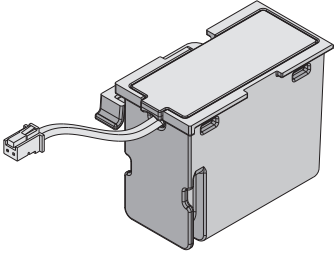
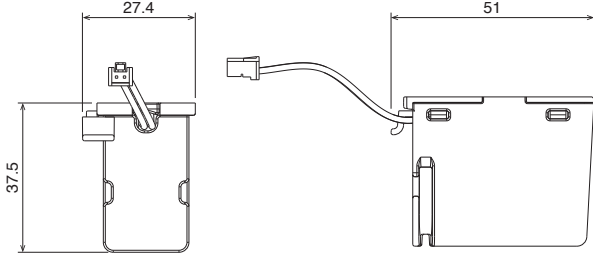


Options/Peripheral Equipment

Battery

G G-RJ A A-RJ

Use the battery to configure an absolute position detection system with a direct drive motor. The absolute position data can be retained when the battery is mounted on the servo amplifier. The battery is not required for rotary servo motors and linear servo motors. When the battery life runs out, please replace the built-in MR-BAT6V1 battery. Refer to "MR-J5 User's Manual" for installation of the battery.

External appearance	Dimensions [Unit: mm]
<p>MR-BAT6V1SET</p> 	
<p>MR-BAT6V1SET-A</p> 	

Model	MR-BAT6V1SET/MR-BAT6V1SET-A
Nominal voltage [V]	6
Nominal capacity [mAh]	1650
Lithium content [g]	1.2
Primary battery	2CR17335A (CR17335A × 2 pcs. in series)
Mass [g]	55 (including MR-BAT6V1 battery)

* MR-J3BAT battery cannot be used because of the difference in voltage.

* MR-BAT6V1 is an assembled battery composed of lithium metal batteries of CR17335A. This battery is not subject to the dangerous goods (Class 9) of the UN Recommendations.

To transport lithium metal batteries and lithium metal batteries contained in equipment, take actions to comply with the following regulations: the United Nations Recommendations on the Transport of Dangerous Goods, the Technical Instruction (ICAO-TI) by the International Civil Aviation Organization (ICAO), and the International Maritime Dangerous Goods Code (IMDG Code) by the International Maritime Organization (IMO). To transport the batteries, check the latest standards or the laws of the destination country and take actions. Contact your local sales office for more details.

* Please dispose of the battery according to your local laws and regulations.

Battery Case (MR-BT6VCASE) and Battery (MR-BAT6V1)

G G-RJ WG A A-RJ

Absolute position data of up to four axes of direct drive motors can be retained when the battery case and the batteries are used. Direct drive motors used in incremental systems are also included in the number of the connectable axes. The synchronous encoders used for load side in the fully closed loop control system are also included in the number of the connectable axes. The linear servo motors are not included in the number of the connectable axes. The battery cases and batteries can be used in systems including 1-axis servo amplifiers and multi-axis servo amplifiers.

The case stores five batteries by connecting to the connectors. The batteries are not included in the battery case. Please purchase the batteries separately.

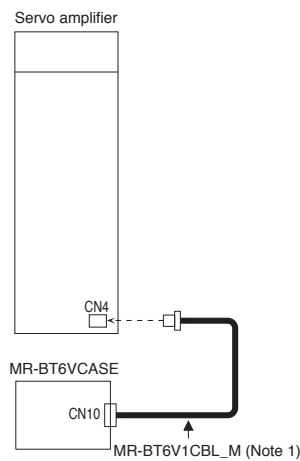
<p>Dimensions (assembled) [Unit: mm]</p> <p style="text-align: right;">Mass: 0.18 kg</p>	<p style="text-align: center;">MR-BAT6V1</p> <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <tr> <td style="padding: 2px;">Model</td> <td style="padding: 2px;">MR-BAT6V1</td> </tr> <tr> <td style="padding: 2px;">Nominal voltage [V]</td> <td style="padding: 2px;">6</td> </tr> <tr> <td style="padding: 2px;">Nominal capacity [mAh]</td> <td style="padding: 2px;">1650</td> </tr> <tr> <td style="padding: 2px;">Lithium content [g]</td> <td style="padding: 2px;">1.2</td> </tr> <tr> <td style="padding: 2px;">Primary battery</td> <td style="padding: 2px;">2CR17335A (CR17335A × 2 pcs. in series)</td> </tr> <tr> <td style="padding: 2px;">Mass [g]</td> <td style="padding: 2px;">34</td> </tr> </table>	Model	MR-BAT6V1	Nominal voltage [V]	6	Nominal capacity [mAh]	1650	Lithium content [g]	1.2	Primary battery	2CR17335A (CR17335A × 2 pcs. in series)	Mass [g]	34
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Nominal voltage [V]	6												
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Lithium content [g]	1.2												
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Mass [g]	34												

* MR-BAT6V1 is an assembled battery composed of lithium metal batteries of CR17335A. This battery is not subject to the dangerous goods (Class 9) of the UN Recommendations. To transport lithium metal batteries and lithium metal batteries contained in equipment, take actions to comply with the following regulations: the United Nations Recommendations on the Transport of Dangerous Goods, the Technical Instruction (ICAO-TI) by the International Civil Aviation Organization (ICAO), and the International Maritime Dangerous Goods Code (IMDG Code) by the International Maritime Organization (IMO). To transport the batteries, check the latest standards or the laws of the destination country and take actions. Contact your local sales office for more details.

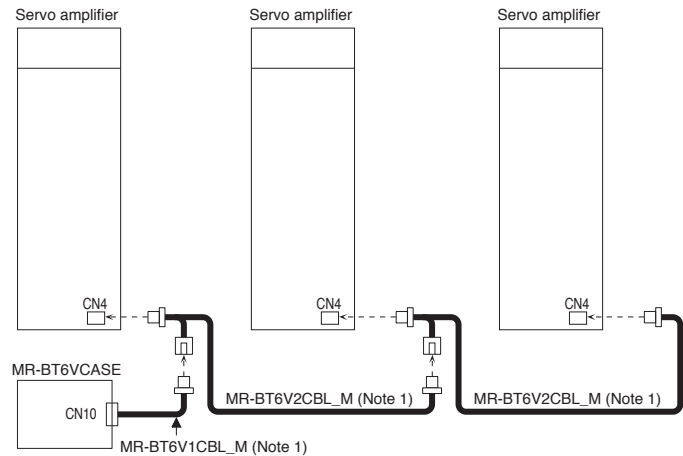
* Please dispose of the battery according to your local laws and regulations.

Connections

One unit of servo amplifier



Up to four servo amplifier axes



Notes: 1. This is an option cable. Refer to "Cables and Connectors for Servo Amplifiers" in this catalog.

Options/Peripheral Equipment

Absolute Position Storage Unit (MR-BTAS01)

G G-RJ WG A A-RJ

This absolute position storage unit is required for configuring an absolute position detection system using the direct drive motor. This unit is not required when the servo system is used in incremental system.

Dimensions [Unit: mm]

Item	Environment
Ambient temperature	Operation: 0 °C to 60 °C (non-freezing), Storage: -20 °C to 65 °C (non-freezing)
Ambient humidity	Operation: 10 %RH to 90 %RH (non-condensing), Storage: 10 %RH to 90 %RH (non-condensing)
Ambience	Indoors (no direct sunlight); no corrosive gas, inflammable gas, oil mist, dust or splash of oil or water
Altitude	2000 m or less
Vibration resistance	When the surface A is mounted: 49 m/s ² (directions of X, Y, and Z axes) When the surface B is mounted: 5.9 m/s ² (directions of X, Y, and Z axes)

Mounting screw size: M5
Mass: 0.26 kg

Notes: 1. When mounting the absolute position storage unit outside a cabinet, mount the surface A with four screws. When mounting the unit inside a cabinet, mounting the surface B with two screws is also possible.

Replacement Fan Unit (MR-J5-FAN)

G G-RJ WG A A-RJ

The cooling fan of the servo amplifier has a fan and a fan cover as a unit. Replace the fan unit when the fan needs to be replaced. Refer to "MR-J5 User's Manual" for replacement of the cooling fan.

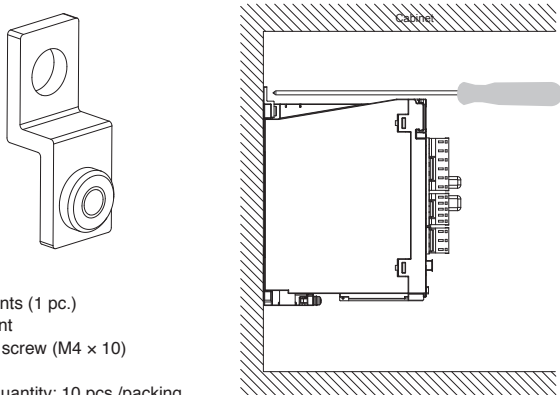
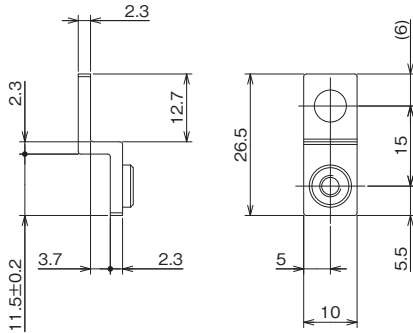
Servo amplifier model	Replacement fan unit model
MR-J5-70G/A MR-J5-100G/A	MR-J5-FAN1
MR-J5-200G/A MR-J5-350G/A	MR-J5-FAN2
MR-J5-500G/A MR-J5-700G/A	MR-J5-FAN3 MR-J5-FAN4
MR-J5W2-44G MR-J5W2-77G MR-J5W2-1010G	MR-J5W-FAN1 MR-J5W-FAN3
MR-J5W3-222G MR-J5W3-444G	MR-J5W-FAN2

Cabinet-Mounting Attachment (J5-CHP07-10P)

G G-RJ WG A A-RJ

The cabinet-mounting attachment is used when a servo amplifier is mounted on a cabinet with a screw driver. A screw can be tightened horizontally at the upper side of the servo amplifier.

Compatible model: MR-J5-350G/A_ or smaller/MR-J5W_/MR-CM3K

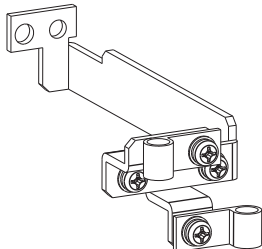
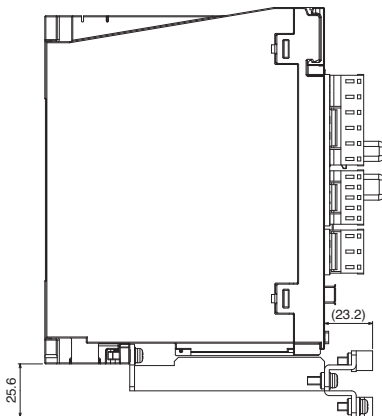
External appearance/mounting	Dimensions [Unit: mm]
 <p>Components (1 pc.) Attachment Flat head screw (M4 × 10)</p> <p>Packing quantity: 10 pcs./packing</p>	

Grounding Terminal Attachment (J5-CHP08)

G G-RJ A A-RJ

The grounding terminal attachment extends grounding terminals to the front side of the servo amplifier and clamps cables at the front side.

Compatible servo amplifier: MR-J5-350G/A_ or smaller

External appearance	Installation (Note 2) [Unit: mm]
<p>With cable clamps</p>  <p>Components Attachment Cable clamp (Note 1) (ALC7 with a bundle diameter of φ6.5 mm to 7.5 mm manufactured by Takeuchi Industry Co., Ltd.) × 2 Screw (M4 × 12) × 4</p>	

Notes: 1. For a bundle diameter other than that of the attachment, aluminum clamps in ALC series (manufactured by Takeuchi Industry Co., Ltd.) can be used.
2. When a battery (MR-BAT6V1SET or MR-BAT6V1SET-A) is used, the grounding terminal attachment cannot be used.

Common Specifications
Servo System Controllers
Servo Amplifiers
Rotary Servo Motors
Linear Servo Motors
Direct Drive Motors
Options/Peripheral Equipment
LV/S/Wires
Product List
Precautions
Support

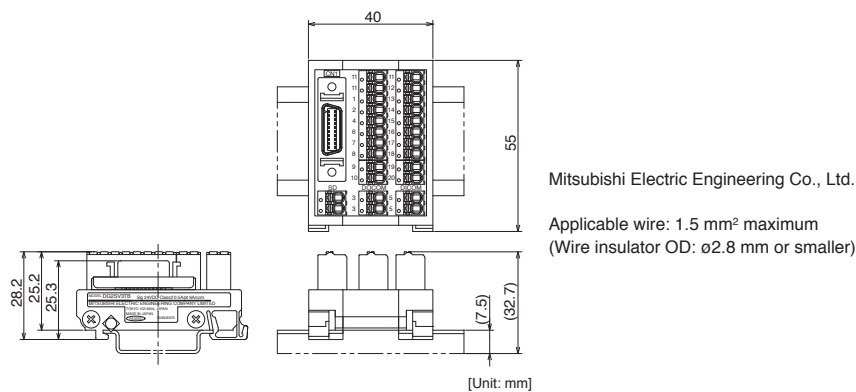
Options/Peripheral Equipment

[Products on the Market]

Junction Terminal Block (DG2SV3TB), Servo Amplifier Connection Cable (DG4SV2CB_) **G** **G-RJ**

This terminal block is used for wiring signals.

Dimensions [Unit: mm]

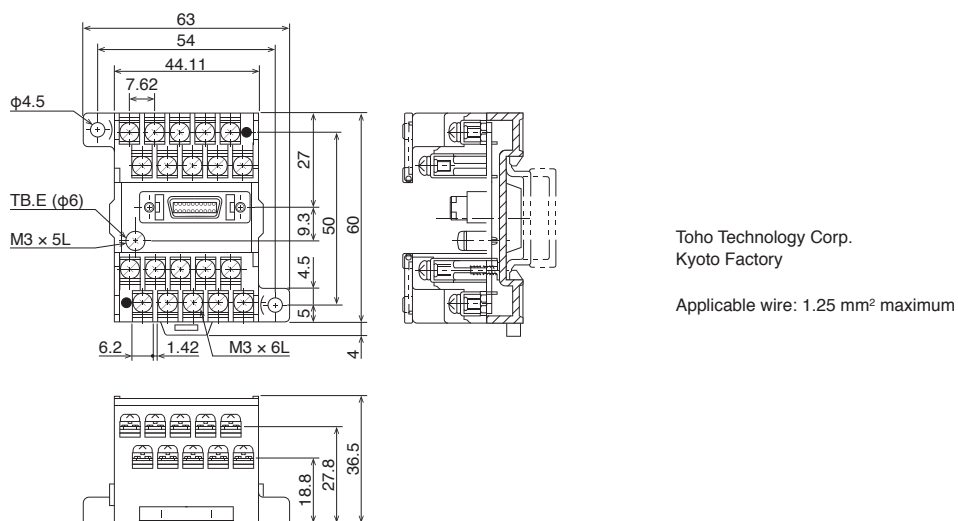


[Products on the Market]

Junction Terminal Block (PS7DW-20V14B-F) **G** **G-RJ**

This terminal block is used for wiring signals.

Dimensions [Unit: mm]

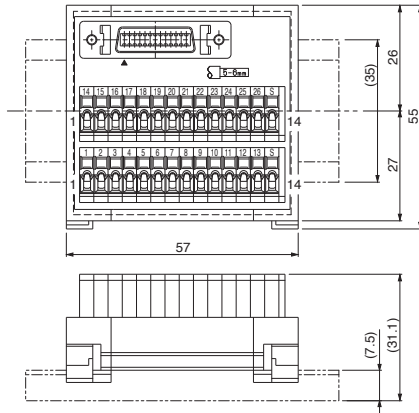


Junction Terminal Block (MR-TB26A)

WG

This terminal block is used for wiring signals.

Dimensions (Note 1) [Unit: mm]



Specifications

Rating	32 V AC/DC, 0.5 A	
Applicable wire (terminal side)	Stranded wire	0.08 mm ² to 1.5 mm ² (AWG 28 to 14)
	Solid wire	ø0.32 mm to 1.2 mm
	Wire insulator OD	3.4 mm or smaller
Operating tool	210-619 (WAGO) or an equivalent 210-119SB (WAGO) or an equivalent	
Stripped length of wire	5 mm to 6 mm	

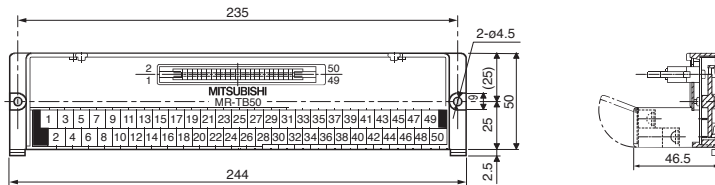
Notes: 1. The lengths in brackets are applicable when the junction terminal block is mounted on a 35 mm wide DIN rail.

Junction Terminal Block (MR-TB50)

A A-RJ

This terminal block is used for wiring signals.

Dimensions [Unit: mm]



Terminal screw size: M3.5
Applicable wire: 2 mm² maximum
Crimp terminal width: 7.2 mm or shorter
Mounting screw size: M4

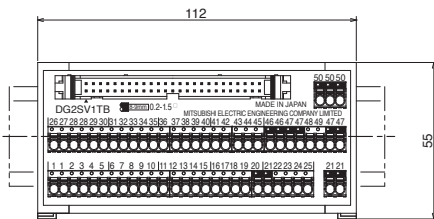
[Products on the Market]

Junction Terminal Block (DG2SV1TB), Servo Amplifier Connection Cable (DG4SV1CB_)

A A-RJ

This terminal block is used for wiring signals.

Dimensions [Unit: mm]



Mitsubishi Electric Engineering Co., Ltd.

Applicable wire: 1.5 mm² maximum (Wire insulator OD: ø2.8 mm or smaller)

Common Specifications
Servo System Controllers
Servo Amplifiers
Rotary Servo Motors
Linear Servo Motors
Direct Drive Motors
Options/Peripheral Equipment
LVSwires
Product List
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Support

Options/Peripheral Equipment

Radio Noise Filter (FR-BIF)

G G-RJ WG A A-RJ

This filter suppresses noise from the power supply side of the servo amplifier, especially effective for the radio frequency bands of 10 MHz or lower. The FR-BIF is designed to be installed on the input side.

Dimensions [Unit: mm]	Connections
<p>Approx. 300 White Red Blue Green Leakage current: 4 mA ø5 hole</p>	<p>Do not use the FR-BIF on the output side of the servo amplifier. Wiring should be as short as possible. Grounding is required. Insulate the unused wire when using the FR-BIF with a 1-phase power supply.</p>

Line Noise Filter (FR-BSF01, FR-BLF)

G G-RJ WG A A-RJ

This filter is effective in suppressing noise emitted from the power supply side or the output side of the servo amplifier, and also in suppressing high-frequency leakage current (zero-phase current), especially within 0.5 MHz to 5 MHz band.

Dimensions [Unit: mm]	Connections
<p>FR-BSF01 For wire size of 3.5 mm² (AWG 12) or smaller</p> <p>FR-BLF For wire size of 5.5 mm² (AWG 10) or larger</p>	<p>The line noise filters can be mounted on lines of the main circuit power supply (L1, L2, and L3) and of the servo motor power (U, V, and W). Pass each of the wires through the line noise filter an equal number of times in the same direction. For wires of the main circuit power supply, the effect of the filter rises as the number of passes increases, but generally four passes would be appropriate. For the servo motor power lines, passes must be four times or less. Do not pass the grounding wire through the filter. Otherwise, the effect of the filter will drop. Wind the wires by passing through the filter to satisfy the required number of passes as shown in Example 1. If the wires are too thick to wind, use two or more filters to have the required number of passes as shown in Example 2. Place the line noise filters as close to the servo amplifier as possible for their best performance.</p> <p>Example 1</p> <p>Example 2</p>

Data Line Filter

G G-RJ WG A A-RJ

This filter is effective in preventing noise when attached to the pulse output cable of the pulse train output controller or the motor encoder cable.

- Example) ESD-SR-250 (manufactured by TOKIN Corporation)
 ZCAT3035-1330 (manufactured by TDK)
 GRFC-13 (manufactured by Kitagawa Industries Co., Ltd.)
 E04SRM563218 (manufactured by Seiwa Electric Mfg. Co., Ltd.)

Surge Killer

G G-RJ WG A A-RJ

Attach surge killers to AC relays and AC valves around the servo amplifier. Attach diodes to DC relays and DC valves.

- Example) Surge killer: CR-50500 (manufactured by Okaya Electric Industries Co., Ltd.)
 Diode: A diode with breakdown voltage four or more times greater than the relay drive voltage, and with current capacity two or more times greater than the relay drive current.

EMC Filter

G	G-RJ	WG	A	A-RJ
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The following filters are recommended as a filter compliant with the EMC directive for the power supply of the servo amplifier.

A surge protector is separately required to use the filters. Refer to "EMC Installation Guidelines" for details.

Fulfill the following requirements when connecting one or more units of servo amplifiers to one EMC filter.

- Rated voltage [V] of EMC filter \geq Rated input voltage [V] of servo amplifier
- Rated current [A] of EMC filter \geq Total rated input current [A] of servo amplifiers connected to EMC filter

Operating environment	Total length of servo motor power cables	EMC filter						
		Model	Rated current [A]	Rated voltage [V AC]	Operating temperature [°C]	Mass [kg]	Fig.	Manufacturer
IEC/EN 61800-3 Category C2/C3 ^(Note 1)	50 m or shorter	FSB-10-254-HU	10	250	-40 to 85	1.8	A	COSEL Co., Ltd.
		FSB-20-254-HU	20					
		FSB-30-254-HU	30			3.3	B	
		FSB-40-324-HU	40					
IEC/EN 61800-3 Category C3 ^(Note 1)	50 m or shorter	HF3010C-SZB	10	500	-20 to 50	0.9	C	Soshin Electric Co., Ltd.
		HF3020C-SZB	20					
		HF3030C-SZB	30			1.3	(Note 2)	
		HF3040C-SZB	40					
	100 m or shorter	HF3030C-SZL	30	500	-20 to 50	1.3	D	
	200 m or shorter	HF3060C-SZL	60					
	250 m or shorter	HF3100C-SZL	100			5.8	(Note 2)	
		HF3150C-SZL	150					

Notes: 1. Category C2: first environment (residential environment), second environment (commercial, light industrial, and industrial environments)

Category C3: second environment (commercial, light industrial, and industrial environments)

2. Contact the manufacturer directly for the dimensions.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

Product List

Precautions

Support

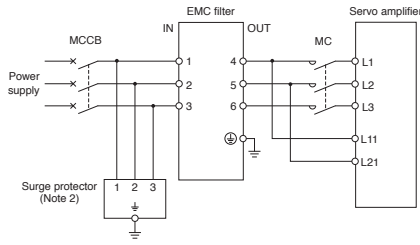
Options/Peripheral Equipment

EMC Filter

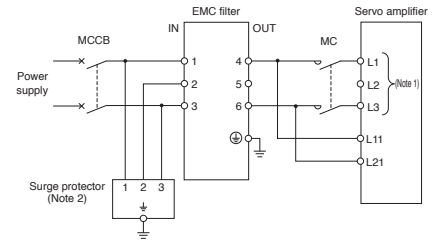
G G-RJ WG A A-RJ

Connections

3-phase 200 V AC



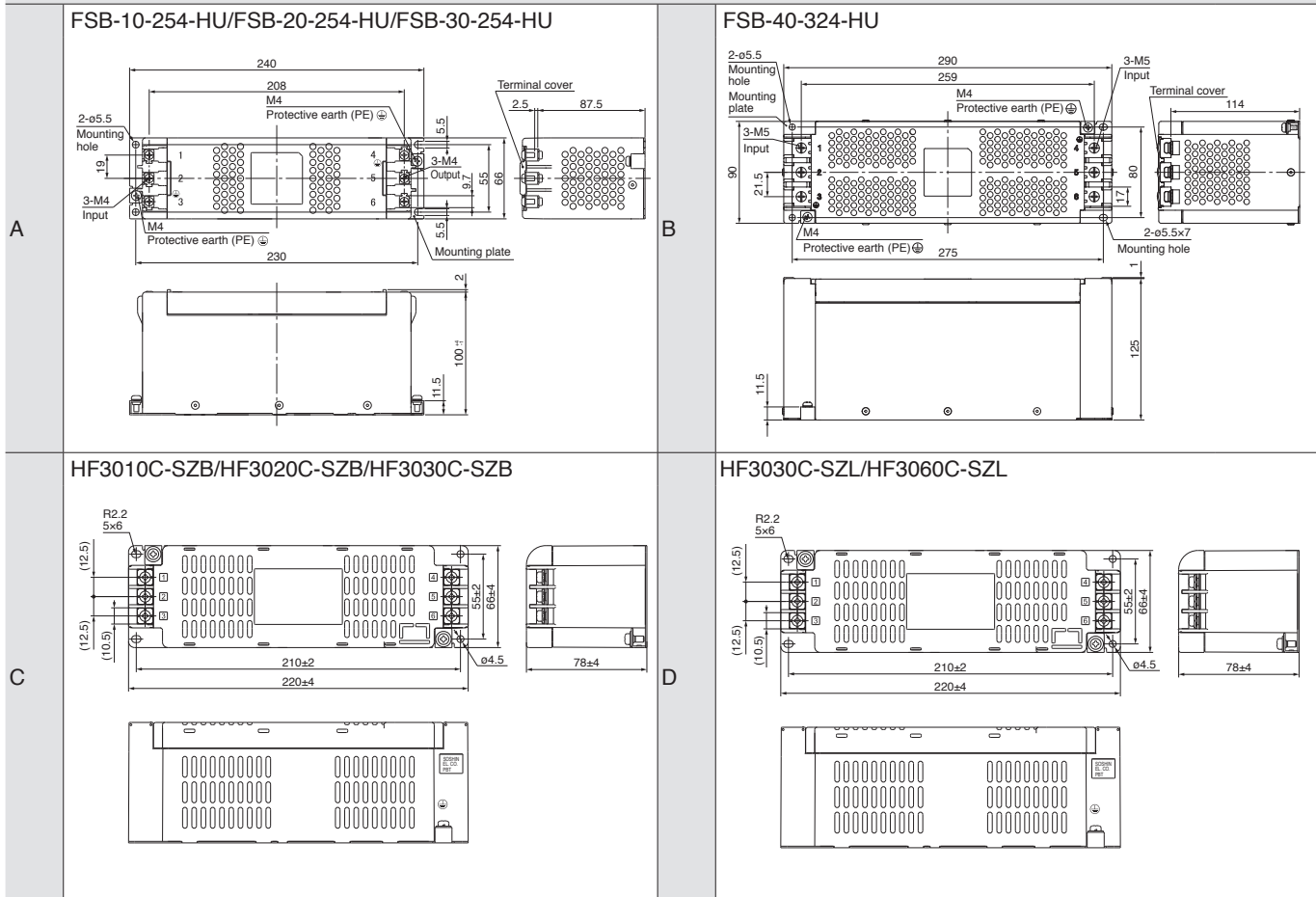
1-phase 200 V AC



- Notes: 1. Connect the power supply to L1 and L3 terminals. Do not connect anything to L2.
2. This is for when a surge protector is connected.

Dimensions

[Unit: mm]



Surge Protector

G G-RJ WG A A-RJ

Attach surge protectors of RSPD series (manufactured by Okaya Electric Industries Co., Ltd.) or LT-CS-WS series (manufactured by Soshin Electric Co., Ltd.) to the servo amplifiers.

Power Factor Improving DC Reactor (FR-HEL)

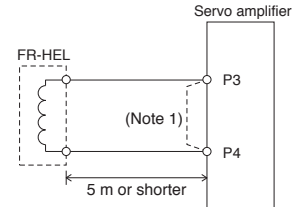
G G-RJ A A-RJ

This boosts the power factor of servo amplifier and reduces the power supply capacity. Use either the DC reactor or the AC reactor.

As compared to the AC reactor (FR-HAL), the DC reactor (FR-HEL) is more recommended since the DC reactor is more effective in power factor improvement, smaller and lighter, and its wiring is easier. (The DC reactor uses two wires, while the AC reactor uses six wires.)

Servo amplifier model	Power factor improving DC reactor model	Fig.
MR-J5-10G/A	FR-HEL-0.4K	A
MR-J5-20G/A		
MR-J5-40G/A		
MR-J5-60G/A		
MR-J5-70G/A		
MR-J5-100G/A	FR-HEL-1.5K	B
MR-J5-200G/A		
MR-J5-350G/A		
MR-J5-500G/A		
MR-J5-700G/A		

Connections



Notes: 1. Disconnect a short-circuit bar between P3 and P4 when using the power factor improving DC reactor.

Dimensions

A

Model	Variable dimensions [mm]					Mass [kg]	Terminal screw size	Wire size (Note 3) [mm²]
	W	W1	H	D	d			
FR-HEL-0.4K	70	60	71	61	M4	0.4	M4	2 (AWG 14)
FR-HEL-0.75K	85	74	81	61	M4	0.5	M4	2 (AWG 14)
FR-HEL-1.5K	85	74	81	70	M4	0.8	M4	2 (AWG 14)
FR-HEL-2.2K	85	74	81	70	M4	0.9	M4	2 (AWG 14)

B

Model	Variable dimensions [mm]							Mass [kg]	Terminal screw size	Wire size (Note 3) [mm²]	
	W	W1	H	D	D1	D2	D3				d
FR-HEL-3.7K	77	55	92	82	66	57	37	M4	1.5	M4	2 (AWG 14)
FR-HEL-7.5K	86	60	113	98	81	72	43	M4	2.5	M5	3.5 (AWG 12)
FR-HEL-11K	105	64	133	112	92	79	47	M6	3.3	M6	5.5 (AWG 10)
FR-HEL-15K	105	64	133	115	97	84	48.5	M6	4.1	M6	8 (AWG 8)

Notes: 1. Use this mounting hole for grounding.
 2. This indicates the maximum dimension. The dimension varies depending on the bending degree of the input/output lines.
 3. The wire size is applicable when 600 V grade heat-resistant polyvinyl chloride insulated wires (HIV wires) are used.

Power Factor Improving AC Reactor (FR-HAL)

G G-RJ WG A A-RJ

This boosts the power factor of servo amplifier and reduces the power supply capacity.

MR-J5-G/A, MR-CM3K

MR-J5W2-G (Note 1)

Servo amplifier/ simple converter model	Power factor improving AC reactor model (Note 2)	Fig.
MR-J5-10G/A	FR-HAL-0.4K	A
MR-J5-20G/A		
MR-J5-40G/A	FR-HAL-0.75K	
MR-J5-60G/A		
MR-J5-70G/A	FR-HAL-1.5K	
MR-J5-100G/A (3-phase power supply input)		
MR-J5-100G/A (1-phase power supply input)	FR-HAL-3.7K	
MR-J5-200G/A (3-phase power supply input)		
MR-J5-200G/A (1-phase power supply input)		
MR-J5-350G/A MR-CM3K	FR-HAL-7.5K	
MR-J5-500G/A	FR-HAL-11K	
MR-J5-700G/A	FR-HAL-15K	

Total output of rotary servo motors	Total continuous thrust of linear servo motors	Total output of direct drive motors	Power factor improving AC reactor model (Note 2)	Fig.
450 W or smaller	150 N or less	100 W or smaller	FR-HAL-0.75K	A
Over 450 W to 600 W	Over 150 N to 240 N	Over 100 W to 377 W	FR-HAL-1.5K	
Over 600 W to 1 kW	Over 240 N to 300 N	Over 377 W to 545 W	FR-HAL-2.2K	
Over 1 kW to 2 kW	Over 300 N to 720 N	Over 545 W to 838 W	FR-HAL-3.7K	

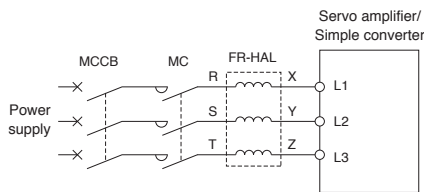
MR-J5W3-G (Note 1)

Total output of rotary servo motors	Total continuous thrust of linear servo motors	Total output of direct drive motors	Power factor improving AC reactor model (Note 2)	Fig.
450 W or smaller	150 N or less	-	FR-HAL-0.75K	A
Over 450 W to 600 W	Over 150 N to 240 N	378 W or smaller	FR-HAL-1.5K	
Over 600 W to 1 kW	Over 240 N to 300 N	-	FR-HAL-2.2K	
Over 1 kW to 2 kW	Over 300 N to 450 N	-	FR-HAL-3.7K	

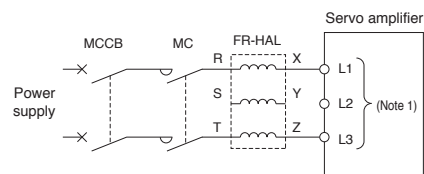
- Notes: 1. Refer to "MR-J5 User's Manual" for selecting a power factor improving AC reactor when combining multiple servo motors among the rotary servo motor, the linear servo motor or the direct drive motor.
2. When using the power factor improving AC reactor, install one reactor for each servo amplifier.

Connections

3-phase 200 V AC



1-phase 200 V AC



- Notes: 1. Connect the power supply to L1 and L3 terminals. Do not connect anything to L2.

Power Factor Improving AC Reactor (FR-HAL)

G

G-RJ

WG

A

A-RJ

Dimensions

Model	Variable dimensions [mm]							Mass [kg]	Terminal screw size
	W	W1	H	D	D1	D2	d		
FR-HAL-0.4K	104±2	84	99	72	51	40	M5	0.6	M4
FR-HAL-0.75K	104±2	84	99	74	56	44	M5	0.8	M4
FR-HAL-1.5K	104±2	84	99	77	61	50	M5	1.1	M4
FR-HAL-2.2K	115 (Note 2)	40	115	77	71	57	M6	1.5	M4
FR-HAL-3.7K	115 (Note 2)	40	115	83	81	67	M6	2.2	M4
FR-HAL-5.5K	115 (Note 2)	40	115	83	81	67	M6	2.3	M4

Notes: 1. Use this mounting hole for grounding.

2. This indicates the maximum dimension. The dimension varies depending on the bending degree of the input/output lines.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LVSWires

Product List

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Support

Servo Support Software

Drive System Sizing Software Motorizer

G
G-RJ
WG
A
A-RJ

Specifications

Item	Description
Types of motor/drive	Servo, inverter, sensorless servo
Types of load mechanism	Ball screws, rack and pinions, roll feeds, rotary tables, carts, elevators/hoists, conveyors, fans, pumps, generic (rotary), generic (linear), linear servo, crank
Types of transmission mechanism	Coupling, external gear reducer, V belt and pulley, toothed belt/roller chain
Operation pattern	Constant speed/pause, acceleration/deceleration, trapezoid, triangle, speed CSV file, MELSOFT GX LogViewer file
Types of input support of moment of inertia calculation function	Solid cylinder, hollow cylinder, disk, rectangular solid, truncated cone, sphere, generic
Sizing results	Result, motor type, motor, motor capacity, drive, drive capacity, effective torque, torque effective load rate, peak torque, peak load rate, effective torque at stop, effective load rate at stop, motor output, motor output rate, maximum speed, maximum speed rate, maximum load inertia moment, inertia moment ratio, regenerative power, regenerative load ratio, regenerative option, maximally increased torque, rated speed, brake, oil seal, structure specification, graph of motor side speed/motor side torque/motor output
Printing of output of results	Prints load mechanism, transmission mechanism, operation pattern, and sizing results.
Data saving	Load mechanism, transmission mechanism, operation pattern, motor selection, drive selection, and sizing results are saved with a file name.

Operating environment ^(Note 1)

Item	Description
OS	Microsoft® Windows® 10 (64-bit/32-bit)
	Microsoft® Windows® 8.1 (64-bit/32-bit)
	Microsoft® Windows® 7 (64-bit/32-bit) [Service Pack1 or later]
.NET Framework	.NET Framework 4.6 or later
CPU	Desktop PC: Intel® Celeron® processor 2.4 GHz or more recommended
	Laptop PC: Intel® Pentium® processor 1.9 GHz or more recommended
Memory	1 GB or more recommended (32-bit OS)
	2 GB or more recommended (64-bit OS)
Free hard disk space	For installation: 1 GB or more free hard disk capacity
	For operation: 512 MB or more free virtual memory capacity
Monitor	Resolution 1024 × 768 or more (XGA)
	Compatible with above personal computers

Notes: 1. This software may not run correctly on some personal computers.

Servo Support Software

MELSOFT

MR Configurator2 (SW1DNC-MRC2-E) (Note 1)

G	G-RJ	WG	A	A-RJ
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MR Configurator2 can be obtained by either of the following:

- Purchase MR Configurator2 alone.
- Purchase GX Works3, EM78 SDK (available soon), or MT Works2: MR Configurator2 is included in GX Works3, EM78 SDK, and MT Works2 with software version 1.34L or later.
- Download MR Configurator2: If you have MELSOFT iQ Works, GX Works3, GX Works2, MT Works2, EM Software Development Kit, or CW Configurator, MR Configurator2 is available for free download.

Specification (Note 2)

Item	Description
Project	New/Open/Save/Save As/Delete Project, Read Other Format, Write Other Format, System Setting, Print
Parameter	Parameter setting, axis name setting, parameter converter
Safety	Safety parameter setting, Change password, Initialize password
Positioning-data	Point Table, Program, Indirect Addressing, Cam Data
Monitor	Display All, I/O Monitor, Graph, ABS Data Display
Diagnosis	Alarm Display, Alarm Onset Data, Drive recorder, No Motor Rotation, System Configuration, Life Diagnosis, Machine Diagnosis, Linear Diagnosis, Fully Closed Loop Diagnosis, Gear Failure Diagnosis, Encoder Communication Diagnosis
Test Operation	JOG Operation, Positioning Operation, Motor-Less Operation, DO Forced Output, Program Operation, Single-Step Feed, Test Operation Information
Adjustment	One-Touch Tuning, Tuning, Machine Analyzer, Advanced Gain Search
Others	Servo Assistant, Update Parameter Setting Range, Machine Unit Conversion Setting, Switch Display Language, Help

- Notes: 1. MELSERVO-J5 series is supported by MR Configurator2 with software version 1.100E or later.
2. Supported items vary depending on the servo amplifiers. Refer to "MR Configurator2 SW1DNC-MRC2-E Installation Guide" for details.

Operating environment (Note 1)

Components	Description	
OS	Microsoft® Windows® 10 Education	Microsoft® Windows® 7 Enterprise
	Microsoft® Windows® 10 Enterprise	Microsoft® Windows® 7 Ultimate
	Microsoft® Windows® 10 Pro	Microsoft® Windows® 7 Professional
	Microsoft® Windows® 10 Home	Microsoft® Windows® 7 Home Premium
	Microsoft® Windows® 8.1 Enterprise	Microsoft® Windows® 7 Starter
	Microsoft® Windows® 8.1 Pro	
	Microsoft® Windows® 8.1	
	Microsoft® Windows® 8 Enterprise	
	Microsoft® Windows® 8 Pro	
	Microsoft® Windows® 8	
CPU (recommended)	Desktop PC: Intel® Celeron® processor 2.8 GHz or more Laptop PC: Intel® Pentium® M processor 1.7 GHz or more	
Memory (recommended)	1 GB or more (32-bit OS), 2 GB or more (64-bit OS)	
Free hard disk space	1.5 GB or more	
Monitor	Resolution 1024 × 768 or more, 16-bit high color, Compatible with above personal computers	
USB cable	MR-J3USBCBL3M	

- Notes: 1. This software may not run correctly on some personal computers.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LVSWires

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Unit Conversion Table

Quantity	SI (metric) unit	U.S. customary unit
Mass	1 [kg]	2.2046 [lb]
Length	1 [mm]	0.03937 [in]
Torque	1 [N·m]	141.6 [oz·in]
Moment of inertia	1 [($\times 10^{-4}$ kg·m ²)]	5.4675 [oz·in ²]
Load (thrust load/axial load)	1 [N]	0.2248 [lbf]
Temperature	n [°C]	$n \times 9/5 + 32$ [°F]

8

Low-Voltage Switchgear/ Wires

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G MR-J5-G(-N1) **G-RJ** MR-J5-G-RJ(N1) **WG** MR-J5W2-G(-N1)/MR-J5W3-G(-N1) **A** MR-J5-A **A-RJ** MR-J5-A-RJ

* Note that low-voltage switchgears/wires necessary for servo amplifiers with special specifications are the same as those for standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

* Refer to p. 7-66 in this catalog for conversion of units.

Low-Voltage Switchgear/Wires

Wires, Molded-Case Circuit Breakers, and Magnetic Contactors

The following are examples of wire sizes when 600 V grade heat-resistant polyvinyl chloride insulated wires (HIV wires) are used. The wire size for U, V, W, and E varies depending on the servo motor. Refer to "Selection Example in HIV Wires for Servo Motors" in this catalog for details on wires for each servo motor.

Wires and molded-case circuit breakers (MR-J5-G/MR-J5-A)

G G-RJ A A-RJ

Servo amplifier model	Molded-case circuit breaker (Note 4, 5, 6, 9)	Wire size [mm ²] (Note 4)			
		L1, L2, L3, ⊕	L11, L21	P+, C (Note 1)	U, V, W, E
MR-J5-10G/A	30 A frame 5 A (30 A frame 5 A)	2 (AWG 14)	1.25 to 2 (AWG 16 to 14)	2 (AWG 14)	AWG 18 to 14 (Note 3)
MR-J5-20G/A	30 A frame 5 A (30 A frame 5 A)				
MR-J5-40G/A	30 A frame 10 A (30 A frame 5 A)				
MR-J5-60G/A	30 A frame 15 A (30 A frame 10 A)				
MR-J5-70G/A	30 A frame 15 A (30 A frame 10 A)				
MR-J5-100G/A (3-phase power input)	30 A frame 15 A (30 A frame 10 A)				
MR-J5-100G/A (1-phase power input)	30 A frame 15 A (30 A frame 15 A)				
MR-J5-200G/A (3-phase power input)	30 A frame 20 A (30 A frame 20 A)	3.5 (AWG 12)			AWG 18 to 10 (Note 3)
MR-J5-200G/A (1-phase power input)	30 A frame 20 A (30 A frame 20 A)				
MR-J5-350G/A	30 A frame 30 A (30 A frame 30 A)				
MR-J5-500G/A	50 A frame 50 A (50 A frame 50 A)	5.5 (AWG 10)			AWG 18 to 8 (Note 3)
MR-J5-700G/A	100 A frame 75 A (60 A frame 60 A)	8 (AWG 8)			

Magnetic contactor (MR-J5-G/MR-J5-A)

G G-RJ A A-RJ

Servo amplifier model	Magnetic contactor (Note 2, 5)	
	On/off of main circuit power supply	
	AC power supply	DC power supply
MR-J5-10G/A	S-T10	SD-T12
MR-J5-20G/A		
MR-J5-40G/A		
MR-J5-60G/A		
MR-J5-70G/A		
MR-J5-100G/A		
MR-J5-200G/A	SD-T21	
MR-J5-350G/A		S-T21
MR-J5-500G/A		S-T25
MR-J5-700G/A		S-T35
MR-J5-700G/A		S-T35

Wires, molded-case circuit breaker, and magnetic contactor (MR-CM3K) (Note 8)

G G-RJ WG A A-RJ

Simple converter unit model	Molded-case circuit breaker (Note 4, 5, 9)	Magnetic contactor (Note 2, 5)		Wire size [mm ²] (Note 4, 7)	
		On/off of main circuit power supply		L1, L2, L3, ⊕	P4/N-
		AC power supply	DC power supply		
MR-CM3K	30 A frame 30 A (30 A frame 30 A)	S-T21	SD-T21	3.5 (AWG 12)	3.5 (AWG 12)

- Notes:
1. Keep the wire length to the regenerative option within 5 m.
 2. Use a magnetic contactor with an operation delay time of 80 ms or less. The operation delay time is the time interval from current being applied to the coil until closure of contacts.
 3. The wire size shows applicable size for the servo amplifier connector.
 4. When complying with IEC/EN/UL/CSA standard, refer to "Selection Example Compliant with IEC/EN/UL 61800-5-1 and CSA C22.2 No. 274" in this catalog.
 5. These selection examples are for when one molded-case circuit breaker and one magnetic contactor are installed for one unit of servo amplifier. When connecting multiple units of servo amplifiers, refer to "MR-J5 User's Manual".
 6. Use a molded-case circuit breaker having the operation characteristics equal to or higher than Mitsubishi Electric general-purpose products.
 7. Wires are selected based on the highest rated current among the servo motors to be combined.
 8. These selection examples are for when one unit of servo amplifier is connected to the simple converter. When connecting multiple units of servo amplifiers, refer to "MR-J5 User's Manual".
 9. When using a power improving reactor, use a molded-case circuit breaker listed in the brackets.

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 Servo System Controllers
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 Rotary Servo Motors
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 Direct Drive Motors
 Options/Peripheral Equipment
 LV/S/Wires
 Product List
 Precautions
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Wires, Molded-Case Circuit Breakers, and Magnetic Contactors

The following are examples of wire sizes when 600 V grade heat-resistant polyvinyl chloride insulated wires (HIV wires) are used. The wire size for U, V, W, and E varies depending on the servo motor. Refer to "Selection Example in HIV Wires for Servo Motors" in this catalog for details on wires for each servo motor.

Wires (MR-J5W2-G/MR-J5W3-G) WG

Servo amplifier model	Wire size [mm ²] <small>(Note 3)</small>			
	L1, L2, L3, ⊕	L11, L21	P+, C <small>(Note 5)</small>	U, V, W, E
MR-J5W2-22G	2 (AWG 14)	2 (AWG 14)	2 (AWG 14)	AWG 18 to 14 <small>(Note 2)</small>
MR-J5W2-44G				
MR-J5W2-77G				
MR-J5W2-1010G				
MR-J5W3-222G				
MR-J5W3-444G				

Molded-case circuit breakers (MR-J5W2-G) (Note 4) WG

Total output of rotary servo motors	Total continuous thrust of linear servo motors	Total output of direct drive motors	Molded-case circuit breaker <small>(Note 3, 6, 7)</small>
300 W or less	-	-	30 A frame 5 A
Over 300 W to 600 W	150 N or less	100 W or less	30 A frame 10 A
Over 600 W to 1 kW	Over 150 N to 300 N	Over 100 W to 252 W	30 A frame 15 A
Over 1 kW to 2 kW	Over 300 N to 720 N	Over 252 W to 838 W	30 A frame 20 A

Magnetic contactor (MR-J5W2-G) (Note 4) WG

Total output of rotary servo motors	Total continuous thrust of linear servo motors	Total output of direct drive motors	Magnetic contactor <small>(Note 1, 6)</small>	
			On/off of main circuit power supply AC power supply	DC power supply
300 W or less	-	-	S-T10	SD-T11
Over 300 W to 600 W	150 N or less	100 W or less		
Over 600 W to 1 kW	Over 150 N to 300 N	Over 100 W to 252 W	S-T21	SD-T21
Over 1 kW to 2 kW	Over 300 N to 720 N	Over 252 W to 838 W		

Molded-case circuit breakers (MR-J5W3-G) (Note 4) WG

Total output of rotary servo motors	Total continuous thrust of linear servo motors	Total output of direct drive motors	Molded-case circuit breaker <small>(Note 3, 6, 7)</small>
450 W or less	150 N or less	-	30 A frame 10 A
Over 450 W to 800 W	Over 150 N to 300 N	252 W or less	30 A frame 15 A
Over 800 W to 1.5 kW	Over 300 N to 450 N	Over 252 W to 378 W	30 A frame 20 A

Magnetic contactor (MR-J5W3-G) (Note 4) WG

Total output of rotary servo motors	Total continuous thrust of linear servo motors	Total output of direct drive motors	Magnetic contactor <small>(Note 1, 6)</small>	
			On/off of main circuit power supply AC power supply	DC power supply
450 W or less	150 N or less	-	S-T10	SD-T11
Over 450 W to 800 W	Over 150 N to 300 N	252 W or less		
Over 800 W to 1.5 kW	Over 300 N to 450 N	Over 252 W to 378 W	S-T21	SD-T21

- Notes:
1. Use a magnetic contactor with an operation delay time of 80 ms or less. The operation delay time is the time interval from current being applied to the coil until closure of contacts.
 2. The wire size shows applicable size for the servo amplifier connector.
 3. When complying with IEC/EN/UL/CSA standard, refer to "Selection Example Compliant with IEC/EN/UL 61800-5-1 and CSA C22.2 No. 274" in this catalog.
 4. When two different types of servo motors (rotary servo motor, linear servo motor, or direct drive motor) are connected to the multi-axis servo amplifier, refer to "MR-J5 User's Manual" for selecting a molded-case circuit breaker and a magnetic contactor.
 5. Keep the wire length to the regenerative option within 5 m.
 6. These selection examples are for when one molded-case circuit breaker and one magnetic contactor are installed for one unit of servo amplifier. When connecting multiple units of servo amplifiers, refer to "MR-J5 User's Manual".
 7. Use a molded-case circuit breaker having the operation characteristics equal to or higher than Mitsubishi Electric general-purpose products.

Low-Voltage Switchgear/Wires

Selection Example Compliant with IEC/EN/UL 61800-5-1 and CSA C22.2 No. 274

The molded-case circuit breakers, semiconductor fuses, and recommended wire sizes in the table are examples based on the rated inputs/outputs of the servo amplifiers. Molded-case circuit breakers (MCCB) or semiconductor fuses with a smaller capacity than in the table can be used when a servo motor with a smaller capacity is connected to the servo amplifiers.

Molded-case circuit breakers/semiconductor fuses

	G	G-RJ	WG	A	A-RJ		
Servo amplifier model	Molded-case circuit breaker (240 V AC) SCCR 50 kA (Mitsubishi Electric)		Semiconductor fuse (700 V) SCCR 100 kA (BUSSMAN)				
MR-J5-10G/A	NF125-SVU-15A (125 A frame 15 A)		170M1408 (10 A)				
MR-J5-20G/A							
MR-J5-40G/A							
MR-J5-60G/A (3-phase power input)			170M1409 (16 A)				
MR-J5-60G/A (1-phase power input)							
MR-J5-70G/A (3-phase power input)			170M1408 (10 A)				
MR-J5-70G/A (1-phase power input)							
MR-J5-100G/A (3-phase power input)			170M1409 (16 A)				
MR-J5-100G/A (1-phase power input)							
MR-J5-200G/A (3-phase power input)			170M1412 (32 A)				
MR-J5-200G/A (1-phase power input)							
MR-J5-350G/A	NF125-SVU-20A (125 A frame 20 A)		170M1413 (40 A)				
MR-J5-500G/A	NF125-SVU-30A (125 A frame 30 A) ^(Note 1)		170M1415 (63 A)				
MR-J5-700G/A	NF125-SVU-40A (125 A frame 40 A) ^(Note 1)		170M1416 (80 A)				
MR-J5W2-22G (3-phase power input)	NF125-SVU-15A (125 A frame 15 A)		170M1408 (10 A)				
MR-J5W2-22G (1-phase power input)			170M1409 (16 A)				
MR-J5W2-44G (3-phase power input)			170M1412 (32 A)				
MR-J5W2-44G (1-phase power input)							
MR-J5W2-77G (3-phase power input)			NF125-SVU-20A (125 A frame 20 A)		170M1413 (40 A)		
MR-J5W2-77G (1-phase power input)			NF125-SVU-15A (125 A frame 15 A)		170M1412 (32 A)		
MR-J5W2-1010G	170M1409 (16 A)						
MR-J5W3-222G (3-phase power input)	170M1412 (32 A)						
MR-J5W3-222G (1-phase power input)	NF125-SVU-20A (125 A frame 20 A)				170M1413 (40 A)		
MR-J5W3-444G (3-phase power input)	NF125-SVU-20A (125 A frame 20 A)		170M1413 (40 A)				
MR-J5W3-444G (1-phase power input)							

Notes: 1. When complying with UL/CSA standard, use semiconductor fuses.

Recommended wires

	G	G-RJ	WG	A	A-RJ
Servo amplifier model	75 °C stranded wire [AWG]				
	L1, L2, L3, ⊕	L11, L21	P+, C	U, V, W, E ^(Note 1)	
MR-J5-10G/A	14	14	14	14	
MR-J5-20G/A					
MR-J5-40G/A					
MR-J5-60G/A					
MR-J5-70G/A					
MR-J5-100G/A					
MR-J5-200G/A (3-phase power input)	12	14	14	12	
MR-J5-200G/A (1-phase power input)					
MR-J5-350G/A	10	14	14	8	
MR-J5-500G/A	8				
MR-J5-700G/A	8				
MR-J5W2-22G	14	14	14	14	
MR-J5W2-44G					
MR-J5W2-77G					
MR-J5W2-1010G					
MR-J5W3-222G					
MR-J5W3-444G					

Notes: 1. For connecting a servo motor with a smaller capacity than a servo amplifier rated capacity, a wire size based on the rated current of the servo motor can be selected in addition to the recommended wire size.

Selection Example Compliant with IEC/EN/UL 61800-5-1 and CSA C22.2 No. 274

The molded-case circuit breakers, semiconductor fuses, and recommended wire sizes in the table are examples based on the rated inputs/outputs of the servo amplifiers. Molded-case circuit breakers (MCCB) or semiconductor fuses with a smaller capacity than in the table can be used when a servo motor with a smaller capacity is connected to the servo amplifiers.

Molded-case circuit breakers/semiconductor fuses (simple converter)

G G-RJ WG A A-RJ

Simple converter unit model	Total capacity of servo amplifiers	Molded-case circuit breaker (240 V AC) SCCR 50 kA (Mitsubishi Electric)	Semiconductor fuse (700 V) SCCR 100 kA (BUSSMAN)
MR-CM3K	Less than 2 kW	NF125-SVU-15A (125 A frame 15 A)	170M1409 (16 A)
	2 kW or over	NF125-SVU-20A (125 A frame 20 A)	170M1413 (40 A)

Recommended wires (simple converter)

G G-RJ WG A A-RJ

Simple converter unit model	75 °C stranded wire [AWG]	
	L1, L2, L3, ⊕	P4/N-
MR-CM3K	14/12 ^(Note 1)	14/12 ^(Note 1)

Notes: 1. The wire size varies depending on a total current of connected servo amplifiers. When the total current is larger than 12 A, use AWG 12.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

Product List

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Support

Low-Voltage Switchgear/Wires

Type E Combination Motor Controller

G **G-RJ** **WG** **A** **A-RJ**

The Type E Combination Motor Controller is comprised of the Manual Motor Starter, Short-circuit Display Unit "UT-TU", and Power Side Terminal Cover Kit "UT-CV3".

Servo amplifier	Rated input voltage AC [V]	Input phase ^(Note 2)	Manual Motor Starter			SCCR [kA] ^(Note 1)
			Model (Mitsubishi Electric)	Rated voltage AC [V]	Rated current [A] (Heater design)	
MR-J5-10G/A	200 to 240	3-phase	MMP-T32	240	1.6	50
MR-J5-20G/A					2.5	
MR-J5-40G/A					4	
MR-J5-60G/A					6.3	
MR-J5-70G/A					6.3	
MR-J5-100G/A					8	
MR-J5-200G/A					18	
MR-J5-350G/A					25	
MR-J5-500G/A ^(Note 3)					32	
MR-J5W2-22G					6.3	50
MR-J5W2-44G					8	
MR-J5W2-77G					13	
MR-J5W2-1010G					18	
MR-J5W3-222G					8	
MR-J5W3-444G					13	

- Notes: 1. The value is applicable when the Type E Combination Motor Controller is combined with the servo amplifier.
 2. 1-phase power input is not supported.
 3. When complying with UL/CSA standard, use semiconductor fuses.

Selection Example in HIV Wires for Servo Motors

G G-RJ WG A A-RJ

The following are examples of wire sizes when 600 V grade heat-resistant polyvinyl chloride insulated wires (HIV wires) with a length of 30 m are used. Refer to "Rotary Servo Motor User's Manual" when using cab-tire cables for supplying power (U, V, and W) to HK-ST series.

Rotary servo motor model		Wire size [mm ²] <small>(Note 6)</small>	
		For power and grounding (U, V, W, E)	For electromagnetic brake (B1, B2)
HK-KT_W	HK-KT053W	0.75 (AWG 18) <small>(Note 1, 2, 3)</small>	0.2 (AWG 24) <small>(Note 4, 7)</small>
	HK-KT13W		
	HK-KT1M3W		
	HK-KT13UW		
	HK-KT23W		
	HK-KT43W		
	HK-KT63W		
	HK-KT23UW		
	HK-KT43UW		
	HK-KT7M3W		
	HK-KT103W		
	HK-KT7M3UW		
	HK-KT103UW		
	HK-KT153W		
HK-KT203W			
HK-KT202W			
HK-KT_4_W	HK-KT434W		
	HK-KT634W		
	HK-KT7M34W		
	HK-KT1034W		
	HK-KT1534W		
	HK-KT2034W		
HK-KT2024W			
HK-ST_W <small>(Note 8)</small>	HK-ST52W	1.25 (AWG 16) <small>(Note 5)</small>	1.25 (AWG 16)
	HK-ST102W	1.25 (AWG 16) <small>(Note 5)</small>	
	HK-ST172W	2 (AWG 14)	
	HK-ST202AW	2 (AWG 14)	
	HK-ST302W	2 (AWG 14)	
	HK-ST202W	2 (AWG 14)	
	HK-ST352W	3.5 (AWG 12)	
	HK-ST502W	8 (AWG 8)	
HK-ST702W	8 (AWG 8)		
HK-ST_4_W	HK-ST524W	1.25 (AWG 16) <small>(Note 5)</small>	1.25 (AWG 16)
	HK-ST1024W	1.25 (AWG 16) <small>(Note 5)</small>	
	HK-ST1724W	1.25 (AWG 16) <small>(Note 5)</small>	
	HK-ST2024AW	1.25 (AWG 16) <small>(Note 5)</small>	
	HK-ST3024W	1.25 (AWG 16) <small>(Note 5)</small>	
	HK-ST2024W	1.25 (AWG 16) <small>(Note 5)</small>	
	HK-ST3524W	2 (AWG 14)	
	HK-ST5024W	3.5 (AWG 12)	
HK-ST7024W	3.5 (AWG 12)		

- Notes:
1. Use fluorine resin wires of 0.75 mm² (AWG 18) for wiring to the servo motor power supply.
 2. This size is applicable for wiring length of 10 m or shorter. For over 10 m, use MR-AEPB2J10CBL03M-_-L, MR-AEP2J10CBL03M-_-L, MR-AEPB2J20CBL03M-_-L, or MR-AEP2J20CBL03M-_-L, and extend it with HIV wires of 1.25 mm² (AWG 16).
 3. When complying with UL/CSA standard, use MR-AEPB2J10CBL03M-_-L, MR-AEP2J10CBL03M-_-L, MR-AEPB2J20CBL03M-_-L, or MR-AEP2J20CBL03M-_-L, and extend it with HIV wires of 2 mm² (AWG 14). When not using a power cable provided by Mitsubishi Electric or Mitsubishi Electric System & Service Co., Ltd., use an RHH, RHW, RHW-2, XHH, XHHW, or XHHW-2 cable with thermosetting insulation. These insulation types are defined in the NEC.
 4. Use fluorine resin wires of 0.2 mm² (AWG 24) for wiring to the electromagnetic brake.
 5. When complying with UL/CSA standard, use 2 mm² (AWG 14). Refer to "Rotary Servo Motor User's Manual" for details.
 6. The same wire size is applicable when the torques are increased.
 7. This size is applicable for wiring length of 10 m or shorter. For over 10 m, extend the wires with HIV wires of 1.25 mm² (AWG 16).
 8. Wires for HK-ST152G1/G1H/G5/G7 geared servo motors are the same as those for HK-ST172W.

Common Specifications
Servo System Controllers
Servo Amplifiers
Rotary Servo Motors
Linear Servo Motors
Direct Drive Motors
Options/Peripheral Equipment
LV/S/Wires
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Low-Voltage Switchgear/Wires

Selection Example in HIV Wires for Servo Motors

G **G-RJ** **WG** **A** **A-RJ**

The following are examples of wire sizes when 600 V grade heat-resistant polyvinyl chloride insulated wires (HIV wires) with a length of 30 m are used.

Linear servo motor model Primary side	Wire size [mm ²]		
	For power and grounding (U, V, W, E)	For thermistor (G1, G2)	
LM-H3P2A-07P-BSS0	1.25 (AWG 16)	0.2 (AWG 24)	
LM-H3P3A-12P-CSS0	1.25 (AWG 16)		
LM-H3P3B-24P-CSS0	1.25 (AWG 16)		
LM-H3P3C-36P-CSS0	1.25 (AWG 16)		
LM-H3P3D-48P-CSS0	2 (AWG 14)		
LM-H3P7A-24P-ASS0	1.25 (AWG 16)		
LM-H3P7B-48P-ASS0	2 (AWG 14)		
LM-H3P7C-72P-ASS0	2 (AWG 14)		
LM-H3P7D-96P-ASS0	3.5 (AWG 12)		
LM-FP2B-06M-1SS0	Natural cooling		0.2 (AWG 24)
	Liquid cooling		
LM-FP2D-12M-1SS0	Natural cooling		
	Liquid cooling		
LM-FP2F-18M-1SS0	Natural cooling		
	Liquid cooling		
LM-FP4B-12M-1SS0	Natural cooling		
	Liquid cooling		
LM-FP4D-24M-1SS0	Natural cooling		
	Liquid cooling		
LM-K2P1A-01M-2SS1	1.25 (AWG 16)		
LM-K2P1C-03M-2SS1	2 (AWG 14)		
LM-K2P2A-02M-1SS1	1.25 (AWG 16)		
LM-K2P2C-07M-1SS1	3.5 (AWG 12)		
LM-K2P2E-12M-1SS1	5.5 (AWG 10)		
LM-K2P3C-14M-1SS1	3.5 (AWG 12)		
LM-K2P3E-24M-1SS1	5.5 (AWG 10)		
LM-U2PAB-05M-0SS0, LM-U2PAD-10M-0SS0, LM-U2PAF-15M-0SS0, LM-U2PBB-07M-1SS0, LM-U2PBD-15M-1SS0, LM-U2PBF-22M-1SS0	1.25 (AWG 16)		
LM-U2P2B-40M-2SS0	2 (AWG 14)		
LM-U2P2C-60M-2SS0	3.5 (AWG 12)		
LM-U2P2D-80M-2SS0	5.5 (AWG 10)		

Linear servo motor model Primary side	Wire size [mm ²]	
	For power and grounding (U, V, W, E)	For thermal protector
LM-AJP1B-07K-JSS0	1.25 (AWG 16)	0.2 (AWG 24)
LM-AJP1D-14K-JSS0		
LM-AJP2B-12S-JSS0		
LM-AJP2D-23T-JSS0		
LM-AJP3B-17N-JSS0		
LM-AJP3D-35R-JSS0		
LM-AJP4B-22M-JSS0		
LM-AJP4D-45N-JSS0		

Direct drive motor model	Wire size [mm ²]	
	For power and grounding (U, V, W, E)	
TM-RG2M002C30, TM-RG2M004E30, TM-RG2M009G30, TM-RU2M002C30, TM-RU2M004E30, TM-RU2M009G30	0.75 (AWG 18) (Note 1, 2)	
TM-RFM002C20, TM-RFM004C20, TM-RFM006C20, TM-RFM006E20, TM-RFM012E20, TM-RFM018E20, TM-RFM012G20	1.25 (AWG 16) (Note 1)	
TM-RFM048G20, TM-RFM072G20	3.5 (AWG 12)	
TM-RFM040J10	1.25 (AWG 16) (Note 1)	
TM-RFM120J10	3.5 (AWG 12)	
TM-RFM240J10	5.5 (AWG 10)	

- Notes: 1. When complying with UL/CSA standard, use 2 mm² (AWG 14).
2. The same wire size is applicable when the torques are increased.
3. Use a wire which has a heat resistance temperature of 105 °C for wiring to the servo motor power supply.

MEMO

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

Product List

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Product List

Servo system controllers

Item	Model	Application
Motion module	RD78G4	Maximum number of control axes: 4 axes CC-Link IE TSN master station
	RD78G8	Maximum number of control axes: 8 axes CC-Link IE TSN master station
	RD78G16	Maximum number of control axes: 16 axes CC-Link IE TSN master station
	RD78G32	Maximum number of control axes: 32 axes CC-Link IE TSN master station
	RD78G64	Maximum number of control axes: 64 axes CC-Link IE TSN master station
	RD78GHV	Maximum number of control axes: 128 axes CC-Link IE TSN master station
	RD78GHW	Maximum number of control axes: 256 axes CC-Link IE TSN master station

Engineering software

Item	Model	Application
MELSOFT iQ Works	SW2DND-IQWK-E	FA Engineering Software
MELSOFT GX Works3	SW1DND-GXW3-E	Programmable Controller Engineering Software (including motion control setting)

Servo amplifiers

Item		Model	Rated output	Main circuit power supply
Servo amplifier MR-J5-G	200 V class	MR-J5-10G	0.1 kW	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-20G	0.2 kW	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-40G	0.4 kW	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-60G	0.6 kW	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-70G	0.75 kW	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-100G	1 kW	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-200G	2 kW	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-350G	3.5 kW	3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-500G	5 kW	3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-700G	7 kW	3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
Servo amplifier MR-J5-G-RJ	200 V class	MR-J5-10G-RJ	0.1 kW	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-20G-RJ	0.2 kW	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-40G-RJ	0.4 kW	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-60G-RJ	0.6 kW	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-70G-RJ	0.75 kW	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-100G-RJ	1 kW	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-200G-RJ	2 kW	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-350G-RJ	3.5 kW	3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-500G-RJ	5 kW	3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-700G-RJ	7 kW	3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
Servo amplifier MR-J5W2-G	200 V class	MR-J5W2-22G	0.2 kW x 2 axes	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5W2-44G	0.4 kW x 2 axes	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5W2-77G	0.75 kW x 2 axes	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5W2-1010G	1 kW x 2 axes	3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
Servo amplifier MR-J5W3-G	200 V class	MR-J5W3-222G	0.2 kW x 3 axes	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5W3-444G	0.4 kW x 3 axes	3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

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Servo amplifiers

Item	Model	Rated output	Main circuit power supply
Servo amplifier MR-J5-G-N1	200 V class	MR-J5-10G-N1	0.1 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-20G-N1	0.2 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-40G-N1	0.4 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-60G-N1	0.6 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-70G-N1	0.75 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-100G-N1	1 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-200G-N1	2 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-350G-N1	3.5 kW 3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-500G-N1	5 kW 3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-700G-N1	7 kW 3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
Servo amplifier MR-J5-G-RJN1	200 V class	MR-J5-10G-RJN1	0.1 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-20G-RJN1	0.2 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-40G-RJN1	0.4 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-60G-RJN1	0.6 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-70G-RJN1	0.75 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-100G-RJN1	1 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-200G-RJN1	2 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-350G-RJN1	3.5 kW 3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-500G-RJN1	5 kW 3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-700G-RJN1	7 kW 3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
Servo amplifier MR-J5W2-G-N1	200 V class	MR-J5W2-22G-N1	0.2 kW x 2 axes 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5W2-44G-N1	0.4 kW x 2 axes 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5W2-77G-N1	0.75 kW x 2 axes 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5W2-1010G-N1	1 kW x 2 axes 3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
Servo amplifier MR-J5W3-G-N1	200 V class	MR-J5W3-222G-N1	0.2 kW x 3 axes 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5W3-444G-N1	0.4 kW x 3 axes 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC

Servo amplifiers

Item	Model	Rated output	Main circuit power supply
Servo amplifier MR-J5-A	200 V class	MR-J5-10A	0.1 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-20A	0.2 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-40A	0.4 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-60A	0.6 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-70A	0.75 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-100A	1 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-200A	2 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-350A	3.5 kW 3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-500A	5 kW 3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-700A	7 kW 3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
Servo amplifier MR-J5-A-RJ	200 V class	MR-J5-10A-RJ	0.1 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-20A-RJ	0.2 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-40A-RJ	0.4 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-60A-RJ	0.6 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-70A-RJ	0.75 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-100A-RJ	1 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-200A-RJ	2 kW 3-phase or 1-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-350A-RJ	3.5 kW 3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-500A-RJ	5 kW 3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC
		MR-J5-700A-RJ	7 kW 3-phase 200 V AC to 240 V AC 283 V DC to 340 V DC

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

Product List

Precautions

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Product List

Rotary servo motors

Item	Flange size	Model	Rated output	Rated speed	
HK-KT series B: With an electromagnetic brake	HK-KT_W	40 x 40	HK-KT053W(B)	0.05 kW	3000 r/min
			HK-KT13W(B)	0.1 kW	3000 r/min
			HK-KT1M3W(B)	0.15 kW	3000 r/min
		60 x 60	HK-KT13UW(B)	0.1 kW	3000 r/min
			HK-KT23W(B)	0.2 kW	3000 r/min
			HK-KT43W(B)	0.4 kW	3000 r/min
		80 x 80	HK-KT63W(B)	0.6 kW	3000 r/min
			HK-KT23UW(B)	0.2 kW	3000 r/min
			HK-KT43UW(B)	0.4 kW	3000 r/min
		90 x 90	HK-KT7M3W(B)	0.75 kW	3000 r/min
			HK-KT103W(B)	1.0 kW	3000 r/min
			HK-KT7M3UW(B)	0.75 kW	3000 r/min
	HK-KT103UW(B)		1.0 kW	3000 r/min	
	90 x 90	HK-KT153W(B)	1.5 kW	3000 r/min	
		HK-KT203W(B)	2.0 kW	3000 r/min	
		HK-KT202W(B)	2.0 kW	2000 r/min	
		HK-KT434W(B)	0.4 kW ^(Note 1)	3000 r/min ^(Note 1)	
	HK-KT_4_W	60 x 60	HK-KT634W(B)	0.6 kW ^(Note 1)	3000 r/min ^(Note 1)
			HK-KT7M34W(B)	0.75 kW ^(Note 1)	3000 r/min ^(Note 1)
		80 x 80	HK-KT1034W(B)	1.0 kW ^(Note 1)	3000 r/min ^(Note 1)
			HK-KT1534W(B)	1.5 kW ^(Note 1)	3000 r/min ^(Note 1)
90 x 90		HK-KT2034W(B)	2.0 kW ^(Note 1)	3000 r/min ^(Note 1)	
		HK-KT2024W(B)	2.0 kW ^(Note 1)	2000 r/min ^(Note 1)	
Servo motors with functional safety HK-KT series B: With an electromagnetic brake	HK-KT_W_WS	40 x 40	HK-KT053W(B)WS	0.05 kW	3000 r/min
			HK-KT13W(B)WS	0.1 kW	3000 r/min
			HK-KT1M3W(B)WS	0.15 kW	3000 r/min
		60 x 60	HK-KT13UW(B)WS	0.1 kW	3000 r/min
			HK-KT23W(B)WS	0.2 kW	3000 r/min
			HK-KT43W(B)WS	0.4 kW	3000 r/min
		80 x 80	HK-KT63W(B)WS	0.6 kW	3000 r/min
			HK-KT23UW(B)WS	0.2 kW	3000 r/min
			HK-KT43UW(B)WS	0.4 kW	3000 r/min
		90 x 90	HK-KT7M3W(B)WS	0.75 kW	3000 r/min
			HK-KT103W(B)WS	1.0 kW	3000 r/min
			HK-KT7M3UW(B)WS	0.75 kW	3000 r/min
	HK-KT103UW(B)WS		1.0 kW	3000 r/min	
	90 x 90	HK-KT153W(B)WS	1.5 kW	3000 r/min	
		HK-KT203W(B)WS	2.0 kW	3000 r/min	
		HK-KT202W(B)WS	2.0 kW	2000 r/min	
		HK-KT434W(B)WS	0.4 kW ^(Note 1)	3000 r/min ^(Note 1)	
	HK-KT_4_W_WS	60 x 60	HK-KT634W(B)WS	0.6 kW ^(Note 1)	3000 r/min ^(Note 1)
			HK-KT7M34W(B)WS	0.75 kW ^(Note 1)	3000 r/min ^(Note 1)
		80 x 80	HK-KT1034W(B)WS	1.0 kW ^(Note 1)	3000 r/min ^(Note 1)
			HK-KT1534W(B)WS	1.5 kW ^(Note 1)	3000 r/min ^(Note 1)
90 x 90		HK-KT2034W(B)WS	2.0 kW ^(Note 1)	3000 r/min ^(Note 1)	
		HK-KT2024W(B)WS	2.0 kW ^(Note 1)	2000 r/min ^(Note 1)	

Notes:
 1. The rated output is applicable when the rotary servo motor is used with a 400 V AC servo amplifier (future release planned). Refer to the list of specifications of each rotary servo motor for when a 200 V AC servo amplifier drives the rotary servo motor.

Rotary servo motors

Item	Model	Rated output	Rated speed	Reduction ratio
HK-KT series With a gear reducer for general industrial machines B: With an electromagnetic brake	HK-KT053(B)G1 1/5	0.05 kW	3000 r/min	1/5
	HK-KT053(B)G1 1/12	0.05 kW	3000 r/min	1/12
	HK-KT053(B)G1 1/20	0.05 kW	3000 r/min	1/20
	HK-KT13(B)G1 1/5	0.1 kW	3000 r/min	1/5
	HK-KT13(B)G1 1/12	0.1 kW	3000 r/min	1/12
	HK-KT13(B)G1 1/20	0.1 kW	3000 r/min	1/20
	HK-KT23(B)G1 1/5	0.2 kW	3000 r/min	1/5
	HK-KT23(B)G1 1/12	0.2 kW	3000 r/min	1/12
	HK-KT23(B)G1 1/20	0.2 kW	3000 r/min	1/20
	HK-KT43(B)G1 1/5	0.4 kW	3000 r/min	1/5
	HK-KT43(B)G1 1/12	0.4 kW	3000 r/min	1/12
	HK-KT43(B)G1 1/20	0.4 kW	3000 r/min	1/20
	HK-KT7M3(B)G1 1/5	0.75 kW	3000 r/min	1/5
	HK-KT7M3(B)G1 1/12	0.75 kW	3000 r/min	1/12
HK-KT7M3(B)G1 1/20	0.75 kW	3000 r/min	1/20	
HK-KT series With a flange-output type gear reducer for high precision applications, flange mounting B: With an electromagnetic brake	HK-KT053(B)G5 1/5 (40 x 40)	0.05 kW	3000 r/min	1/5 (flange dimensions: 40 mm x 40 mm)
	HK-KT053(B)G5 1/5 (60 x 60)	0.05 kW	3000 r/min	1/5 (flange dimensions: 60 mm x 60 mm)
	HK-KT053(B)G5 1/9	0.05 kW	3000 r/min	1/9
	HK-KT053(B)G5 1/11	0.05 kW	3000 r/min	1/11
	HK-KT053(B)G5 1/21	0.05 kW	3000 r/min	1/21
	HK-KT053(B)G5 1/33	0.05 kW	3000 r/min	1/33
	HK-KT053(B)G5 1/45	0.05 kW	3000 r/min	1/45
	HK-KT13(B)G5 1/5 (40 x 40)	0.1 kW	3000 r/min	1/5 (flange dimensions: 40 mm x 40 mm)
	HK-KT13(B)G5 1/5 (60 x 60)	0.1 kW	3000 r/min	1/5 (flange dimensions: 60 mm x 60 mm)
	HK-KT13(B)G5 1/11	0.1 kW	3000 r/min	1/11
	HK-KT13(B)G5 1/21	0.1 kW	3000 r/min	1/21
	HK-KT13(B)G5 1/33	0.1 kW	3000 r/min	1/33
	HK-KT13(B)G5 1/45	0.1 kW	3000 r/min	1/45
	HK-KT23(B)G5 1/5	0.2 kW	3000 r/min	1/5
	HK-KT23(B)G5 1/11	0.2 kW	3000 r/min	1/11
	HK-KT23(B)G5 1/21	0.2 kW	3000 r/min	1/21
	HK-KT23(B)G5 1/33	0.2 kW	3000 r/min	1/33
	HK-KT23(B)G5 1/45	0.2 kW	3000 r/min	1/45
	HK-KT43(B)G5 1/5	0.4 kW	3000 r/min	1/5
	HK-KT43(B)G5 1/11	0.4 kW	3000 r/min	1/11
	HK-KT43(B)G5 1/21	0.4 kW	3000 r/min	1/21
	HK-KT43(B)G5 1/33	0.4 kW	3000 r/min	1/33
	HK-KT43(B)G5 1/45	0.4 kW	3000 r/min	1/45
	HK-KT7M3(B)G5 1/5	0.75 kW	3000 r/min	1/5
HK-KT7M3(B)G5 1/11	0.75 kW	3000 r/min	1/11	
HK-KT7M3(B)G5 1/21	0.75 kW	3000 r/min	1/21	
HK-KT7M3(B)G5 1/33	0.75 kW	3000 r/min	1/33	
HK-KT7M3(B)G5 1/45	0.75 kW	3000 r/min	1/45	

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LVSWires

Product List

Precautions

Support

Product List

Rotary servo motors

Item	Model	Rated output	Rated speed	Reduction ratio
HK-KT series With a shaft-output type gear reducer for high precision applications, flange mounting B: With an electromagnetic brake	HK-KT053(B)G7 1/5 (40 x 40)	0.05 kW	3000 r/min	1/5 (flange dimensions: 40 mm x 40 mm)
	HK-KT053(B)G7 1/5 (60 x 60)	0.05 kW	3000 r/min	1/5 (flange dimensions: 60 mm x 60 mm)
	HK-KT053(B)G7 1/9	0.05 kW	3000 r/min	1/9
	HK-KT053(B)G7 1/11	0.05 kW	3000 r/min	1/11
	HK-KT053(B)G7 1/21	0.05 kW	3000 r/min	1/21
	HK-KT053(B)G7 1/33	0.05 kW	3000 r/min	1/33
	HK-KT053(B)G7 1/45	0.05 kW	3000 r/min	1/45
	HK-KT13(B)G7 1/5 (40 x 40)	0.1 kW	3000 r/min	1/5 (flange dimensions: 40 mm x 40 mm)
	HK-KT13(B)G7 1/5 (60 x 60)	0.1 kW	3000 r/min	1/5 (flange dimensions: 60 mm x 60 mm)
	HK-KT13(B)G7 1/11	0.1 kW	3000 r/min	1/11
	HK-KT13(B)G7 1/21	0.1 kW	3000 r/min	1/21
	HK-KT13(B)G7 1/33	0.1 kW	3000 r/min	1/33
	HK-KT13(B)G7 1/45	0.1 kW	3000 r/min	1/45
	HK-KT23(B)G7 1/5	0.2 kW	3000 r/min	1/5
	HK-KT23(B)G7 1/11	0.2 kW	3000 r/min	1/11
	HK-KT23(B)G7 1/21	0.2 kW	3000 r/min	1/21
	HK-KT23(B)G7 1/33	0.2 kW	3000 r/min	1/33
	HK-KT23(B)G7 1/45	0.2 kW	3000 r/min	1/45
	HK-KT43(B)G7 1/5	0.4 kW	3000 r/min	1/5
	HK-KT43(B)G7 1/11	0.4 kW	3000 r/min	1/11
	HK-KT43(B)G7 1/21	0.4 kW	3000 r/min	1/21
	HK-KT43(B)G7 1/33	0.4 kW	3000 r/min	1/33
	HK-KT43(B)G7 1/45	0.4 kW	3000 r/min	1/45
	HK-KT7M3(B)G7 1/5	0.75 kW	3000 r/min	1/5
	HK-KT7M3(B)G7 1/11	0.75 kW	3000 r/min	1/11
	HK-KT7M3(B)G7 1/21	0.75 kW	3000 r/min	1/21
	HK-KT7M3(B)G7 1/33	0.75 kW	3000 r/min	1/33
	HK-KT7M3(B)G7 1/45	0.75 kW	3000 r/min	1/45

Rotary servo motors

Item	Flange size	Model	Rated output	Rated speed		
HK-ST series B: With an electromagnetic brake	HK-ST_W	130 x 130	HK-ST52W(B)	0.5 kW	2000 r/min	
			HK-ST102W(B)	1.0 kW	2000 r/min	
			HK-ST172W(B)	1.75 kW	2000 r/min	
			HK-ST202AW(B)	2.0 kW	2000 r/min	
			HK-ST302W(B)	3.0 kW	2000 r/min	
	176 x 176	HK-ST202W(B)	2.0 kW	2000 r/min		
		HK-ST352W(B)	3.5 kW	2000 r/min		
		HK-ST502W(B)	5.0 kW	2000 r/min		
		HK-ST702W(B)	7.0 kW	2000 r/min		
	HK-ST_4_W	130 x 130	HK-ST524W(B)	0.5 kW ^(Note 1)	2000 r/min ^(Note 1)	
			HK-ST1024W(B)	1.0 kW ^(Note 1)	2000 r/min ^(Note 1)	
			HK-ST1724W(B)	1.75 kW ^(Note 1)	2000 r/min ^(Note 1)	
			HK-ST2024AW(B)	2.0 kW ^(Note 1)	2000 r/min ^(Note 1)	
			HK-ST3024W(B)	3.0 kW ^(Note 1)	2000 r/min ^(Note 1)	
		176 x 176	HK-ST2024W(B)	2.0 kW ^(Note 1)	2000 r/min ^(Note 1)	
			HK-ST3524W(B)	3.5 kW ^(Note 1)	2000 r/min ^(Note 1)	
			HK-ST5024W(B)	5.0 kW ^(Note 1)	2000 r/min ^(Note 1)	
	Servo motors with functional safety HK-ST series B: With an electromagnetic brake	HK-ST_W_WS	130 x 130	HK-ST52W(B)WS	0.5 kW	2000 r/min
				HK-ST102W(B)WS	1.0 kW	2000 r/min
HK-ST172W(B)WS				1.75 kW	2000 r/min	
HK-ST202AW(B)WS				2.0 kW	2000 r/min	
HK-ST302W(B)WS				3.0 kW	2000 r/min	
176 x 176		HK-ST202W(B)WS	2.0 kW	2000 r/min		
		HK-ST352W(B)WS	3.5 kW	2000 r/min		
		HK-ST502W(B)WS	5.0 kW	2000 r/min		
		HK-ST702W(B)WS	7.0 kW	2000 r/min		
HK-ST_4_W_WS		130 x 130	HK-ST524W(B)WS	0.5 kW ^(Note 1)	2000 r/min ^(Note 1)	
			HK-ST1024W(B)WS	1.0 kW ^(Note 1)	2000 r/min ^(Note 1)	
			HK-ST1724W(B)WS	1.75 kW ^(Note 1)	2000 r/min ^(Note 1)	
			HK-ST2024AW(B)WS	2.0 kW ^(Note 1)	2000 r/min ^(Note 1)	
			HK-ST3024W(B)WS	3.0 kW ^(Note 1)	2000 r/min ^(Note 1)	
		176 x 176	HK-ST2024W(B)WS	2.0 kW ^(Note 1)	2000 r/min ^(Note 1)	
			HK-ST3524W(B)WS	3.5 kW ^(Note 1)	2000 r/min ^(Note 1)	
			HK-ST5024W(B)WS	5.0 kW ^(Note 1)	2000 r/min ^(Note 1)	
			HK-ST7024W(B)WS	7.0 kW ^(Note 1)	2000 r/min ^(Note 1)	

Notes:

1. The rated output is applicable when the rotary servo motor is used with a 400 V AC servo amplifier (future release planned). Refer to the list of specifications of each rotary servo motor for when a 200 V AC servo amplifier drives the rotary servo motor.

- Common Specifications
- Servo System Controllers
- Servo Amplifiers
- Rotary Servo Motors
- Linear Servo Motors
- Direct Drive Motors
- Options/Peripheral Equipment
- LV/S/Wires
- Product List
- Precautions
- Support

Product List

Rotary servo motors

Item	Model	Rated output	Rated speed	Reduction ratio
	HK-ST52(B)G1(H) 1/6	0.5 kW	2000 r/min	1/6
	HK-ST52(B)G1(H) 1/11	0.5 kW	2000 r/min	1/11
	HK-ST52(B)G1(H) 1/17	0.5 kW	2000 r/min	1/17
	HK-ST52(B)G1(H) 1/29	0.5 kW	2000 r/min	1/29
	HK-ST52(B)G1(H) 1/35	0.5 kW	2000 r/min	1/35
	HK-ST52(B)G1(H) 1/43	0.5 kW	2000 r/min	1/43
	HK-ST52(B)G1(H) 1/59	0.5 kW	2000 r/min	1/59
	HK-ST102(B)G1(H) 1/6	1.0 kW	2000 r/min	1/6
	HK-ST102(B)G1(H) 1/11	1.0 kW	2000 r/min	1/11
	HK-ST102(B)G1(H) 1/17	1.0 kW	2000 r/min	1/17
	HK-ST102(B)G1(H) 1/29	1.0 kW	2000 r/min	1/29
	HK-ST102(B)G1(H) 1/35	1.0 kW	2000 r/min	1/35
	HK-ST102(B)G1(H) 1/43	1.0 kW	2000 r/min	1/43
	HK-ST102(B)G1(H) 1/59	1.0 kW	2000 r/min	1/59
	HK-ST152(B)G1(H) 1/6	1.5 kW	2000 r/min	1/6
	HK-ST152(B)G1(H) 1/11	1.5 kW	2000 r/min	1/11
	HK-ST152(B)G1(H) 1/17	1.5 kW	2000 r/min	1/17
	HK-ST152(B)G1(H) 1/29	1.5 kW	2000 r/min	1/29
	HK-ST152(B)G1(H) 1/35	1.5 kW	2000 r/min	1/35
	HK-ST152(B)G1(H) 1/43	1.5 kW	2000 r/min	1/43
	HK-ST152(B)G1(H) 1/59	1.5 kW	2000 r/min	1/59
	HK-ST202(B)G1(H) 1/6	2.0 kW	2000 r/min	1/6
	HK-ST202(B)G1(H) 1/11	2.0 kW	2000 r/min	1/11
	HK-ST202(B)G1(H) 1/17	2.0 kW	2000 r/min	1/17
	HK-ST202(B)G1(H) 1/29	2.0 kW	2000 r/min	1/29
	HK-ST202(B)G1(H) 1/35	2.0 kW	2000 r/min	1/35
	HK-ST202(B)G1(H) 1/43	2.0 kW	2000 r/min	1/43
	HK-ST202(B)G1(H) 1/59	2.0 kW	2000 r/min	1/59
	HK-ST352(B)G1(H) 1/6	3.5 kW	2000 r/min	1/6
	HK-ST352(B)G1(H) 1/11	3.5 kW	2000 r/min	1/11
	HK-ST352(B)G1(H) 1/17	3.5 kW	2000 r/min	1/17
	HK-ST352(B)G1(H) 1/29	3.5 kW	2000 r/min	1/29
	HK-ST352(B)G1(H) 1/35	3.5 kW	2000 r/min	1/35
	HK-ST352(B)G1(H) 1/43	3.5 kW	2000 r/min	1/43
	HK-ST352(B)G1(H) 1/59	3.5 kW	2000 r/min	1/59
	HK-ST502(B)G1(H) 1/6	5.0 kW	2000 r/min	1/6
	HK-ST502(B)G1(H) 1/11	5.0 kW	2000 r/min	1/11
	HK-ST502(B)G1(H) 1/17	5.0 kW	2000 r/min	1/17
	HK-ST502(B)G1(H) 1/29	5.0 kW	2000 r/min	1/29
	HK-ST502(B)G1(H) 1/35	5.0 kW	2000 r/min	1/35
	HK-ST502(B)G1(H) 1/43	5.0 kW	2000 r/min	1/43
	HK-ST502(B)G1(H) 1/59	5.0 kW	2000 r/min	1/59
	HK-ST702(B)G1(H) 1/6	7.0 kW	2000 r/min	1/6
	HK-ST702(B)G1(H) 1/11	7.0 kW	2000 r/min	1/11
	HK-ST702(B)G1(H) 1/17	7.0 kW	2000 r/min	1/17
	HK-ST702(B)G1(H) 1/29	7.0 kW	2000 r/min	1/29
	HK-ST702(B)G1(H) 1/35	7.0 kW	2000 r/min	1/35
	HK-ST702(B)G1(H) 1/43	7.0 kW	2000 r/min	1/43
	HK-ST702(B)G1(H) 1/59	7.0 kW	2000 r/min	1/59

HK-ST series
With a gear reducer for general industrial machines

B: With an electromagnetic brake

G1: Flange mounting
G1H: Foot mounting

HK-ST_

Rotary servo motors

Item	Model	Rated output	Rated speed	Reduction ratio		
HK-ST series With a flange-output type gear reducer for high precision applications, flange mounting B: With an electromagnetic brake	HK-ST52(B)G5	1/5	0.5 kW	2000 r/min	1/5	
	HK-ST52(B)G5	1/11	0.5 kW	2000 r/min	1/11	
	HK-ST52(B)G5	1/21	0.5 kW	2000 r/min	1/21	
	HK-ST52(B)G5	1/33	0.5 kW	2000 r/min	1/33	
	HK-ST52(B)G5	1/45	0.5 kW	2000 r/min	1/45	
	HK-ST102(B)G5	1/5	1.0 kW	2000 r/min	1/5	
	HK-ST102(B)G5	1/11	1.0 kW	2000 r/min	1/11	
	HK-ST102(B)G5	1/21	1.0 kW	2000 r/min	1/21	
	HK-ST102(B)G5	1/33	1.0 kW	2000 r/min	1/33	
	HK-ST102(B)G5	1/45	1.0 kW	2000 r/min	1/45	
	HK-ST152(B)G5	1/5	1.5 kW	2000 r/min	1/5	
	HK-ST152(B)G5	1/11	1.5 kW	2000 r/min	1/11	
	HK-ST152(B)G5	1/21	1.5 kW	2000 r/min	1/21	
	HK-ST152(B)G5	1/33	1.5 kW	2000 r/min	1/33	
	HK-ST152(B)G5	1/45	1.5 kW	2000 r/min	1/45	
	HK-ST202(B)G5	1/5	2.0 kW	2000 r/min	1/5	
	HK-ST202(B)G5	1/11	2.0 kW	2000 r/min	1/11	
	HK-ST202(B)G5	1/21	2.0 kW	2000 r/min	1/21	
	HK-ST202(B)G5	1/33	2.0 kW	2000 r/min	1/33	
	HK-ST202(B)G5	1/45	2.0 kW	2000 r/min	1/45	
	HK-ST352(B)G5	1/5	3.5 kW	2000 r/min	1/5	
	HK-ST352(B)G5	1/11	3.5 kW	2000 r/min	1/11	
	HK-ST352(B)G5	1/21	3.5 kW	2000 r/min	1/21	
	HK-ST502(B)G5	1/5	5.0 kW	2000 r/min	1/5	
	HK-ST502(B)G5	1/11	5.0 kW	2000 r/min	1/11	
	HK-ST702(B)G5	1/5	7.0 kW	2000 r/min	1/5	
	HK-ST series With a shaft-output type gear reducer for high precision applications, flange mounting B: With an electromagnetic brake	HK-ST52(B)G7	1/5	0.5 kW	2000 r/min	1/5
		HK-ST52(B)G7	1/11	0.5 kW	2000 r/min	1/11
HK-ST52(B)G7		1/21	0.5 kW	2000 r/min	1/21	
HK-ST52(B)G7		1/33	0.5 kW	2000 r/min	1/33	
HK-ST52(B)G7		1/45	0.5 kW	2000 r/min	1/45	
HK-ST102(B)G7		1/5	1.0 kW	2000 r/min	1/5	
HK-ST102(B)G7		1/11	1.0 kW	2000 r/min	1/11	
HK-ST102(B)G7		1/21	1.0 kW	2000 r/min	1/21	
HK-ST102(B)G7		1/33	1.0 kW	2000 r/min	1/33	
HK-ST102(B)G7		1/45	1.0 kW	2000 r/min	1/45	
HK-ST152(B)G7		1/5	1.5 kW	2000 r/min	1/5	
HK-ST152(B)G7		1/11	1.5 kW	2000 r/min	1/11	
HK-ST152(B)G7		1/21	1.5 kW	2000 r/min	1/21	
HK-ST152(B)G7		1/33	1.5 kW	2000 r/min	1/33	
HK-ST152(B)G7		1/45	1.5 kW	2000 r/min	1/45	
HK-ST202(B)G7		1/5	2.0 kW	2000 r/min	1/5	
HK-ST202(B)G7		1/11	2.0 kW	2000 r/min	1/11	
HK-ST202(B)G7		1/21	2.0 kW	2000 r/min	1/21	
HK-ST202(B)G7		1/33	2.0 kW	2000 r/min	1/33	
HK-ST202(B)G7		1/45	2.0 kW	2000 r/min	1/45	
HK-ST352(B)G7		1/5	3.5 kW	2000 r/min	1/5	
HK-ST352(B)G7		1/11	3.5 kW	2000 r/min	1/11	
HK-ST352(B)G7		1/21	3.5 kW	2000 r/min	1/21	
HK-ST502(B)G7		1/5	5.0 kW	2000 r/min	1/5	
HK-ST502(B)G7		1/11	5.0 kW	2000 r/min	1/11	
HK-ST702(B)G7		1/5	7.0 kW	2000 r/min	1/5	

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

Product List

Precautions

Support

Product List

Linear servo motors

Item	Model	Continuous thrust	Maximum thrust	Maximum speed	Length
LM-H3 series primary side (coil)	LM-H3P2A-07P-BSS0	70 N	175 N	3.0 m/s	—
	LM-H3P3A-12P-CSS0	120 N	300 N	3.0 m/s	—
	LM-H3P3B-24P-CSS0	240 N	600 N	3.0 m/s	—
	LM-H3P3C-36P-CSS0	360 N	900 N	3.0 m/s	—
	LM-H3P3D-48P-CSS0	480 N	1200 N	3.0 m/s	—
	LM-H3P7A-24P-ASS0	240 N	600 N	3.0 m/s	—
	LM-H3P7B-48P-ASS0	480 N	1200 N	3.0 m/s	—
	LM-H3P7C-72P-ASS0	720 N	1800 N	3.0 m/s	—
	LM-H3P7D-96P-ASS0	960 N	2400 N	3.0 m/s	—
LM-H3 series secondary side (magnet)	LM-H3S20-288-BSS0	—	—	—	288 mm
	LM-H3S20-384-BSS0	—	—	—	384 mm
	LM-H3S20-480-BSS0	—	—	—	480 mm
	LM-H3S20-768-BSS0	—	—	—	768 mm
	LM-H3S30-288-CSS0	—	—	—	288 mm
	LM-H3S30-384-CSS0	—	—	—	384 mm
	LM-H3S30-480-CSS0	—	—	—	480 mm
	LM-H3S30-768-CSS0	—	—	—	768 mm
	LM-H3S70-288-ASS0	—	—	—	288 mm
	LM-H3S70-384-ASS0	—	—	—	384 mm
	LM-H3S70-480-ASS0	—	—	—	480 mm
	LM-H3S70-768-ASS0	—	—	—	768 mm
LM-AJ series primary side (coil)	LM-AJP1B-07K-JSS0	68.1 N	214.7 N	6.5 m/s	—
	LM-AJP1D-14K-JSS0	136.2 N	429.4 N	6.5 m/s	—
	LM-AJP2B-12S-JSS0	117.0 N	369.0 N	4.0 m/s	—
	LM-AJP2D-23T-JSS0	234.0 N	738.1 N	5.0 m/s	—
	LM-AJP3B-17N-JSS0	174.5 N	550.2 N	2.5 m/s	—
	LM-AJP3D-35R-JSS0	348.9 N	1100.4 N	3.5 m/s	—
	LM-AJP4B-22M-JSS0	223.4 N	704.5 N	2.0 m/s	—
	LM-AJP4D-45N-JSS0	446.8 N	1409.1 N	2.5 m/s	—
LM-AJ series secondary side (magnet)	LM-AJS10-080-JSS0	—	—	—	80 mm
	LM-AJS10-200-JSS0	—	—	—	200 mm
	LM-AJS10-400-JSS0	—	—	—	400 mm
	LM-AJS20-080-JSS0	—	—	—	80 mm
	LM-AJS20-200-JSS0	—	—	—	200 mm
	LM-AJS20-400-JSS0	—	—	—	400 mm
	LM-AJS30-080-JSS0	—	—	—	80 mm
	LM-AJS30-200-JSS0	—	—	—	200 mm
	LM-AJS30-400-JSS0	—	—	—	400 mm
	LM-AJS40-080-JSS0	—	—	—	80 mm
	LM-AJS40-200-JSS0	—	—	—	200 mm
	LM-AJS40-400-JSS0	—	—	—	400 mm
LM-F series primary side (coil)	LM-FP2B-06M-1SS0	300 N (natural cooling)/ 600 N (force cooling)	1800 N	2.0 m/s	—
	LM-FP2D-12M-1SS0	600 N (natural cooling)/ 1200 N (force cooling)	3600 N	2.0 m/s	—
	LM-FP2F-18M-1SS0	900 N (natural cooling)/ 1800 N (force cooling)	5400 N	2.0 m/s	—
	LM-FP4B-12M-1SS0	600 N (natural cooling)/ 1200 N (force cooling)	3600 N	2.0 m/s	—
	LM-FP4D-24M-1SS0	1200 N (natural cooling)/ 2400 N (force cooling)	7200 N	2.0 m/s	—
LM-F series secondary side (magnet)	LM-FS20-480-1SS0	—	—	—	480 mm
	LM-FS20-576-1SS0	—	—	—	576 mm
	LM-FS40-480-1SS0	—	—	—	480 mm
	LM-FS40-576-1SS0	—	—	—	576 mm

Linear servo motors

Item	Model	Continuous thrust	Maximum thrust	Maximum speed	Length
LM-K2 series primary side (coil)	LM-K2P1A-01M-2SS1	120 N	300 N	2.0 m/s	—
	LM-K2P1C-03M-2SS1	360 N	900 N	2.0 m/s	—
	LM-K2P2A-02M-1SS1	240 N	600 N	2.0 m/s	—
	LM-K2P2C-07M-1SS1	720 N	1800 N	2.0 m/s	—
	LM-K2P2E-12M-1SS1	1200 N	3000 N	2.0 m/s	—
	LM-K2P3C-14M-1SS1	1440 N	3600 N	2.0 m/s	—
	LM-K2P3E-24M-1SS1	2400 N	6000 N	2.0 m/s	—
LM-K2 series secondary side (magnet)	LM-K2S10-288-2SS1	—	—	—	288 mm
	LM-K2S10-384-2SS1	—	—	—	384 mm
	LM-K2S10-480-2SS1	—	—	—	480 mm
	LM-K2S10-768-2SS1	—	—	—	768 mm
	LM-K2S20-288-1SS1	—	—	—	288 mm
	LM-K2S20-384-1SS1	—	—	—	384 mm
	LM-K2S20-480-1SS1	—	—	—	480 mm
	LM-K2S20-768-1SS1	—	—	—	768 mm
	LM-K2S30-288-1SS1	—	—	—	288 mm
	LM-K2S30-384-1SS1	—	—	—	384 mm
	LM-K2S30-480-1SS1	—	—	—	480 mm
LM-U2 series primary side (coil)	LM-U2PAB-05M-0SS0	50 N	150 N	2.0 m/s	—
	LM-U2PAD-10M-0SS0	100 N	300 N	2.0 m/s	—
	LM-U2PAF-15M-0SS0	150 N	450 N	2.0 m/s	—
	LM-U2PBB-07M-1SS0	75 N	225 N	2.0 m/s	—
	LM-U2PBD-15M-1SS0	150 N	450 N	2.0 m/s	—
	LM-U2PBF-22M-1SS0	225 N	675 N	2.0 m/s	—
	LM-U2P2B-40M-2SS0	400 N	1600 N	2.0 m/s	—
	LM-U2P2C-60M-2SS0	600 N	2400 N	2.0 m/s	—
LM-U2 series secondary side (magnet)	LM-U2P2D-80M-2SS0	800 N	3200 N	2.0 m/s	—
	LM-U2SA0-240-0SS0	—	—	—	240 mm
	LM-U2SA0-300-0SS0	—	—	—	300 mm
	LM-U2SA0-420-0SS0	—	—	—	420 mm
	LM-U2SB0-240-1SS1	—	—	—	240 mm
	LM-U2SB0-300-1SS1	—	—	—	300 mm
	LM-U2SB0-420-1SS1	—	—	—	420 mm
LM-U2S20-300-2SS1	—	—	—	300 mm	
LM-U2S20-480-2SS1	—	—	—	480 mm	

Direct drive motors

Item	Model	Rated torque	Maximum torque	Rated speed
TM-RG2M series	TM-RG2M002C30	2.2 N•m	8.8 N•m	300 r/min
	TM-RG2M004E30	4.5 N•m	13.5 N•m	300 r/min
	TM-RG2M009G30	9 N•m	27 N•m	300 r/min
TM-RU2M series	TM-RU2M002C30	2.2 N•m	8.8 N•m	300 r/min
	TM-RU2M004E30	4.5 N•m	13.5 N•m	300 r/min
	TM-RU2M009G30	9 N•m	27 N•m	300 r/min
TM-RFM series	TM-RFM002C20	2 N•m	6 N•m	200 r/min
	TM-RFM004C20	4 N•m	12 N•m	200 r/min
	TM-RFM006C20	6 N•m	18 N•m	200 r/min
	TM-RFM006E20	6 N•m	18 N•m	200 r/min
	TM-RFM012E20	12 N•m	36 N•m	200 r/min
	TM-RFM018E20	18 N•m	54 N•m	200 r/min
	TM-RFM012G20	12 N•m	36 N•m	200 r/min
	TM-RFM048G20	48 N•m	144 N•m	200 r/min
	TM-RFM072G20	72 N•m	216 N•m	200 r/min
	TM-RFM040J10	40 N•m	120 N•m	100 r/min
	TM-RFM120J10	120 N•m	360 N•m	100 r/min
TM-RFM240J10	240 N•m	720 N•m	100 r/min	

Product List

Cables for rotary servo motors

Item	Model	Length	Bending life	IP rating	Application
Motor cable (dual cable type/ direct connection type for 10 m or shorter)	MR-AEPB2CBL2M-A1-H	2 m	Long bending life	IP65	For HK-KT Load-side lead With electromagnetic brake wires
	MR-AEPB2CBL5M-A1-H	5 m	Long bending life	IP65	
	MR-AEPB2CBL10M-A1-H	10 m	Long bending life	IP65	
	MR-AEPB2CBL2M-A1-L	2 m	Standard	IP65	
	MR-AEPB2CBL5M-A1-L	5 m	Standard	IP65	
	MR-AEPB2CBL10M-A1-L	10 m	Standard	IP65	
	MR-AEPB2CBL2M-A2-H	2 m	Long bending life	IP65	For HK-KT Opposite to load-side lead With electromagnetic brake wires
	MR-AEPB2CBL5M-A2-H	5 m	Long bending life	IP65	
	MR-AEPB2CBL10M-A2-H	10 m	Long bending life	IP65	
	MR-AEPB2CBL2M-A2-L	2 m	Standard	IP65	
	MR-AEPB2CBL5M-A2-L	5 m	Standard	IP65	
	MR-AEPB2CBL10M-A2-L	10 m	Standard	IP65	
	MR-AEPB2CBL2M-A5-H	2 m	Long bending life	IP65	For HK-KT Vertical lead With electromagnetic brake wires
	MR-AEPB2CBL5M-A5-H	5 m	Long bending life	IP65	
	MR-AEPB2CBL10M-A5-H	10 m	Long bending life	IP65	
	MR-AEPB2CBL2M-A5-L	2 m	Standard	IP65	
	MR-AEPB2CBL10M-A5-L	10 m	Standard	IP65	
	MR-AEP2CBL2M-A1-H	2 m	Long bending life	IP65	
	MR-AEP2CBL5M-A1-H	5 m	Long bending life	IP65	
	MR-AEP2CBL10M-A1-H	10 m	Long bending life	IP65	
	MR-AEP2CBL2M-A1-L	2 m	Standard	IP65	
	MR-AEP2CBL5M-A1-L	5 m	Standard	IP65	
	MR-AEP2CBL10M-A1-L	10 m	Standard	IP65	
	MR-AEP2CBL2M-A2-H	2 m	Long bending life	IP65	For HK-KT Opposite to load-side lead Without electromagnetic brake wires
	MR-AEP2CBL5M-A2-H	5 m	Long bending life	IP65	
	MR-AEP2CBL10M-A2-H	10 m	Long bending life	IP65	
	MR-AEP2CBL2M-A2-L	2 m	Standard	IP65	
	MR-AEP2CBL5M-A2-L	5 m	Standard	IP65	
	MR-AEP2CBL10M-A2-L	10 m	Standard	IP65	
	MR-AEP2CBL2M-A5-H	2 m	Long bending life	IP65	For HK-KT Vertical lead Without electromagnetic brake wires
MR-AEP2CBL5M-A5-H	5 m	Long bending life	IP65		
MR-AEP2CBL10M-A5-H	10 m	Long bending life	IP65		
MR-AEP2CBL2M-A5-L	2 m	Standard	IP65		
MR-AEP2CBL5M-A5-L	5 m	Standard	IP65		
MR-AEP2CBL10M-A5-L	10 m	Standard	IP65		
Motor cable ^(Note 1) (dual cable type/ junction type for over 10 m)	MR-AEPB2J10CBL03M-A1-L	0.3 m	Standard	IP20	For HK-KT Load-side lead With electromagnetic brake wires
	MR-AEPB2J10CBL03M-A2-L	0.3 m	Standard	IP20	For HK-KT Opposite to load-side lead With electromagnetic brake wires
	MR-AEPB2J10CBL03M-A5-L	0.3 m	Standard	IP20	For HK-KT Vertical lead With electromagnetic brake wires
	MR-AEP2J10CBL03M-A1-L	0.3 m	Standard	IP20	For HK-KT Load-side lead Without electromagnetic brake wires
	MR-AEP2J10CBL03M-A2-L	0.3 m	Standard	IP20	For HK-KT Opposite to load-side lead Without electromagnetic brake wires
	MR-AEP2J10CBL03M-A5-L	0.3 m	Standard	IP20	For HK-KT Vertical lead Without electromagnetic brake wires

Notes:

1. Use this cable in combination with MR-AEKCBL_M-H, MR-AEKCBL_M-L, or MR-ECNM.

Cables for rotary servo motors

Item	Model	Length	Bending life	IP rating	Application
Encoder cable ^(Note 1)	MR-AEKCBL20M-H	20 m	Long bending life	IP20	For HK-KT
	MR-AEKCBL30M-H	30 m	Long bending life	IP20	
	MR-AEKCBL40M-H	40 m	Long bending life	IP20	
	MR-AEKCBL50M-H	50 m	Long bending life	IP20	
	MR-AEKCBL20M-L	20 m	Standard	IP20	
	MR-AEKCBL30M-L	30 m	Standard	IP20	
Motor cable ^(Note 2) (dual cable type/ junction type for over 10 m)	MR-AEPB2J20CBL03M-A1-L	0.3 m	Standard	IP65	For HK-KT Load-side lead With electromagnetic brake wires
	MR-AEPB2J20CBL03M-A2-L	0.3 m	Standard	IP65	For HK-KT Opposite to load-side lead With electromagnetic brake wires
	MR-AEPB2J20CBL03M-A5-L	0.3 m	Standard	IP65	For HK-KT Vertical lead With electromagnetic brake wires
	MR-AEP2J20CBL03M-A1-L	0.3 m	Standard	IP65	For HK-KT Load-side lead Without electromagnetic brake wires
	MR-AEP2J20CBL03M-A2-L	0.3 m	Standard	IP65	For HK-KT Opposite to load-side lead Without electromagnetic brake wires
	MR-AEP2J20CBL03M-A5-L	0.3 m	Standard	IP65	For HK-KT Vertical lead Without electromagnetic brake wires
Encoder cable	MR-J3ENSCBL2M-H	2 m	Long bending life	IP67	For HK-ST
	MR-J3ENSCBL5M-H	5 m	Long bending life	IP67	
	MR-J3ENSCBL10M-H	10 m	Long bending life	IP67	
	MR-AENSCBL20M-H ^(Note 3)	20 m	Long bending life	IP67	For HK-KT/HK-ST
	MR-AENSCBL30M-H ^(Note 3)	30 m	Long bending life	IP67	
	MR-AENSCBL40M-H ^(Note 3)	40 m	Long bending life	IP67	
	MR-AENSCBL50M-H ^(Note 3)	50 m	Long bending life	IP67	For HK-ST
	MR-J3ENSCBL2M-L	2 m	Standard	IP67	
	MR-J3ENSCBL5M-L	5 m	Standard	IP67	
	MR-J3ENSCBL10M-L	10 m	Standard	IP67	
	MR-AENSCBL20M-L ^(Note 3)	20 m	Standard	IP67	
	MR-AENSCBL30M-L ^(Note 3)	30 m	Standard	IP67	

Notes:

1. Use this cable in combination with MR-AEPB2J10CBL03M-_-L or MR-AEP2J10CBL03M-_-L.
2. Use this cable in combination with MR-AENSCBL_M-H, MR-AENSCBL_M-L, or MR-J3SCNS.
3. When using this cable for HK-KT series, use it in combination with MR-AEPB2J20CBL03M-_-L or MR-AEP2J20CBL03M-_-L.

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Cables for rotary servo motors

Item	Model	Length	Bending life	IP rating	Application
Motor cable (single cable type/ direct connection type for 10 m or shorter)	MR-AEPB1CBL2M-A1-H	2 m	Long bending life	IP65	For HK-KT Load-side lead With electromagnetic brake wires
	MR-AEPB1CBL5M-A1-H	5 m	Long bending life	IP65	
	MR-AEPB1CBL10M-A1-H	10 m	Long bending life	IP65	
	MR-AEPB1CBL2M-A1-L	2 m	Standard	IP65	
	MR-AEPB1CBL5M-A1-L	5 m	Standard	IP65	
	MR-AEPB1CBL10M-A1-L	10 m	Standard	IP65	
	For HK-KT Opposite to load-side lead With electromagnetic brake wires	MR-AEPB1CBL2M-A2-H	2 m	Long bending life	IP65
		MR-AEPB1CBL5M-A2-H	5 m	Long bending life	IP65
		MR-AEPB1CBL10M-A2-H	10 m	Long bending life	IP65
		MR-AEPB1CBL2M-A2-L	2 m	Standard	IP65
		MR-AEPB1CBL5M-A2-L	5 m	Standard	IP65
		MR-AEPB1CBL10M-A2-L	10 m	Standard	IP65
	For HK-KT Vertical lead With electromagnetic brake wires	MR-AEPB1CBL2M-A5-H	2 m	Long bending life	IP65
		MR-AEPB1CBL5M-A5-H	5 m	Long bending life	IP65
		MR-AEPB1CBL10M-A5-H	10 m	Long bending life	IP65
		MR-AEPB1CBL2M-A5-L	2 m	Standard	IP65
		MR-AEPB1CBL5M-A5-L	5 m	Standard	IP65
		MR-AEPB1CBL10M-A5-L	10 m	Standard	IP65
	For HK-KT Load-side lead Without electromagnetic brake wires	MR-AEP1CBL2M-A1-H	2 m	Long bending life	IP65
		MR-AEP1CBL5M-A1-H	5 m	Long bending life	IP65
		MR-AEP1CBL10M-A1-H	10 m	Long bending life	IP65
		MR-AEP1CBL2M-A1-L	2 m	Standard	IP65
		MR-AEP1CBL5M-A1-L	5 m	Standard	IP65
		MR-AEP1CBL10M-A1-L	10 m	Standard	IP65
	For HK-KT Opposite to load-side lead Without electromagnetic brake wires	MR-AEP1CBL2M-A2-H	2 m	Long bending life	IP65
		MR-AEP1CBL5M-A2-H	5 m	Long bending life	IP65
		MR-AEP1CBL10M-A2-H	10 m	Long bending life	IP65
		MR-AEP1CBL2M-A2-L	2 m	Standard	IP65
		MR-AEP1CBL5M-A2-L	5 m	Standard	IP65
		MR-AEP1CBL10M-A2-L	10 m	Standard	IP65
For HK-KT Vertical lead Without electromagnetic brake wires	MR-AEP1CBL2M-A5-H	2 m	Long bending life	IP65	
	MR-AEP1CBL5M-A5-H	5 m	Long bending life	IP65	
	MR-AEP1CBL10M-A5-H	10 m	Long bending life	IP65	
	MR-AEP1CBL2M-A5-L	2 m	Standard	IP65	
	MR-AEP1CBL5M-A5-L	5 m	Standard	IP65	
	MR-AEP1CBL10M-A5-L	10 m	Standard	IP65	
Encoder cable	MR-EKCBL2M-H	2 m	Long bending life	IP20	For connecting a load-side encoder
	MR-EKCBL5M-H	5 m	Long bending life	IP20	
Junction cable for fully closed loop control	MR-J4FCCBL03M	0.3 m	Standard	—	For branching a load-side encoder

Connector sets for rotary servo motors

Item	Model	Description	IP rating	Application
Encoder connector set	MR-ECNM ^(Note 1)	Encoder connector × 1 Servo amplifier connector × 1	IP20	For HK-KT, For connecting a load-side encoder
	MR-J3SCNS ^(Note 2)	Junction connector or encoder connector × 1 Servo amplifier connector × 1	IP67	For HK-KT/HK-ST (one-touch connection type)
	MR-ENCNS2	Encoder connector × 1 Servo amplifier connector × 1	IP67	For HK-ST (straight type) (screw type)
	MR-J3SCNSA	Encoder connector × 1 Servo amplifier connector × 1	IP67	For HK-ST (angle type) (one-touch connection type)
	MR-ENCNS2A	Encoder connector × 1 Servo amplifier connector × 1	IP67	For HK-ST (angle type) (screw type)

Notes:

- When using this connector set for HK-KT series, use it in combination with MR-AEPB2J10CBL03M-_-L or MR-AEP2J10CBL03M-_-L.
- When using this connector set for HK-KT series, use it in combination with MR-AEPB2J20CBL03M-_-L or MR-AEP2J20CBL03M-_-L.

Connector sets for rotary servo motors

Item	Model	Description	IP rating	Application
Power connector set	MR-APWCNS4	Power connector × 1	IP67	For HK-ST52(4)W, 102(4)W, 172(4)W, 202(4)AW, and 302(4)W (one-touch connection type)
	MR-APWCNS5	Power connector × 1	IP67	For HK-ST202(4)W, 352(4)W, 502(4)W, and 702(4)W (one-touch connection type)
Electromagnetic brake connector set	MR-BKCNS1	Electromagnetic brake connector × 1	IP67	For HK-ST (straight type) (one-touch connection type)
	MR-BKCNS2	Electromagnetic brake connector × 1	IP67	For HK-ST (straight type) (screw type)
	MR-BKCNS1A	Electromagnetic brake connector × 1	IP67	For HK-ST (angle type) (one-touch connection type)
	MR-BKCNS2A	Electromagnetic brake connector × 1	IP67	For HK-ST (angle type) (screw type)
Encoder connector set	MR-J3CN2	Servo amplifier connector × 1	—	For connecting a load side encoder
Connector set	MR-J3THMCN2	Junction connector × 2 Servo amplifier connector × 1	—	For fully closed loop control

Cables and connector sets for linear servo motors

Item	Model	Description		IP rating	Application
Encoder cable	MR-EKCBL2M-H	2 m	Long bending life	IP20	For connecting a linear encoder
	MR-EKCBL5M-H	5 m	Long bending life	IP20	
Junction cable for linear servo motors	MR-J4THCBL03M	0.3 m	Standard	—	For branching a thermistor
Encoder connector set	MR-ECNM	Junction connector × 1 Servo amplifier connector × 1		IP20	For connecting a linear encoder
	MR-J3CN2	Servo amplifier connector × 1		—	For connecting a linear encoder or a thermistor
Connector set	MR-J3THMCN2	Junction connector × 2 Servo amplifier connector × 1		—	For branching a thermistor

Connector sets for direct drive motors

Item	Model	Description	IP rating	Application
Encoder connector set	MR-J3DDCNS	Encoder connector or absolute position storage unit connector × 1 Servo amplifier connector × 1	IP67	For TM-RG2M/TM-RU2M/TM-RFM (For connecting a direct drive motor and a servo amplifier, or an absolute position storage unit and a servo amplifier)
	MR-J3DDSPS	Encoder connector × 1 Absolute position storage unit connector × 1	IP67	For TM-RG2M/TM-RU2M/TM-RFM (For connecting a direct drive motor and an absolute position storage unit)
Power connector set	MR-PWCNF	Power connector × 1	IP67	For TM-RG2M_, TM-RU2M_, TM-RFM_C20, and TM-RFM_E20
	MR-PWCNS4	Power connector × 1	IP67	For TM-RFM_G20
	MR-PWCNS5	Power connector × 1	IP67	For TM-RFM040J10 and TM-RFM120J10
	MR-PWCNS3	Power connector × 1	IP67	For TM-RFM240J10

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Connectors for servo amplifiers

Item	Model	Description	IP rating	Application ^(Note 1)
Connector set	MR-CCN1	Servo amplifier connector × 1	—	For MR-J5- _G
	MR-J2CMP2	Servo amplifier connector × 1	—	For MR-J5W2- _G/ MR-J5W3- _G
	MR-ECN1	Servo amplifier connector × 20	—	
	MR-J3CN1	Servo amplifier connector × 1	—	For MR-J5- _A

Junction terminal blocks/Junction terminal block cables

Item	Model	Length	Application ^(Note 1)
Junction terminal block (26 pins)	MR-TB26A	—	For MR-J5W2- _G/ MR-J5W3- _G
Junction terminal block (50 pins)	MR-TB50	—	For MR-J5- _A
Junction terminal block cable	MR-J2HBUS05M	0.5 m	For connecting MR-J5- _G and PS7DW-20V14B-F
	MR-J2HBUS1M	1 m	
	MR-J2HBUS5M	5 m	
	MR-TBNATBL05M	0.5 m	For connecting MR-J5W2- _G/ MR-J5W3- _G, and MR-TB26A
	MR-TBNATBL1M	1 m	
	MR-J2M-CN1TBL05M	0.5 m	For connecting MR-J5- _A and MR-TB50
MR-J2M-CN1TBL1M	1 m		

Batteries/Battery cases/Battery cables

Item	Model	Length	Application ^(Note 1)
Battery	MR-BAT6V1SET	—	For MR-J5- _G/ MR-J5- _A
	MR-BAT6V1SET-A	—	
	MR-BAT6V1	—	For MR-BAT6V1SET, MR-BAT6V1SET-A, and MR-BT6VCASE
Battery case	MR-BT6VCASE	—	For MR-J5- _G/ MR-J5W2- _G/ MR-J5W3- _G/ MR-J5- _A
Battery cable	MR-BT6V1CBL03M	0.3 m	For connecting MR-J5- _G/ MR-J5W2- _G/ MR-J5W3- _G/ MR-J5- _A, and MR-BT6VCASE
	MR-BT6V1CBL1M	1 m	
Junction battery cable	MR-BT6V2CBL03M	0.3 m	For MR-J5- _G/ MR-J5W2- _G/ MR-J5W3- _G/ MR-J5- _A
	MR-BT6V2CBL1M	1 m	

Regenerative options

Item	Model	Permissible regenerative power	Resistance value	Application ^(Note 1)
Regenerative option	MR-RB032	30 W	40 Ω	For MR-J5-10G to 60G and MR-J5-10A to 60A
	MR-RB12	100 W	40 Ω	For MR-J5-20G to 60G and MR-J5-20A to 60A
	MR-RB14	100 W	26 Ω	For MR-J5-70G, 100G, MR-J5-70A, 100A, MR-J5W2-22G, 44G, and MR-J5W3-222G, 444G
	MR-RB30	300 W	13 Ω	For MR-J5-200G and MR-J5-200A
	MR-RB3N	300 W	9 Ω	For MR-J5-350G, MR-J5-350A, and MR-J5W2-77G, 1010G
	MR-RB31	300 W	6.7 Ω	For MR-J5-500G and MR-J5-500A
	MR-RB34	300 W	26 Ω	For MR-J5-70G, 100G, MR-J5-70A, 100A, and MR-J5W3-222G, 444G
	MR-RB50	500 W	13 Ω	For MR-J5-200G and MR-J5-200A
	MR-RB5N	500 W	9 Ω	For MR-J5-350G and MR-J5-350A
	MR-RB51	500 W	6.7 Ω	For MR-J5-500G and MR-J5-500A

Notes:

- Note that options/peripheral equipment necessary for servo amplifiers with special specifications are the same as those for standard servo amplifiers. Refer to the servo amplifiers with the same rated output.

Peripheral units

Item	Model	Application ^(Note 2)
Safety logic unit	MR-J3-D05	For MR-J5- _G/ MR-J5W2- _G/ MR-J5W3- _G/ MR-J5- _A
Simple converter	MR-CM3K	For MR-J5-10G/A to MR-J5-200G/A, MR-J5W2-22G to MR-J5W2-1010G, MR-J5W3-222G, and MR-J5W3-444G
Absolute position storage unit	MR-BTAS01	For MR-J5- _G/ MR-J5W2- _G/ MR-J5W3- _G/ MR-J5- _A
Replacement fan unit	MR-J5-FAN1	For MR-J5-70G/A and MR-J5-100G/A
	MR-J5-FAN2	For MR-J5-200G/A and MR-J5-350G/A
	MR-J5-FAN3	For MR-J5-500G/A
	MR-J5-FAN4	For MR-J5-700G/A
	MR-J5W-FAN1	For MR-J5W2-44G
	MR-J5W-FAN3	For MR-J5W2-77G and MR-J5W2-1010G
MR-J5W-FAN2	For MR-J5W3-222G and MR-J5W3-444G	

Peripheral cables/connector sets

Item	Model	Length	Application ^(Note 2)
Personal computer communication cable (USB cable)	MR-J3USBCBL3M	3 m	For MR-J5- _G/ MR-J5W2- _G/ MR-J5W3- _G/ MR-J5- _A
Monitor cable	MR-ACN6CBL1M	1 m	For MR-J5- _G/ MR-J5- _A
	MR-J3CN6CBL1M	1 m	For MR-J5W2- _G/ MR-J5W3- _G
STO cable	MR-D05UDL3M-B	3 m	For connecting MR-J3-D05 or a safety control device with MR-J5- _G/ MR-J5W2- _G/ MR-J5W3- _G/ MR-J5- _A
Daisy chain power connector	MR-J5CNP12-J1	—	For MR-J5-10G/A to MR-J5-100G/A, MR-J5W2-22G, MR-J5W2-44G, MR-J5W3-222G, and MR-J5W3-444G
	MR-J5CNP12-J2	—	For MR-J5-200G/A, MR-J5W2-77G, and MR-J5W2-1010G

Peripheral attachments

Item	Model	Description	Application ^(Note 2)
Cabinet-mounting attachment	J5-CHP07-10P	Components (1 pc.) Attachment × 1 Flat head screw (M4 × 10) × 1 Packing quantity: 10 pcs./packing	For MR-J5-10G/A to MR-J5-350G/A, MR-J5W2- _G/ MR-J5W3- _G, MR-CM3K
Grounding terminal attachment	J5-CHP08	Attachment × 1 Cable clamp × 2 Screw (M4 × 12) × 4	For MR-J5-10G/A to MR-J5-350G/A

Servo support software

Item	Model	Application
MELSOFT MR Configurator2 ^(Note1)	SW1DNC-MRC2-E	Servo setup software for AC servo

Notes:

- MR Configurator2 is included in GX Works3, EM78 SDK (available soon), and MT Works2 with software version 1.34L or later.
If you have MELSOFT iQ Works, GX Works3, GX Works2, MT Works2, EM Software Development Kit, or CW Configurator, MR Configurator2 is available for free download.
- Note that options/peripheral equipment necessary for servo amplifiers with special specifications are the same as those for standard servo amplifiers.
Refer to the servo amplifiers with the same rated output.

Precautions

For your safety

- To use the products given in this catalog safely, be sure to read the User's Manuals and the appended document prior to use.
- In this catalog, the safety instruction levels are classified into "WARNING" and "CAUTION".

WARNING

Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.

CAUTION

Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight injury.

Note that the CAUTION level may lead to a serious consequence depending on conditions.

Please follow the instructions of both levels because they are important to personnel safety.

Safety instructions

WARNING

[Wiring]

- To prevent an electric shock, turn off the servo amplifier power and wait for 15 minutes or more before starting wiring and/or inspection.
- To prevent an electric shock, ground the servo amplifier.
- To prevent an electric shock, any person who is involved in wiring should be fully competent to do the work.
- To prevent an electric shock, mount the servo amplifier and the servo motor before wiring.
- To prevent an electric shock, connect the grounding wire to the cabinet protective earth (PE) terminal via the servo amplifier protective earth (PE) terminal.
- To prevent an electric shock, do not touch the conductive parts.
- To prevent an electric shock and burn injury, do not operate the servo amplifier and the servo motor with wet hands.

[Operation]

- To prevent an electric shock and burn injury, do not operate the servo amplifier and the servo motor with wet hands.

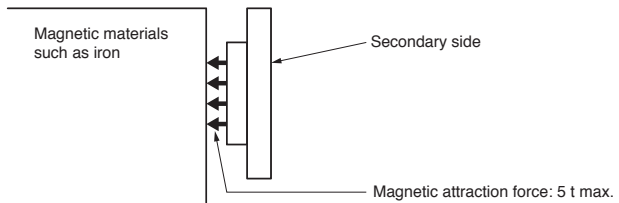
[Maintenance]

- To prevent an electric shock, any person who is involved in wiring should be fully competent to do the work.
- To prevent an electric shock and burn injury, do not operate the servo amplifier and the servo motor with wet hands.

CAUTION

[Transportation/installation]

- To prevent injury, transport the products correctly according to their mass.
- To prevent injury, do not touch the sharp edges of the servo motor, shaft keyway, or others with bare hands when handling the servo motor.
- For the linear servo motor, attraction force is generated between the permanent magnet on the secondary side and the magnetic materials. To prevent injury to fingers and other body parts due to the attraction force between the secondary side and the magnetic material side, take special care in handling the linear servo motor.



[Operation]

- To prevent injury, do not touch the rotor of the servo motor during operation.

[Disposal of linear servo motors]

- To prevent burn injury, do not touch the secondary side after the demagnetization of the secondary side by heating over 300 °C until it becomes cool enough.

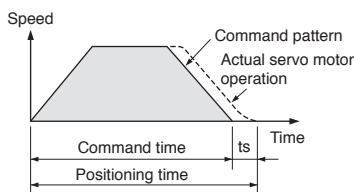
For proper use

- To use the products given in this catalog properly, be sure to read the User's Manuals and the appended document prior to use.
- In this catalog, instructions for incorrect handling which may cause physical damage, instructions for other functions, and so on are classified into "NOTICES".

⚠ NOTICES

[Model selection]

- Select a rotary servo motor or a direct drive motor which has the rated torque equal to or higher than the continuous effective torque.
- Select a linear servo motor which has the continuous thrust equal to or higher than the continuous effective load thrust.
- When the linear servo motor is used for vertical axis, it is necessary to have an anti-drop mechanism using springs and counter balances in the machine side.
- For the system where the unbalanced torque occurs, such as a vertical axis, the unbalanced torque of the machine should be kept at 70 % or lower of the rated torque.



- Create operation patterns by considering the settling time (ts) to complete positioning.
- Load to motor inertia ratio or load to mass ratio must be below the recommended ratio. If the ratio is too large, the expected performance may not be achieved, and the dynamic brake may be damaged.
- Use the servo motor with the specified servo amplifier.

[Transportation/installation]

- To prevent a malfunction, do not drop or strike the servo amplifier and servo motor.
- When fumigants that contain halogen materials, such as fluorine, chlorine, bromine, and iodine, are used for disinfecting and protecting wooden packaging from insects, they cause a malfunction when entering our products. Please take necessary precautions to ensure that any residual materials from fumigant do not enter our products, or perform disinfection and pest control using methods other than fumigation, such as heat treatment. Perform disinfection and pest control at timbering stage before packing the products.
- Do not get on or place heavy objects on the servo amplifier or the servo motor.
- The system must withstand high speeds and high acceleration/ deceleration.
- To enable high-accuracy positioning, ensure the machine rigidity, and keep the machine resonance point at a high level.
- Install the servo amplifier and the servo motor on incombustible material. Installing them directly or close to combustibles will lead to smoke or a fire. In addition, the servo amplifier must be installed in a metal cabinet.
- The regenerative option becomes hot (the temperature rise of 100 °C or higher) with frequent use. Do not install within combustibles or objects subject to thermal deformation. Make sure that wires do not come into contact with the unit.
- Securely fix the servo motor onto the machine. If attached insecurely, the motor may come off during operation.
- Install electrical and mechanical stoppers at the stroke end.
- Mount the servo amplifier on a perpendicular wall in the correct vertical direction.
- To prevent a malfunction, do not block the intake and exhaust areas

of the servo amplifier.

- When installing multiple servo amplifiers in a row in a sealed cabinet, leave space around the servo amplifiers as described in User's Manuals. To ensure the life and reliability of the servo amplifiers, prevent heat accumulation by keeping space as open as possible toward the top plate.
- Do not disassemble, repair, or modify the product.

[Environment]

- Use the servo amplifier and the servo motor in the designated environment.
- Avoid installing the servo amplifier and the servo motor in areas with oil mist or dust. When installing in such areas, be sure to enclose the servo amplifier in a sealed cabinet, and protect the servo motor by furnishing a cover or by taking similar measures.
- In the condition where cutting fluid or lubricating oil are constantly applied, and condensation occurs due to excessive humidity, continuous operation of the servo motor for a long period of time may result in the deterioration on the insulation of the servo motor. Provide measures such as oil proof, dust proof cover, and dew condensation prevention to protect the servo motor.

[Wiring]

- The grounding must be connected to prevent faults such as a position mismatch.
- Do not supply power to the output terminals (U/V/W) of the servo amplifier or the input terminals (U/V/W) of the servo motor. Doing so damages the servo amplifier and the servo motor.
- To prevent abnormal operation and malfunction, connect the servo amplifier power outputs (U/V/W) to the servo motor power inputs (U/V/W) directly. Do not connect a magnetic contactor and others between them.
- The phases (U/V/W) of the servo amplifier power outputs and the phases (U/V/W) of the servo motor power inputs should match with each other.
- Check the wiring and sequence program thoroughly before switching the power on.
- Carefully select the cable clamping method, and make sure that bending stress and the stress of the cable's own weight are not applied on the cable connection section.
- In an application where the servo motor moves, determine the cable bending radius based on the cable bending life and wire type.
- To prevent malfunction, avoid bundling the servo amplifier's power lines (input/output) and signal cables together or running them in parallel to each other. Separate the power lines from the signal cables.

[Initial settings]

- For MR-J5-A_, select a control mode from position, speed or torque with [Pr. PA01.0]. Position control mode is set as default. Change the parameter setting value when using the other control modes. For MR-J5-G_, the control mode is set by the controller.
- When using the regenerative option, change [Pr. PA02.0-1]. The regenerative option is disabled as default.

[Operation]

- Do not use a product which is damaged or has missing parts. In that case, replace the product.
- Turn on the stroke limit signals (FLS and RLS), or the stroke end signals (LSP and LSN) in position or speed control mode. The servo motor will not start if the signals are off.
- When a magnetic contactor is installed on the primary side of the servo amplifier, do not perform frequent starts and stops with the magnetic contactor. Doing so may damage the servo amplifier.
- Do not use the dynamic brake to stop in a normal operation as it is the function to stop in emergency.

Common Specifications

Servo System Controllers

Servo Amplifiers

Rotary Servo Motors

Linear Servo Motors

Direct Drive Motors

Options/Peripheral Equipment

LV/S/Wires

Product List

Precautions

Support

Precautions

- Note that the number of operation times of the dynamic brake is limited. For example, when a machine operates at the recommended load to motor inertia ratio or less and decelerates from the rated speed to a stop once in 10 minutes, the estimated number of operation times is 1000.
- If the protective functions of the servo amplifier activate, turn the power off immediately. Remove the cause before turning the power on again.
- The servo amplifier, the regenerative resistor, and the servo motor can be very hot during or after operation. Take safety measures such as covering them.

[Maintenance]

- When an error occurs, ensure safety by turning the power off, etc., before dealing with the error. Otherwise, it may cause an accident.
- Before wiring or inspection, turn off the power, wait for 15 minutes or more until the charge light turns off, and then check the voltage between P+ and N- with a voltage tester.
- In a maintenance inspection, make sure that the emergency stop circuit operates properly such that an operation can be stopped immediately and a power can be shut off by the emergency stop switch.

[Use of rotary servo motors and direct drive motors]

- To prevent a malfunction on the encoder, do not apply shocks, e.g. hit with a hammer, when coupling the shaft end of the rotary drive motor.
- When mounting a pulley to the rotary servo motor with a keyed shaft, use the screw hole in the shaft end.
- When removing the pulley, use a pulley remover to protect the shaft from excessive load and impact.
- Do not apply a load exceeding the tolerable load onto the rotary servo motor shaft or the direct drive motor rotor. The shaft or the rotor may break.
- When the rotary servo motor is mounted with the shaft vertical (shaft up), provide measures so that the servo motor is not exposed to oil and water entering from the machine side, gear box, etc.
- Mount the rotary servo motor in a direction described in "Rotary Servo Motor User's Manual".
- When the direct drive motor is used in a machine such as vertical axis which generates unbalanced torque, be sure to use it in absolute position detection system.
- Do not use the 24 V DC interface power supply for the electromagnetic brake. To prevent malfunction, use the power supply designed exclusively for the electromagnetic brake.
- Do not apply the electromagnetic brake when the servo is on. Doing so may cause the servo amplifier overload or shorten the brake life. Apply the electromagnetic brake when the servo is off.
- Torque may drop due to temperature increase of the rotary servo motor or the direct drive motor. Be sure to use the motor within the specified ambient temperature.
- The temperature rise of the rotary servo motors and the direct drive motors varies depending on the installation environment and the operation conditions. Conduct a test run on the servo motors before an actual operation to make sure that no alarm occurs.

[Use of linear encoders]

- When the linear encoder is incorrectly installed, an alarm or a position mismatch may occur. In this case, refer to the following checking points for the linear encoder to check the mounting condition.
- Checking points for the linear encoder
 - (a) Check that the gap between the head and scale is proper.
 - (b) Check the scale head for rolling and yawing (decrease in rigidity of scale head section).
 - (c) Check the scale surface for dust and scratches.

- (d) Check that the vibration and temperature are within the specified range.
- (e) Check that the speed is within the permissible range without overshooting.

[Use of linear servo motors]

- The linear servo system uses powerful magnets on the secondary side. Magnetic force is inversely proportional to the square of the distance from the magnetic material. Therefore, the magnetic force will be significantly stronger as closer to the magnetic material. When mounting the secondary side of linear servo motor, ensure the sufficient distance from the magnetic bodies around it and securely fix those magnetic bodies.
- One who uses a medical device like a pacemaker must keep away from the product and equipment.
- Do not wear metals such as watches, pierced earrings, necklaces, etc.
- Do not put magnetic cards, watches, portable phones, etc. close to the motor.
- Place a caution sign such as "CAUTION! POWERFUL MAGNET" to give warning against the machine.
- Use non-magnetic tools, when installing or working near the linear servo motor.
e.g., explosion-proof beryllium copper alloy safety tools (BEALON manufactured by NGK Insulators, Ltd.)
- If the linear servo motor is used in such an environment where there is magnetic powder, the powder may adhere to the permanent magnets of the secondary side and cause a damage. In that case, take measures to prevent the magnetic powder or pieces from being attracted to the permanent magnets of the secondary side or from going into the gap between primary side and secondary side.
- The linear servo motor is rated IP00. Provide protection measures to prevent dust and oil, etc., as necessary.
- Install the linear servo motor so that the thrust is applied to the center of gravity of the moving part. Failing to do so will cause a moment to occur.
- The cables such as the power cable deriving from the primary side cannot withstand the long-term bending action. Avoid the bending action by fixing the cables to the moving part or others. Also, use the cable that can withstand the long-term bending action for the wiring to the servo amplifier.
- Increase in the temperature of the linear servo motor causes a thrust drop. Be sure to use the motor within the specified ambient temperature.

[Disposal of linear servo motors]

- Dispose the primary side as industrial waste.
- Demagnetize the secondary side with a heat of 300 °C or higher, and dispose as industrial waste.
- Do not leave the product unattended.

For safety enhancement

Even though the MR-J5 series servo amplifiers are certified to various safety standards, this does not guarantee that the systems in which they are installed will also be certified. The entire system shall observe the following:

- (1) For safety circuits, use parts and/or devices whose safety are confirmed or which satisfy safety standards.
- (2) For details regarding the use of the servo amplifiers and other cautionary information, refer to relevant User's Manuals.
- (3) Perform risk assessment on the entire machine/system. Using Certification Body for final safety certification is recommended.

Servo system controller

Warranty

1. Warranty period and coverage

We will repair any failure or defect (hereinafter referred to as "failure") in our FA equipment (hereinafter referred to as the "Product") arisen during warranty period at no charge due to causes for which we are responsible through the distributor from which you purchased the Product or our service provider. However, we will charge the actual cost of dispatching our engineer for an on-site repair work on request by customer in Japan or overseas countries. We are not responsible for any on-site readjustment and/or trial run that may be required after a defective unit is repaired or replaced.

[Term]

For terms of warranty, please contact your original place of purchase.

[Limitations]

- (1) You are requested to conduct an initial failure diagnosis by yourself, as a general rule.
It can also be carried out by us or our service company upon your request and the actual cost will be charged.
However, it will not be charged if we are responsible for the cause of the failure.
- (2) This limited warranty applies only when the condition, method, environment, etc. of use are in compliance with the terms and conditions and instructions that are set forth in the instruction manual and user manual for the Product and the caution label affixed to the Product.
- (3) Even during the term of warranty, the repair cost will be charged on you in the following cases;
 - (i) a failure caused by your improper storing or handling, carelessness or negligence, etc., and a failure caused by your hardware or software problem
 - (ii) a failure caused by any alteration, etc. to the Product made on your side without our approval
 - (iii) a failure which may be regarded as avoidable, if your equipment in which the Product is incorporated is equipped with a safety device required by applicable laws and has any function or structure considered to be indispensable according to a common sense in the industry
 - (iv) a failure which may be regarded as avoidable if consumable parts designated in the instruction manual, etc. are duly maintained and replaced
 - (v) any replacement of consumable parts (battery, fan, smoothing capacitor, etc.)
 - (vi) a failure caused by external factors such as inevitable accidents, including without limitation fire and abnormal fluctuation of voltage, and acts of God, including without limitation earthquake, lightning and natural disasters
 - (vii) a failure generated by an unforeseeable cause with a scientific technology that was not available at the time of the shipment of the Product from our company
 - (viii) any other failures which we are not responsible for or which you acknowledge we are not responsible for

2. Term of warranty after the stop of production

- (1) We may accept the repair at charge for another seven (7) years after the production of the product is discontinued. The announcement of the stop of production for each model can be seen in our Sales and Service, etc.
- (2) Please note that the Product (including its spare parts) cannot be ordered after its stop of production.

3. Service in overseas countries

Our regional FA Center in overseas countries will accept the repair work of the Product. However, the terms and conditions of the repair work may differ depending on each FA Center. Please ask your local FA Center for details.

4. Exclusion of loss in opportunity and secondary loss from warranty liability

Regardless of the gratis warranty term, Mitsubishi shall not be liable for compensation to:

- (1) Damages caused by any cause found not to be the responsibility of Mitsubishi.
- (2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products.
- (3) Special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi products.
- (4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

5. Change of Product specifications

Specifications listed in our catalogs, manuals or technical documents may be changed without notice.

6. Application and use of the Product

- (1) For the use of our Motion module, its applications should be those that may not result in a serious damage even if any failure or malfunction occurs in Motion module, and a backup or fail-safe function should operate on an external system to Motion controller/Simple Motion module when any failure or malfunction occurs.
- (2) Our Motion module is designed and manufactured as general purpose product for use at general industries. Therefore, applications substantially influential on the public interest for such as atomic power plants and other power plants of electric power companies, and also which require a special quality assurance system, including applications for railway companies and government or public offices are not recommended, and we assume no responsibility for any failure caused by these applications when used.
In addition, applications which may be substantially influential to human lives or properties for such as airlines, medical treatments, railway service, incineration and fuel systems, man-operated material handling equipment, entertainment machines, safety machines, etc. are not recommended, and we assume no responsibility for any failure caused by these applications when used.
We will review the acceptability of the abovementioned applications, if you agree not to require a specific quality for a specific application. Please contact us for consultation.

Precautions

AC servo

Warranty

1. Warranty period and coverage

We will repair any failure or defect hereinafter referred to as "failure" in our FA equipment hereinafter referred to as the "Product" arisen during warranty period at no charge due to causes for which we are responsible through the distributor from which you purchased the Product or our service provider. However, we will charge the actual cost of dispatching our engineer for an on-site repair work on request by customer in Japan or overseas countries. We are not responsible for any on-site readjustment and/or trial run that may be required after a defective unit is repaired or replaced.

[Term]

For terms of warranty, please contact your original place of purchase.

[Limitations]

- (1) You are requested to conduct an initial failure diagnosis by yourself, as a general rule. It can also be carried out by us or our service company upon your request and the actual cost will be charged. However, it will not be charged if we are responsible for the cause of the failure.
- (2) This limited warranty applies only when the condition, method, environment, etc. of use are in compliance with the terms and conditions and instructions that are set forth in the instruction manual and user manual for the Product and the caution label affixed to the Product.
- (3) Even during the term of warranty, the repair cost will be charged on you in the following cases;
 - (i) a failure caused by your improper storing or handling, carelessness or negligence, etc., and a failure caused by your hardware or software problem
 - (ii) a failure caused by any alteration, etc. to the Product made on your side without our approval
 - (iii) a failure which may be regarded as avoidable, if your equipment in which the Product is incorporated is equipped with a safety device required by applicable laws and has any function or structure considered to be indispensable according to a common sense in the industry
 - (iv) a failure which may be regarded as avoidable if consumable parts designated in the instruction manual, etc. are duly maintained and replaced
 - (v) any replacement of consumable parts (battery, fan, smoothing capacitor, etc.)
 - (vi) a failure caused by external factors such as inevitable accidents, including without limitation fire and abnormal fluctuation of voltage, and acts of God, including without limitation earthquake, lightning and natural disasters
 - (vii) a failure generated by an unforeseeable cause with a scientific technology that was not available at the time of the shipment of the Product from our company
 - (viii) any other failures which we are not responsible for or which you acknowledge we are not responsible for

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- (1) Damages caused by any cause found not to be the responsibility of Mitsubishi.
- (2) Loss in opportunity, lost profits incurred to the user by Failures of Mitsubishi products.
- (3) Special damages and secondary damages whether foreseeable or not, compensation for accidents, and compensation for damages to products other than Mitsubishi products.
- (4) Replacement by the user, maintenance of on-site equipment, start-up test run and other tasks.

5. Change of Product specifications

Specifications listed in our catalogs, manuals or technical documents may be changed without notice.

6. Application and use of the Product

- (1) For the use of our AC Servo, its applications should be those that may not result in a serious damage even if any failure or malfunction occurs in AC Servo, and a backup or fail-safe function should operate on an external system to AC Servo when any failure or malfunction occurs.

- (2) Our AC Servo is designed and manufactured as a general purpose product for use at general industries. Therefore, applications substantially influential on the public interest for such as atomic power plants and other power plants of electric power companies, and also which require a special quality assurance system, including applications for railway companies and government or public offices are not recommended, and we assume no responsibility for any failure caused by these applications when used.

In addition, applications which may be substantially influential to human lives or properties for such as airlines, medical treatments, railway service, incineration and fuel systems, man-operated material handling equipment, entertainment machines, safety machines, etc. are not recommended, and we assume no responsibility for any failure caused by these applications when used.

We will review the acceptability of the abovementioned applications, if you agree not to require a specific quality for a specific application. Please contact us for consultation.

Extensive global support coverage providing expert help whenever needed

■ Global FA centers

■ EMEA

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■ Asia-Pacific

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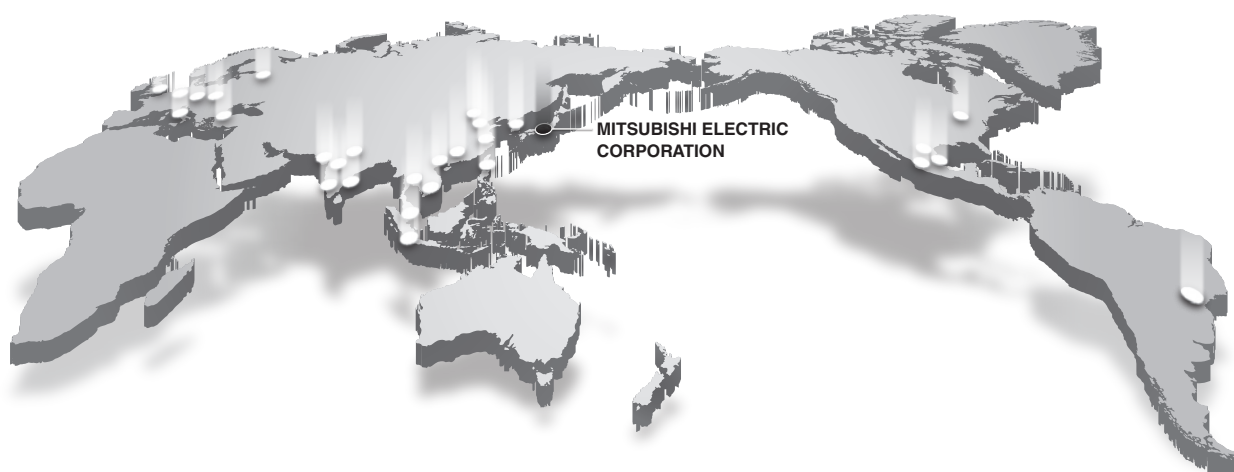
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List of Instruction Manuals

Relevant manuals are listed below:

Servo System Controller

Manual name	Manual No.
MELSEC iQ-R Motion Module User's Manual (Startup)	IB-0300406ENG
MELSEC iQ-R Motion Module User's Manual (Application)	IB-0300411ENG
MELSEC iQ-R Motion Module User's Manual (Network)	IB-0300426ENG
MELSEC iQ-R Programming Manual (Motion Module Instructions, Standard Functions/Function Blocks)	IB-0300431ENG

Servo Amplifier

Manual name	Manual No.
MR-J5-G/MR-J5W-G User's Manual (Introduction)	SH-030294ENG
MR-J5-G-N1/MR-J5W-G-N1 User's Manual (Introduction)	SH-030366ENG
MR-J5-A User's Manual (Introduction)	SH-030296ENG
MR-J5 User's Manual (Hardware)	SH-030298ENG
MR-J5 User's Manual (Function)	SH-030300ENG
MR-J5-G/MR-J5W-G User's Manual (Communication Function)	SH-030302ENG
MR-J5-G-N1/MR-J5W-G-N1 User's Manual (Communication Function)	SH-030371ENG
MR-J5-G/MR-J5W-G User's Manual (Object Dictionary)	SH-030304ENG
MR-J5-G-N1/MR-J5W-G-N1 User's Manual (Object Dictionary)	SH-030376ENG
MR-J5 User's Manual (Adjustment)	SH-030306ENG
MR-J5-G/MR-J5W-G User's Manual (Parameters)	SH-030308ENG
MR-J5-A User's Manual (Parameters)	SH-030310ENG
MR-J5 User's Manual (Trouble Shooting)	SH-030312ENG

Servo Motor

Manual name	Manual No.
Rotary Servo Motor User's Manual (HK Series)	SH-030314ENG
Linear Servo Motor User's Manual (LM-H3/LM-U2/LM-F/LM-K2)	SH-030316ENG
Linear Servo Motor User's Manual (LM-AJ)	IB-0300518ENG
Direct Drive Motor User's Manual	SH-030318ENG

Others

Manual name	Manual No.
EMC Installation Guidelines	IB-67310
MR-J5 Partner's Encoder User's Manual	SH-030320ENG

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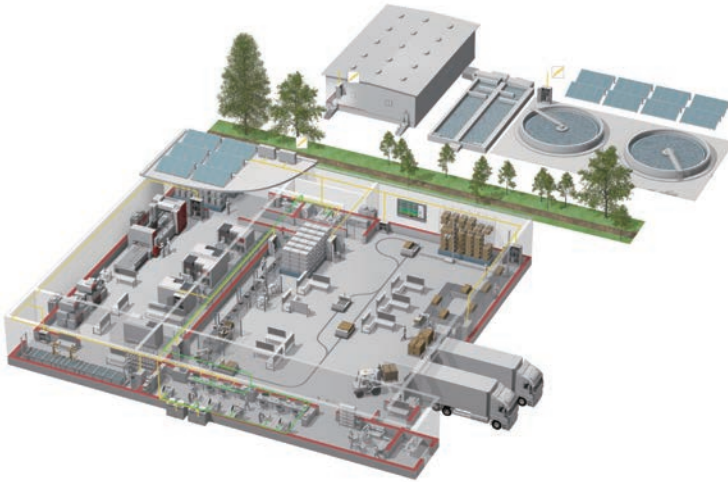
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Low voltage: MCCB, MCB, ACB



Medium voltage: VCB, VCC



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Inverters, Servos and Motors



Visualisation: HMIs



Numerical Control (NC)



Industrial / Collaborative Robots



Processing machines: EDM, Lasers, IDS



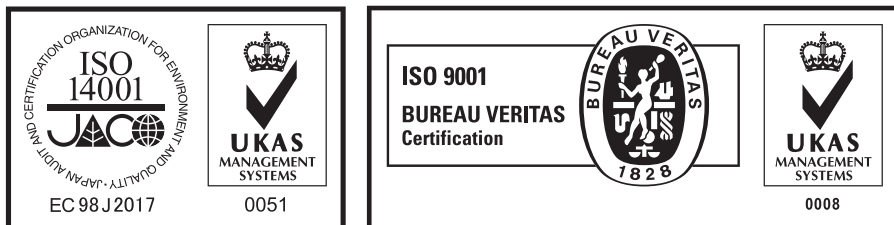
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